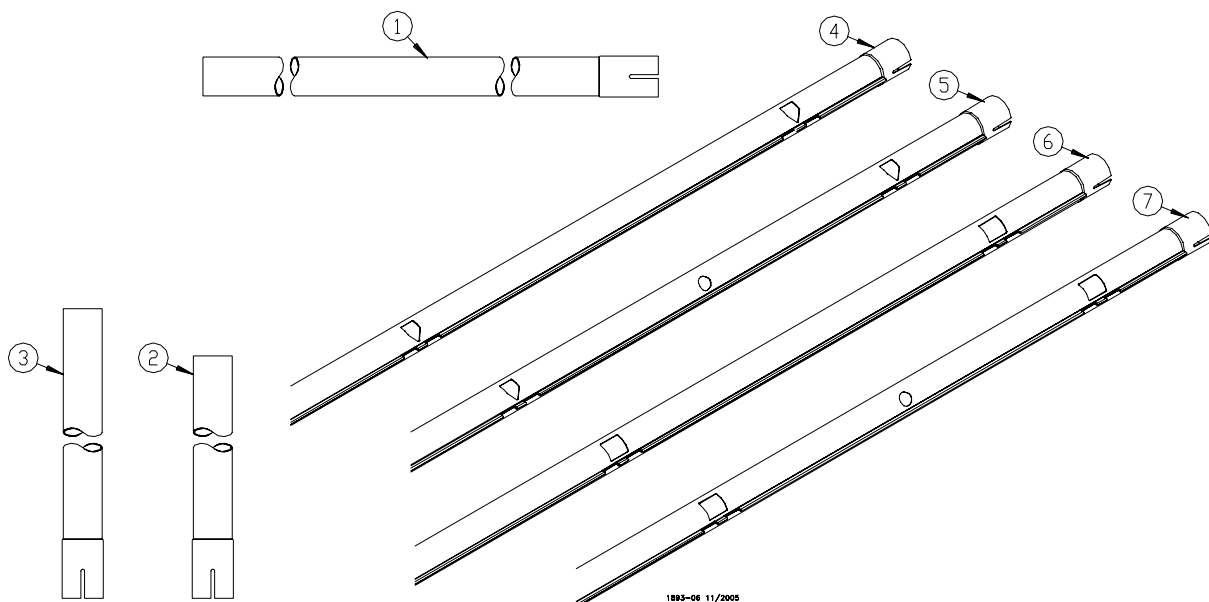


Feeder Line Components

Feeder Tubes

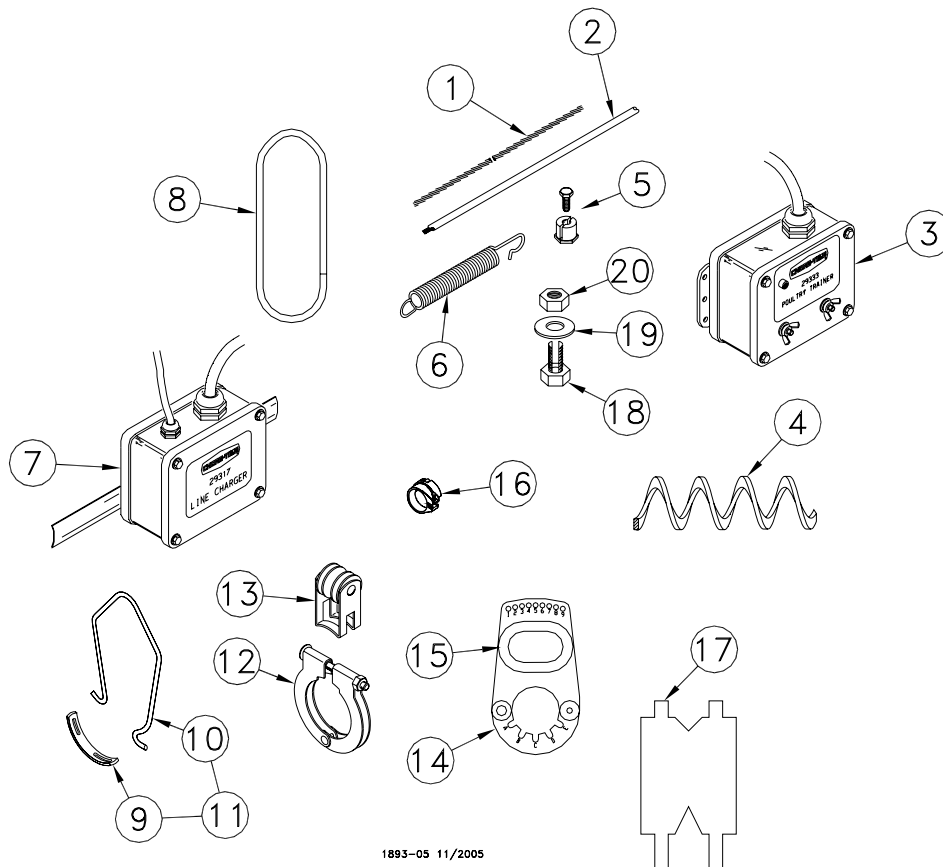
Item	Description	Part No	Item	Description	Part No
1	ATF Feeder Tube - 2" Tube		4	Standard Feeder Tube - 1 3/4" Roll Form	
	- 10', 1 Hole Tube	6684		- 9', 4 Hole Tube	6854-1
	- 10', 2 Hole Tube	6685		- 10', 3 Hole Tube	6854-5
	- 10', 3 Hole Tube	6686		- 10', 4 Hole Tube	6854-4
2	4' Extension Tube - 2" Tube	28128		- 12', 3 Hole Tube	6854-8
3	5' Extension Tube - 2.125" Tube	35627		- 12', 4 Hole Tube	6854-7
				- 12', 5 Hole Tube	6854-6
				- 12', No Hole	6854-14
			5	Standard Feeder Tube - 1 3/4" with Chick Holes (EZ. Holes)	
				- 9', 4 Hole, 4 EZ. Holes	6854-15
				- 10', 4 Hole, 4 EZ. Holes	6854-16
				- 12', 4 Hole, 4 EZ. Holes	6854-17
				- 12', 5 Hole, 5 EZ. Holes	6854-18
				- 10', 3 Hole, 3 EZ. Holes	6854-19
				- 9', 4 Hole, 2 EZ. Holes	6854-20
				- 10', 4 Hole, 2 EZ. Holes	6854-21
			- 12', 4 Hole, 2 EZ. Holes	6854-22	
			6	Control Feeder Tube - 1 3/4" Roll Form	
				- 9', 4 Hole Tube	43006-1
				- 10', 4 Hole Tube	43006-4
				- 10', 3 Hole Tube	43006-5
				- 12', 3 Hole Tube	43006-8
				- 12', 4 Hole Tube	43006-7
				- 12', 5 Hole Tube	43006-6
			7	Control Feeder Tube - 1 3/4" with Chick Holes (EZ. Holes)	
				- 9', 4 Hole, 4 EZ. Holes	43006-15
				- 10', 4 Hole, 4 EZ. Holes	43006-16
				- 12', 4 Hole, 4 EZ. Holes	43006-17
				- 12', 5 Hole, 5 EZ. Holes	43006-18



