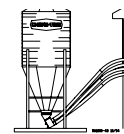
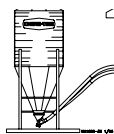
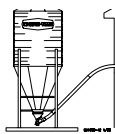


Boot Components

Model 55 Systems



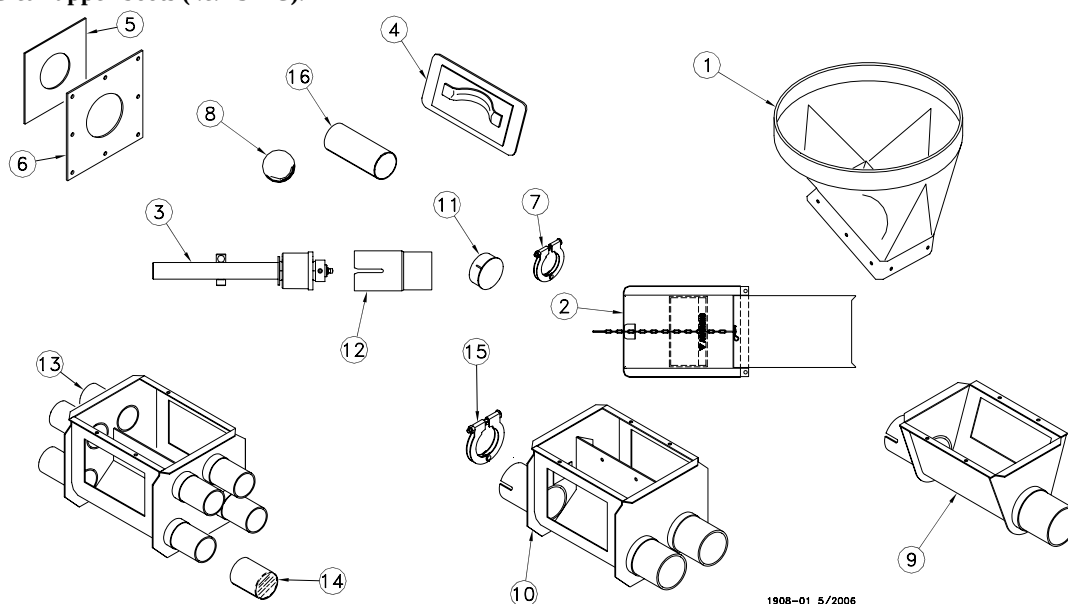
Item	Description	30 Degree Single Boot		30 Degree Twin Boot		30 Degree Quad Boot	
		Mfg'd Before 6/1997	Mfg'd 6/1997 to Present	Mfg'd Before 6/1997	Mfg'd 6/1997 to Present	Mfg'd Before 6/1997	Mfg'd 6/1997 to Present
Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No
--5	Complete System	8465	8465	8466	8466	8467	8467
--2	Lower Boot Assembly	9313	9313	9314	9314	9315	9315
1 ⁶	60 Degree Upper Boot	4347R	4347R	4347R	4347R	4347R	4347R
2*	Slide and Transfer Kit	6284	6284	6284	6284	6284	6284
3*	Anchor Bearing Assembly	29536	39405	29536	39405	29536	39405
4*	Clean-Out Cover Assembly	6197	6197	6197	6197	6197	6197
5	Neoprene Seal	6394	6394	6394	6394	6394	6394
6	Seal Ring	2612	2612	2612	2612	2612	2612
7	Tube Clamp	29515	29515	29515	29515	29515	29515
8	Cannonball	3621	3621	3621	3621	3621	3621
9	Single Boot Body	7999	7999	---	---	---	---
10	Twin Boot Body	---	---	7998	7998	---	---
11	Cap	29523	29523	29523	29523	29523	29523
12	Stub Tube	4163	4163	4163	4163	4163	4163
13	Quad Boot Weldment	---	---	---	---	7980	7980
14	Outlet Cover	---	---	---	---	8026	8026
15	Tube Clamp	29520	29520	29520	29520	29520	29520
16	5" Stub Tube	8555	8555	8555	8555	8555	8555

*See listings for assembly and kit components.

²Items 2 through 16 (as listed above) make up the Lower Boot Assemblies (Single, Twin, or Quad).

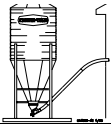
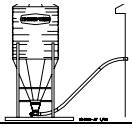
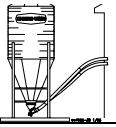
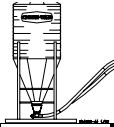
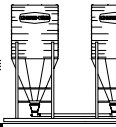
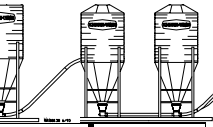
⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 8465C). The "C" indicates the complete system will come with a transparent Clear upper boot.

⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



1908-01 5/2006

Model 75 Systems

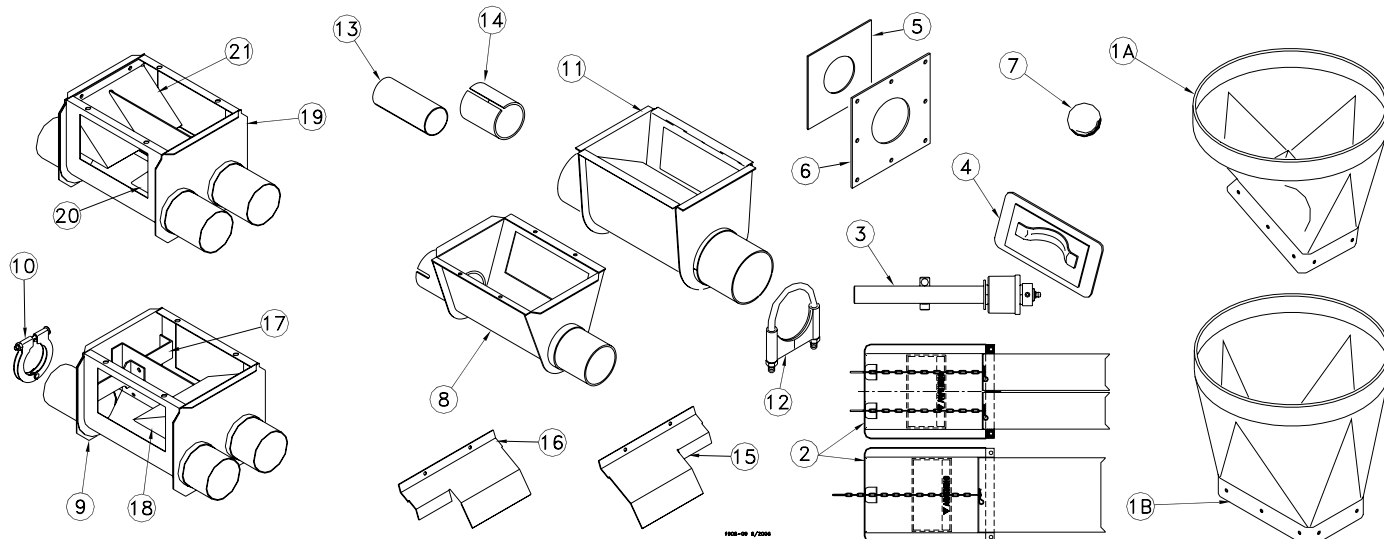
										
		30 Degree Single Boots		Straight-Out Single Boots		30 Degree Twin Boots		Straight-Out Twin Boot	Straight-Thru Single Tandem	Straight-Thru Twin Tandem
Item	Description	Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No
5	Complete System	---	6539	---	6540	---	6873	36801	---	6541
2	Lower Boot Assembly	9305	36442	9305	36589	9308	36389	36390	9307	36390
1A ⁶	30 Degree Upper Boot	---	4347R	---	---	4347R	4347R	---	---	---
1B ⁶	Straight Out Upper Boot	---	---	6093R	6093R	---	---	6093R	6093R	6093R
2*	Slide and Transfer Kit	6284	6284	6284	6284	6284	6284	36683	6284	6284
3*	Anchor Bearing Assembly	37346	37346	37346	37346	37346	37346	37346	37346	37346
4*	Clean-Out Cover Assembly	6197	6197	6197	6197	6197	6197	6197	6197	6197
5	Neoprene Seal	2613	2613	2613	2613	2613	2613	2613	2613	2613
6	Seal Ring	2612	2612	2612	2612	2612	2612	2612	2612	2612
7	Cannonball	3531	3531	3531	3531	3531	3531	3531	3531	3531
8	Single Boot Body	6544	36588	6544	36588	---	---	---	6544	36588
9	Twin Boot Body	---	---	---	---	6527	36350	---	---	---
10	Tube Clamp Kit	6515	6515	6515	6515	6515	6515	6515	6515	6515
11	Single Straight-Thru Boot	---	---	---	---	---	---	---	6899	---
12	Tube Clamp Kit	4141	4141	4141	4141	4141	4141	4141	4141	4141
13	Tube Connector	---	---	---	---	---	---	---	6512	6512
14	Insert	---	---	---	---	---	---	---	6524	6524
15	S-O/S-T Single Baffle	---	---	---	35731	---	---	---	---	35731
16	30° Single Baffle	---	35732	---	---	---	---	---	---	---
17	Cannon Ball Guard	---	---	---	---	---	35834	---	---	---
18	Twin End Baffle (75)	---	---	---	---	---	35845	---	---	---
19	Twin Boot Body	---	---	---	---	---	---	36350	---	---
20	Twin End Baffle (75)	---	---	---	---	---	---	35845	---	---
21	Twin Outlet Baffle (75)	---	---	---	---	---	---	35846	---	---

*See listings for assembly and kit components.

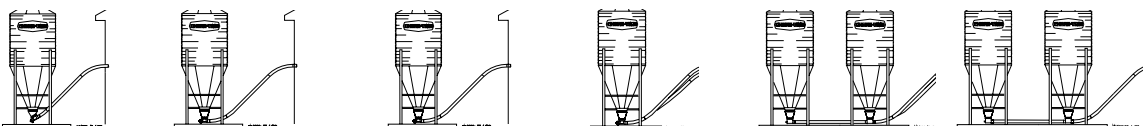
²Items 2 through 21 (as listed above) make up the Lower Boot Assemblies.

⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 6539C). The "C" indicates the complete system will come with a transparent Clear upper boot.

⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



Model 90 Systems



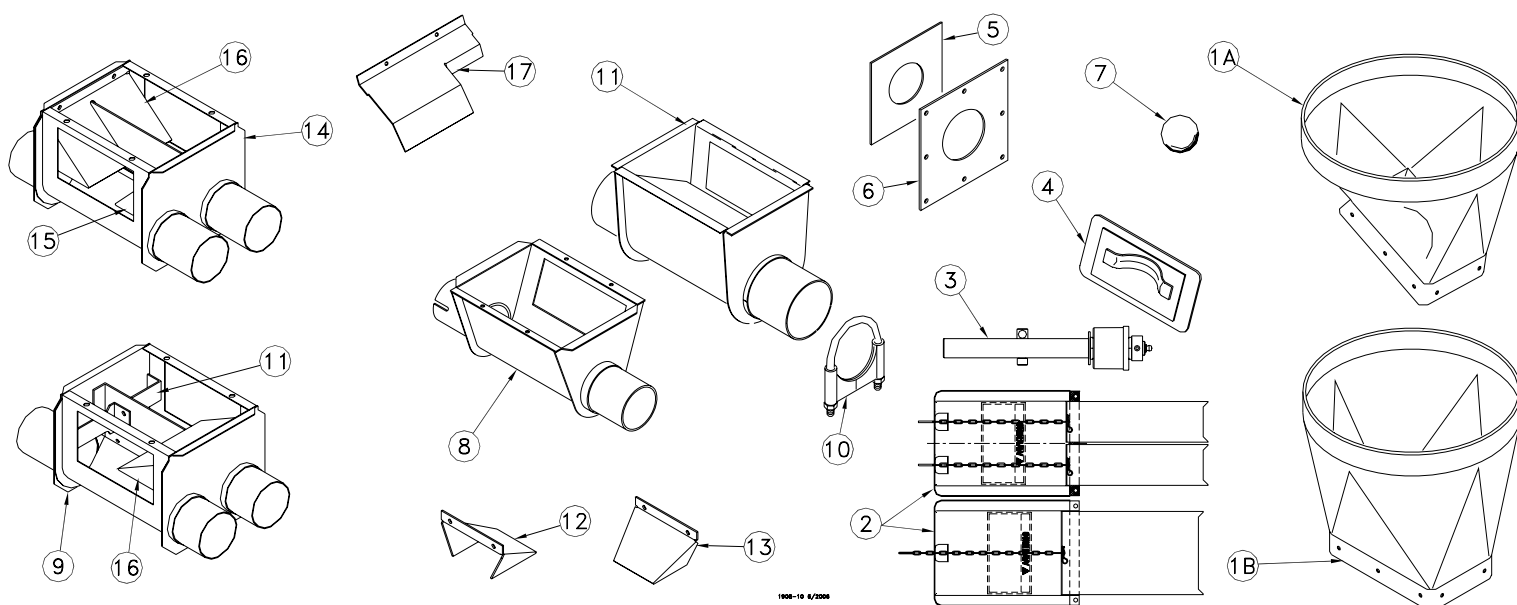
Item	Description	30 Degree Single Boot	Straight-Out Single Boots		30 Degree Twin Boots		Straight-Out Twin Boots		Straight-Thru Twin Tandem		Straight-Thru Single Tandem	
		Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No	Part No
5	Complete System	6161	---	6187	---	6874	---	6535	---	6538	---	6281
2	Lower Boot Assembly	9301	9301	36435	9309	36391	9309	36398	9304	36388	9302	36434
1A ⁶	30 Degree Upper Boot	4347R	---	---	4347R	4347R	---	4347R	---	---	---	---
1B ⁶	Straight Out Upper Boot	---	6093R	6093R	---	---	6093R	---	6093R	6093R	6093R	6093R
2*	Slide and Transfer Kit	6284	6284	6284	6284	6284	6284	36683	6284	36683	6284	6284
3*	Anchor Bearing Assembly	35343	35345	35345	35345	35345	35345	35345	35345	35345	35345	35345
4*	Clean-out Cover Assembly	6197	6197	6197	6197	6197	6197	6197	6197	6197	6197	6197
5	Neoprene Seal	5035	5035	5035	5035	5035	5035	5035	5035	5035	5035	5035
6	Seal Ring	2612	2612	2612	2612	2612	2612	2612	2612	2612	2612	2612
7	Cannonball	3531	3531	3531	3531	3531	3531	3531	3531	3531	3531	3531
8	Single Boot Body	28873	28873	36433	---	---	---	---	---	---	28873	36433
9	Twin Boot Body	---	---	---	28878	36354	28878	36354	28878	36354	---	---
10	Tube Clamp Kit	6721	6721	6721	6721	6721	6721	6721	6721	6721	6721	6721
11	Cannonball Guard	---	---	---	---	35843	---	---	---	---	---	---
12	Single Inlet Baffle (90)	---	---	35998	---	---	---	---	---	---	---	35998
13	Single Outlet Baffle (90)	---	---	35999	---	---	---	---	---	---	---	35999
14	Twin Boot Body	---	---	---	---	36354	---	36354	---	36354	---	---
15	Twin Inlet Baffle (90)	---	---	---	---	---	---	36000	---	36000	---	---
16	Twin Outlet Baffle (90)	---	---	---	---	36026	---	36001	---	36001	---	---
17	Single 90 Degree Baffle	---	---	---	---	---	---	---	---	---	26135	---

*See listings for assembly and kit components.

²Items 2 through 18 (as listed above) make up the Lower Boot Assemblies.

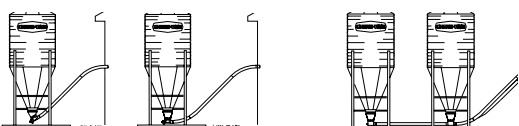
⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 6539C). The "C" indicates the complete system will come with a transparent Clear upper boot.

⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



1908-10 8/2008

Model HMC Systems



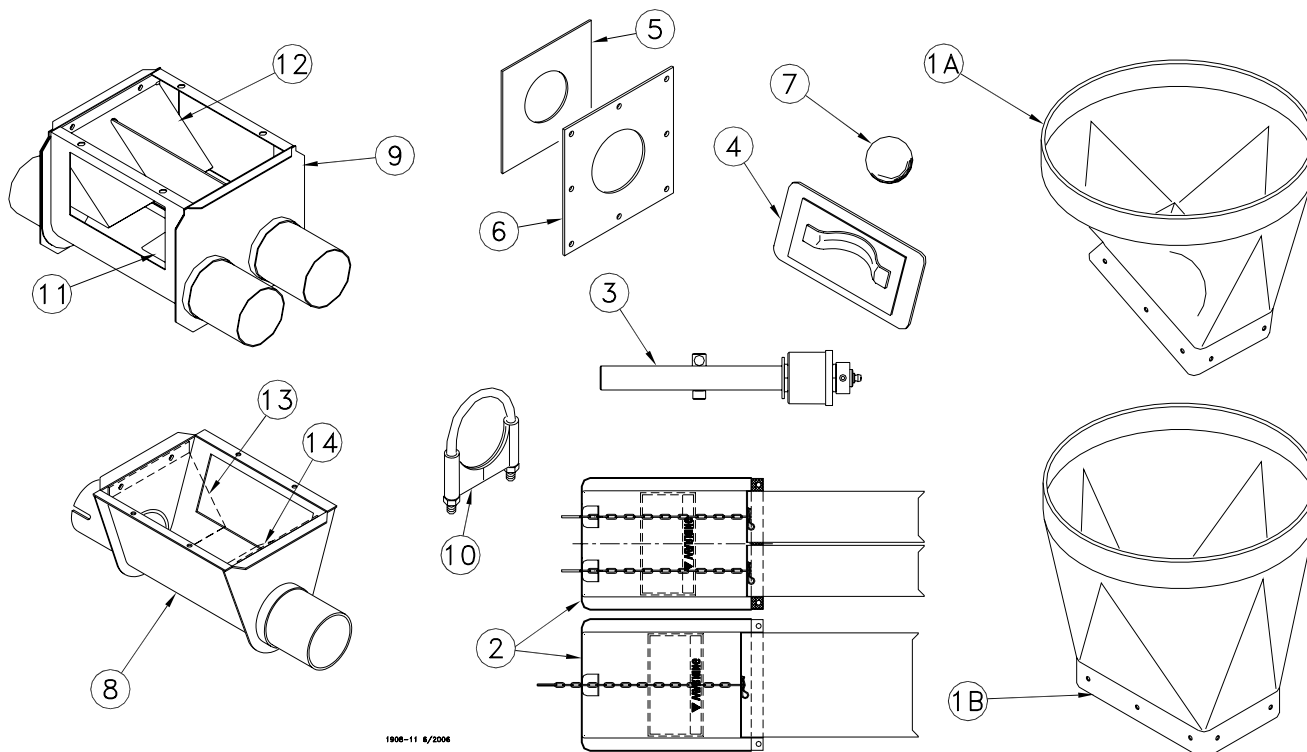
		30 Degree Single Boot	30 Degree Twin Boot	Straight-Thru Tandem	Straight-Thru Twin Tandem
Item	Description	Part No	Part No	Part No	Part No
-- ⁵	Complete System	7921	7920	40082	36795
-- ²	Lower Boot Assembly	38507	38506	40081	36796
1A ⁶	30 Degree Upper Boot	4347R	4347R	---	---
1B ⁶	Straight-Through Upper Boot	---	---	6093R	6093R
2*	Slide and Transfer Kit	6284	6284	6284	36683
3*	Anchor Bearing Assembly	35344	35344	37241	37241
4*	Clean-Out Cover Assembly	6197	6197	6197	6197
5	Neoprene Seal	5035	5035	5035	5035
6	Seal Ring	2612	2612	2612	2612
7	Cannonball	3531	3531	3531	3531
8	Single Boot Body	28873	---	36433	---
9	Twin Boot Body	---	28878	---	36354
10	Tube Clamp Kit	6721	6721	6721	6721
11	Twin Inlet Boot Baffle (HMC)	---	---	---	36797
12	Twin Outlet Boot Baffle (HMC)	---	---	---	36798
13	Single Inlet Boot Baffle (HMC)	---	---	38638	---
14	Single Outlet Boot Baffle (HMC)	---	---	38639	---

*See listings for assembly and kit components.

²Items 2 through 12 (as listed above) make up the Lower Boot Assemblies.

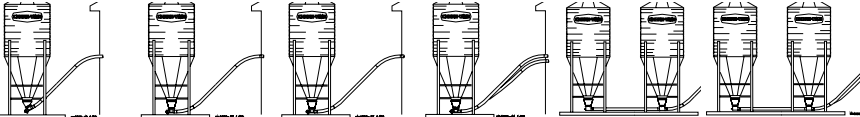
⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 6539C). The "C" indicates the complete system will come with a transparent Clear upper boot.

⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



1908-11 8/2006

Model 108 Systems

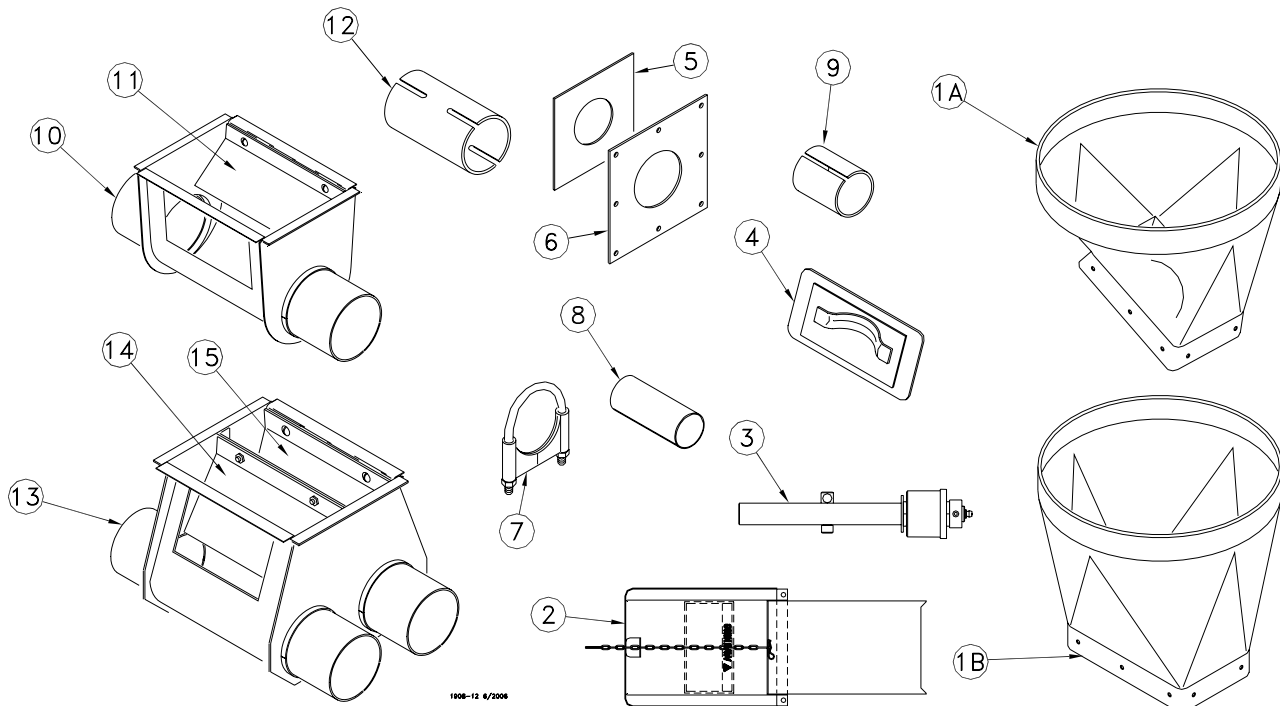
							
		30 Degree Single Boot	Straight-Out Single Boot	30 Degree Twin Boot	Straight-Out Twin Boot	Straight-Thru Single Boot	Straight-Thru Twin Boot
Item	Description	Part No	Part No	Part No	Part No	Part No	Part No
--5	Complete System	34339	34340	35625	35626	34333	35616
--2	Lower Boot Assembly	34336	34341	35613	35612	34341	35612
--	Straight-Thru Lower Boot Assembly	---	---	---	---	34335	35611
1A	30 Degree Upper Boot	4347R	---	4347R	---	---	---
1B	Straight Out Upper Boot	---	6093R	---	6093R	6093R	6093R
2*	Slide and Transfer Kit	6284	6284	6284	6284	6284	6284
3*	Anchor Bearing Assembly	35767	35767	35767	35766	35766	35766
4*	Clean Out Cover Assembly	6197	6197	6197	6197	6197	6197
5	Neoprene Seal	34334	34334	34334	34334	34334	34334
6	Ring Seal	8117	8117	8117	8117	8117	8117
7	Tube Clamp (for STEEL systems)	34338	34338	34338	34338	34338	34338
	Tube Clamp (for PVC systems)	14373	14373	14373	14373	14373	14373
8	Tube Connector (for PVC systems)	34557	34557	34557	34557	34557	34557
9	Tube Insert	34337	34337	34337	34337	34337	34337
10	Boot Body Weldment	30386	30385	---	---	30385	---
11	Baffle	---	14239	---	---	14239	---
12	Model 108 Connector	30277	30277	30277	30277	30277	30277
13	Twin Boot Body Weldment	---	---	35617	35617	---	35617
14	Center Baffle Plate	---	---	---	35624	---	35624
15	Baffle Weldment	---	---	---	35615	---	35615

*See listings for assembly and kit components.

²Items 2 through 15 (as listed above) make up the Lower Boot Assemblies.

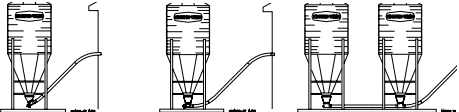
⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 6539C). The "C" indicates the complete system will come with a transparent Clear upper boot.

⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



1008-12 8/2006

Model 125 Systems



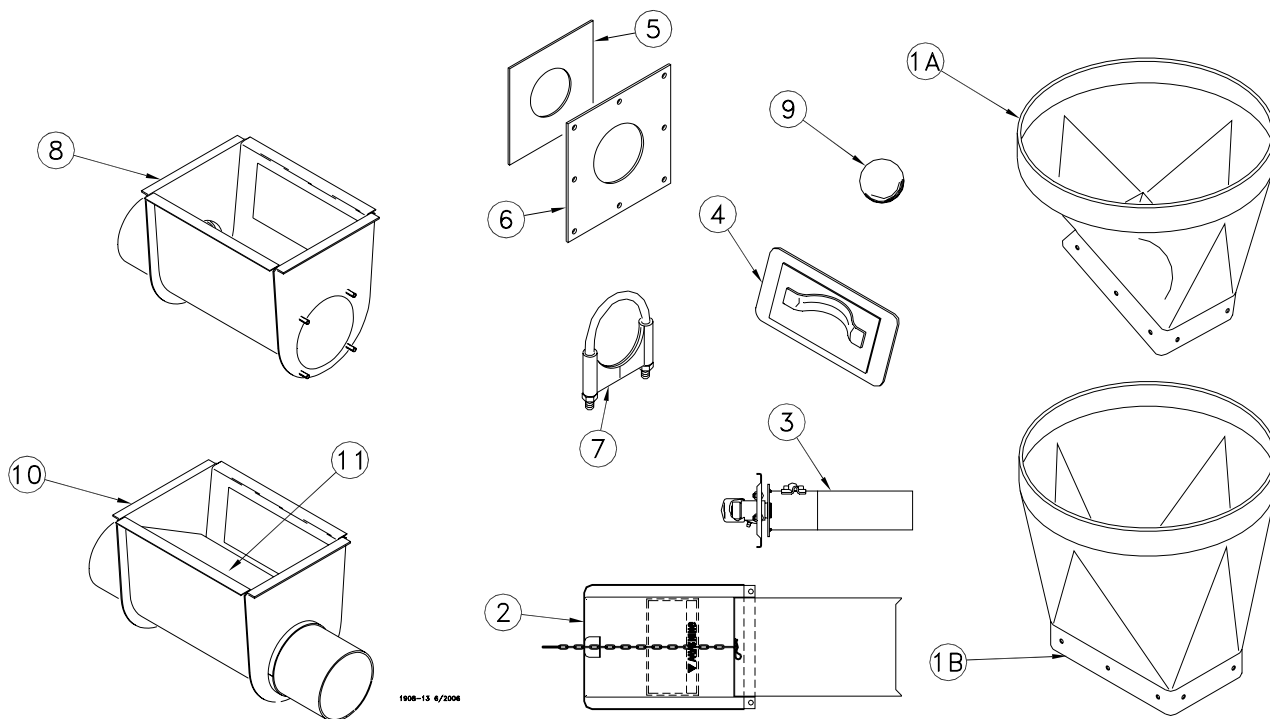
		30 Degree Single Boot	Straight-out Single Boot	Straight-thru Tandem Boot
Item	Description	Part No	Part No	Part No
--5	Complete System	8252	8253	14347
--2	Lower Boot Assembly	25445	25445	25445
1A	30 Degree Upper Boot	4347R	---	---
1B	Straight Out Upper Boot	---	6093R	6093R
2*	Slide and Transfer Kit	6284	6284	6284
3*	Anchor Bearing Assembly	24031	24031	24031
4*	Clean Out Cover Assembly	6197	6197	6197
5	Neoprene Seal	34334	34334	34334
6	Seal Ring	8117	8117	8117
7	Tube Clamp Kit	8111	8111	8111
8	Boot Body Weldment	28882	28882	28882
9	Cannonball	13786	13786	13786
10	Straight-Thru Boot Body	---	---	14241
11	Boot Baffle	---	---	14239

*See listings for assembly and kit components.

²Items 2 through 8 (as listed above) make up the Lower Boot Assemblies.

⁵All complete systems will come with transparent Red upper Boot(s) unless specified with a "C" (i.e. Complete System # 6539C). The "C" indicates the complete system will come with a transparent Clear upper boot.

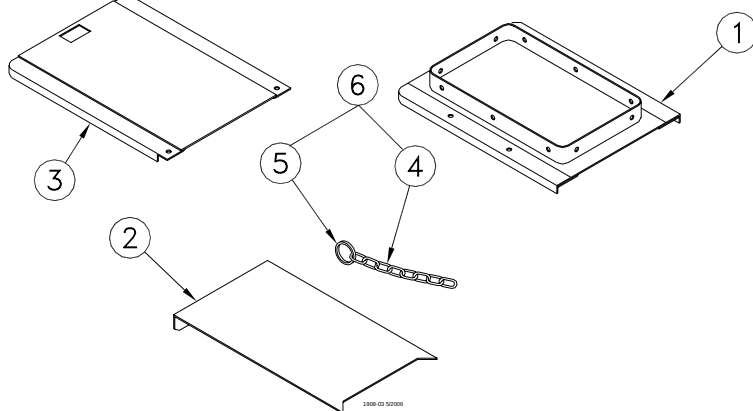
⁶Upper boot Part No.'s will have a suffix "R" for transparent Red upper boots (i.e. 4347R) or will have a suffix "C" for transparent Clear upper boots (i.e. 4347C).



Slide and Transfer Kit: 6284

Item	Description	Part No
1	Transfer Plate Assembly	4925
2	Slide	4357
3	Slide Shield Assembly	4922
*4	Chain	2128-0
5	Ring	1706
6	Chain Assembly	27374

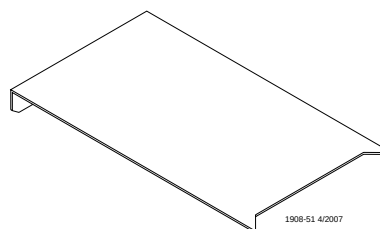
*Chain may be ordered in 100' or 250' (30.5 m or 76.2 m) include the length as the suffix number.
(Example 2128-100 is 100' of chain)



Optional Slide: 4357SS-50

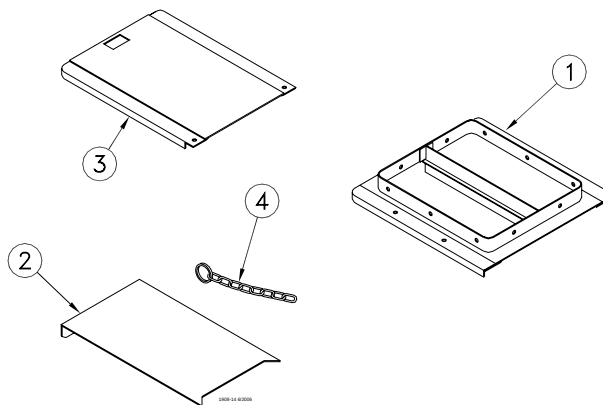
This slide is made of Stainless Steel and can be used in the 6284 slide and transfer kit.

