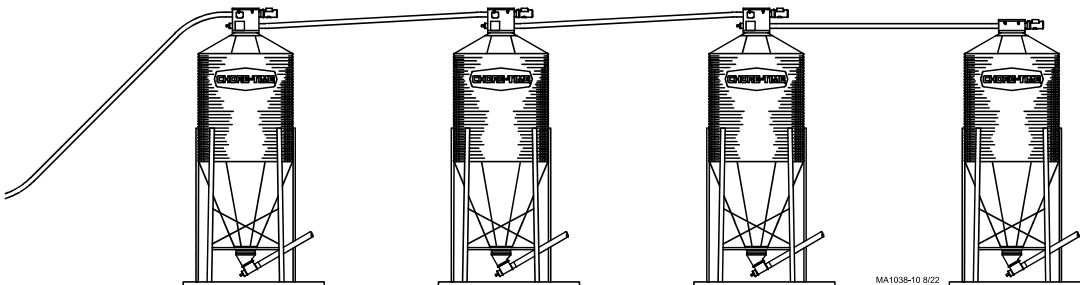
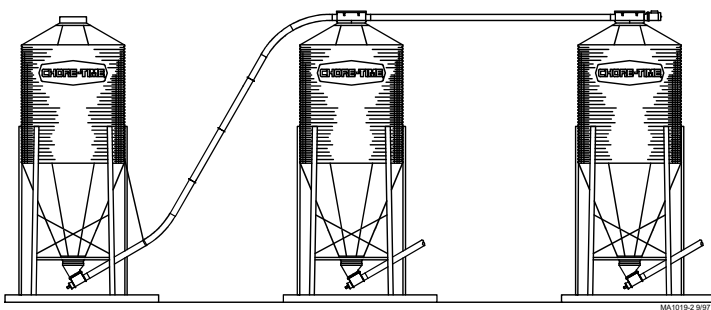
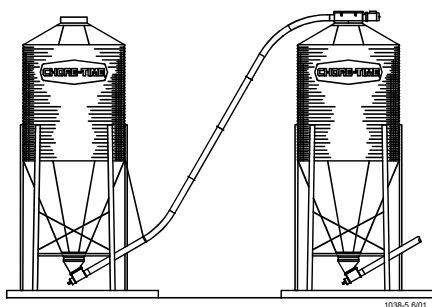




Bin Fill Cap Kit



For additional parts and information, contact your nearest Chore-Time distributor or representative.
Find your nearest distributor at: www.choretime.com/contacts

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Introduction

Safety

Caution, Warning and Danger Decals have been placed on the equipment to warn of potentially dangerous situations. Care should be taken to keep this information intact and easy to read at all times. Replace missing or damaged safety decals immediately.

Safety–Alert Symbol



This is a safety–alert symbol. When you see this symbol on your equipment, be alert to the potential for personal injury. This equipment is designed to be installed and operated as safely as possible...however, hazards do exist.

Understanding Signal Words

Signal words are used in conjunction with the safety–alert symbol to identify the severity of the warning.



DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



CAUTION indicates a hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

Follow Safety Instructions

Carefully read all safety messages in this manual and on your equipment safety signs. Follow recommended precautions and safe operating practices.

Keep safety signs in good condition. Replace missing or damaged safety signs.

Decal Descriptions

DANGER: Moving Auger

This decal is placed on the End Cap Weldment and Clean-out cover. Severe personal injury will result, if the electrical power is not disconnected, prior to servicing the equipment.



DANGER: Electrical Hazard

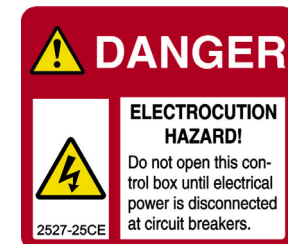
Disconnect electrical power before inspecting or servicing equipment unless maintenance instructions specifically state otherwise.

Ground all electrical equipment for safety.

All electrical wiring must be done by a qualified electrician in accordance with local and national electric codes.

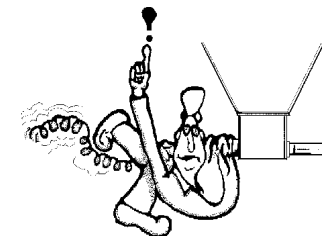
Ground all non-current carrying metal parts to guard against electrical shock.

Electrical disconnects and over current protection are not supplied with the equipment.



DANGER: Springing Auger

Use caution when working with Auger. Springing Auger may cause personal injury.



Attention: Read the Manual

See the manual for detailed installation instructions.

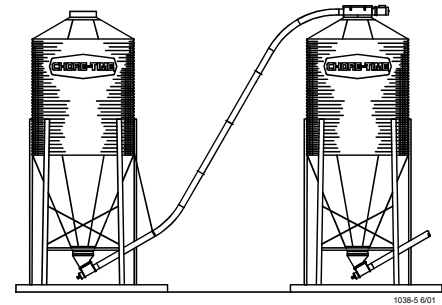


General

Single or Twin Fill Cap Kit

The Single or Twin Fill Cap Kits replaces the existing lid on top of the receiving bin of a bin fill system.

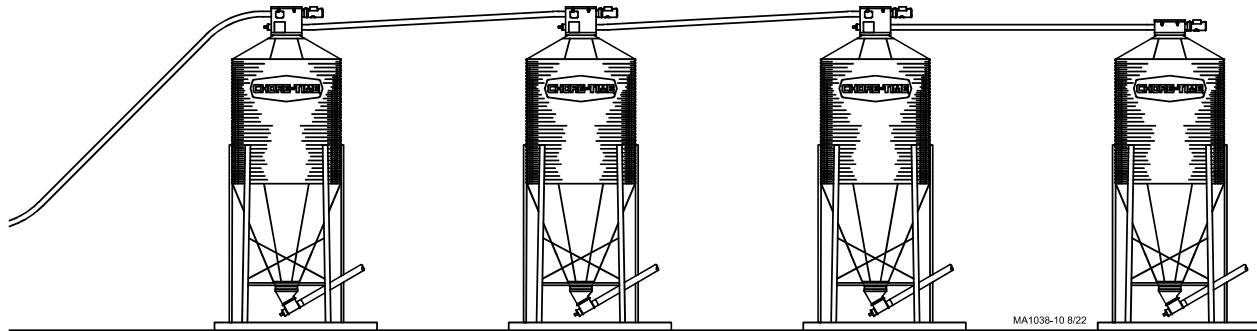
The Fill Cap Kit includes a removable lid. This allows the receiving bin to be filled from a feed truck, etc., without disrupting the bin fill system.



1038-5 6/01

108 Bin to Bin Fill Cap Kit

The Model 108 Bin-to-Bin Fill Cap Kit is designed to accommodate filling or bypassing a hopper bin in a multiple bin application.