Broiler, Cockerel, & ATF™ Feeder Line Components

Item	Description	Part No
1	1/16" Cable	1922
	3/32" Cable	4973
2	Charger Wire (165')	28994-165
	Charger Wire (330')	28994-330
3	Poultry Trainer (110V)	29333
	Poultry Trainer (220V)	29325
*4	Auger	6820-0
5	1/16" Cable Clamp	1826
6	Spring	7551
7	Line Charger (110V)	29317
	Line Charger (220V)	29325
8	Hanger (ATF)	4207
9	Hanger Strap	7298
10	Hanger Bracket	7297
11	Hanger Kit	7299
12	Tube Clamp	24063
	Tube Clamp (ATF)	29520
13	Anti-Roost Bracket	24060
	Anti-Roost Bracket (ATF)	29516
14	Hanger Assembly	7604
15	Grommet	14899
16	Feeder Lock	34570
17	Feed Level Tube	8790
18	Split Bolt	5342
19	3/8" Flat Washer	4976
20	3/8" Hex Nut	1549

*Round up to the nearest 10'. Auger lengths from 50' to 500'. Example: 6820-200 would be a 200' roll of 6820 Auger.



1893-05 11/2005

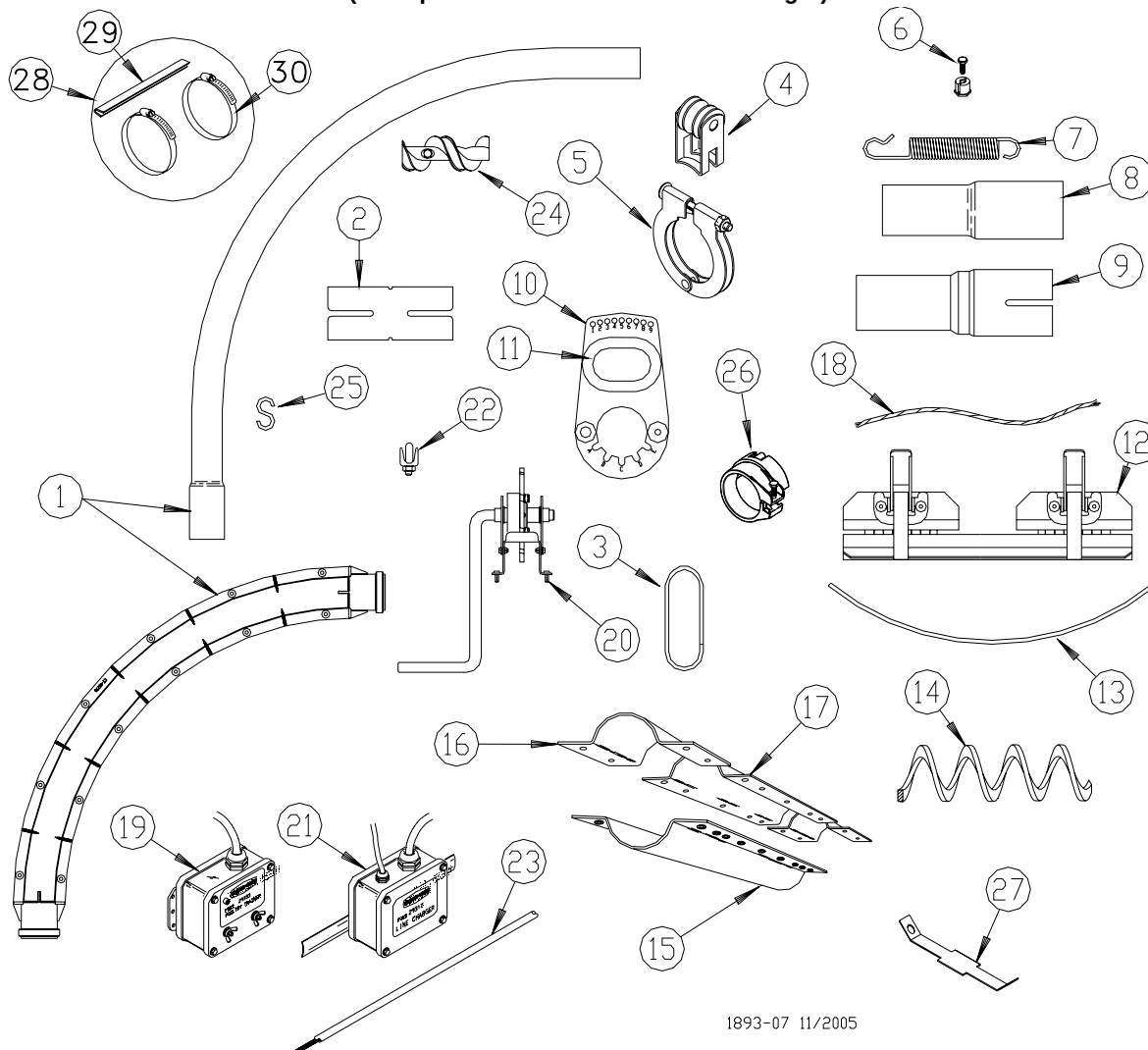
ULTRAPAN® Feeder Line Components

Item	Description	Part No	Item	Description	Part No
1	90 Degree Elbow	40532	15*	Service Section Base	28153
	90 Degree Molded Elbow Half	46779	16*	Service Section Clamp	28151
2	Tube Coupling (1 3/4" Dia.)	2123	17*	Service Section Cover	28152
	Tube Coupling (2" Dia.)	29691	18	1/16" Cable	1922
3	Hanger	4207	19	Poultry Trainer	29333
4	Insulator Bracket	24060	20	Auger Driver	28126
5	Tube Clamp	24063	21	Line Charger	29317
	Tube Clamp 2"	29520	22	1/8" Cable Clamp	14898
6	3/32" Cable Clamp	1826	23	High Voltage Cable (500')	28994-500
7	Spring	7551		High Voltage Cable (330')	28994-330
8	Tube Adapter	28107		High Voltage Cable (165')	28994-165
9	Belled Tube Adapter	29693	24	Auger Connector	29055-2
10+	Adjustable Hanger	14780	25	"S" Hook	723
11+	Grommet	14899	26	Model C2 Lock	34570
12	Welding Fixture	25494	27	Elbow Strap	48357
13	Anti-Roost Wire	28108	28	Anti-Swing Clamp Kit	14485
14**	Auger	28103-0	29	Locking Pin	14484
			30	Adjustable Clamp	3527

+These components may be ordered as an assembly under Part No. 7604.

*These components may be ordered as an assembly under Part No. 28127.

**The Auger may be ordered in 10' lengths from 100' to 330'. Include the specific length as a suffix to the part number
(Example: 28103-220 is a 220' roll of auger)