If ordering 4357SS-50 it should be noted that an order of quantity (1) will result in 50 slides.



Twin Slide and Transfer Kit: 36683

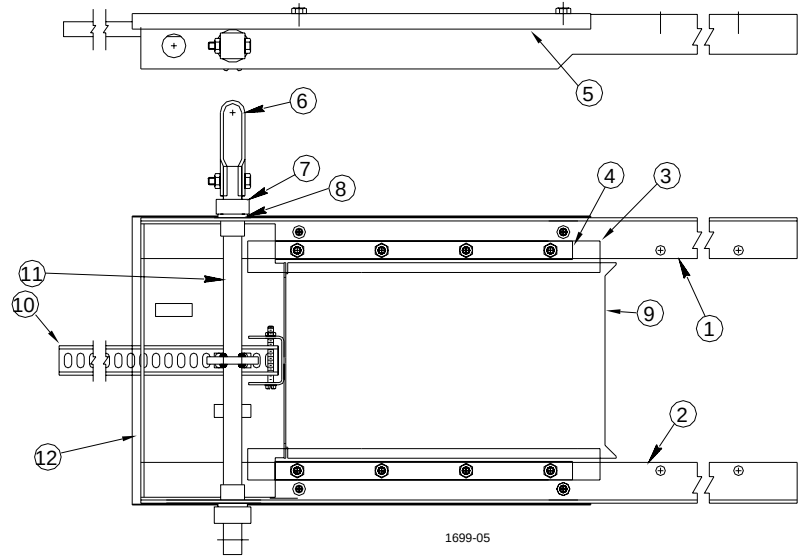
Item	Description	Part No
1	Transfer Plate Assembly	36641
2	Slide	14821
3	Slide Shield Assembly	14827
4	Chain Assembly	27374



Single Manual Slide: 46934

Manufactured 10/2001 to Present

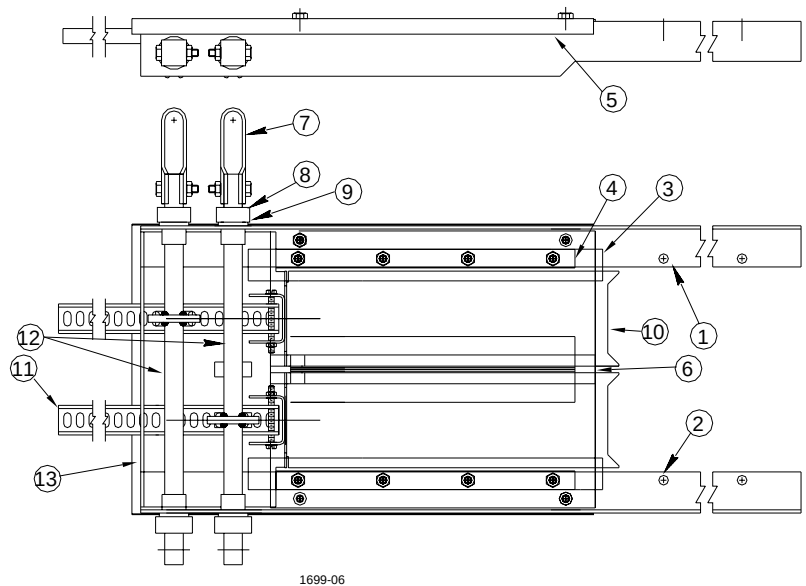
Item	Description	Part No
1	Right Side Angle	46931
2	Left Side Angle	46930
3	Slide Rail	46649
4	Spacer Rail	46648
5	Cover	46932
6	Shaft Yoke	46929
7	5/8" Collar	1386
8	5/8" Bushing	2196
9	Slide Weldment	46651
10	Pinion Rack	46883
11	Pinion & Shaft Weldment	46928
12	End Guide Bracket	46933



Twin Manual Slide: 46935

Manufactured 10/2001 to Present

Item	Description	Part No
1	Right Side Angle	46931
2	Left Side Angle	46930
3	Slide Rail	46649
4	Spacer Rail	46648
5	Cover	46932
6	Slide Rail Weldment	46650
7	Shaft Yoke	46929
8	5/8" Collar	1386
9	5/8" Bushing	2196
10	Twin Slide Weldment	46652
11	Pinion Rack	46883
12	Pinion & Shaft Weldment	46928
13	End Guide Bracket	46933

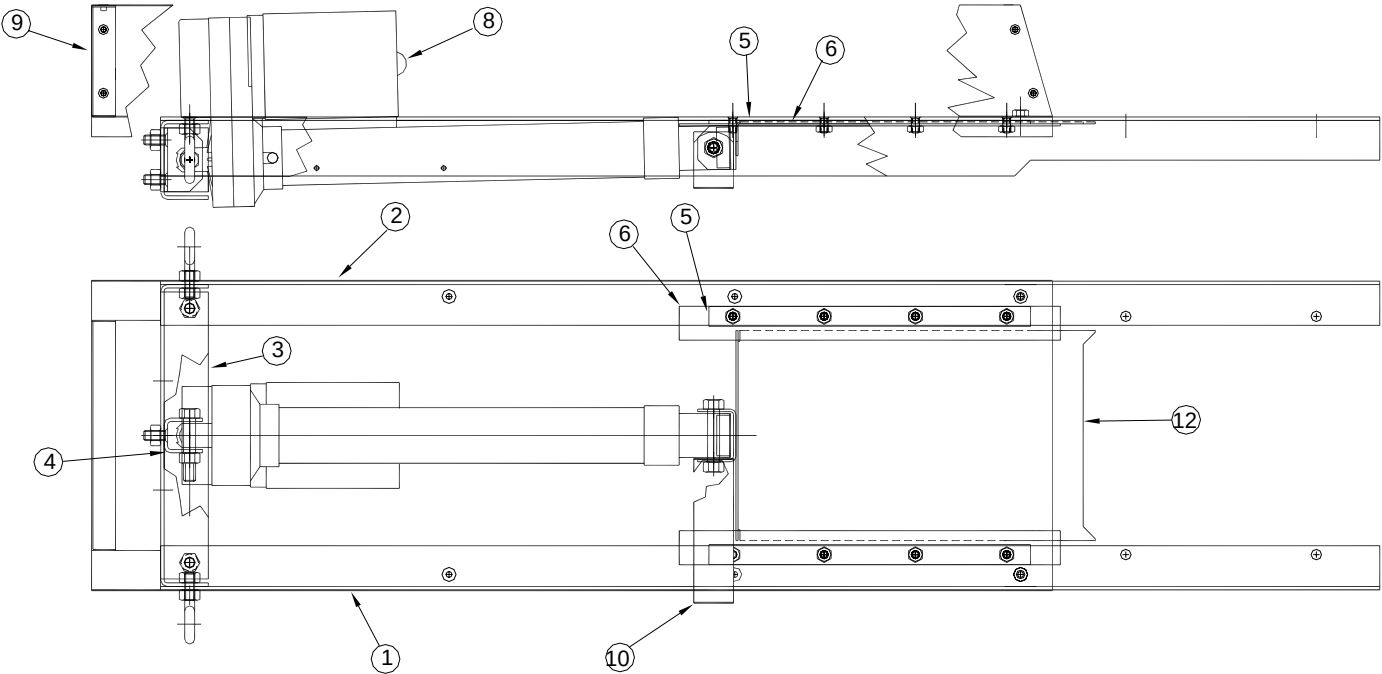


Single Auto Slide Kit: 47578

Manufactured 11/2001 to Present

Item	Description	Part No
*1	Left Side Angle	46641
*2	Right Side Angle	46642
*3	Actuator Mount	46643
*4	Clevis Yoke	46654
*5	Spacer Rail	46648
*6	Auto Slide Rail	46649
*7	Auto Slide Weldment	46651
*8	Linear Actuator	46661
*9	Cover Assembly	46714
*10	Indicator Arm	46742
--	Slide Control	46888
--	SENSOR PLUS Switch	46910

*Items may be ordered as an assembly under Part No: 46658.

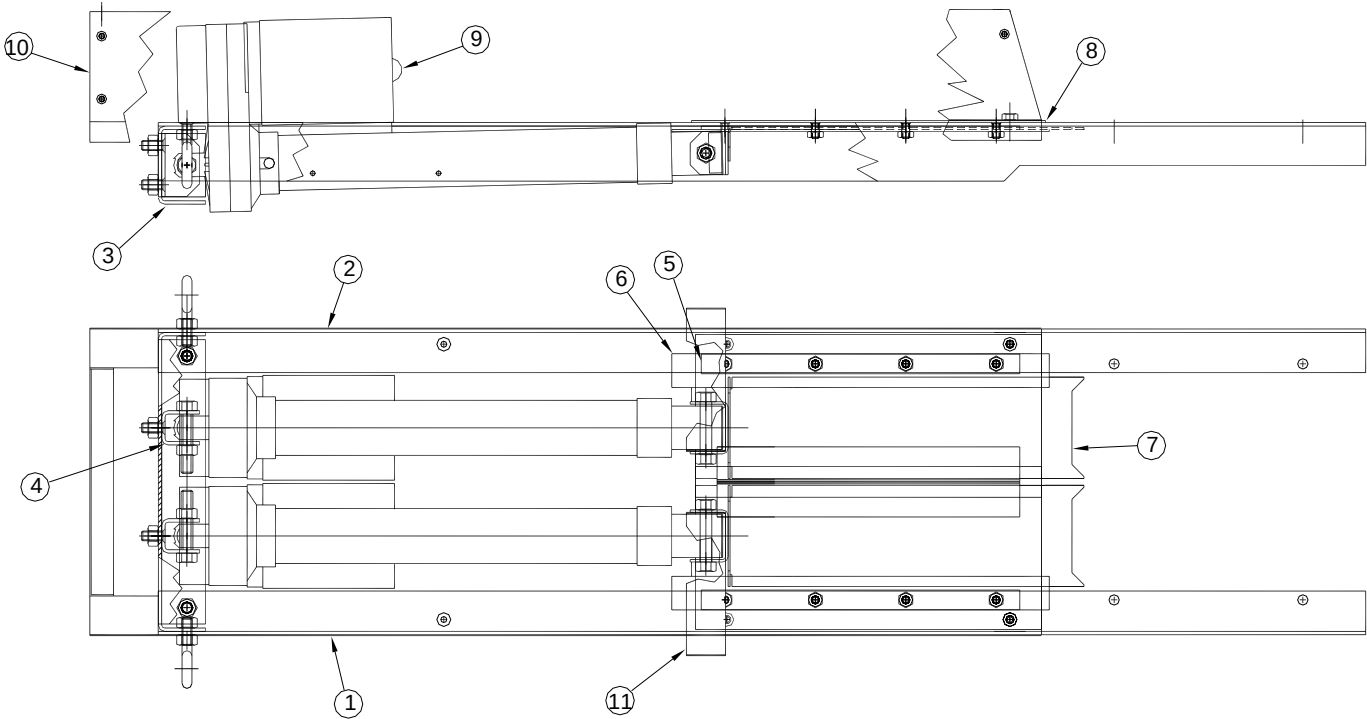


Twin Auto Slide Kit: 47580

Manufactured 11/2001 to Present

Item	Description	Part No
*1	Left Side Angle	46641
*2	Right Side Angle	46642
*3	Actuator Mount	46643
*4	Clevis Yoke	46654
*5	Spacer Rail	46648
*6	Auto Slide Rail	46649
*7	Twin Auto Slide Weldment	46652
*8	Twin Slide Rail Weldment	46650
*9	Linear Actuator	46661
*10	Cover Assembly	46714
*11	Indicator Arm	46742
--	Slide Control	46888
--	SENSOR PLUS Switch	46910

*Items may be ordered as an assembly under Part No: 46659.

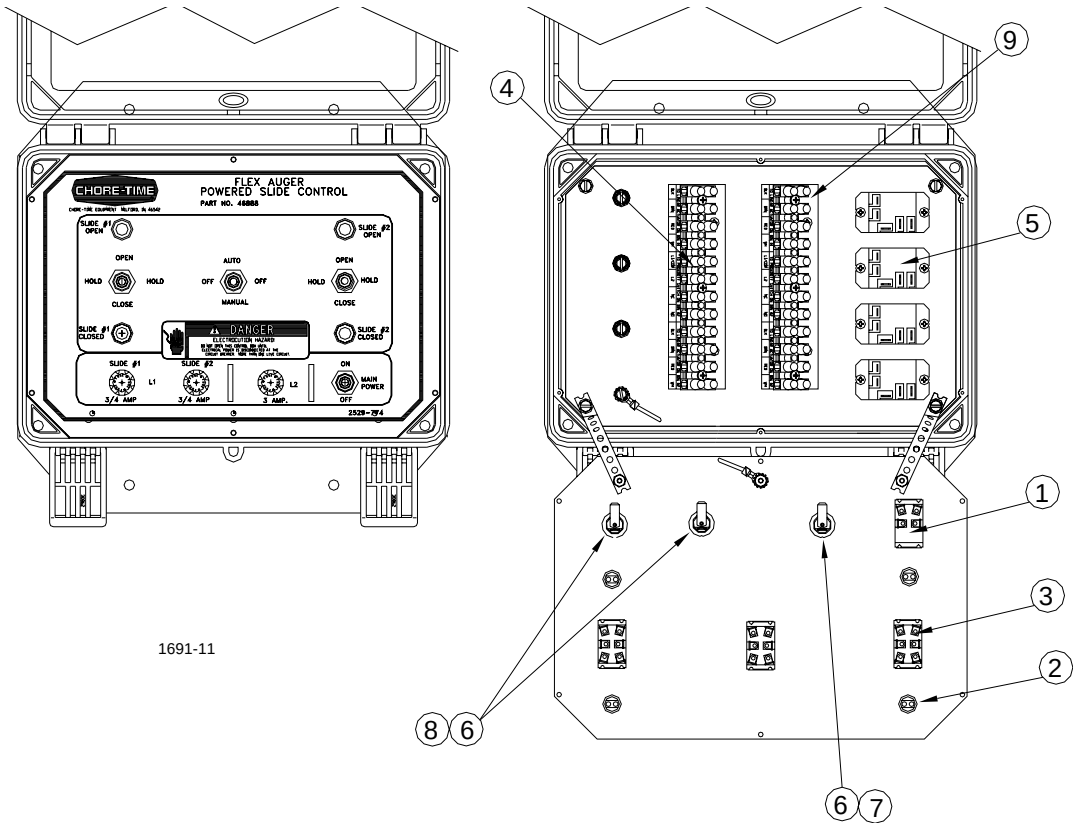


Slide Control: 46888

Manufactured 11/2001 to Present

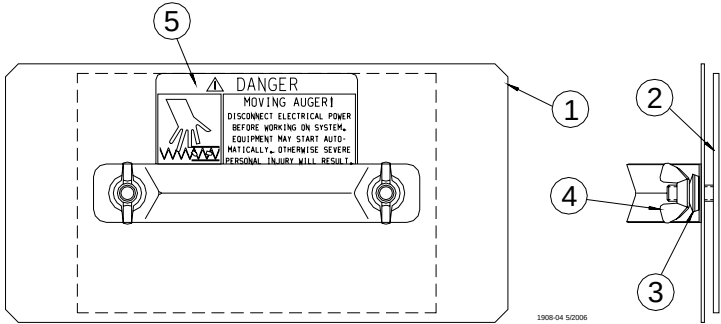
Item	Description	Part No
1	Switch, DPST	3046
2	Pilot Light	2058
3	Switch, DPDT	20135
4	Terminal Block	34925
5	Relay	34702

Item	Description	Part No
6	Fuse Holder	24431
7	3 amp Fuse	20472
8	3/4 amp Fuse	46950
9	Terminal Block Bracket	34563