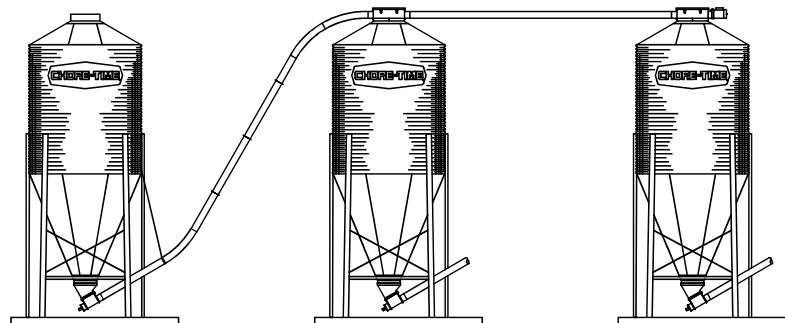


MA1038-10 8/22

Single or Twin Intermediate Fill Cap Kit

The Single or Twin Intermediate Fill Cap Kits replace the existing lid on top of an Intermediate Bin in a multiple bin fill system.

The Intermediate Fill Cap Kits include a removable lid. This allows the bin to be filled from a feed truck, etc., without disrupting the bin fill system. The Intermediate Fill Cap Kits allows the bin to be filled or bypassed by the fill system.



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Installation

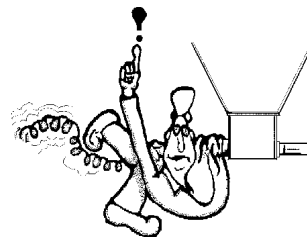
Single Bin Fill Cap Kit (Model 108, 90, & 75)

Refer to the parts list drawing on page 2 as required for assembly.

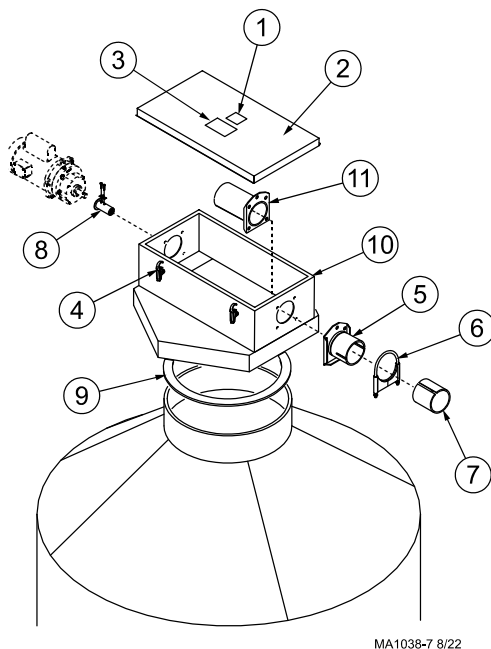
1. Place the Sponge Tubing (**Item 9**) over the lip of the bin fill collar.
2. Install the Tube Anchor Weldment (**Item 5**) on the outside of the Bin Cover Weldment (**Item 10**).
3. Install the Tube Anchor Weldment (**Item 5**) on the inside of the Cover Weldment (**Item 10**). The long Tube Anchor Weldment (**Item 11**) is only required on Model 108 Single Bin Fill Cap Kits.
4. Set the Cover Weldment over the bin opening in line with the supply bin.
5. Install the auger tubes from the boot on the supply bin to the Cover Weldment.
6. Use a Tube Clamp (**Item 6**) to secure the auger tube(s) to the Tube Anchor Weldment(s).
7. Attach the Driver Assembly (**Item 8**) to the gearhead output shaft. **DO NOT TIGHTEN THE BOLTS.**
8. Bolt the Gearhead Assembly to the Cover Weldment.
9. Drill holes and fasten the Cover Weldment to the bin fill collar with the 5/16" x 1-1/2" bolts and locknuts supplied.
10. Install the auger as specified in the fill system installation manual.

DANGER: Springing Auger

Use caution when working with Auger. Springing Auger may cause personal injury.



11. Place the Lid Assembly (**Item 2**) on the Cover Weldment and secure using the over center clamps (**Item 4**).
12. Model 90 Fill Cap Kit and the Model 75 Fill Cap Kit, mount the Junction Box Assembly to a bin leg using the supplied hardware.
13. Wire the Junction Box Assembly to the system according to the wiring diagram. See "Single and Twin Bin Fill Cap Wiring" on page 13.



		Model 108 34635	Model 90 25806	Model 75 6563
Item	Description	Part No.		
1	Danger Electrical Decal	2527-25	2527-25	2527-25
2	Lid Ass'y	7689	7689	7689
3	Danger Moving Auger Decal	2527-9	2527-9	2527-9
4	Over Center Clamp	2536	2536	2536
5	Tube Anchor Wldm't (Mod. 108)	34543	--	--
	Tube Anchor Wldm't (Mod. 90)	--	5069	--
	Tube Anchor Wldm't (Mod. 75)	--	--	6518
6	Tube Clamp (Mod. 108)	14373	--	--
	Tube Clamp (Mod. 90)	--	6721-1	--
	Tube Clamp (Mod. 75)	--	--	6515-1
7	Tube Insert (Mod. 108 steel)	34337	--	--
	Tube Insert (Mod. 75 steel)	--	--	6524
8	Driver Assembly (Mod. 108)	30313	--	--
	Driver Assembly (Mod. 90)	--	6861	--
	Driver Assembly (Mod. 75)	--	--	6862
9	Sponge Tubing	5928	--	--
10	Cover Weldment (Mod. 108)	9489	--	--
	Cover Weldment (Mod. 90 & 75)	--	7690	7690
11*	Tube Anchor Weldment (Mod. 108)	34636	--	--

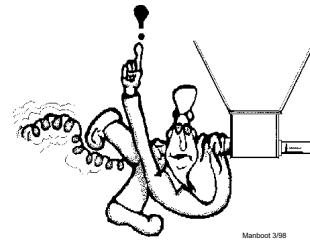
*This Tube Anchor Weldment is required only on Model 108 Single Bin Fill Cap Kit installations.

Twin Bin Fill Cap Kit (Model 108, 90, & 75)

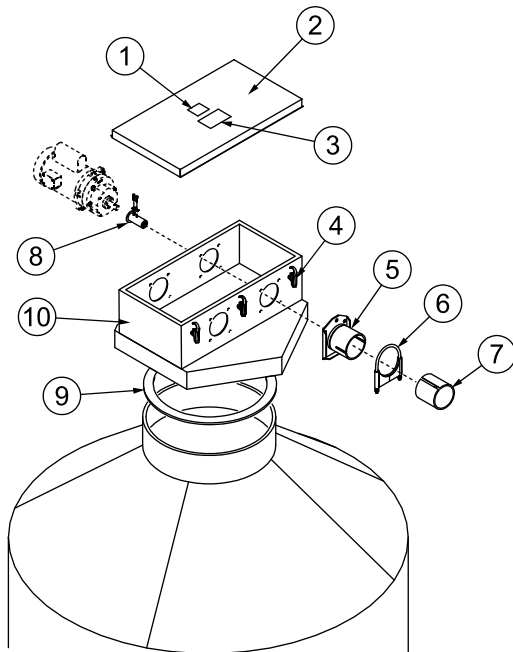
1. Place the Sponge Tubing (**Item 9**) over the lip of the bin fill collar.
2. Bolt the two Tube Anchor Weldments (**Item 5**) to the same side of the Cover Weldment (**Item 10**).
3. Install the Tube Anchor Weldment (**Item 5**) on the outside of the Bin Cover Weldment (**Item 10**).
4. Set the Cover Weldment over the bin opening in line with the supply bin.
5. Install the auger tubes from the boot on the supply bin to the Cover Weldment.
6. Use a Tube Clamp (**Item 6**) to secure the auger tube(s) to the Tube Anchor Weldment(s).
7. Attach the Driver Assembly (**Item 8**) to the gearhead output shaft. **DO NOT TIGHTEN THE BOLTS.**
8. Bolt the Gearhead Assembly to the Cover Weldment.
9. Drill holes and fasten the Cover Weldment to the bin fill collar with the 5/16" x 1-1/2" bolts and locknuts supplied.
10. Install the auger as specified in the fill system installation manual.