1893-07 11/2005

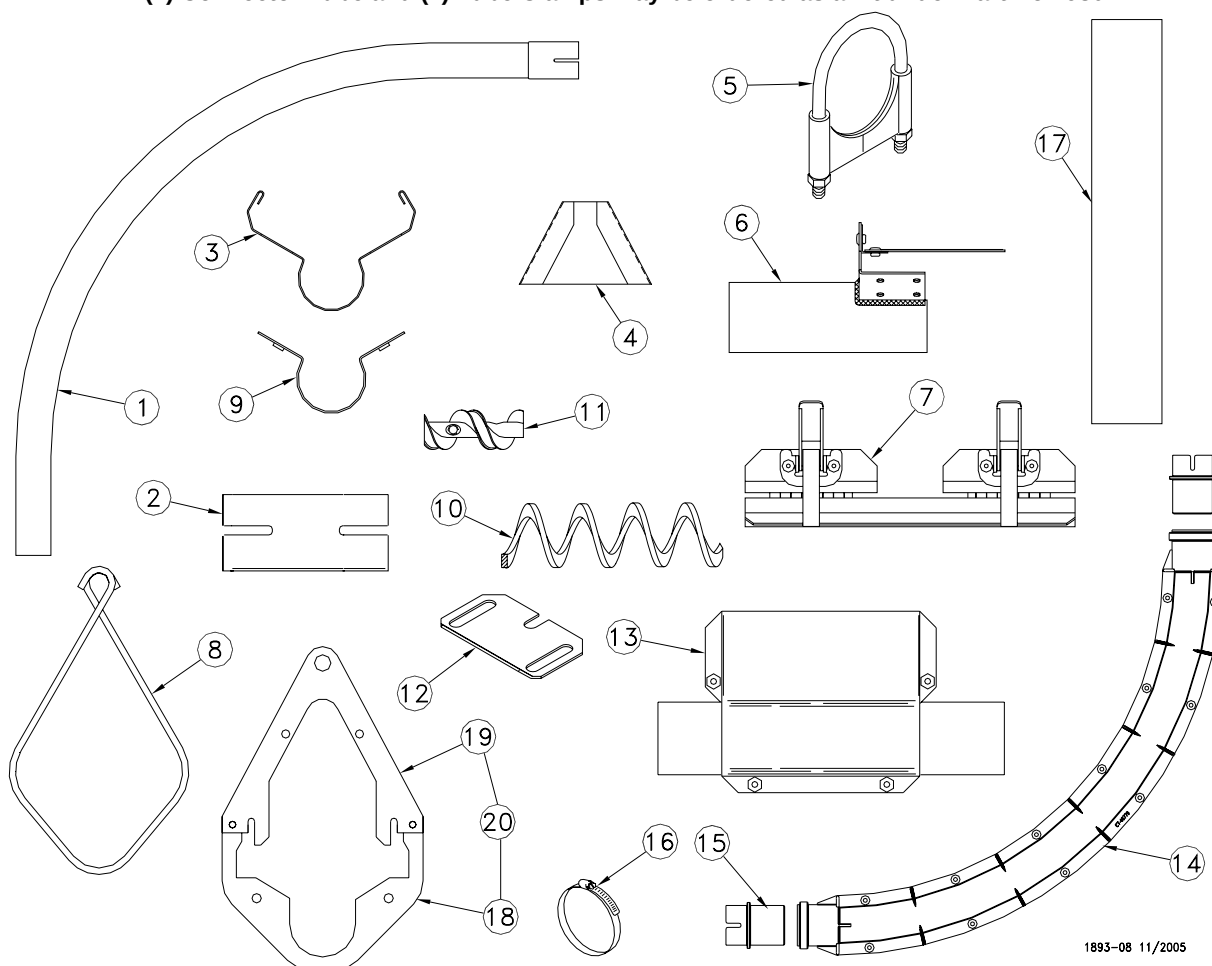
ULTRAFLO® Feeder Line Components

Item	Description	Part No
1	90 Degree Elbow	37891
	90 Degree Molded Elbow Half	46779
2***	Connector Tube	29691
3	Trough - 10'	14159-3
4	Grill End Cap	44321
5***	Tube Clamp	29775
6	End Cap	25169
7	Welding Fixture	25494
8	Trough Hanger	25010
9	Clean-out	25502
10**	Auger	25058-0
11*	Auger Connector Assembly	28091-2
12	Clean-out Lock	35865
13	Clean-out Assembly	35802
14	Elbow Half	46779
15	Elbow Adapter	46980
16	Hose Clamp	8643
17	2.125" O.D. Steel Tube	48356
18	Hanger Bottom	48201
19	Hanger Top	48202
20	ULTRAFLO Hanger Assembly	40573

*Includes (2) Connectors and (4) Set Screws.

**The Auger may be ordered in 10' lengths from 100' to 330'. Include the specific length as a suffix to the part number
(Example: 25058-220 is a 220' roll of auger)

***(1) Connector Tube and (2) Tube Clamps may be ordered as a kit under Part No 29802.

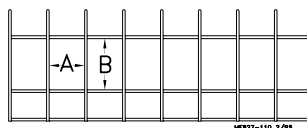
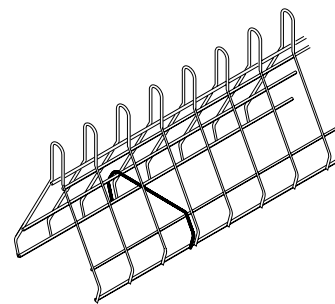
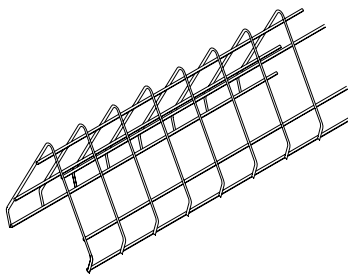
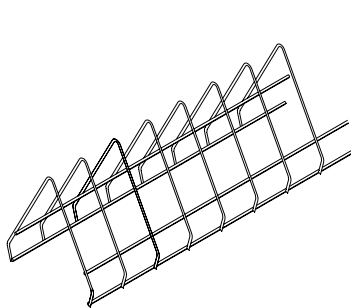