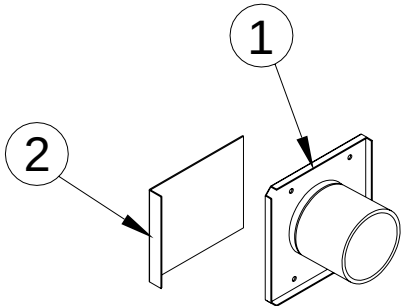
Clean-Out Cover Assembly: 6197

Item	Description	Mfg'd before 9/2001		Mfg'd 9/2001 to Present	
		Part No	Part No	Part No	Part No
1	Clean-Out Cover	6301	6301		
2	Back Plate Weldment	6298	6298		
3	Sealing Washer	8491	39-20155		
4	5/16-18 Wing Nut	2146	2146		
5	Danger Decal	2527-9	2527-9		



Clean-Out Valve Kit: 13722

Item	Description	Part No
1	Valve	26260
2	Slide	26261

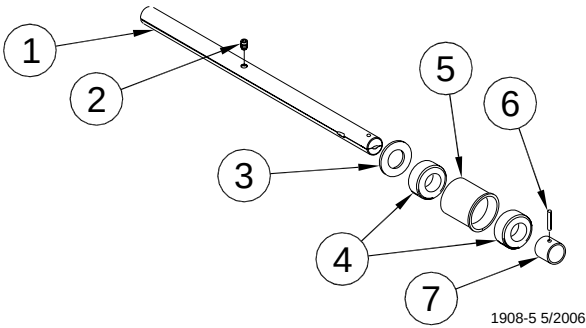


Anchor & Bearing Assemblies

Model 55 Anchor & Bearing Assembly: 29536

Manufactured from 7/1992 to 6/1997

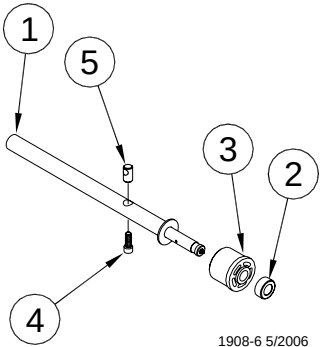
Item	Description	Part No
1	Anchor	29534
2	5/16-18 Set Screw	1174
3	Washer	2955-14
4	Anchor Bearing	29433
5	Bearing Retainer	29441
6	Spiral Pin	2960-1
7	Sleeve	5648



1908-5 5/2006

Model 55 Anchor & Bearing Assembly: 39405

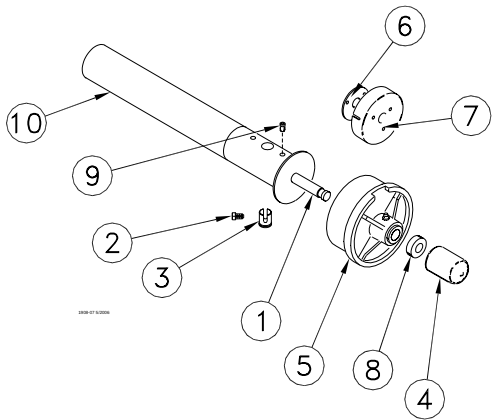
Item	Description	Part No
1	Anchor	39410
2	Set Collar	1386
3	Bearing Assembly	39407
4	Socket Screw 5/16-18	6850-7
5	Auger Clamp Pin	39205



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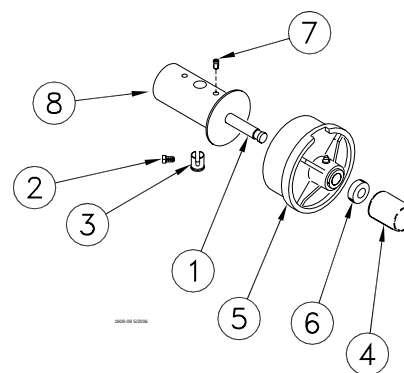
Model 75 Anchor & Bearing Assembly: 37346

	Mfg'd 1/1996 thru 5/1996	Mfg'd 5/1996 thru 3/1997	Mfg'd 3/1997 thru 4/1999	Mfg'd 4/1999 to Present
Item	Description	Part No	Part No	Part No
1	Anchor Shaft	6839	37345	37345
2	5/16-18 Sq Hd Set Screw	5095	5095	5095
3	Clamp Pin	4702	4702	4702
4	Safety Cap	29703	29702	29702
5	Bearing Assembly	14144	35440	35440
6	Bearing Spacer	28646	---	---
7	Bearing Cap	6141	---	---
8	5/8" Set Collar	1386	1386	1386
9	5/16-18 Set Screw	1174	1174	1174
10	Anchor Tube Weldment	36393	36393	6840

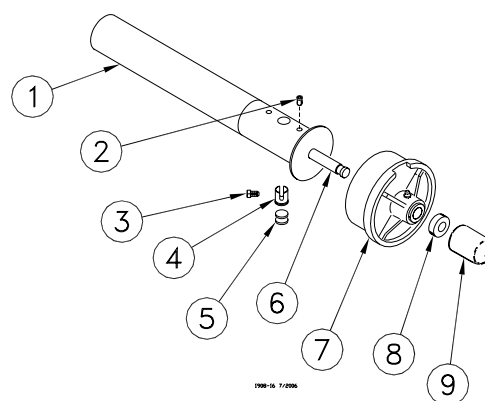


Model 75 Anchor & Bearing Assembly: 37347

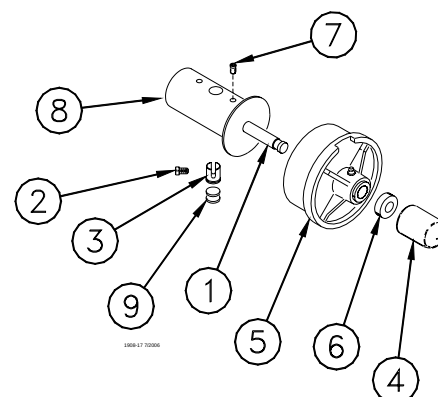
Item	Description	Mfg'd 1/1996 thru 3/1999	Mfg'd 3/1999 to Present
		Part No	Part No
1	Anchor Shaft	37345	43281
2	5/16-18 Sq Hd Set Screw	5095	5095
3	Clamp Pin	4702	4702
4	Safety Cap	29702	29702
5	Bearing Assembly	35440	35440
6	5/8" Set Collar	1386	1386
7	5/16-18 Set Screw	1174	1174
8	Anchor Tube Weldment	36393	36393

**Model 90 Anchor & Bearing Assembly: 35343**

Item	Description	Mfg'd 10/1994 thru 3/1999	Mfg'd 3/1999 to Present
		Part No	Part No
1	Anchor Tube Weldment	6833	6833
2	5/16-18 Set Screw	1174	1174
3	5/16-18 Sq Hd Set Screw	5095	5095
4	Clamp Pin	4702	4702
5	Clamp Spacer	5009	5009
6	Anchor Shaft	6832	43821
7	Bearing Cap Assembly	34830	34830
8	5/8 Set Collar	1386	1386
9	Safety Cap	29702	29702

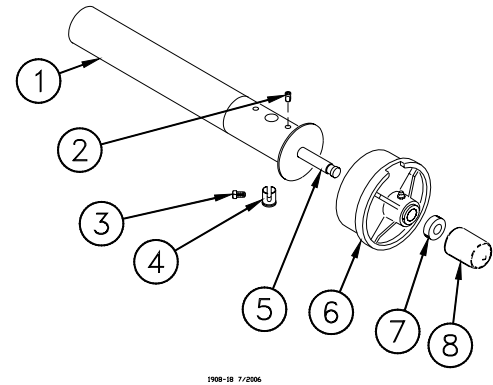
**Model 90 Anchor & Bearing Assembly: 35345**

Item	Description	Mfg'd 10/1994 Thru 3/1999	Mfg'd 3/1999 To Present
		Part No	Part No
1	Anchor Shaft	6832	43281
2	5/16-18 Sq Hd Set Screw	5095	5095
3	Clamp Pin	4702	4702
4	Safety Cap	29702	29702
5	Bearing Cap Assembly	34830	34830
6	5/8 Set Collar	1386	1386
7	5/16-18 Set Screw	1174	1174
8	Anchor Tube Weldment	26048	26048
9	Clamp Spacer	5009	5009



Model HMC Anchor & Bearing Assembly: 35344

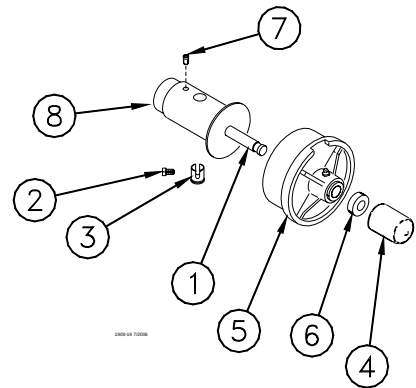
Item	Description	Mfg'd 10/1994 Thru 3/1999	Mfg'd 3/1999 To Present
		Part No	Part No
1	Anchor Tube Weldment	6840	6840
2	5/16-18 Set Screw	1174	1174
3	5/16-18 Sq Hd Set Screw	5095	5095
4	Clamp Pin	4702	4702
5	Anchor Shaft	6839	43281
6	Bearing Cap Assembly	34830	34830
7	5/8 Set Collar	1386	1386
8	Safety Cap	29702	29702



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Model HMC Anchor & Bearing Assembly: 37241

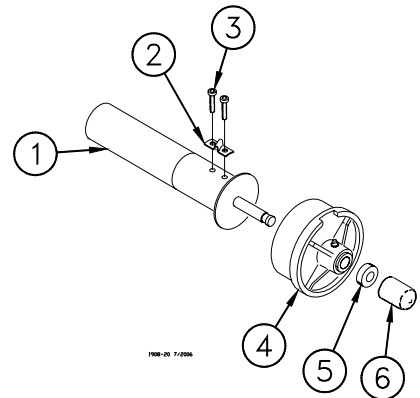
Item	Description	Mfg'd 12/1995 Thru 3/1999	Mfg'd 3/1999 To Present
		Part No	Part No
1	Anchor Shaft	6839	43281
2	5/16-18 Sq Hd Set Screw	5095	5095
3	Clamp Pin	4702	4702
4	Safety Cap	29702	29702
5	Bearing Cap Assembly	34830	34830
6	5/8 Set Collar	1386	1386
7	5/16-18 Set Screw	1174	1174
8	Anchor Tube Weldment	36393	36393



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Model 108 Anchor & Bearing Assembly: 35767

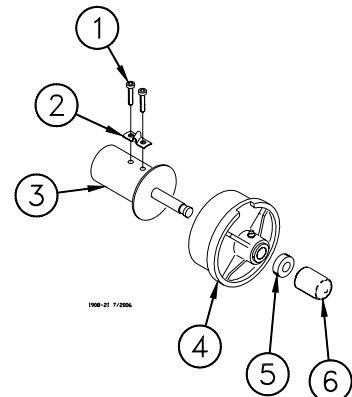
Item	Description	Part No
1	Anchor Tube Weldment	30311
2	Anchor Clamp	7703
3	5/16-18 Skt Hd Set Screw	6850-1
4	Bearing Cap Assembly	30314
5	5/8 Set Collar	1386
6	Safety Cap	29702



1908-20 7/2006

Model 108 Anchor & Bearing Assembly: 35766

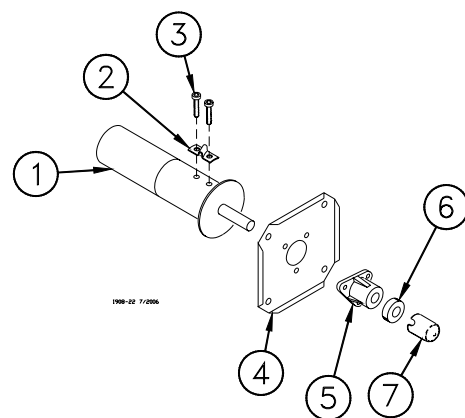
Item	Description	Part No
1	5/16-18 Skt Hd Set Screw	6850-1
2	Anchor Clamp	7703
3	Anchor Tube Weldment	34369
4	Bearing Cap Assembly	30314
5	5/8 Set Collar	1386
6	Safety Cap	29702



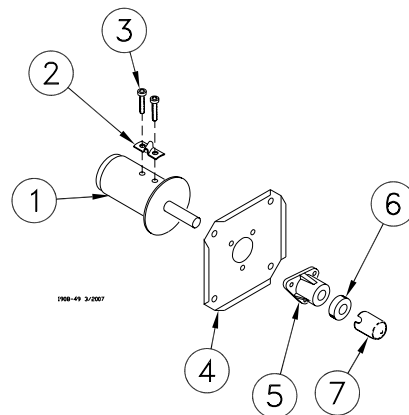
1908-21 7/2006

Model 125 Anchor & Bearing Assembly: 24031

Item	Description	Part No
1	Anchor Tube Weldment	24003
2	Anchor Clamp	7703
3	5/16-18 Skt Hd Set Screw	6850-1
4	Bearing Plate	24004
5	Bearing Assembly	14144
6	5/8 Set Collar	1386
7	Safety Cap	29702

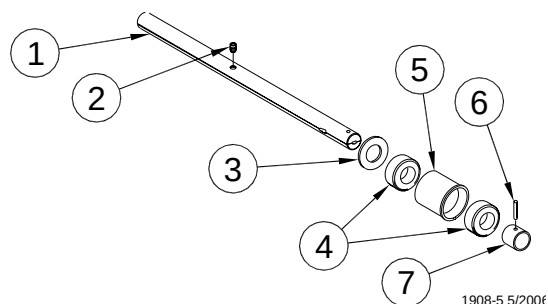
**Model 125 Anchor & Bearing Assembly: 26049**

Item	Description	Part No
1	Anchor Tube Weldment	26050
2	Anchor Clamp	7703
3	5/16-18 Skt Hd Set Screw	6850-1
4	Bearing Plate	24004
5	Bearing Assembly	14144
6	5/8 Set Collar	1386
7	Safety Cap	29702

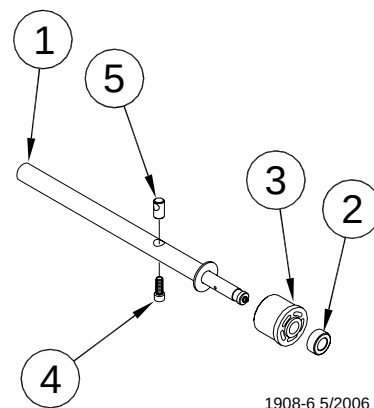
**FLAG™ Anchor & Bearing Assembly: 30933**

Manufactured
10/1993 to 6/1997

Item	Description	Part No
1	Anchor	30934
2	5/16-18 x 1/2" Set Screw	5645
3	Washer	2955-14
4	Assembly Retainer (Model 55)	29535
5	Anchor Bearing	29433
6	Spiral Pin	2960-1
7	Sleeve	5648

**FLAG™ Anchor & Bearing Assembly: 39408**

Item	Description	Part No
1	Anchor	39414
2	5/8" Set Collar	1386
3	Anchor Bearing Assembly	39407
4	Socket Screw 5/16-18	6850-6
5	Auger Clamp	39205



