

Feed Hoppers

100# Hopper

Item	Description	Part No
*1	Hopper Cover (w/o hole)	28211
*2	Hopper Cover (w/ hole)	28212
3	Tube Support Assembly	14367
4	Hopper Hanger	28165
5	Adjustment Bracket	2706
6	Cotter Pin	2797-1
7	Hair Pin	2664
8	Hopper Side (w/o hole)	28164
9	Hopper Side (w/ hole)	24241
10	Boot Hanger	28168
11	H.L.C. Mounting Bracket	28267

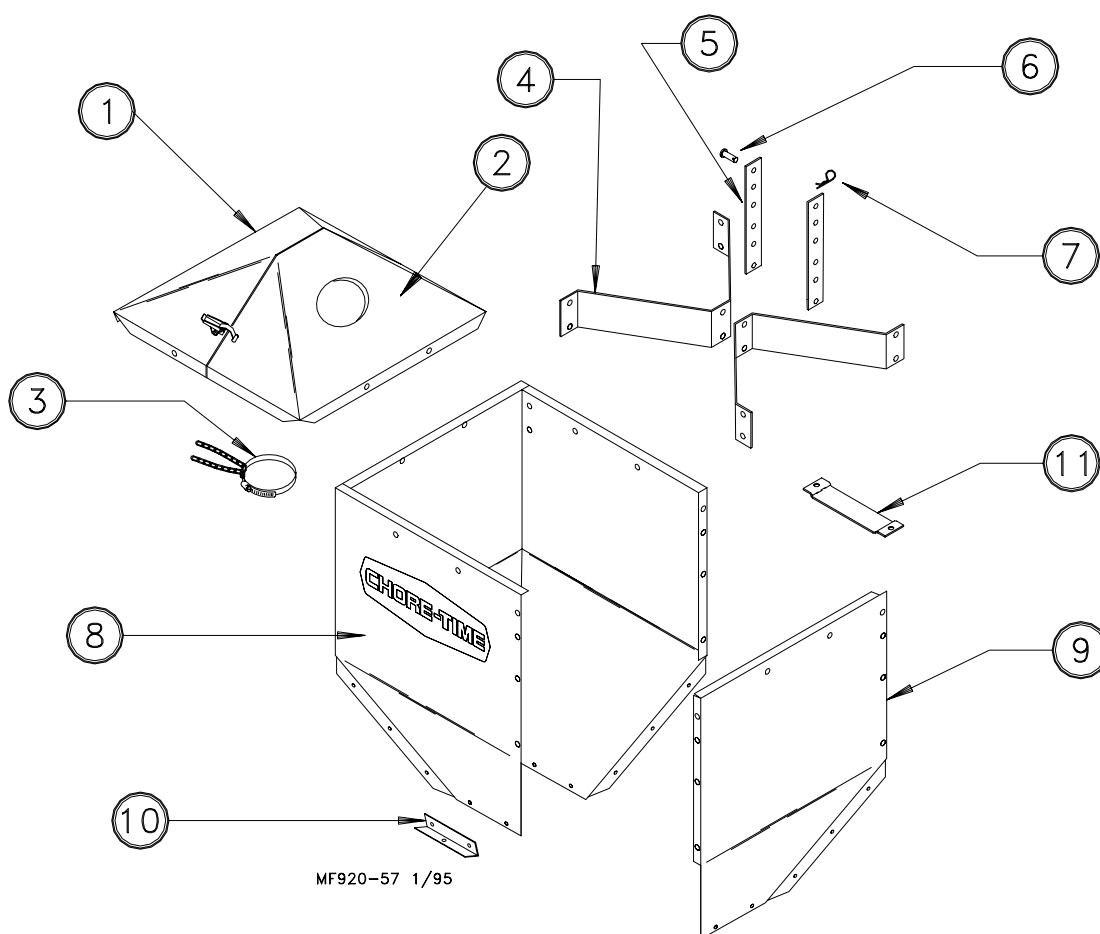
*Items 1 & 2 may be ordered as an assembly under Part No. 28210

The 100# Hopper Assembly (no cover) may be ordered under Part No. 28220

The 100# Hopper Assembly, including the Cover, May be ordered under Part No. 28240

The 100# Hopper Assembly, including a 8798 Switch (not shown), may be ordered under Part No. 28242