1893-08 11/2005

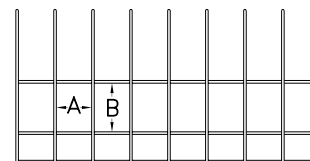
ULTRAFLO® Feeder Line Grill Options

Part No	Grill Style	Dimension "A"	Dimension "B"	Dimension "C"	Grill Retainer
24774-5R	Standard	2.000" (50.80 mm)	N/A	4.50" (11.43 cm)	Not Required
24774-7R	Standard	1.625" (41.28 mm)	N/A	4.50" (11.43 cm)	Not Required
24774-8R	Standard	1.810" (46.00 mm)	N/A	4.50" (11.43 cm)	Not Required
24774-10R	Standard	1.688" (42.86 mm)	N/A	4.50" (11.43 cm)	Not Required
24774-12R	Standard	1.732" (44.00 mm)	N/A	4.50" (11.43 cm)	Not Required
28644-1R	Cross (2)*	1.653" (41.99 mm)	2.77" (70.36 mm)	5.51" (14.00 cm)	Not Required
28644-2R	Cross (2)*	1.810" (46.00 mm)	2.24" (56.90 mm)	4.50" (11.43 cm)	Not Required
28644-3	Cross (1)*	1.732" (44.00 mm)	3.13" (79.50 mm)	4.50" (11.43 cm)	Not Required
28644-4R	Cross (2)*	1.688" (42.86 mm)	2.56" (62.02 mm)	4.50" (11.43 cm)	Not Required
28644-5R	Cross (2)*	1.732" (44.00 mm)	2.50" (63.50 mm)	4.50" (11.43 cm)	Not Required
28644-6R	Cross (2)*	1.750" (44.45 mm)	2.24" (56.90 mm)	4.50" (11.43 cm)	Not Required
28244	Hi-Contour	1.688" (42.86 mm)	3.00" (76.20 mm)	5.550" (14.10 cm)	27909
28249	Hi-Contour	1.625" (42.28 mm)	3.00" (76.20 mm)	5.550" (14.10 cm)	27909
28839	Hi-Contour	1.732" (44.00 mm)	3.00" (76.20 mm)	5.550" (14.10 cm)	27909
34945	Hi-Contour	1.688" (42.86 mm)	2.50" (63.50 mm)	6.500" (16.51 cm)	27909

*Denote number of cross wires.