DANGER: Springing Auger

Use caution when working with Auger. Springing Auger may cause personal injury.



11. Place the Lid Assembly (**Item 2**) on the Cover Weldment and secure using the over center clamps (**Item 4**).
12. Model 90 Fill Cap Kit and the Model 75 Fill Cap Kit, mount the Junction Box Assembly to a bin leg using the supplied hardware.
13. Wire the Junction Box Assembly to the system according to the diagram. See “Single and Twin Bin Fill Cap Wiring” on page 13.



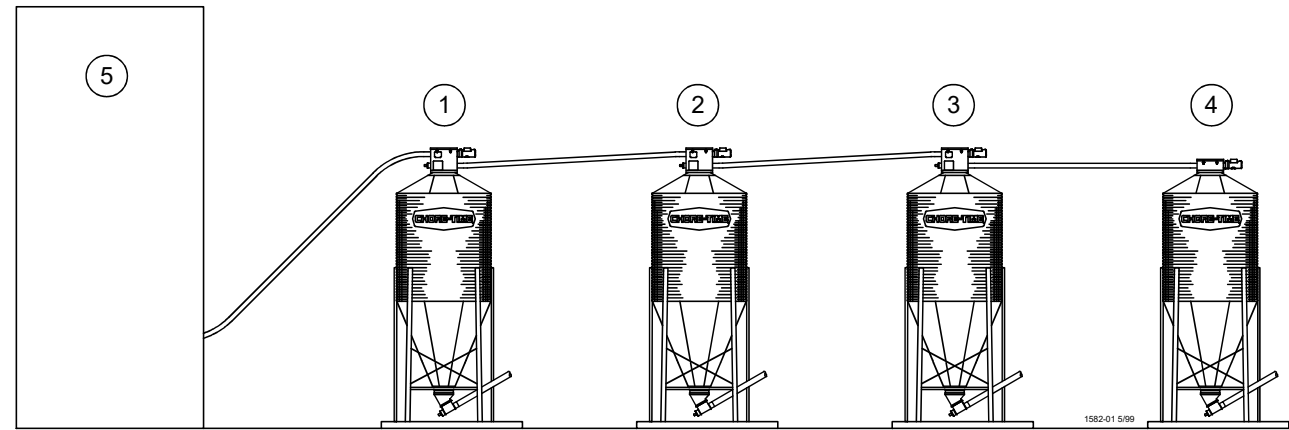
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		Model 108 34635	Model 90 25806	Model 75 6563
Item	Description	Part No.		
1	Danger Electrical Decal	2527-25	2527-25	2527-25
2	Lid Ass'y	7689	7689	7689
3	Danger Moving Auger Decal	2527-9	2527-9	2527-9
4	Over Center Clamp	2536	2536	2536
5	Tube Anchor Wldm't (Mod. 108)	34543	--	--
	Tube Anchor Wldm't (Mod. 90)	--	5069	--
	Tube Anchor Wldm't (Mod. 75)	--	--	6518
6	Tube Clamp (Mod. 108)	14373	--	--
	Tube Clamp (Mod. 90)	--	6721-1	--
	Tube Clamp (Mod. 75)	--	--	6515-1
7	Tube Insert (Mod. 108 steel)	34337	--	--
	Tube Insert (Mod. 75 steel)	--	--	6524
8	Driver Assembly (Mod. 108)	30313	--	--
	Driver Assembly (Mod. 90)	--	6861	--
	Driver Assembly (Mod. 75)	--	--	6862
9	Sponge Tubing	5928		
10	Cover Weldment (Mod. 108)	9489	--	--
	Cover Weldment (Mod. 90 & 75)	--	7690	7690

Model 108 Bin to Bin Fill Cap Kit

The Model 108 Bin-to-Bin Fill Cap Kit is designed to accommodate filling or bypassing a hopper bin in a multiple bin application.

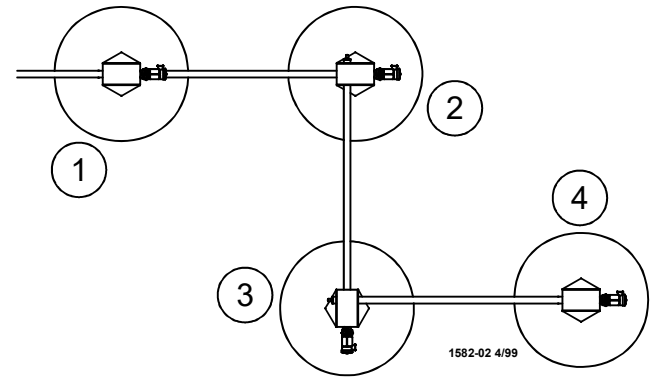
Example: Units 1, 2, and 3 would be Bin-to-Bin Fill Cap Kits and unit 4 would be a Terminal Bin Fill Cap Kit. (See Figure 1.)



Item	Description
1	Intermediate Hopper Bin Number 1
2	Intermediate Hopper Bin Number 2
3	Intermediate Hopper Bin Number 3
4	Terminal Hopper Bin
5	Feed Mill