The 100# Hopper Assembly, including the Cover and a 8798 Switch, may be ordered under Part No. 28240



150# Hopper: Part No. 48926

150# Hopper: Part No. 49267

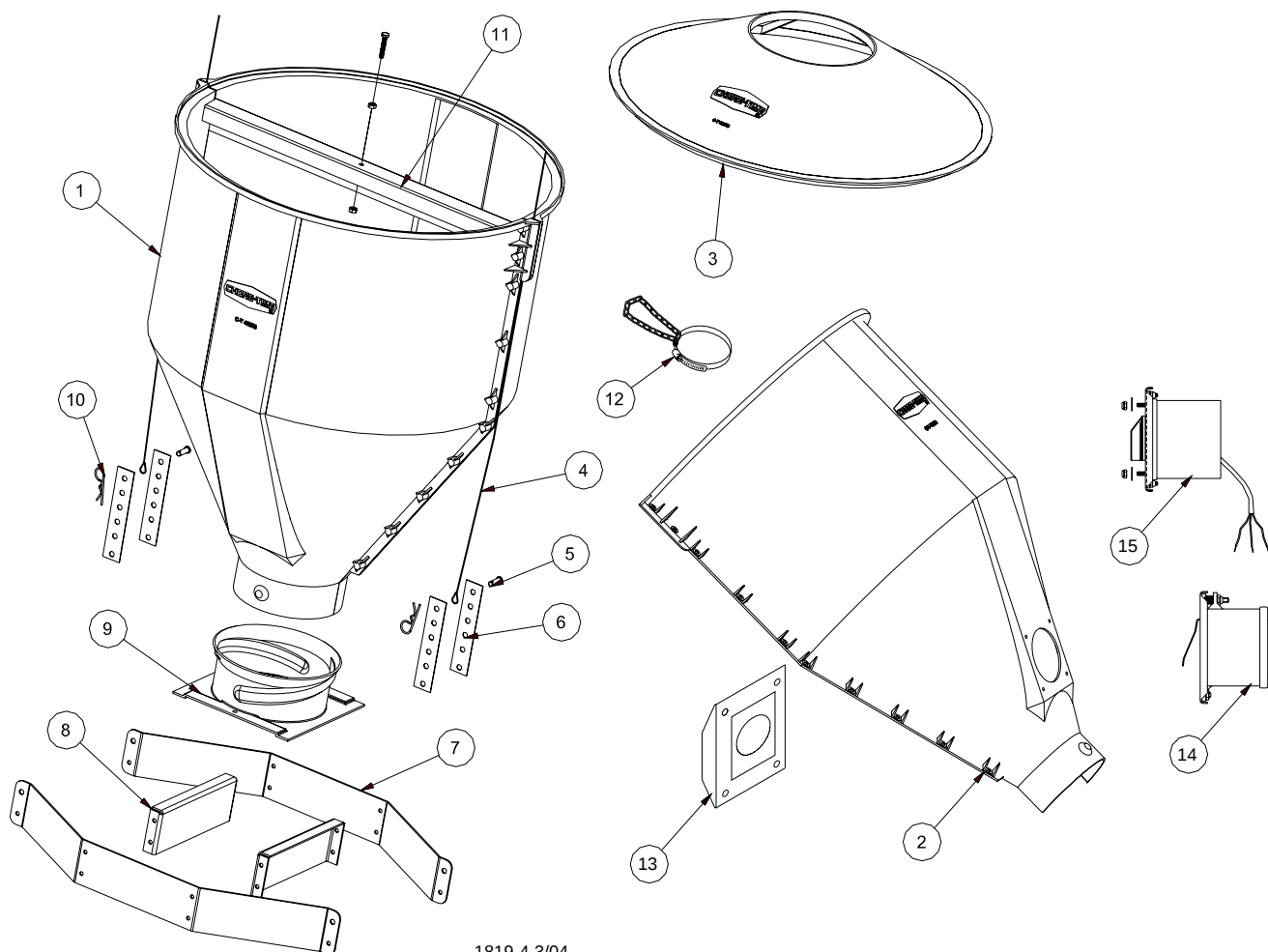
150# Hopper: Part No. 49268

150# Hopper: Part No. 49269

		48926	49267	49268	49269
Item	Description	Part No	Part No	Part No	Part No
1	Hopper Half	49028	49028	49028	49028
2	Hopper Half (Machined)	--	--	49270	49270
3	Cover	--	48675	48675	48675
4	Cable Assembly	2809-3	2809-3	2809-3	2809-3
5	Clevis Pin	2797-1	2797-1	2797-1	2797-1
6	Adjustment Bracket	2706	2706	2706	2706
7	Suspension Angle	48679	48679	48679	48679
8	Suspension Brace	48680	48680	48680	48680
9	Twist Lock Collar	49041	49041	49041	49041
10	Hairpin	2664	2664	2664	2664
11	Brace	49029	49029	49029	49029
12	Tube Support Assembly	14367	14367	14367	14367
13	Diaphragm Assembly	--	--	**7900	--
*14	Lower Hopper Switch	--	--	**7840	--
*15	Sensor Plus Switch	--	--	--	46910