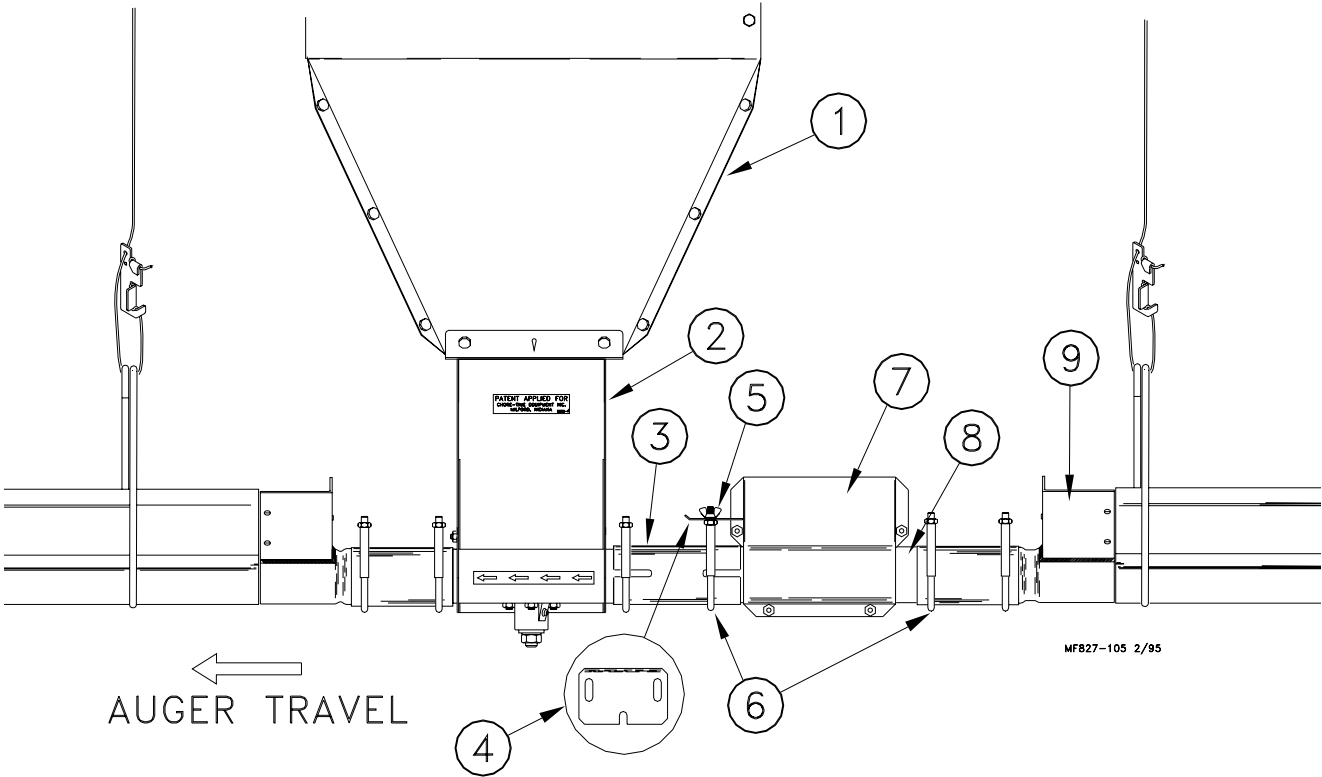
MF827-110 2/88



ULTRAFLO® Clean-Out Assembly Kit: 35875

Item	Description	Part No
*1	Feed Hopper	---
*2	Intake Cup	---
3	Connector Tube	29691
4	Clean-Out Lock	35865
5	5/16-18 Wing Nut	2146
6	Tube Clamp	29775
7	Clean-Out Assembly	35802
8	Auger Tube	25337
*9	End Cap	---

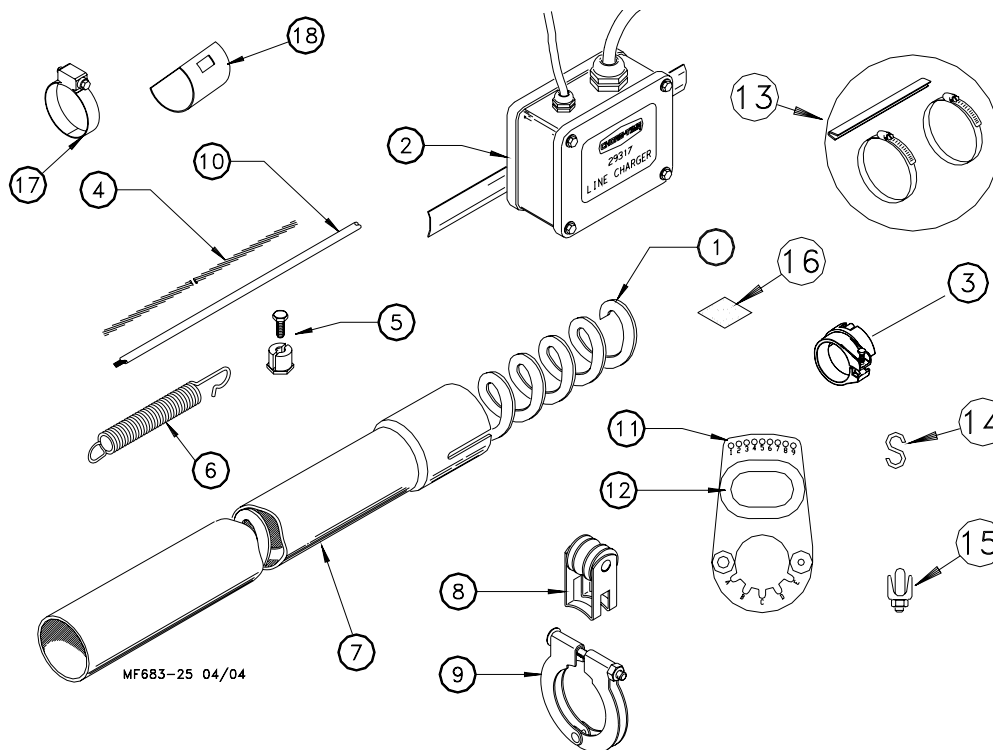
*Items not included in Part No 35875. Shown for assembly purposes only.



Pan Breeder Feeder Line Components

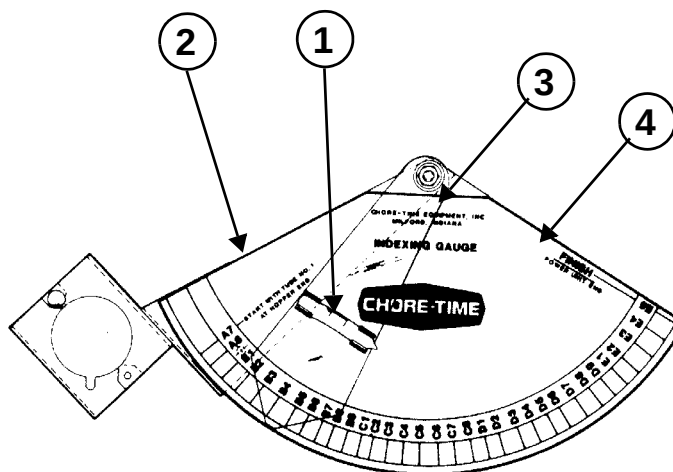
Item	Description	Part No
1	Auger	6820WM-0
2	Line Charger (110v)	5458
	Line Charger (220v)	5459
3	Feeder Lock	34570
4	1/16" Cable	1922
5	1/16" Cable Clamp	1826
6	Spring	7551
7	Roll Formed Tube	
	12 ft. 4 Hole Tube	6854-7
	9 ft. 4 Hole Tube	6854-1
8	Anti-Roost Bracket	24060

Item	Description	Part No
9	Tube Clamp 1-3/4"	24063
10	Charger Wire (165')	28994-165
	Charger Wire (330')	28994-330
11	Hanger Assembly	7604
12	Grommet	14889
13	Anti-Swing Bracket	14485
14	Small "S" Hook	723
15	3/16" Cable Clamp	1213
16	Friction Pad	42443
*17	Adjustment Clamp	3527
*18	Tube Closure	9126