Figure 1.108 Bin to Bin Examples

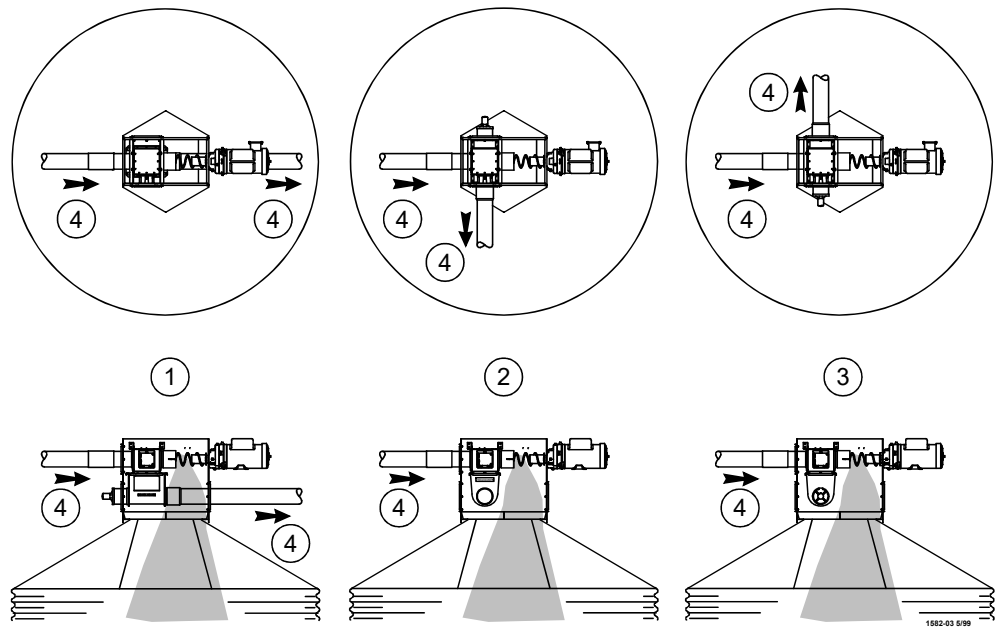
The Bin-to-Bin Fill Cap Kits replace the existing lid or lids on top of an intermediate bin in a multiple bin fill system. The Bin-to-Bin Fill Cap Kit allows inline, right hand, or left hand turns in the fill system layout. (See Figure 2.)



Item	Description
1	Inline Cap
2	Right Hand Turn Cap
3	Left Hand Turn Cap
4	Terminal Cap

Figure 2.108 Bin to Bin Examples

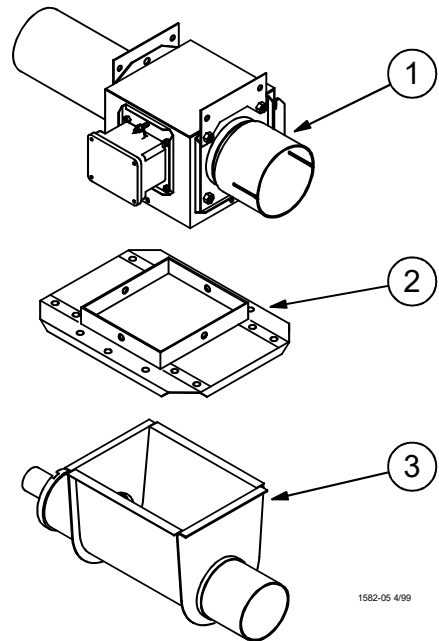
The Extension Boot can be rotated in the desired direction when assembling with the Control Unit. **Figure 3** shows each configuration along with the direction the feed flows inside the Bin-to-Bin Fill Cap Kit.



Item	Description
1	Inline Cap
2	Right Hand Turn Cap
3	Left Hand Turn Cap
4	Direction of Feed Flow

Figure 3.Top and Side views of bin layouts showing feed flow

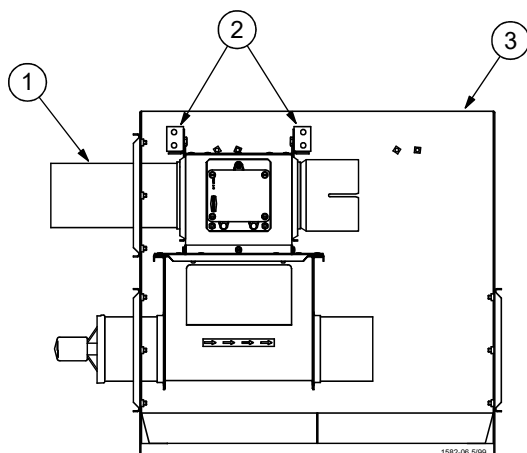
- 1.Place the Sponge Tubing over the lip of the bin opening.
- 2.Assemble Extension Boot (**Item 3**) to the Adapter Plate (**Item 2**) and Control Unit (**Item 1**) in desired inline, right hand, or left hand position, as shown in **Figure 4**. The Cover Weldment is shipped assembled for an inline installation.
- 3.Reposition the seals and cover plates as needed.



Item	Description	Part No.
1	Control Unit	42288
2	Adapter Plate (included with Extension boot)	7856
3	Extension Boot	34372

Figure 4.Extension Boot, Adapter Plate, & Control Unit

4. Assemble the Control Unit with long Tube Anchor Weldment (**Item 1**) in the upper inlet hole of the Cover Weldment (**Item 3**).
5. Use the hardware provide to bolt the Control Unit brackets to the support rails (**Item 2**). (See Figure 5.)



Item	Description	Part No.
1	Long Tube Anchor Weldment	34636
2	Support Rails	9851
3	Cover Weldment	42289

Figure 5. Assembling Control unit and Boot Assembly to Cover Weldment (inline assembly shown)

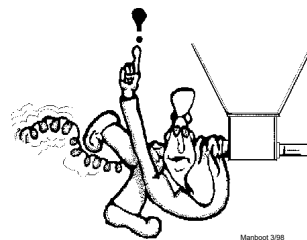
6. Set the cover weldment over the bin opening in line with the other bins.
7. Install the auger as specified in the fill system installation manuals (MA1032 and MA1102).

DANGER: Springing Auger

Use caution when working with Auger. Springing Auger may cause personal injury.

8. Set the Lid Assembly on the Cover Weldment and secure using the over center clamps.

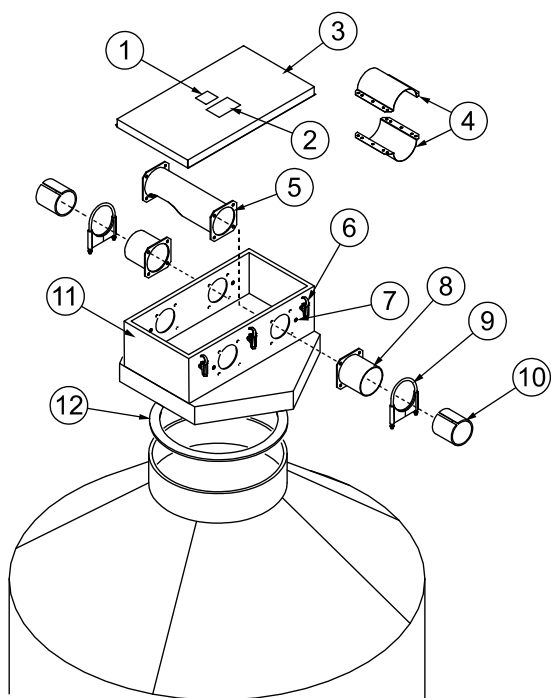
Note: Level Switching and Control Panel (not supplied) can be configured to best suit the application. The wiring and controls should be planned to minimize any empty running time on the Augers.