***Refer to application manual for wiring instructions.**

****These components may be ordered as an assembly under Part No. 8798.**



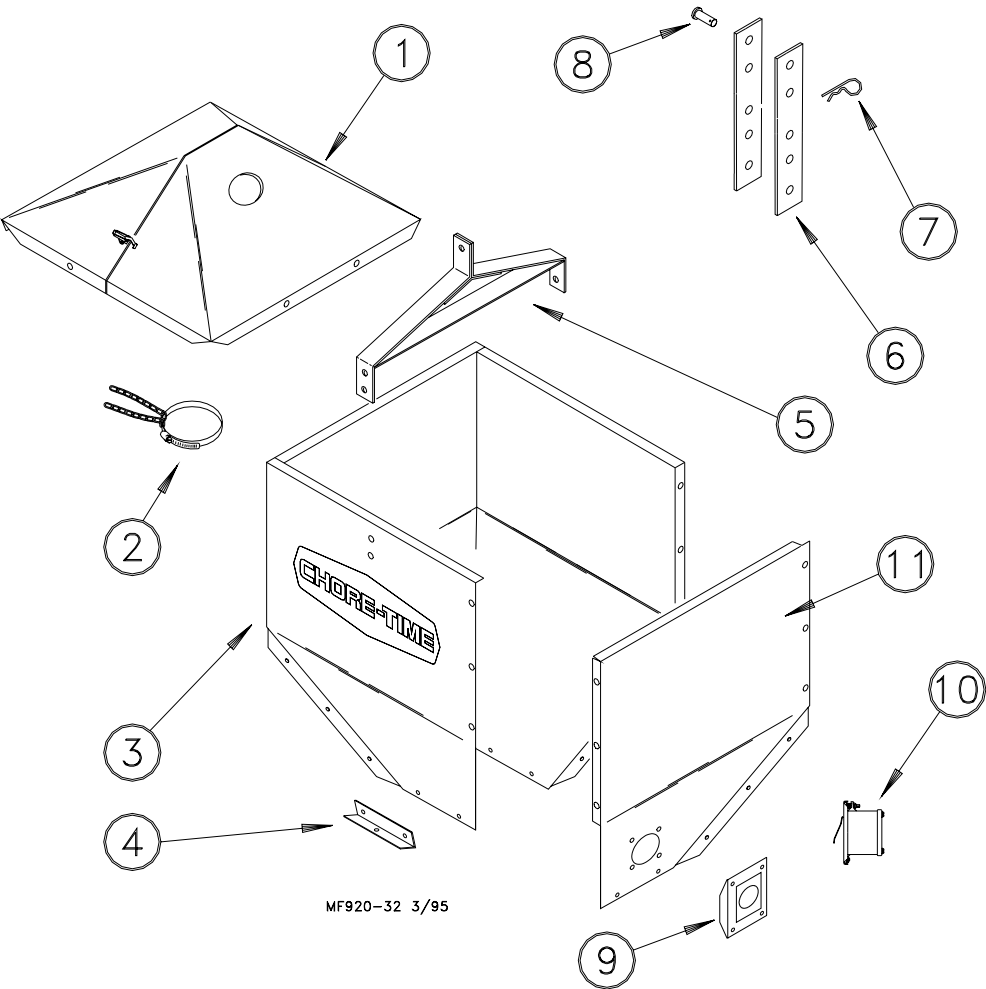
1819-4 3/04

200# Hopper: Part No. 9474

200# Hopper: Part No. 7941

		9474	7941
Item	Description	Part No	Part No
**1	Hopper Cover	28206	**28206
	Cover Half (Removable)	28208	**28208
	Cover Half (Stationary)	28207	**28207
2	Tube Support Assembly	14367	14367
	Clamp	13948	13948
	Chain	2128-1	2128-1
3	Hopper Side (w/o hole)	2680	2680
4	Boot Hanger	2671	2671
5	Hanger Bracket Assembly	2681	2681
6	Adjustment Bracket (2 req'd)	2706	2706
7	Hair Pin	2664	2664
8	Clevis Pin, 5/16 x 1"	2797-1	2797-1
*9	Diaphragm Assembly	7900	---
*10	Boot Switch	7840	---
11	Hopper Side Panel (w/ hole)	8791	---

*These items are components of the 8798 Switch Kit. See separate parts listing for individual components.
**Hopper Cover NOT included with 7941 Hopper, Must be ordered separately.



300# Hopper