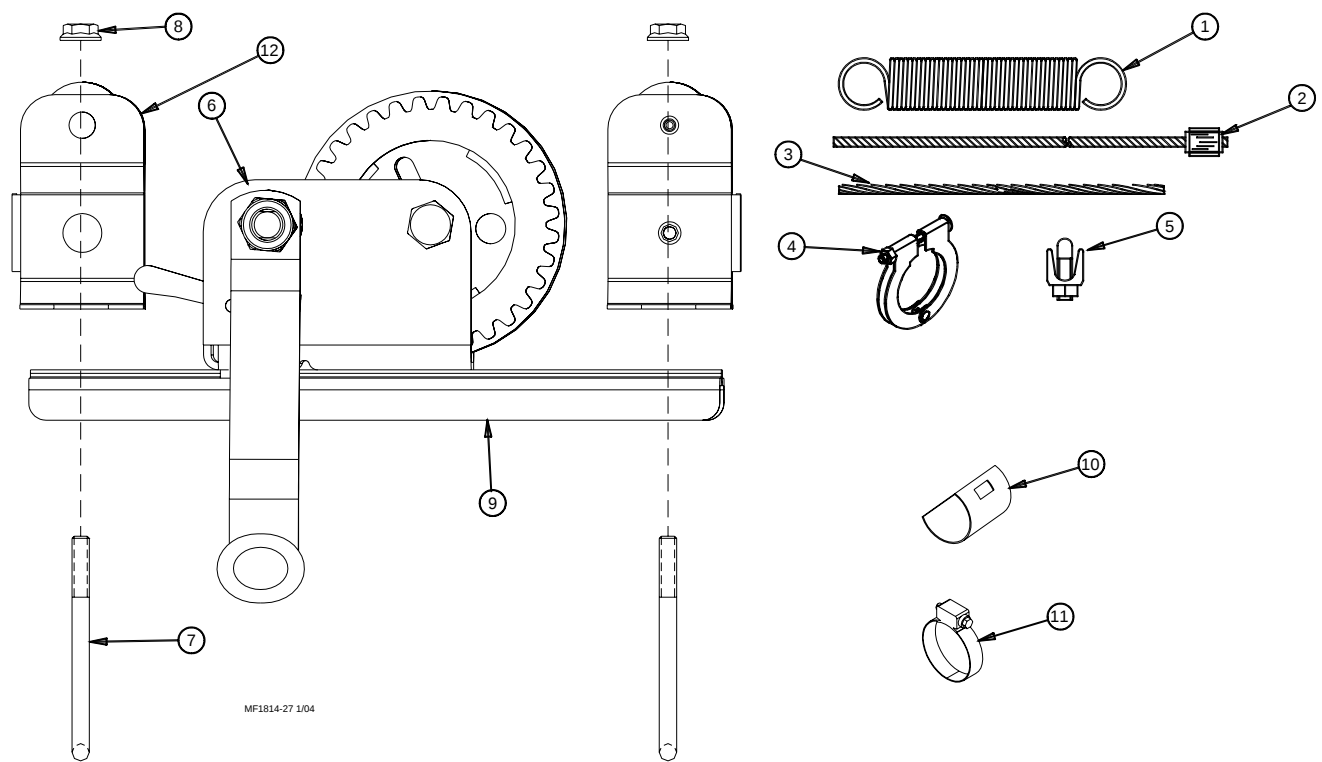
Indexing Gauge: 14251

Item	Description	Part No
1	Level Glass	4853
2	Gauge Clamp Weldment	14523
3	Pointer Assembly	4852
4	Indexing Gauge Decal	2529-207



MODEL ATF™ Feeder Line Winch Components

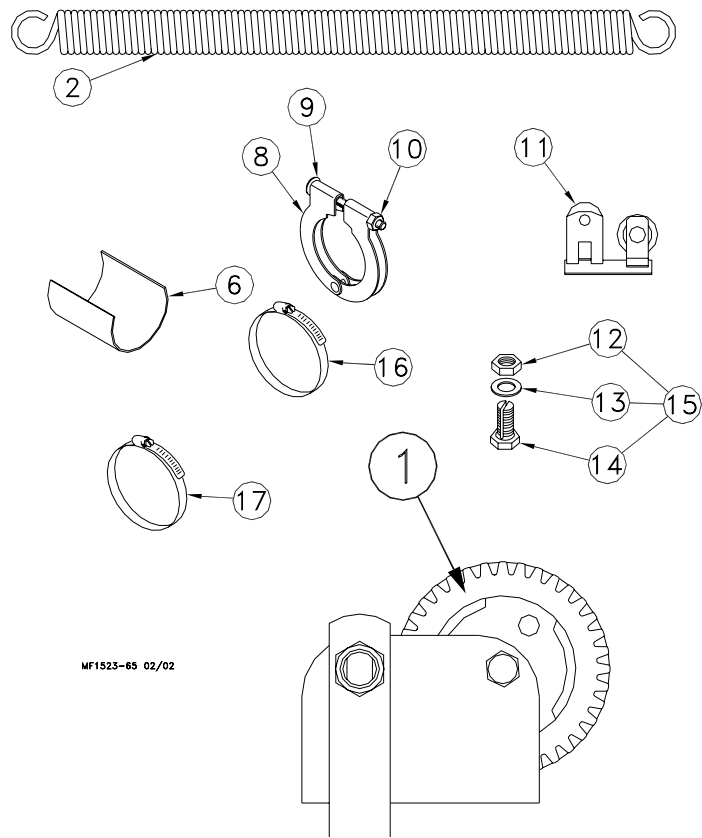
Item	Description	Part No
1	Spring .62 x 11"	24302
2	Cable Assembly	14278
3	3/32" 7 x 19 Cable	28394
4	2" Tube Clamp	29520
5	1/8" Cable Clamp	14898
6	Feed Level Tube Winch	43391
7	1/4-20 "U" Bolt	7975
8	1/4-20 Flange Nut	46298
9	Winch Base Assembly	48933
10	Tube Closure	9126
11	Adjustment Clamp	3527
12	Insulator Bracket	49230
13	Washer	5933