Extension Boots and Hoppers

Model 55 Extension Hopper: 40170

Model 75 Extension Hopper: 7944

Model 90 Extension Hopper: 7869

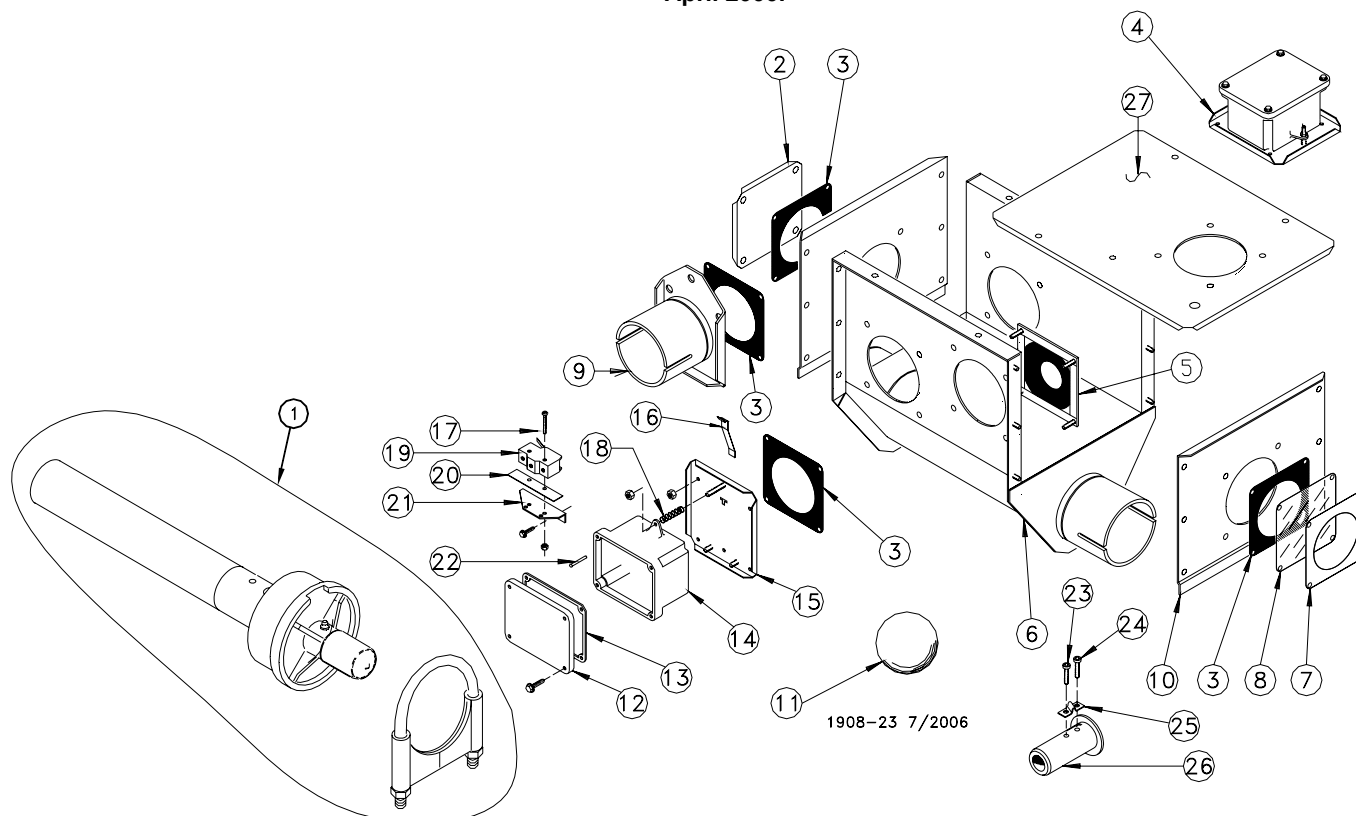
Model HMC Extension Hopper: 7849

Item	Description	Part No
1	Model 55 Anchor Bearing Assembly	39405
	Model 75 Anchor Bearing Assembly	37346
	Model 90 Anchor Bearing Assembly	35343
	Model HMC Anchor Bearing Assembly	35344
2	Model 75, 90, HMC Cover Plate	4878
	Model HMC Cover Plate	7859
3*	Seal	4873
4	Switch and Plate Assembly	7840
5	Diaphragm Assembly	7900
6	Model 55 Boot Body WDMT	40168
	Model 75 Tandem Boot Body WDMT	7878
	Model 90, HMC Tandem Boot Body WDMT	28881
	Model HMC Tandem Boot Body WDMT	28934
7	Window Plate	7842
8	Window	7852
9	Model 55 Tube Anchor Weldment	35531
	Model 75 Tube Anchor Weldment	6518
	Model 90, HMC Tube Anchor Weldment	5069
	Model HMC Tube Anchor Weldment	7862
10	Model 55, 75, 90, HMC Access Panel Assy	7928
	Model HMC Access Panel Assy	7857

Item	Description	Part No
11	Model 55 Cannonball	3621
	Model 75, 90, HMC Cannonball	3531
12*	Switch Box Cover	6776
13*	Gasket	6777
14*	Switch Box	7841
15*	Switch Mounting Plate	7908
16*	Paddle	7896
17*	6-32 x 7/8" Pan Hd Screw	1921
18*	Compression Spring	6972
**19*	SPDT Actuator Switch	46091
20*	Switch Insulation	1907-5
21*	Switch Bracket	7068
22*	1/8 x 1" Rd Hd Rivet	8757
23	5/16-18 x 1/2" Socket Hd Screw	6850-3
24	5/16-18 x 2 1/4" Socket Hd Screw	6850-4
25	Anchor Clamp	7703
26	Model 75, HMC Driver Weldment	7704
	Model 90 Driver Weldment	7706
27	Cover	7838

* These Items may be ordered as an assembly Part Number: 7840.

**Use Kit Part Number: 46678 when replacing a switch on assembly Part Number: 7840 that was purchased before April 2000.



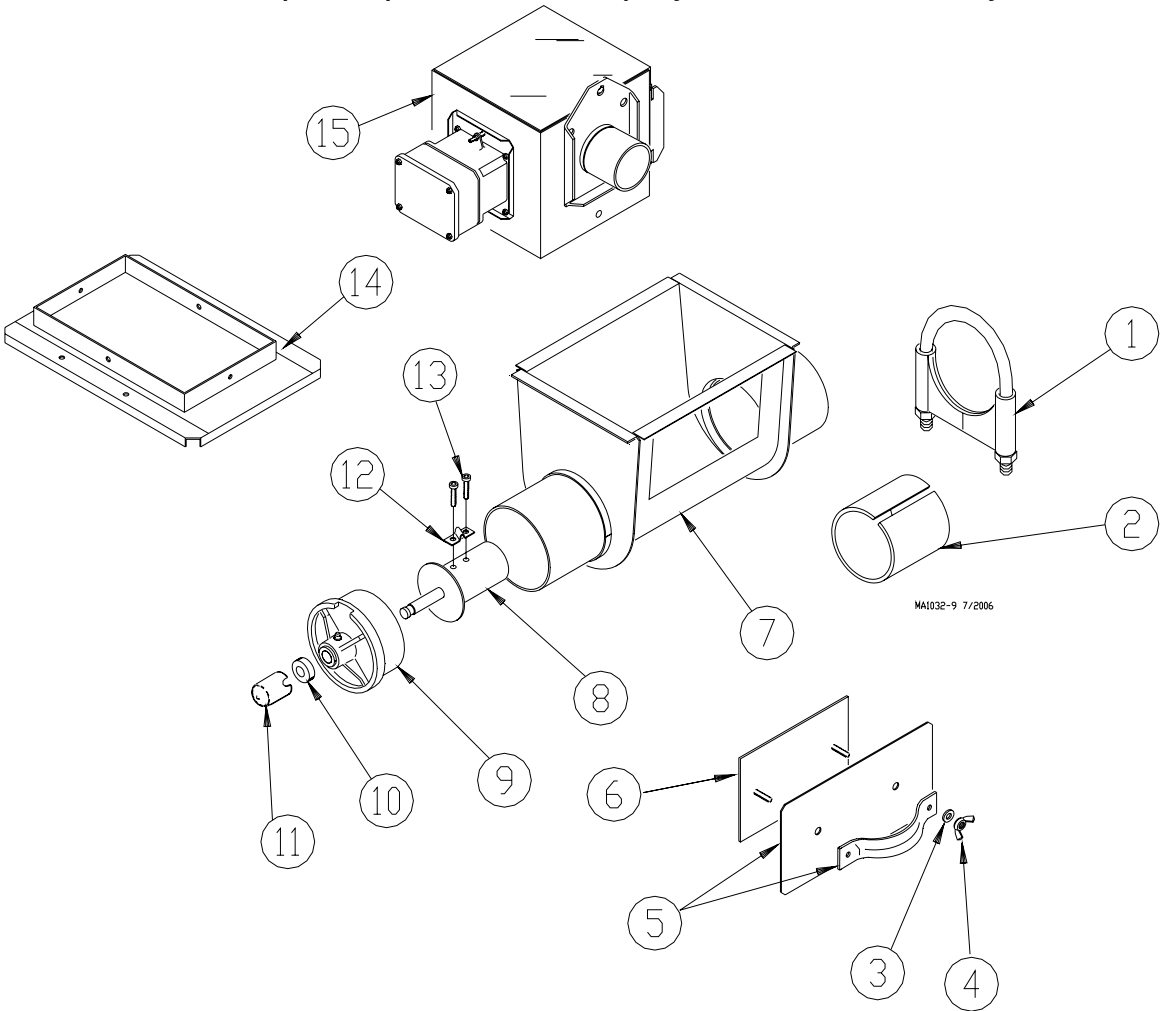
Model 108 Extension Boot Kit Single Phase: ~~34633-1~~

Model 108 Extension Boot Kit Three Phase: ~~34633-3~~

		34633-1	34633-3
		Mfg'd 3/1994 to 7/2003	Mfg'd 3/1994 to 7/2003
Item	Description	Part No	Part No
1	Tube Clamp	34338	34338
2	Tube Insert	34337	34337
3*	Sealing Washer	39-20155	39-20155
4*	5/16-18 Wing Nut	2146	2146
5*	Cover Weldment	6301	6301
6*	Back Plate Assembly	6298	6298
7	Boot Body Weldment	30386	30386
8	Anchor Weldment	34369	34369
9	Bearing Cap Assembly	30314	30314
10	5/8" Set Collar	1386	1386
11	Safety Cap	29702	29702
12	Anchor Clamp	7703	7703
13	5/16-18 7/8" Cap Screw	6850-1	6850-1
14	Adapter Plate Assembly	7856	7856
15	Control Unit	6500-22	25770-6

*These items may be ordered as an assembly Part Number: 6197.

**The Extension Boot components (less the Control Unit) may be ordered as an assembly Part Number: 34372.



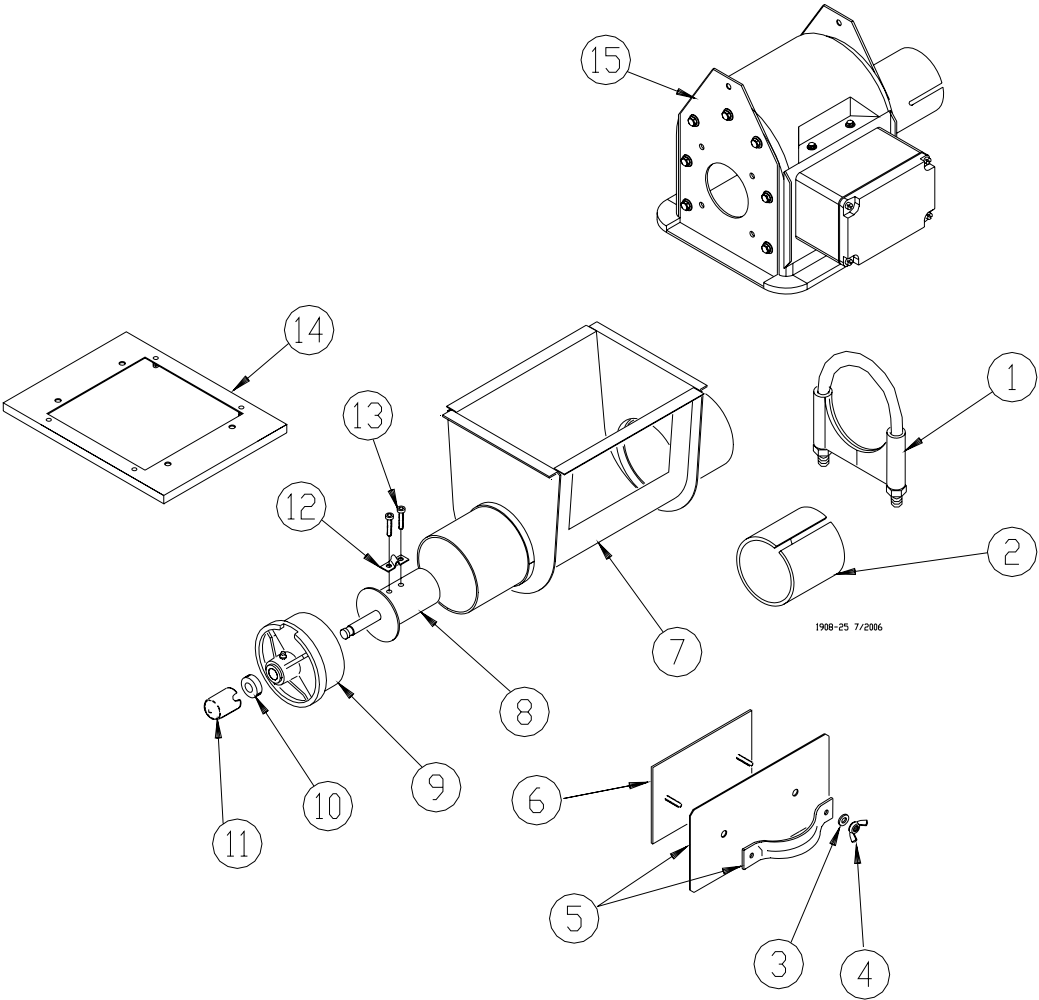
Model 108 Extension Boot Kit Single Phase: 47862-1

Model 108 Extension Boot Kit Three Phase: 47862-3

		47862-1	47862-3
		Mfg'd 4/2002 to Present	Mfg'd 4/2002 to Present
Item	Description	Part No	Part No
1	Tube Clamp	34338	34338
2	Tube Insert	34337	34337
3*	Sealing Washer	39-20155	39-20155
4*	5/16-18 Wing Nut	2146	2146
5*	Cover Weldment	6301	6301
6*	Back Plate Assembly	6298	6298
7	Boot Body Weldment	30386	30386
8	Anchor Weldment	34369	34369
9	Bearing Cap Assembly	30314	30314
10	5/8" Set Collar	1386	1386
11	Safety Cap	29702	29702
12	Anchor Clamp	7703	7703
13	5/16-18 7/8" Cap Screw	6850-1	6850-1
14	Adapter Plate Assembly	45970	45970
15	Control Unit	46800-5	46800-10

*These items may be ordered as an assembly Part Number: 6197.

**The Extension Boot components (less the Control Unit) may be ordered as an assembly Part Number: 47863.

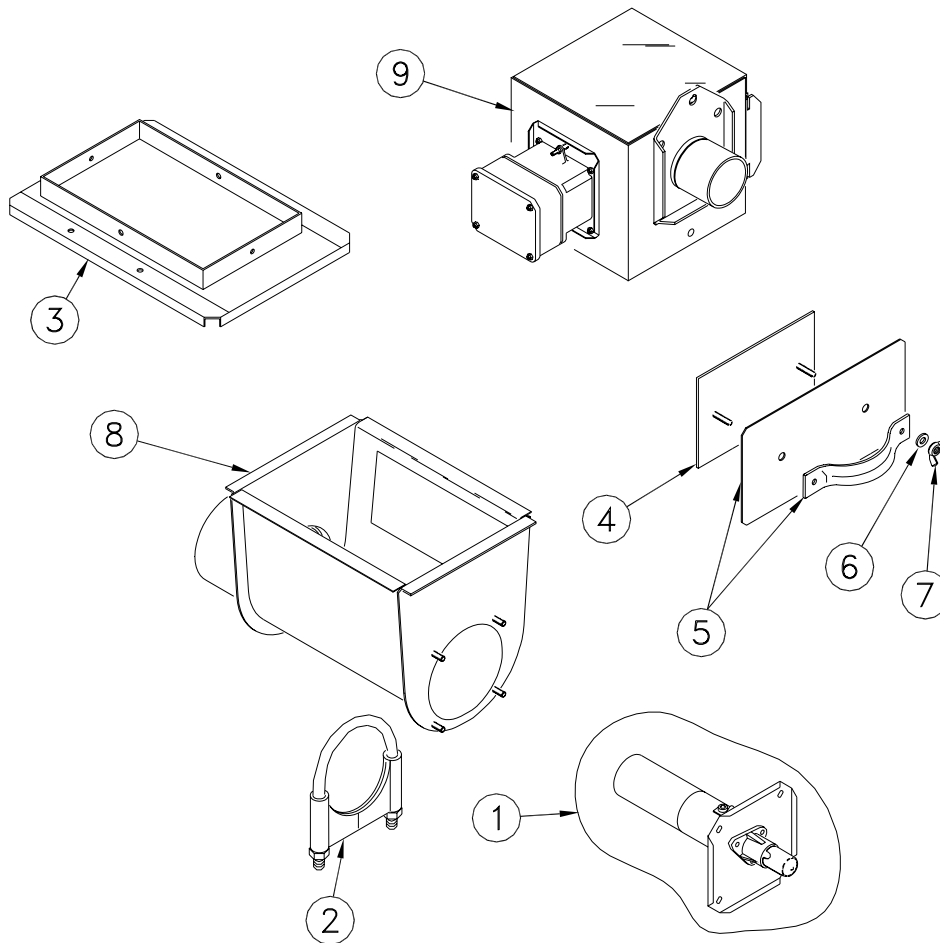


Model 125 Extension Boot Kit: 8606

		8606
Item	Description	Part No
1	Model 125 Anchor and Bearing Assy	24031
2	Tube Clamp	8111
3	Adapter Plate	7856
4*	Back Plate Weldment	6298
5*	Cover Weldment	6301
6*	Sealing Washer	39-20155
7*	5/16" Wing Nut	2146
8	Boot Body	28882
9	Control Unit	6500-9