Item	Description	Part No	Item	Description	Part No
1	Hopper Support	24427	*13	6-32 x 7/8" Screw	1921
2	Hanger Bracket Assembly	2681	*14	Pin	8757
3	Hopper Hanger	24426	*15	Spring	6972
4	Hopper Side	24423	*16	Switch Bracket	7068
5	Boot Hanger	24425	*17	SPDT Actuator Switch	46091
*6	Diaphragm Assembly	7900	*18	Paddle	7896
*7	Deflector Shield	28281	*19	Switch Insulation	1907-5
8	Hopper Side (w/Switch Hole)	24424	*20	#10 Twin Helix Screw	28075
*9	Mounting Plate	7908	21	H.L.C. Support Plate	28267
*10	Switch Box	7841	**22	Hopper Cover (w/clamps)	28202
*11	Gasket	6777	**23	Hopper Cover	28203
*12	Switch Box Cover	6776	24	Cover Plate	28369

***These Components may be ordered as an assembly under Part No. 8798.**

****These Components may be ordered as an assembly under Part No. 28201.**

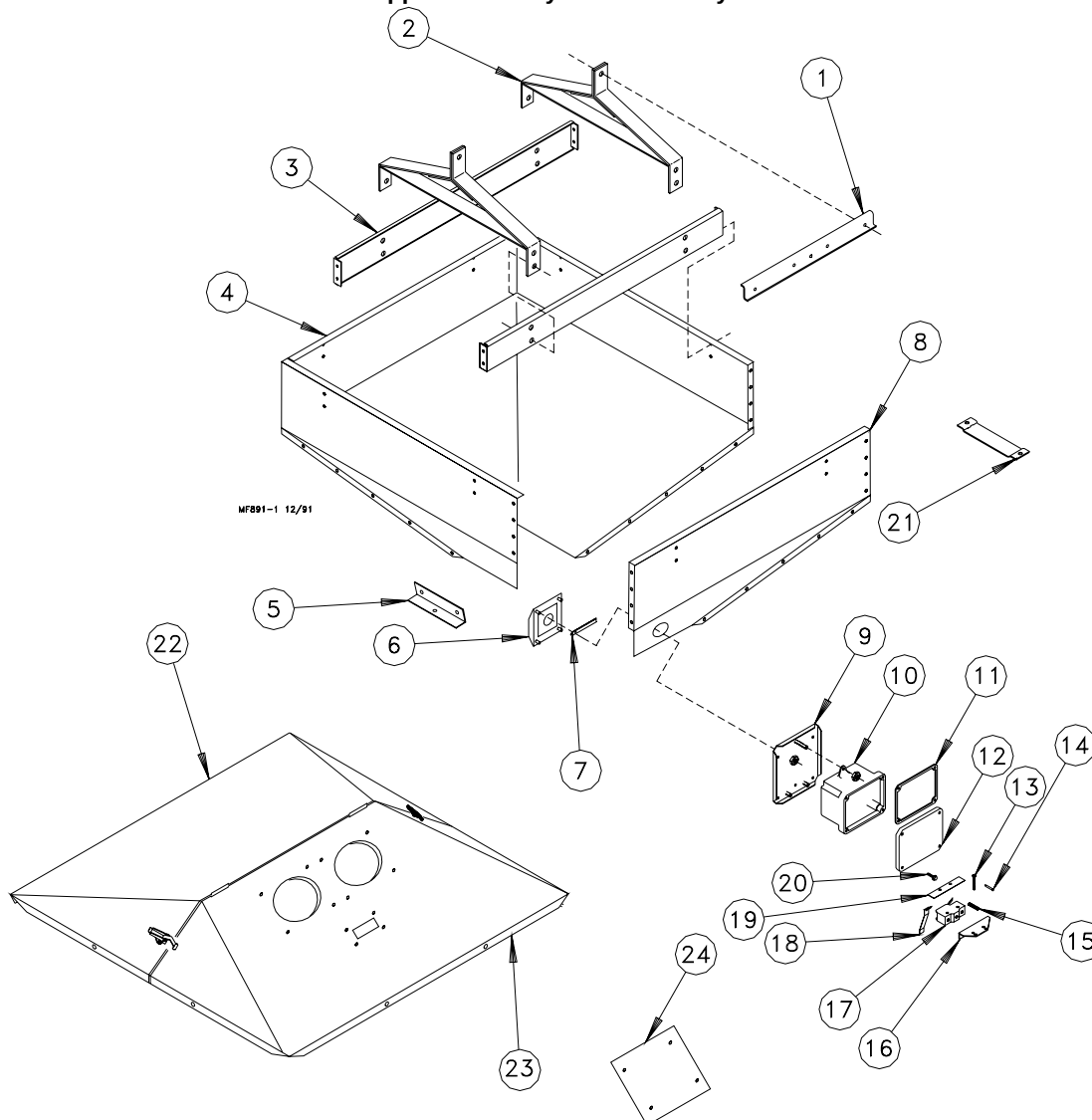
Note: An Extension Kit for the 300# Hopper is available under Part No. 36319.