MODEL H2™ PLUS Feeder Line Winch Components

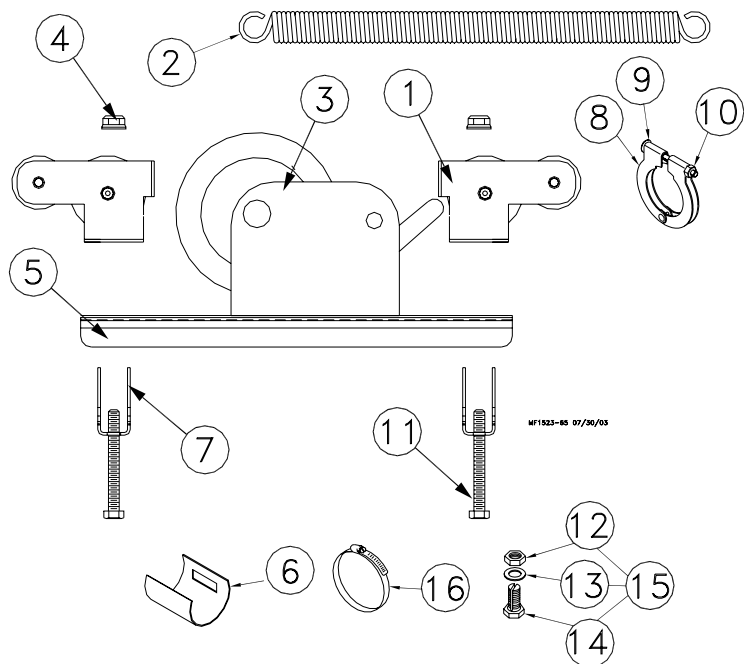
Manufactured 6/2000 to 7/2003

Item	Description	Part No
1	Winch	43390
2	Spring	24302
---	---	---
6	Tube Closure	9126
---	---	---
8	Clamp Assembly	24062
9	1/4-20 x 2-1/2" Carriage Bolt	7550-3
10	1/4-20 Flange Nut	24208
11	Insulator Pulley Assembly	41479
12	3/8-16 Hex Nut	1549
13	Washer	4967
14	3/8-16 Slotted Screw	6342
15	Clamp Assembly	6478
16	Band Clamp	3527
17	Band Clamp	8643



Manufactured 7/2003 to Present

Item	Description	Part No
1	Insulator and Pulley	48940
2	Spring	24302
3	Winch	43991
4	1/4-20 Flange Nut	46298
5	Winch Base	48933
6	Tube Closure	9126
7	Tube Half Clamp	48487
8	Clamp Assembly 1.75" Dia.	24062
9	1/4-20 Carriage Bolt	7550-3
10	1/4-20 Flange Nut	24208
11	1/4-20 x 2.5" Hex Bolt	4404-4
12	3/8-16 C-Z Nut	1549
13	Flat Washer	4967
14	Screw HH SLTD 3/8-16 x 5/8"	6342
15	Clamp Assembly	6478
16	Band Clamp	3527



REVOLUTION® FEEDER Actuator System

Item	Description	Part No
1	Winch Base Assembly	48531
2	5/16" Serrated Nut	8490
3	Spring Mount Bracket	48049
4	Clamp Half	48487
5	Washer	2499
6	Feed Level Decal	2527-67
7	1/8" Cable Clamp	14898
8	Pivot Bracket	48486
9	1/4-20 Serrated Nut	46298
10	1/4-20 x 3" Bolt	4404-24
11	1/8" Dia. Wire (500' Roll)	48530
12	1/4-20 x 2.5" Bolt	4404-4
13	.62 x 11" Spring	24302
14	7 x 19 Galv. Cable	48575
15	1.75" Sheave	2452
16	Split Drum Winch	43391
17	Split Cap Bolt	40788
*18	Adjustment Clamp	3527
*19	Tube Closure	9126
20	Pivot Post	48767
21	Repair Cap	47632

*These Items may be ordered as a kit under Part No. 14585.