*These Components may be ordered as an assembly Part Number: 6197

**Extension Boot Components (less the Control Unit) may be ordered as an assembly Part Number: ~~25395~~



1908-24 7/2006

Two Motor Tandem Boot Systems

Model 75 30° Two Motor Tandem Hopper: 9549

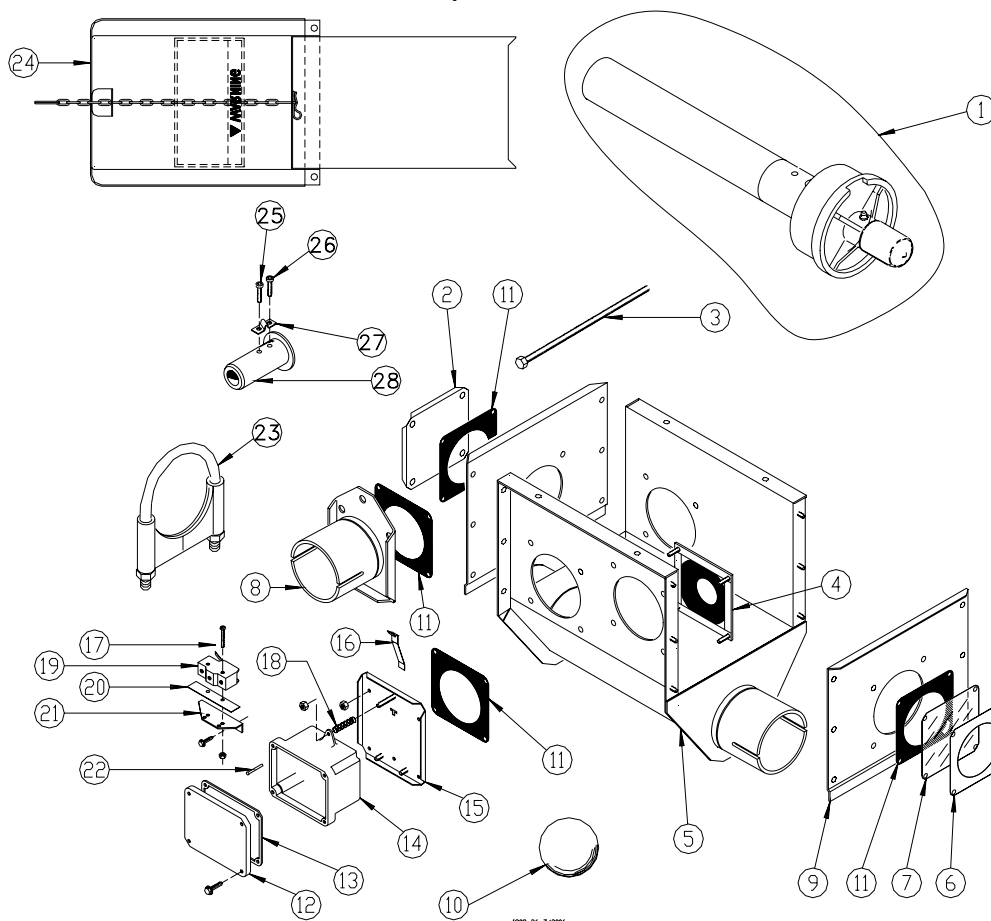
Model 90 30° Two Motor Tandem Hopper: 9548

Model HMC 30° Two Motor Tandem Hopper: ~~25351~~

Item	Description	Part No	Item	Description	Part No
1	Model 75 Anchor Bearing Assembly	37346	11*	Seal	4873
	Model 90 Anchor Bearing Assembly	35343	12*	Switch Box Cover	6776
	Model HMC Anchor Bearing Assembly	35344	13*	Gasket	6777
2	Model 75 and 90 Cover Plate	4878	14*	Switch Box	7841
	Model HMC Cover Plate	7859	15*	Switch Mounting Plate	7908
3	5/16-18 x 7-1/2" Bolt	4412-13	16*	Paddle	7896
4	Diaphragm Assembly	7900	17*	6-32 x 7/8" Pan Hd Screw	1921
5	Model 75 Tandem Boot Weldment	7878	18*	Compression Spring	6972
	Model 90 Tandem Boot Weldment	28881	**19*	SPDT Actuator Switch	46091
	Model HMC Tandem Boot Weldment	28931	20*	Switch Insulation	1907-5
6	Window Plate	7842	21*	Switch Bracket	7068
7	Window	7852	22*	1/8 x 1" Rd Hd Rivet	8757
8	Model 75 Tube Anchor Weldment	6518	23	Tube Clamp Kit	6515
	Model 90 Tube Anchor Weldment	5069	24	Slide and Transfer Kit	6284
	Model HMC Tube Anchor Weldment	7862	25	5/16-18 x 1/2" Socket Hd Screw	6850-3
9	Model 75 and 90 Access Panel Assy	7928	26	5/16-18 x 2-1/4" Socket Hd Screw	6850-4
	Model HMC Access Panel Assy	7857	27	Anchor Clamp	7703
10	Cannonball	3531	28	Model 75 and HMC Driver Weldment	7704
				Model 90 Driver Weldment	7706

* These Items may be ordered as an assembly Part Number: 7840.

**Use Kit Part Number: 46678 when replacing a switch on assembly Part Number: 7840 that was purchased before April 2000.



Model HMC 30° Two Motor Tandem Hopper: 38605

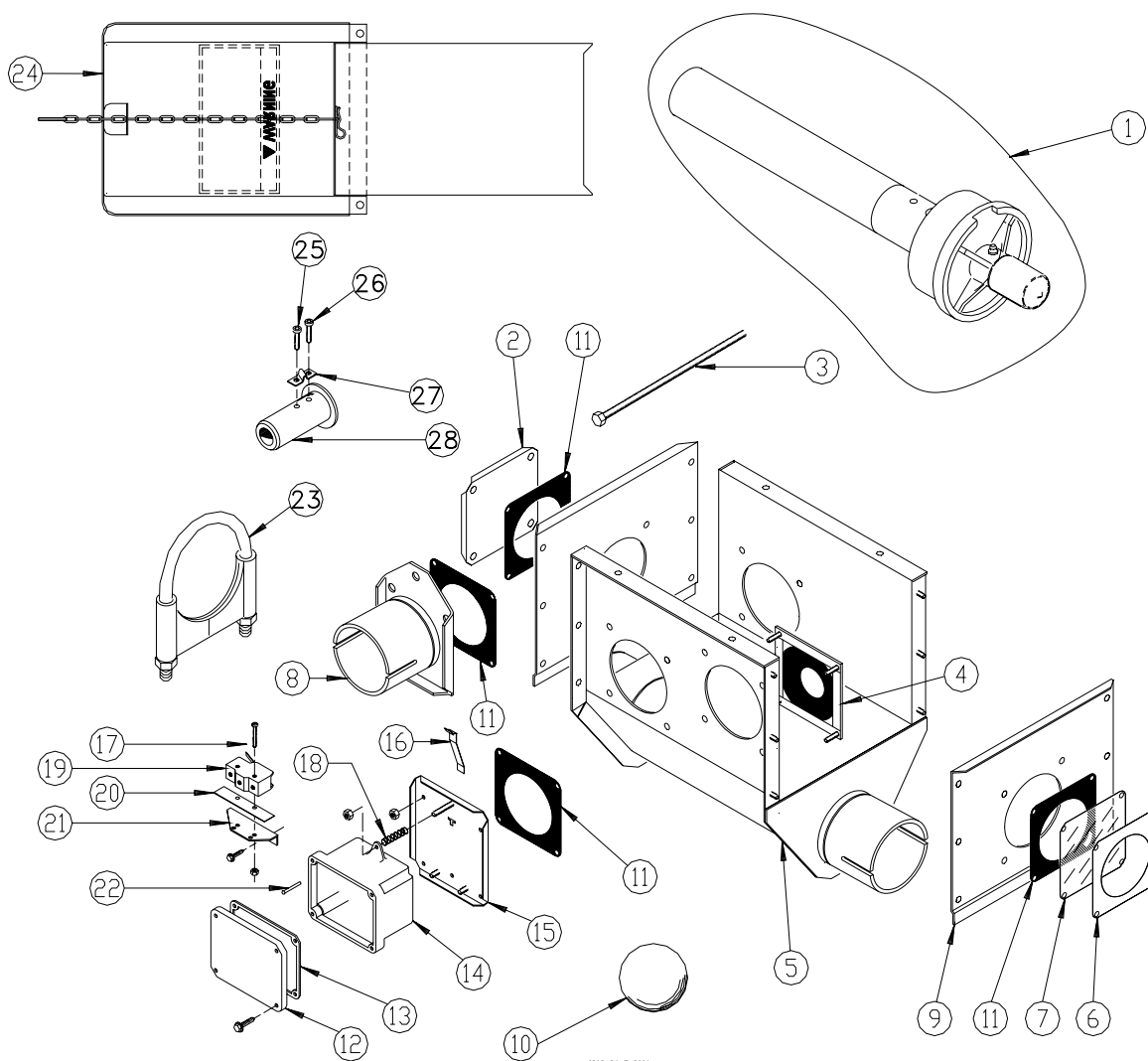
Manufactured
8/1996 to Present

Item	Description	Part No
1	Model HMC Anchor Bearing Assembly	35344
2	Cover Plate	4878
3	5/16-18 x 7-1/2" Bolt	4412-13
4	Diaphragm Assembly	7900
5	Tandem Boot Weldment	28881
6	Window Plate	7842
7	Window	7852
8	Tube Anchor Weldment	5069
9	Access Panel Assy	7928
10	Cannonball	3531
11*	Seal	4873
12*	Switch Box Cover	6776
13*	Gasket	6777
14*	Switch Box	7841
15*	Switch Mounting Plate	7908

Item	Description	Part No
16*	Paddle	7896
17*	6-32 x 7/8" Pan Hd Screw	1921
18*	Compression Spring	6972
**19*	SPDT Actuator Switch	46091
20*	Switch Insulation	1907-5
21*	Switch Bracket	7068
22*	1/8 x 1" Rd Hd Rivet	8757
23	Tube Clamp Kit	6515
24	Slide and Transfer Kit	6284
25	5/16-18 x 1/2" Socket Hd Screw	6850-3
26	5/16-18 x 2-1/4" Socket Hd Screw	6850-4
27	Anchor Clamp	7703
28	Model 75 and HMC Driver Weldment	7704

* These Items may be ordered as an assembly Part Number: 7840.

**Use Kit Part Number: 46678 when replacing a switch on assembly Part Number: 7840 that was purchased before April 2000.



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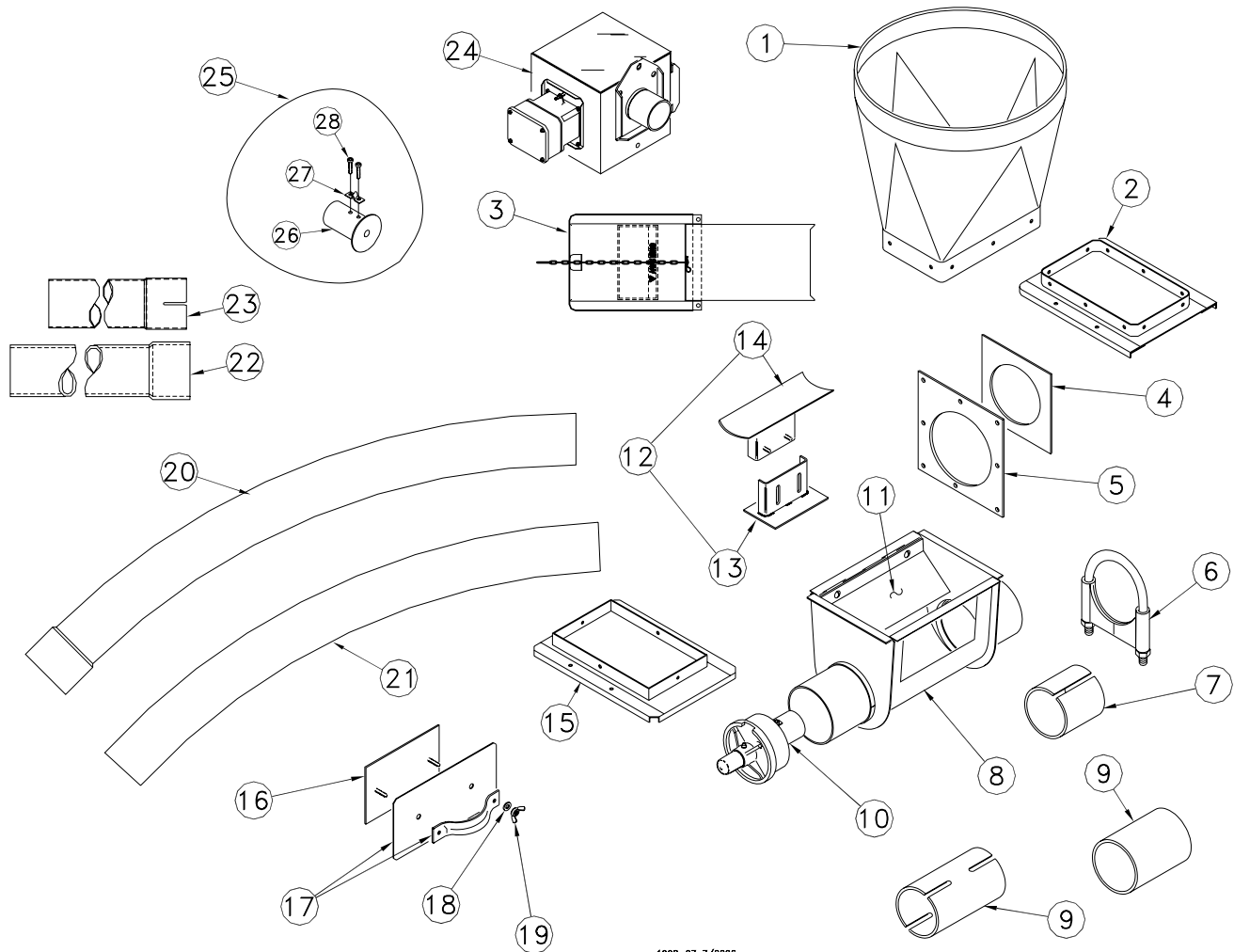
Model 108 Two Motor Tandem Boot: 34632

Manufactured
3/1994 to 7/2003

Item	Description	Part No	Item	Description	Part No
1	Straight-Out Upper Boot	6093R	14	Shoe Weldment	13047
2	Transfer Plate	4359	15	Plate Adapter	7856
3	Slide and Transfer Kit	6284	*16	Back Plate Weldment	6298
4	Neoprene Seal	34334	*17	Cover Weldment	6301
5	Seal Ring	8117	*18	Sealing Washer	39-20155
**6	Tube Clamp (Steel Systems)	34338	*19	5/16" Wing Nut	2146
**6	Tube Clamp (PVC Systems)	14373	**20	45° Elbow (PVC Systems)	34546
7	Tube Insert	34337	**21	45° Elbow (Steel Systems)	34406
8	Boot Body Weldment	30385	**22	Tube 10' (PVC Systems)	34547
**9	Tube Connector (PVC Systems)	34557	**23	Tube 10' (Steel Systems)	34411
**9	Tube Connector (Steel Systems)	30277	24	Control Unit	25688
10	Model 108 Anchor Bearing Assy	35766	25	Driver Assembly	30313
11	Boot Baffle	14239	26	Driver Weldment	30312
12	Boot Support Assembly	9987	27	Anchor Clamp	7703
13	Support Weldment	13044	28	5/16-18 Skt Hd Set Screw	6850-1