300# Hopper Assembly Part Numbers:

Hopper Assembly w/o Switch or Cover: 28359.

Hopper Assembly w/ Cover only: 28360.

Hopper Assembly w/ Switch only: 24436.

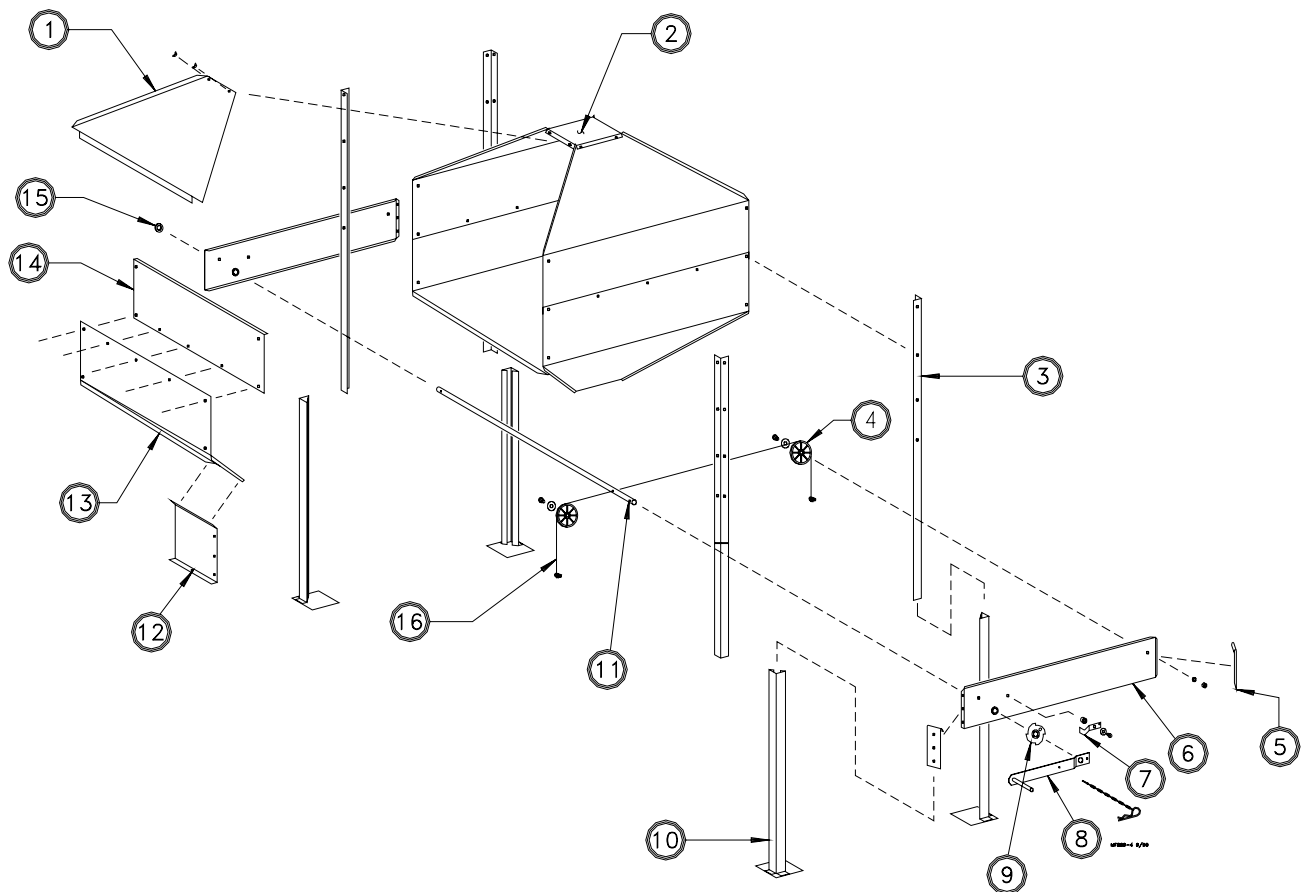


400# Hopper: Part No. 27530

Manufactured from 8/1990 to 7/1999

Item	Description	Part No
1	Hopper Cover	4520
2	Top Plate Weldment	4527
3	Leg Weldment	27615
4	Pulley Wheel	2503
5	Anchor	27609
6	Brace (L.H.)	27533-1
	Brace (R.H.)	27533-2
7	Pawl	6672
8	Crank Arm Weldment	27613
9	Ratchet Weldment	27604
10	Lower Leg Weldment	27614
11	Cable Shaft	27612
12	400# Hopper Extension	27601
13	Hopper Side	4836
14	Hopper Ledge	4837
15	3/4" Set Collar	1049
16	Cable	27534

The Hardware and miscellaneous components may be ordered under Part No. 27531 Hardware Package.