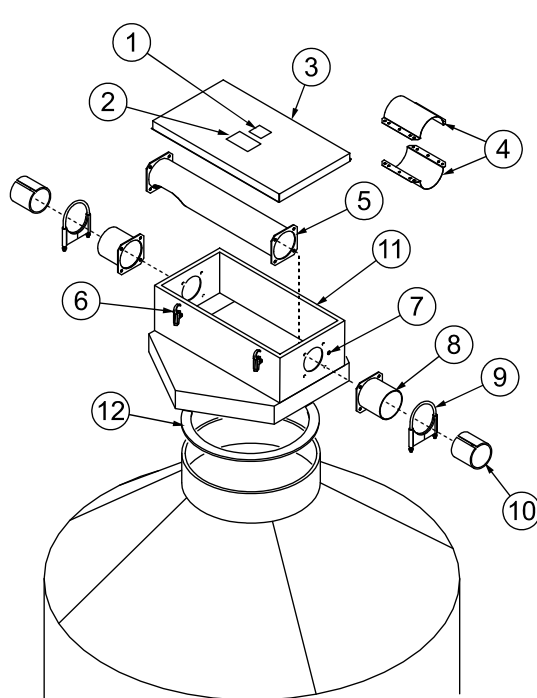
Model 108 Single and Twin Intermediate Fill Cap Kit

1. Place the Sponge Tubing (**Item 12**) over the lip of the bin fill collar.
2. Install the short Tube Anchor Weldment (**Item 8**) on the outside of the Bin Cover Weldment (**Item 11**).
3. Caulk or silicone the Anchor Tube Weldments against the Cover Weldment.
4. Install the Slide Shut-offs on the Tube Anchor Weldments. **See Figure 7 (on page 11)**
5. Install the Tube Anchor Weldment (**Item 5**) on the inside of the Cover Weldment (**Item 11**).
6. Set the Cover Weldment over the bin opening in line with the supply bin.
7. Install the Auger Tubes from the boot on the supply bin to the Cover Weldment.
8. Use a Tube Clamp (**Item 9**) to secure the Auger Tube(s) to the Tube Anchor Weldment(s).
9. Drill holes and fasten the Cover Weldment (**Item 11**) to the bin fill collar with the 5/16" x 1-1/2" bolts and locknuts supplied.

(40526) Twin Fill Kit



(40527) Single Fill Kit



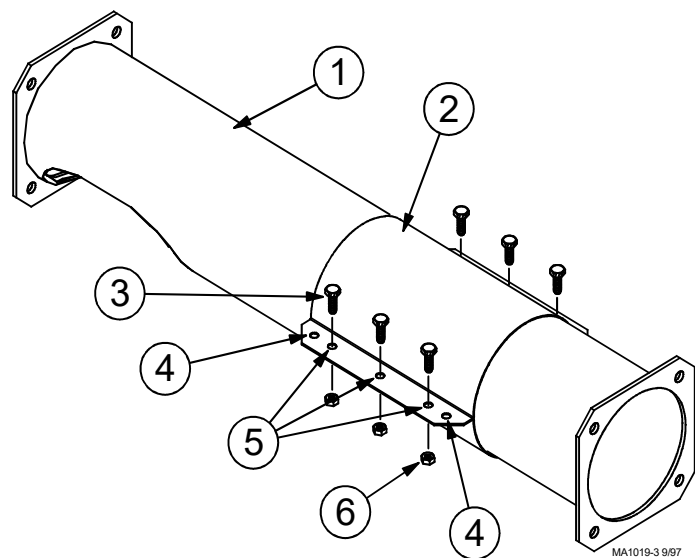
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		40526	40527
Item	Description	Part No.	
1	Danger Electrical Decal	2527-25	2527-25
2	Danger Moving Auger Decal	2527-9	2527-9
3	Lid Assembly	7689	7689
4	Shut-off Half	40530	40530
5	Twin Tube Fill Weldment	40522	--
	Single Tube Fill Weldment	--	40523
6	Over Center Clamp	2536	2536
7	Double Insulated Bushing	6343	6343
8	Tube Anchor Weldment	4-37332	4-37332

		40526	40527
Item	Description	Part No.	
9	Tube Clamp	14373	14373
10	Tube Insert	34337	34337
11	Twin Cover Weldment	40533	--
	Single Cover Weldment	--	40534
12	Sponge Tubing	5928	5928
--	Cord	3085-8	3085-8
--	Red Indicator Ball	24393-1	24393-1
--	Green Indicator Ball	24393-2	24393-2

Figure 6. Single and Twin Intermediate Fill Cap Assembly

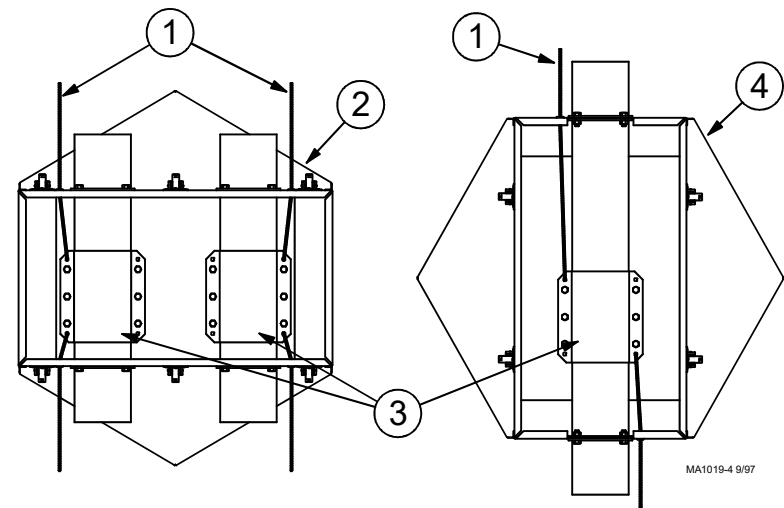
10. Assemble the Shut-Off using (6) 1/4-20 bolts and nuts provided into (3) center holes on each flanged side. This leaves the end holes for activator cord attachment.



Item	Description	Part No.
1	Fill Tube Weldment (Twin)	40522
	Fill Tube Weldment (Single)	40523
2	Shut-Off Half	40530
3	1/4-20 x 1/2 Bolt	1487
4	Possible Cord Position	
5	Bolt Locations	
6	1/4-20 Lock Nut	1269

Figure 7.Shutoff Assembly

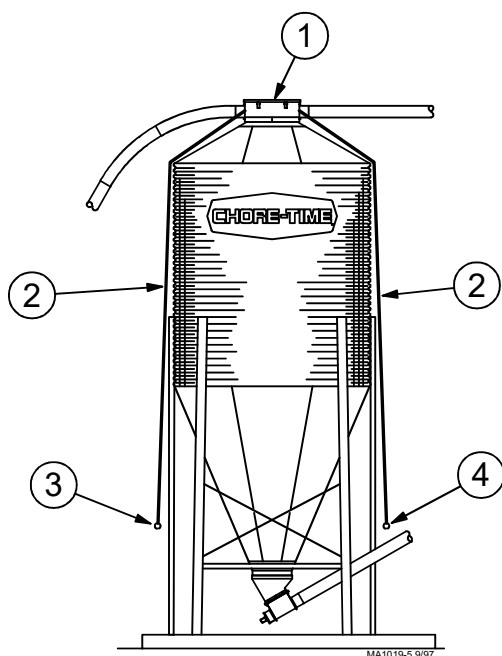
11. Set the cover weldment over the bin opening in line with the other bins. **The outlet hole in the fill tube (inside the cover weldment) should be on the inlet side of system.** This allows feed to fall more centered in the bin.
12. Determine proper pull cord arrangement for the hopper bin set up. Insert cord thru bushings on both ends (single) or sides (twin) and attach to opposite ends of the shut-off slide. Insert cords thru holes provided on ends of shut-off and tie a secure knot in cord ends.