*These items may be ordered as an assembly Part Number: 6197

**These items must be ordered separately.



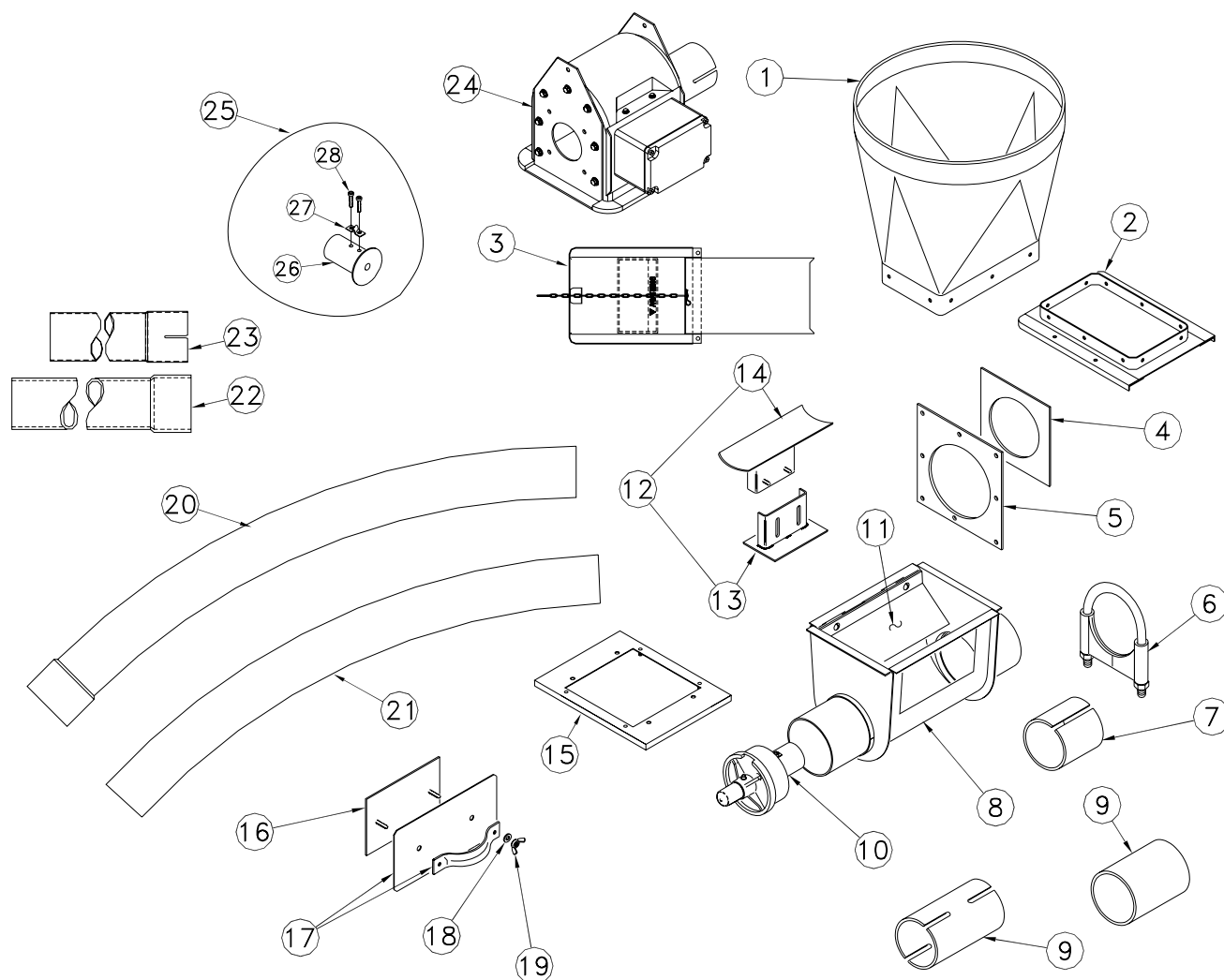
1908-27 7/2006

Model 108 Two Motor Tandem Boot: 47865

Item	Description	Part No	Item	Description	Part No
1	Straight-Out Upper Boot	6093R	14	Shoe Weldment	13047
2	Transfer Plate	4359	15	Plate Adapter	45970
3	Slide and Transfer Kit	6284	*16	Back Plate Weldment	6298
4	Neoprene Seal	34334	*17	Cover Weldment	6301
5	Seal Ring	8117	*18	Sealing Washer	39-20155
**6	Tube Clamp (Steel Systems)	34338	*19	5/16" Wing Nut	2146
**6	Tube Clamp (PVC Systems)	14373	**20	45° Elbow (PVC Systems)	34546
7	Tube Insert	34337	**21	45° Elbow (Steel Systems)	34406
8	Boot Body Weldment	30385	**22	Tube 10' (PVC Systems)	34547
**9	Tube Connector (PVC Systems)	34557	**23	Tube 10' (Steel Systems)	34411
**9	Tube Connector (Steel Systems)	30277	24	Control Unit	46800-5
10	Model 108 Anchor Bearing Assy	35766	25	Driver Assembly	30313
11	Boot Baffle	14239	26	Driver Weldment	30312
12	Boot Support Assembly	9987	27	Anchor Clamp	7703
13	Support Weldment	13044	28	5/16-18 Skt Hd Set Screw	6850-1

*These items may be ordered as an assembly Part Number: 6197

**These items must be ordered separately.



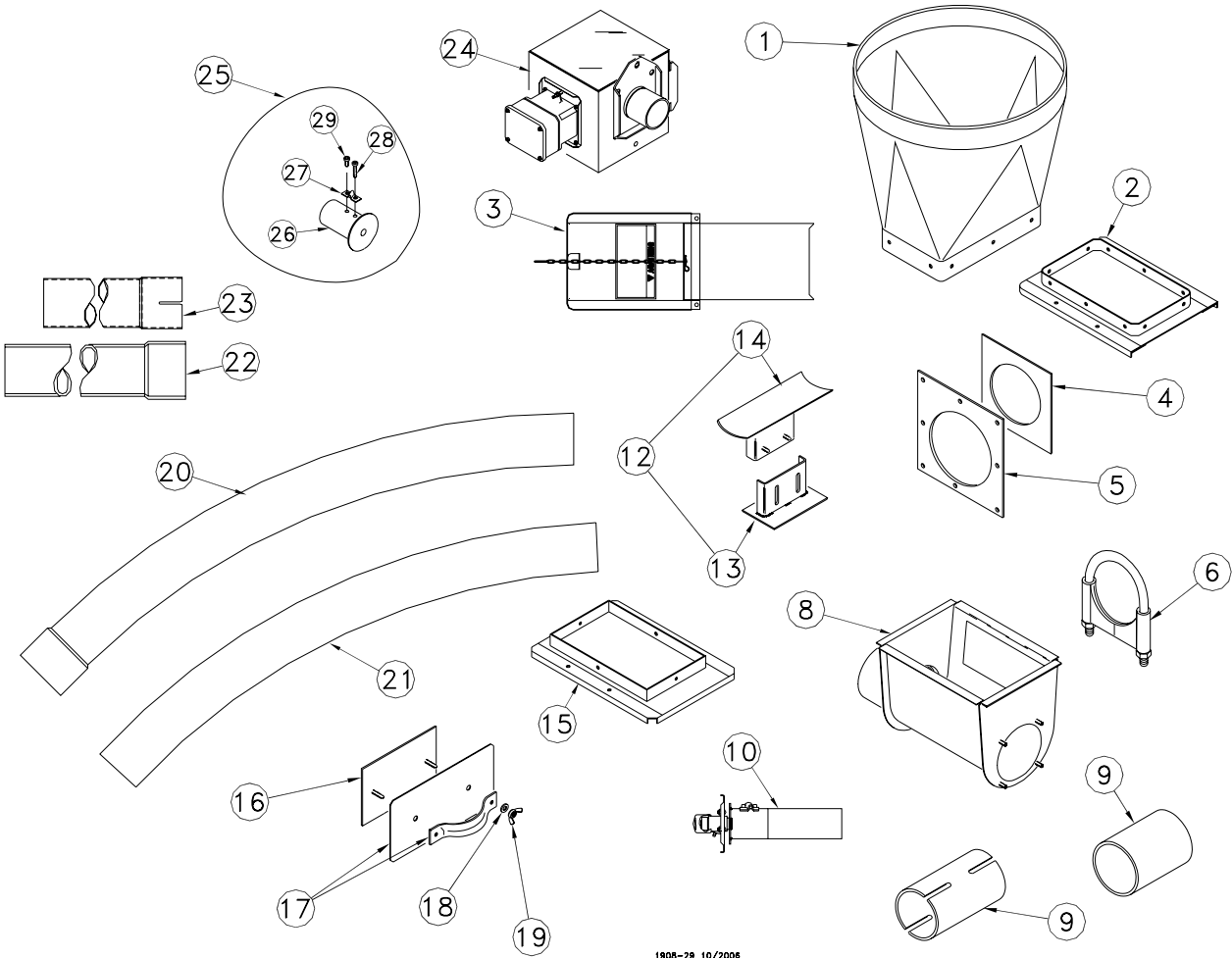
1908-28 8/2006

Model 125 Two Motor Tandem Boot: 9699

Manufactured
4/1984 to 10/1995

Item	Description	Part No	Item	Description	Part No
1	Straight-Out Upper Boot	6093R	14	Shoe Weldment	13047
2	Transfer Plate	4359	15	Plate Adapter	7856
3	Slide and Transfer Kit	6284	*16	Back Plate Weldment	6298
4	Neoprene Seal	8118	*17	Cover Weldment	6301
5	Seal Ring	8117	*18	Sealing Washer	39-20155
**6	Tube Clamp (Steel Systems)	14373	*19	5/16" Wing Nut	2146
**6	Tube Clamp (PVC Systems)	8111	**20	45° Elbow (PVC Systems)	8125
---	---	---	**21	22.5° Elbow (Steel Systems)	9693
8	Boot Body Weldment	28882	**22	Tube 10' (PVC Systems)	7790
**9	Tube Connector (PVC Systems)	8119	**23	Tube 10' (Steel Systems)	25307
**9	Tube Connector (Steel Systems)	13988	24	Control Unit	25688
10	Anchor Bearing Assembly	24031	25	Driver Assembly	8103
---	---	---	26	Driver Weldment	8104
12	Boot Support Assembly	9987	27	Anchor Clamp	7703
13	Support Weldment	13044	28	5/16-18 2-3/4" Skt Hd Set Screw	6850-2
			29	5/16-18 7/8" Skt Hd Set Screw	6850-1

*These items may be ordered as an assembly Part Number: 6197
**These items must be ordered separately.

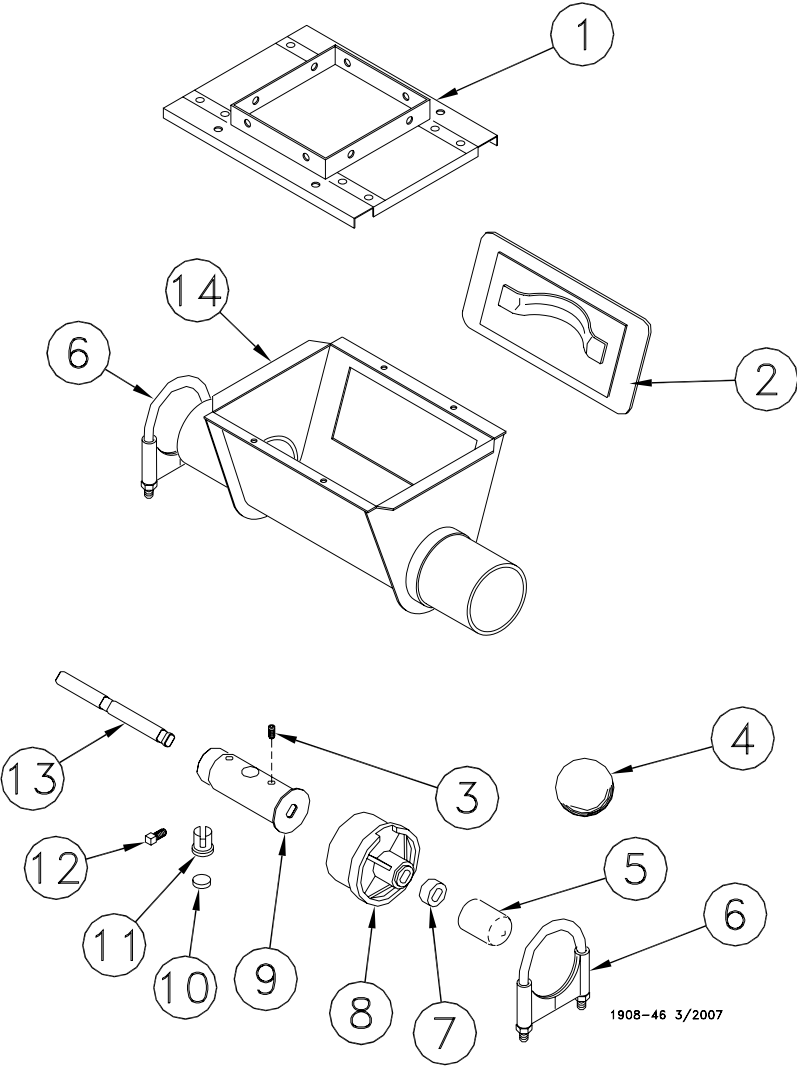


1908-29 10/2005

Screener Boots

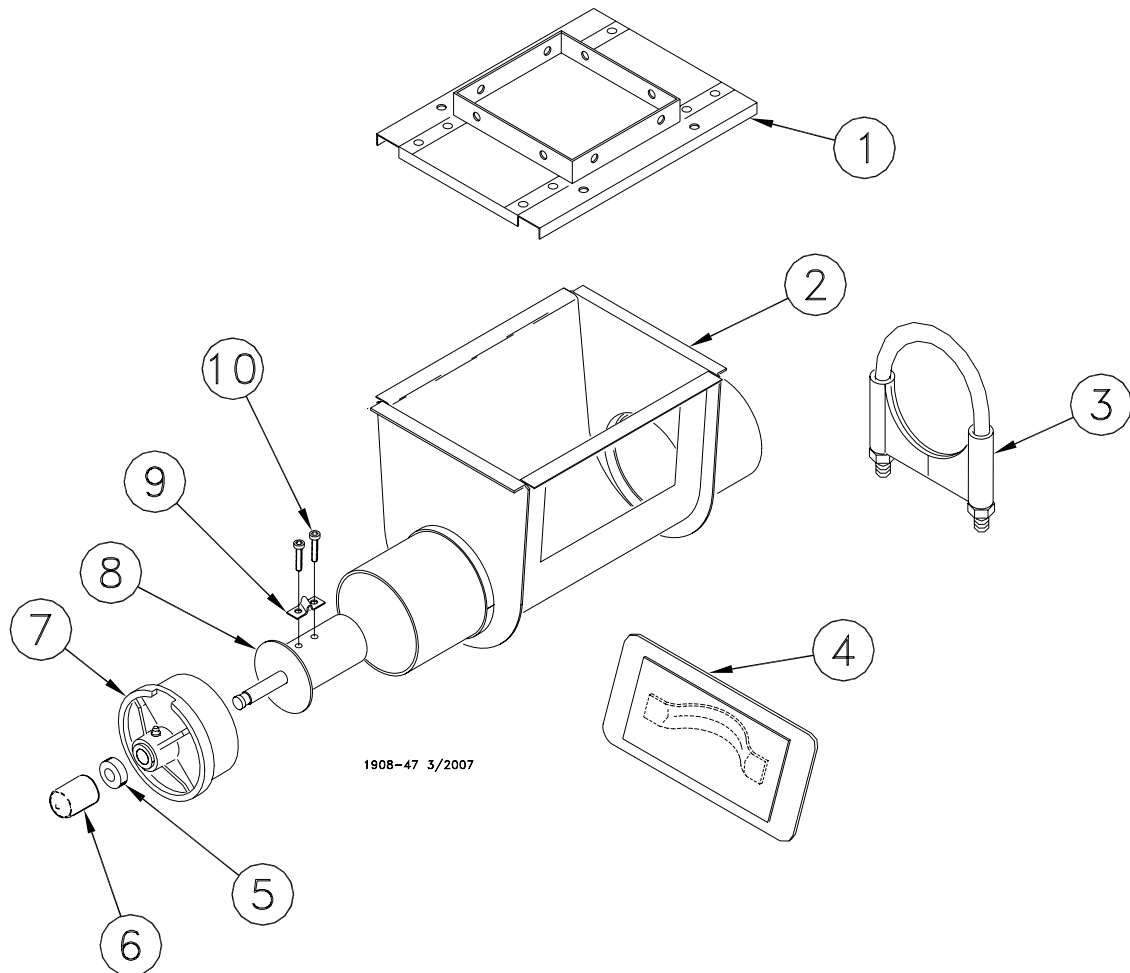
Model 90 Screener Boot Assembly: 24291

Item	Description	Mfg'd until 3/1999	Mfg'd 3/1999 to Present
		Part No	Part No
1	Screener Transfer	24442	24442
2	Clean-Out Cover	6197	6197
3	5/16-18 x 3/8" Set Screw	1174	1174
4	Cannonball	3531	3531
5	Safety Cap	29702	29702
6	Tube Clamp	6721	6721
7	5/8" Set Collar	1386	1386
8	Bearing Cap Assembly	34380	34380
9	Anchor Tube Weldment	26048	26048
10	Clamp Spacer	5009	5009
11	Clamp Pin	4702	4702
12	5/16-18 x 1/2" Set Screw	5095	5095
13	Anchor Shaft	6832	43281
14	Boot Body	28873	28873
--	Danger Decal	2527-9	2527-9