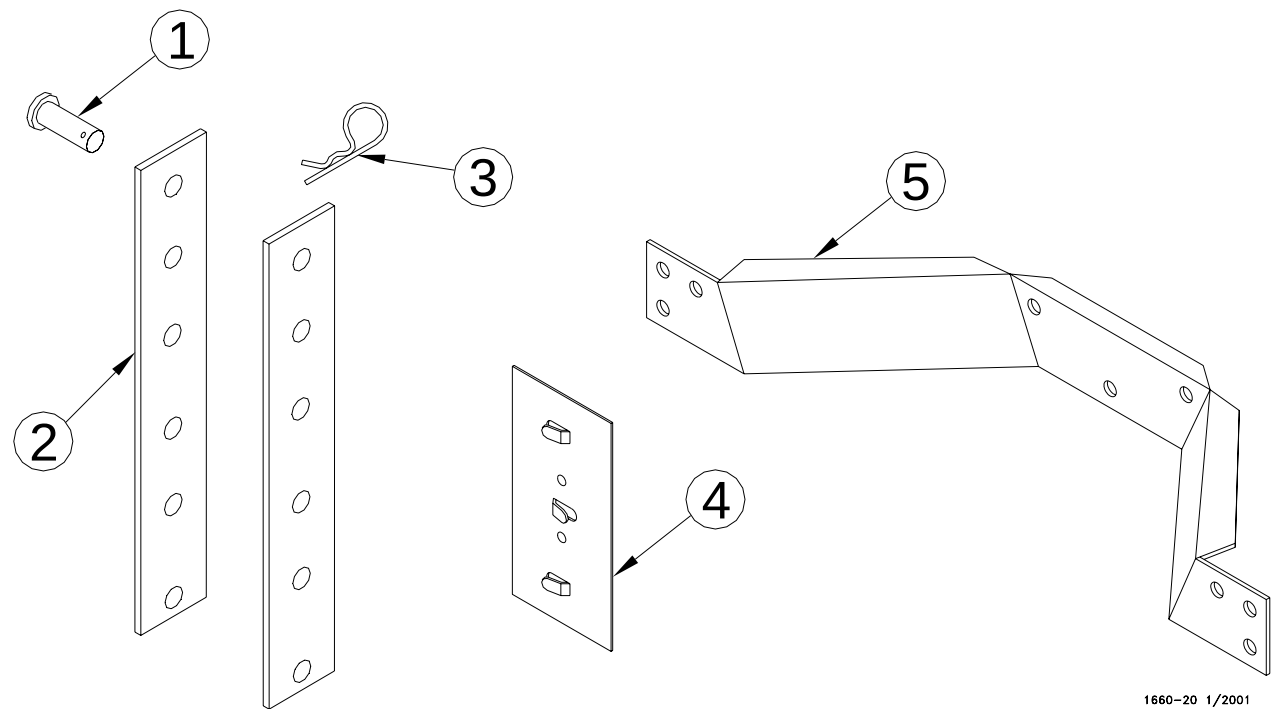


Hopper Mount Bracket

Single Boot Hopper Support Kit: 34851

Twin Boot Hopper Support Kit: 38241

		34851	38241
		Mfg'd 2/1995 to 4/2004	Mfg'd 5/1996 to 4/2004
Item	Description	Part No	Part No
1	Clevis Pin, 5/16" x 1"	2797-1	2797-1
2	Adjustment Bracket	2706	2706
3	Hair Pin	2664	2664
4	Cable Guide	24573	24573
5	Hopper Mount Bracket	34589	38242



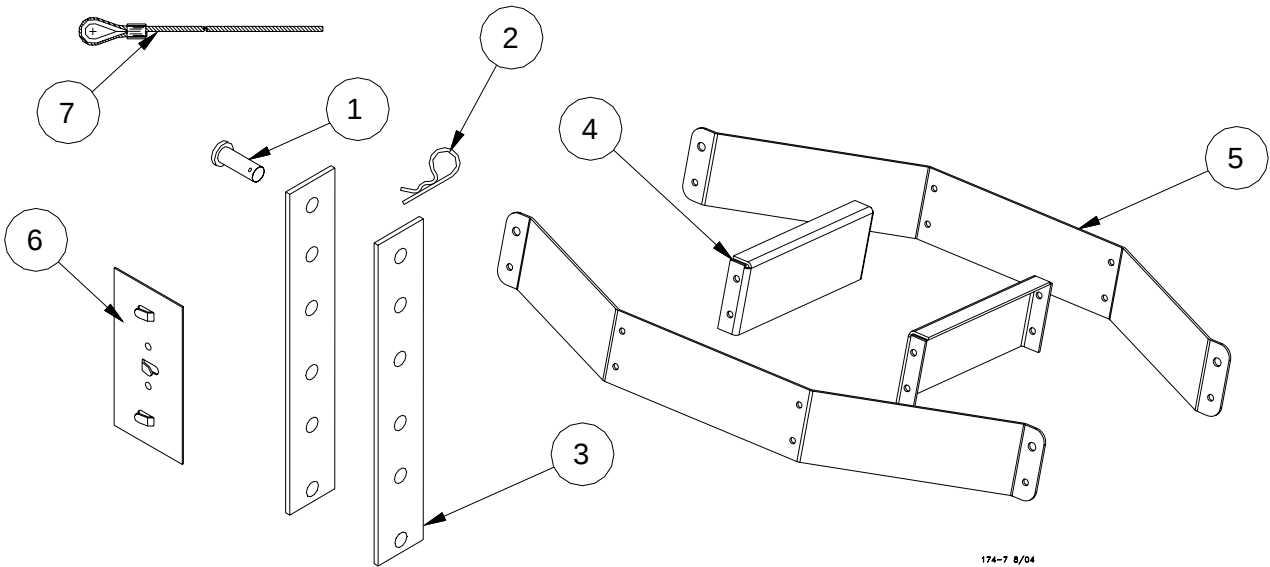
1660-20 1/2001

Hopper Mount Bracket

Hopper Suspension Kit: 49358

Manufactured 4/2004 to Present

Item	Description	Single Boot Kit	Twin Boot Kit
		Part No	Part No
1	Clevis Pin, 5/16" x 1"	2797-1	2797-1
2	Adjustment Bracket	2706	2706
3	Hair Pin	2664	2664
4	Suspension Brace	48680	48680
5	Suspension Angle	48679	58679
6	Cable Guide	34573	34573
7	Cable Assembly	2809-3	2809-3



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