Item	Description	Part No.
1	Cord	3085-8
2	Intermediate Fill Cap (Twin)	--
3	Shut-Off	40530
4	Intermediate Fill Cap (Single)	--

Figure 8.Cord arrangement

13. Attach red (closed side) and green (open side) indicator balls (**Items 3 & 4**) to the bottom ends of the cords. The cord should be routed over roof panels and side panels so as not to contact any sharp edges or hardware, and be able to be secured (tied off) to a leg or brace to hold slide in the open or closed position.



Item	Description	Part No.
1	Intermediate Fill Cap	
2	Cord	3085-8
3	Red Indicator Ball (Close)	24393-1
4	Green Indicator Ball (Open)	24393-2

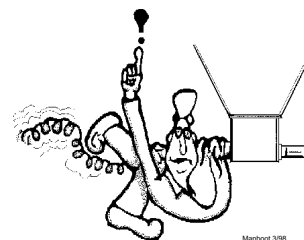
Figure 9.Cord arrangement

14. Install the Auger as specified in the fill system installation manual.

DANGER: Springing Auger

Use caution when working with Auger. Springing Auger may cause personal injury.

15. Set the Lid Assembly on the Cover Weldment and secure using the over center clamps.



Wiring

DANGER: Electrical Hazard

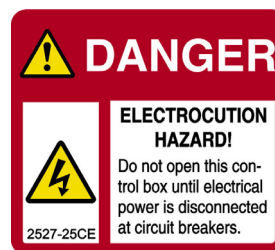
Disconnect electrical power before inspecting or servicing equipment unless maintenance instructions specifically state otherwise.

Ground all electrical equipment for safety.

All electrical wiring must be done by a qualified electrician in accordance with local and national electric codes.

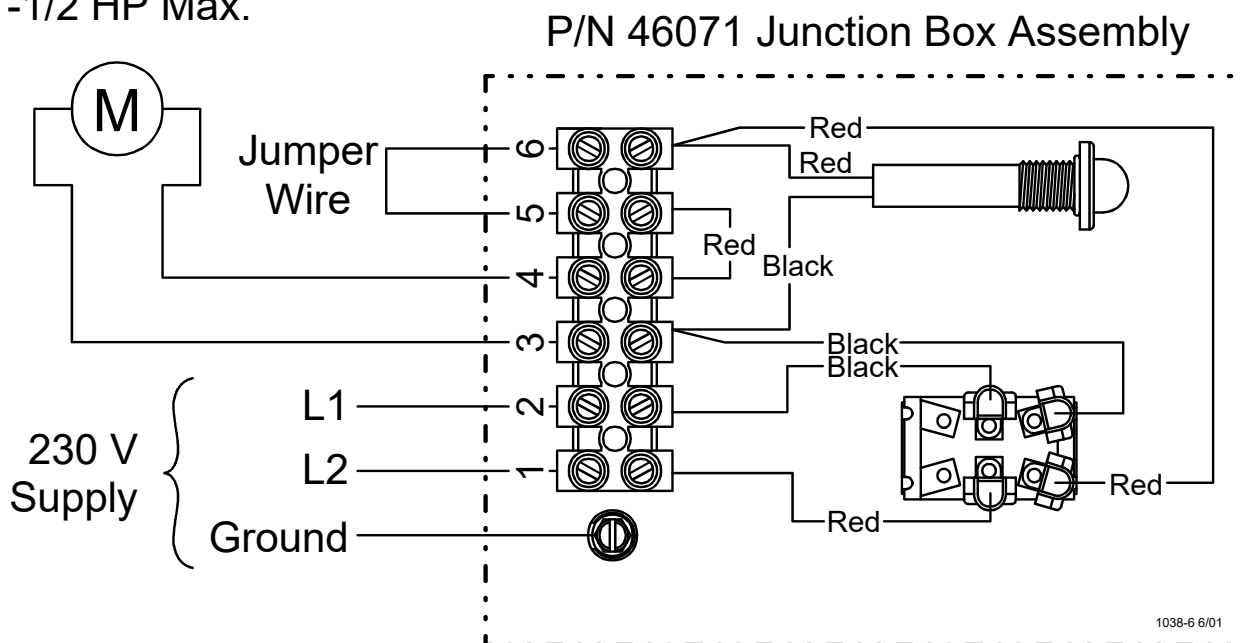
Ground all non-current carrying metal parts to guard against electrical shock.

Electrical disconnects and over current protection are not supplied with the equipment.