Model 108 Screener Boot Assembly: 34351

Item	Description	Part No
1	Screener Transfer	24442
2	Boot Body	30386
3	Clamp	34338
4	Clean-Out Cover	6197
5	5/8" Set Collar	1386
6	Safety Cap	29702
7	Bearing Cap Assembly	30314
8	Anchor Weldment	34369
9	Anchor Clamp	7703
10	5/16-18 x 7/8" Socket Hd Screw	6850-1
--	Tube Insert	34337
--	Danger Decal	2527-9

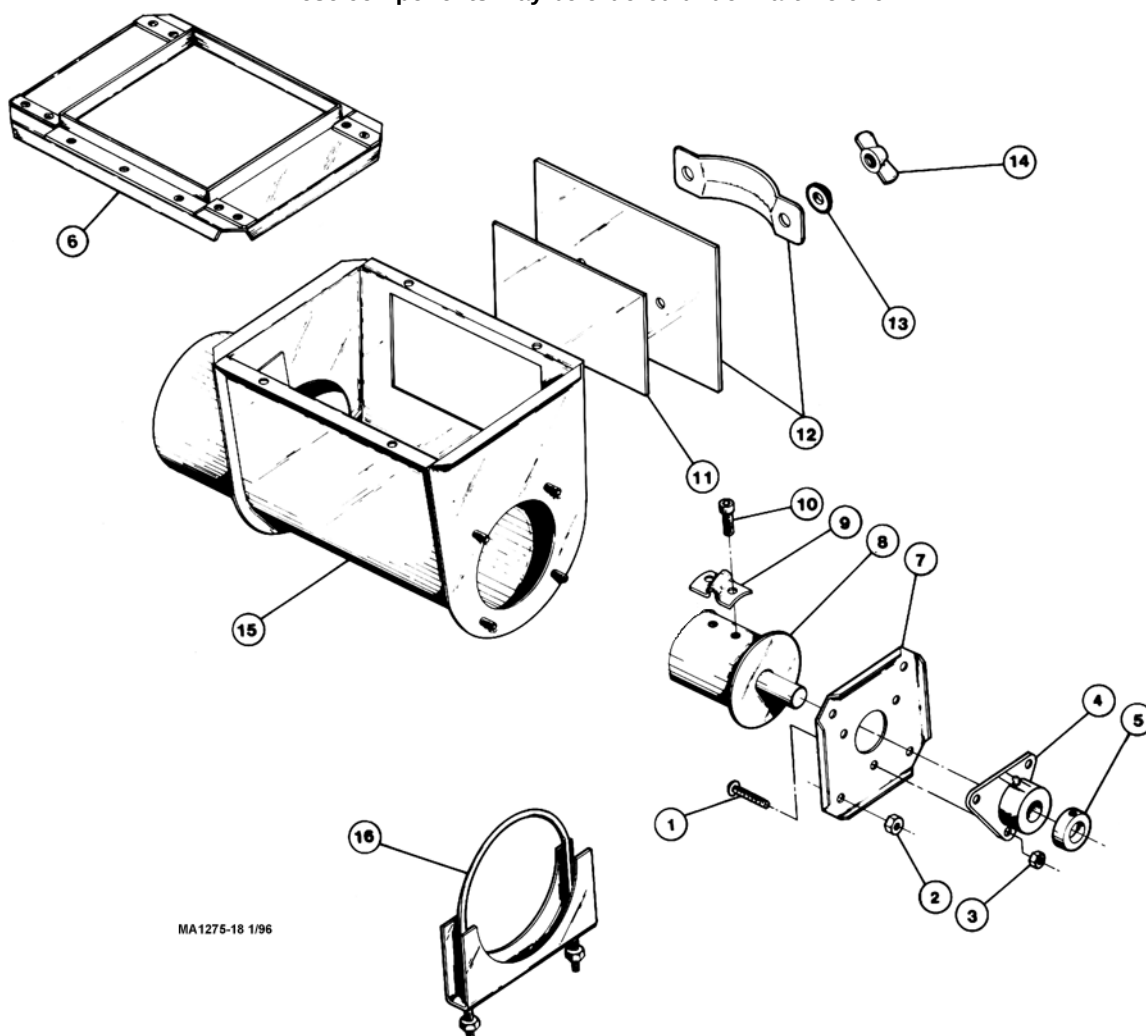


Model 125 Screener Boot Assembly: 25420**Manufactured until 10/1995**

Item	Description	Part No
*1	1/4-20 x 5/8" Screw	2432
*2	5/16-18 Locknut	2148
*3	1/4-20 Locknut	1269
*4	Bearing Assembly	14144
*5	5/8" Set Collar	1386
6	Screener Transfer	24442
*7	Bearing Plate	24002
*8	Anchor Tube	26050
*9	Anchor Clamp	7703
*10	5/16-18 x 7/8" Socket Hd Screw	6850-1
**11	Back Plate Weldment	6298
**12	Cover Weldment	6301
**13	5/16" Sealing Washer	39-20155
**14	5/16-18 Wing nut	2146
15	Boot Body	28882
16	Tube Clamp	8111
*--	Safety Cap	29702
--	Danger Decal	2527-9

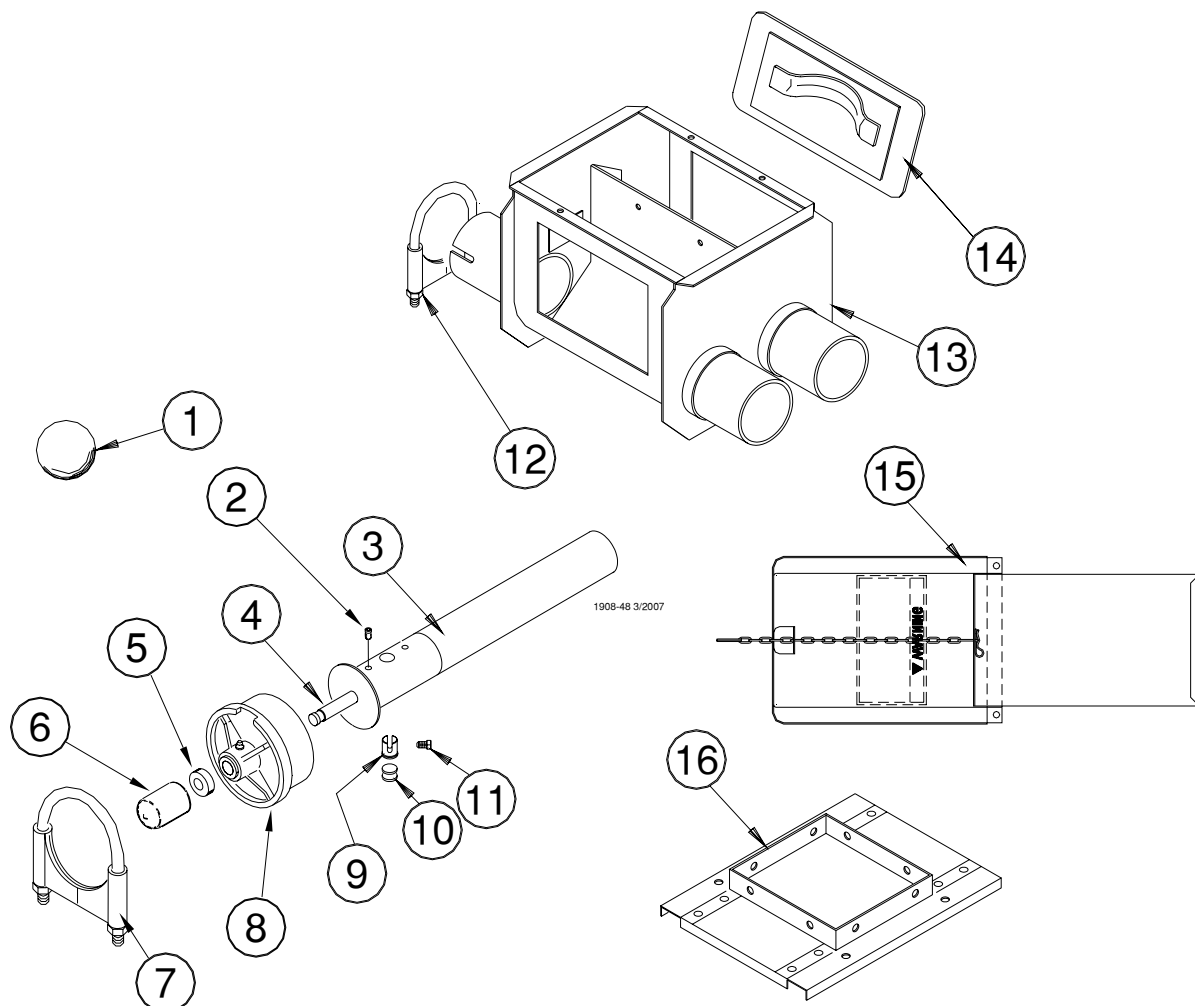
*These components may be ordered under Part No 26049.

**These components may be ordered under Part No 6197.



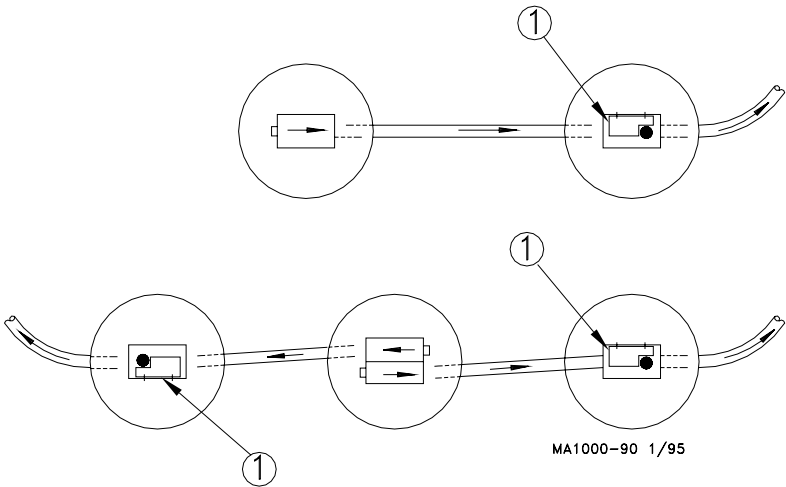
Dual Model 90 Screener Boot Assembly: 9309

Item	Description	Mfg'd Until 1/1997	Mfg'd 1/1997 to 3/1999	Mfg'd 3/1999 to 5/2003	Mfg'd 5/2003 to Present
		Part No	Part No	Part No	Part No
1	Cannonball	3531	3531	3531	3531
2	5/16-18 x 3/8" Set Screw	1174	1174	1174	1174
3	Tube Anchor Weldment	6833	6833	6833	6833
4	Anchor Shaft	6832	6832	43281	43281
5	5/8" Set Collar	1386	1386	1386	1386
6	Safety Cap	29702	29702	29702	29702
7	Tube Clamp	6721	6721	6721	6721
8	Bearing Cap Assembly	34830	34830	34830	34830
9	Clamp Pin	4702	4702	4702	4702
10	Clamp Spacer	5009	5009	5009	5009
11	5/16-18 Sq. Hd. Set Screw	5095	5095	5095	5095
12	Tube Clamp	6721	6721	6721	6721
13	Twin Boot Body	28878	28878	28878	28878
14	Clean-Out Cover	6197	6197	6197	6197
15	Slide and Transfer Assembly	----	6284	6284	----
16	Transfer Assembly	----	----	----	24442
--	Danger Decal	2527-9	2527-9	2527-9	2527-9

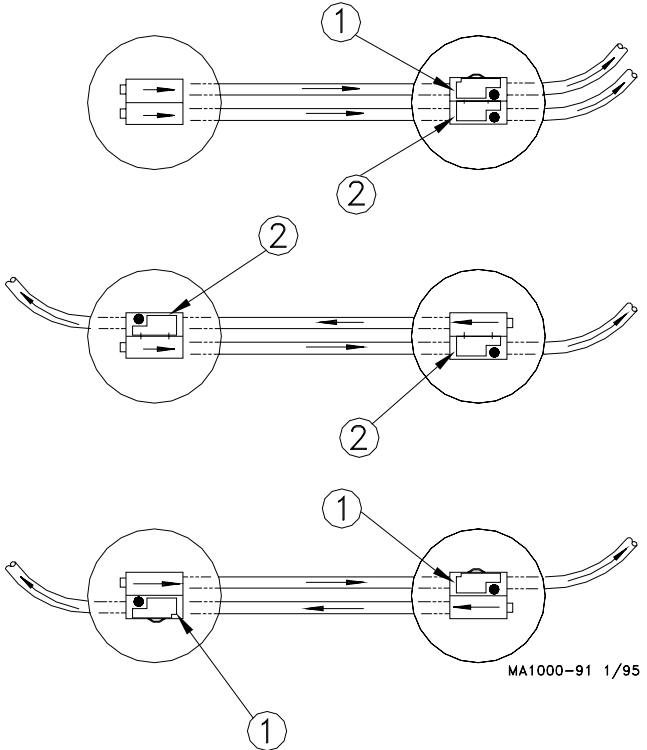


Model 90 Boot Baffles

Item	Description	Part No
1	Baffle Kit	26822



Item	Description	Part No
1	Baffle Kit (L.H.)	26823
2	Baffle Kit (R.H.)	26824



Flag System Transfer Boot Assembly

Single Transfer Boot Assembly: 35727

Twin Transfer Boot Assembly: 35942

Item	Description	Mfg'd 2/1995 thru 6/1997	Mfg'd 6/1997 to Present
		Part No	Part No
1	Transfer Cover	29872	29872
*2	Clean-Out Cover	6301	6301
*3	5/16-18 Wing Nut	2146	2146
*4	Sealing Washer	39-20155	39-20155
5	1/4-20 Eyebolt	1928	1928
*6	Back Plate Assembly	6298	6298
7	1/4-20 x 2" Socket Hd Screw	5083-4	5083-4
8	Drive Tube	30932	30932
9	Driver Block	4642	4642
10	5" Stub Tube	8555	8555
11	2" Clamp	29520-1	29520-1
12	Cap	29523	29523

Item	Description	Mfg'd 2/1995 thru 6/1997	Mfg'd 6/1997 to Present
		Part No	Part No
13	Stub Tube	4163	4163
14	Anchor & Bearing Assembly	30933	39408
15	Driver Parts	30931	30931
16	Model 55 Tube Clamp	35726-1	35726-1
17	Boot Body Weldment (Single)	35532	35532
18	Boot Body Weldment (Twin)	35936	35936
19	Twin Flag Boot Baffle	35941	35941
**20	Adapter Plate	45970	45970
21	Single Flag Boot Baffle	35646	35646

*These items may be ordered as an assembly Part Number: 6197

**These items must be ordered separately.