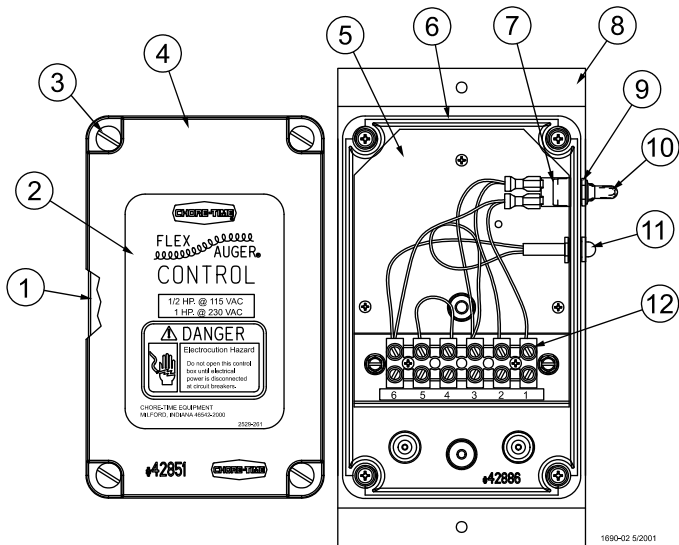
Single and Twin Bin Fill Cap Wiring

230 V Motor
1-1/2 HP Max.



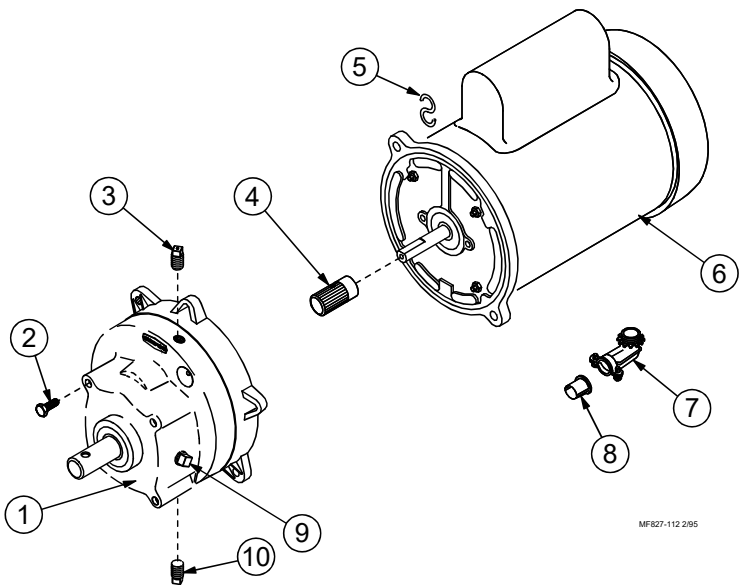
Parts Listing

Junction Box Assembly Part Number 46071



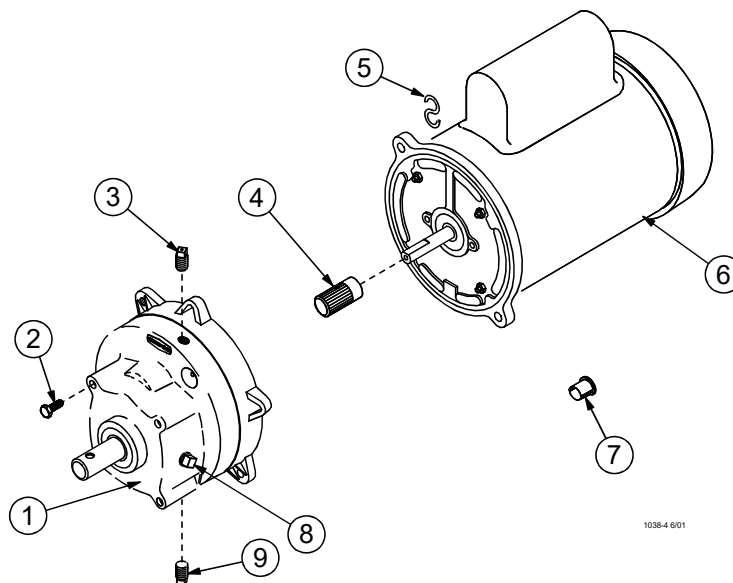
Item	Description	Part No.
1	Gasket	42854
2	Control Decal	2529-261
3	Plastic Screw	42849
4	Electric Box Cover	42851
5	Mount Panel	46072
6	Machined Electrical Box	43883-1
7	Toggle Switch	7767
8	Box Mount Panel	46069
9	Shoulder Nut	13407
10	Switch Boot	13406
11	Pilot Light	46047
12	6 Position Terminal Block	34925-6

60 Hz Fill System Power Units



Item	Description	3259-51 Part No.	3259-52 Part No.	3259-49 Part No.	3259-66 Part No.
1	Gearhead Assembly	3261-7	3261-7	3261-7	3261-7
2	5/16-18 x 5/8" Hex Head Machine Screw	4412-1	4412-1	4412-1	4412-1
3	Vent Plug	3523	3523	3523	3523
4	Pinion Assembly	5046	5046	6104	6104
5	"S" Hook	4270	4270	4270	4270
6	Motor	5050	5051	6857	8782
7	90 Degree Connector	4228	4228	4228	4228
8	Anti-Short Bushing	6304	6304	6304	6304
9	Pipe Plug	2755	2755	2755	2755
10	Magnetic Pipe Plug	30160	30160	30160	30160

50 Hz Fill System Power Units



Item	Description	3259-88 Part No.	3259-104 Part No.	3259-89 Part No.	3259-105 Part No.	3259-90 Part No.	3259-106 Part No.
1	Gearhead Assembly	3261-10	3261-10	3261-10	3261-10	3261-10	3261-10
2	5/16-18 x 5/8" Hex Head Machine Screw	4412-1	4412-1	4412-1	4412-1	4412-1	4412-1
3	Vent Plug	3523	3523	3523	3523	3523	3523
4	Pinion Assembly	5046	5046	6104	6104	6104	6104
5	"S" Hook	4270	4270	4270	4270	4270	4270
6	Motor	6305	28034EUR	26157	28035	25782	28036EUR
7	Anti-Short Bushing	6304	6304	6304	6304	6304	6304
8	Pipe Plug	2755	2755	2755	2755	2755	2755
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160

Power Unit Assembly Specifications:

Part No.	HP	RPM	Phase	Hz	Voltage
3259-51	1/2	348	1	60	230
3259-52	3/4	348	1	60	230
3259-49	1	348	1	60	230
3259-66	1-1/2	348	1	60	230
3259-88	3/4	348	1	50	220-240
3259-104	3/4	348	3	50	220/380
3259-89	1	348	1	50	220-240
3259-105	1	348	3	50	220/380
3259-90	1-1/2	348	1	50	224-240
3259-106	1-1/2	348	3	50	220/380

		3259-49	3259-50	3259-51	3259-52	3259-89	3259-102	3259-67
Item	Description	Part Number						
1	Motor	6857	5050	5050	5051	26157	38033	5703
4	Pipe Plug	2755	2755	2755	2755	2755	2755	2755
5	Gearhead	3261-7	3261-6	3261-7	3261-7	3261-10	3261-6	3261-8
6	Vent Plug	3523	3523	3523	3523	3523	3523	3523
7	S Hook	4270	4270	4270	4270	4270	4270	4270
8	Pinion Assembly	6104	3249	5046	5046	6104	3249	3249
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160	30160

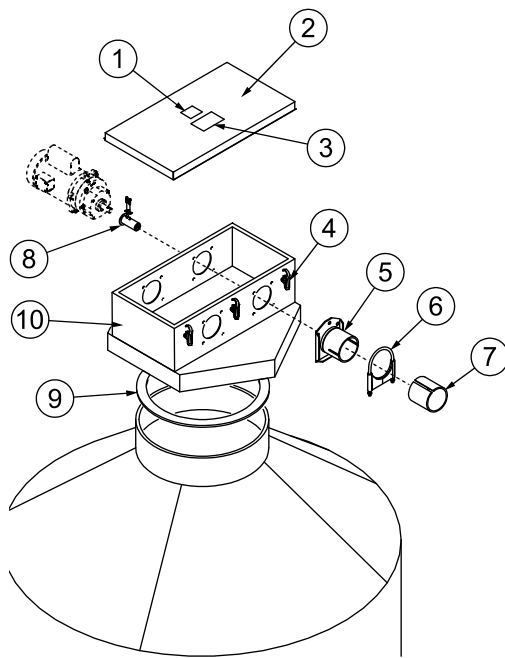
		3259-34	3259-39	3259-98	3259-88	3259-107	3259-108	3259-109
Item	Description	Part Number						
1	Motor	4229	5703	5977	6305	28035	26157	5977
2	90 deg. Connector	4228	4228	----	----	----	----	----
3	Anti-Short Bushing	6304	6304	----	----	----	----	----
4	Pipe Plug	2755	2755	2755	2755	2755	2755	2755
5	Gearhead	3261-5	3261-5	3261-11	3261-10	3261-13	3261-13	3261-6
6	Vent Plug	3523	3523	3523	3523	3523	3523	3523
7	S Hook	4270	4270	4270	4270	4270	4270	4270
8	Pinion Assembly	5046	5046	5046	5046	6104	6104	3249
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160	30160

		3259-117	3259-119	3259-105	3259-77	3259-78	3259-79	3259-80	3259-136
Item	Description	Part Number							
1	Motor	34101	34102	28035	5050	5051	26157	8782	5051
4	Pipe Plug	2755	2755	2755	2755	2755	2755	2755	2755
5	Gearhead	3261-7	3261-7	3261-10	3261-10	3261-10	3261-13	3261-10	3261-6
6	Vent Plug	3523	3523	3523	3523	3523	3523	3523	3523
7	S Hook	4270	4270	4270	4270	4270	4270	4270	4270
8	Pinion Assembly	6104	5046	6104	5046	6104	5046	6104	3249
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160	30160	30160

		3259-122	3259-123	3259-124	3259-137	3259-118	3259-120
Item	Description	Part Number					
1	Motor	5051	6857	8782	28036EUR	34101	34102
4	Pipe Plug	2755	2755	2755	2755	2755	2755
5	Gearhead	3261-13	3261-13	3261-13	3261-13	3261-10	3261-10
6	Vent Plug	3523	3523	3523	3523	3523	3523
7	S Hook	4270	4270	4270	4270	4270	4270
8	Pinion Assembly	5046	6104	6104	5046	5046	6104
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160

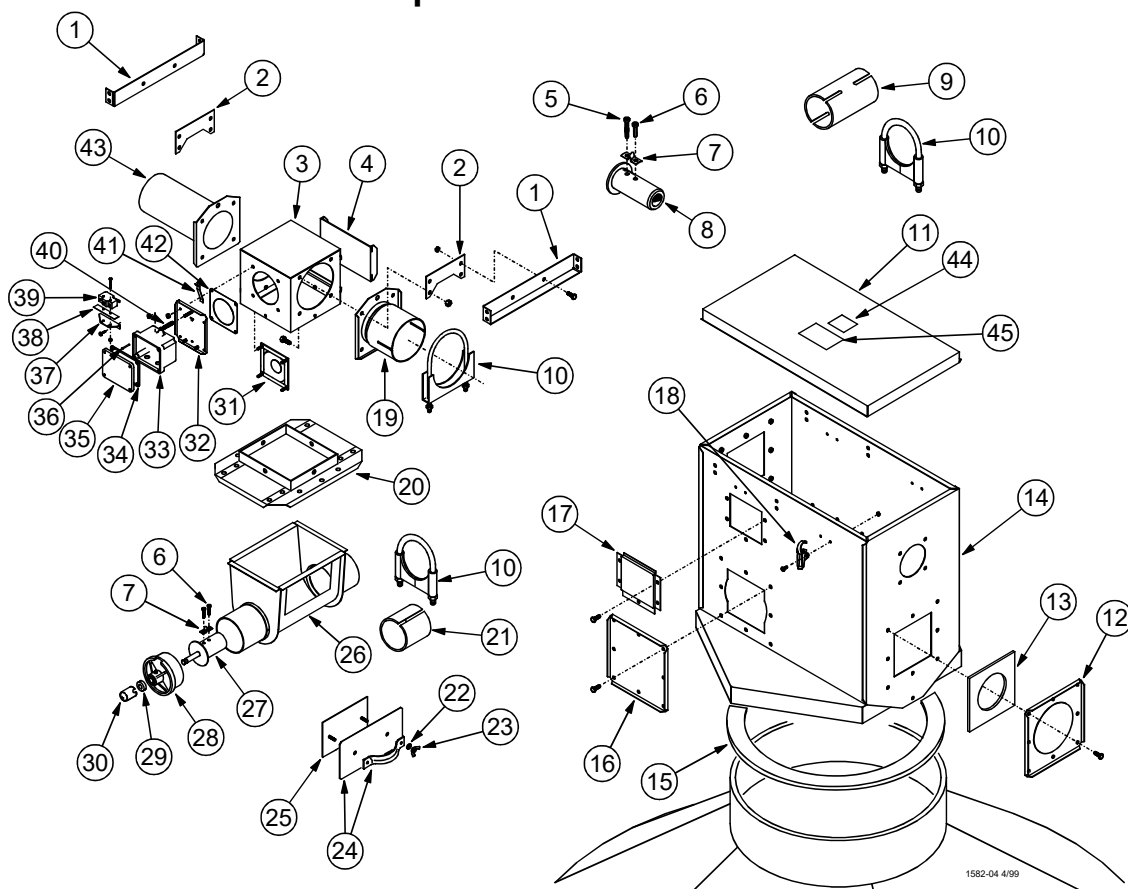
		3259-134	3259-137	3259-148	3259-150	3259-151	3259-152
Item	Description	Part Number					
1	Motor	28031EUR	28036EUR	26157	28035EUR	28036EUR	28035EUR
4	Pipe Plug	2755	2755	2755	2755	2755	2755
5	Gearhead	3261-5	3261-13	3261-16	3261-16	3261-16	3261-13
6	Vent Plug	3523	3523	3523	3523	3523	3523
7	S Hook	4270	4270	4270	4270	4270	4270
8	Pinion Assembly	5046	6104	6104	6104	6104	6104
9	Magnetic Pipe Plug	30160	30160	30160	30160	30160	30160

Models 75, 90, & 108 Single and Twin Bin Fill Cap Kit Parts List



		Model 108 34635	Model 90 25806	Model 75 6563
Item	Description	Part No.		
1	Danger Electrical Decal	2527-25	2527-25	2527-25
2	Lid Ass'y	7689	7689	7689
3	Danger Moving Auger Decal	2527-9	2527-9	2527-9
4	Over Center Clamp	2536	2536	2536
5	Tube Anchor Wldm't (Mod. 108)	34543	--	--
	Tube Anchor Wldm't (Mod. 90)	--	5069	--
	Tube Anchor Wldm't (Mod. 75)	--	--	6518
6	Tube Clamp (Mod. 108)	14373	--	--
	Tube Clamp (Mod. 90)	--	6721-1	--
	Tube Clamp (Mod. 75)	--	--	6515-1
7	Tube Insert (Mod. 108 steel)	34337	--	--
	Tube Insert (Mod. 75 steel)	--	--	6524
8	Driver Assembly (Mod. 108)	30313	--	--
	Driver Assembly (Mod. 90)	--	6861	--
	Driver Assembly (Mod. 75)	--	--	6862
9	Sponge Tubing	5928		
10	Cover Weldment (Mod. 108)	9489	--	--
	Cover Weldment (Mod. 90 & 75)	--	7690	7690

Model 108 Bin-to-Bin Fill Cap Kit Parts List



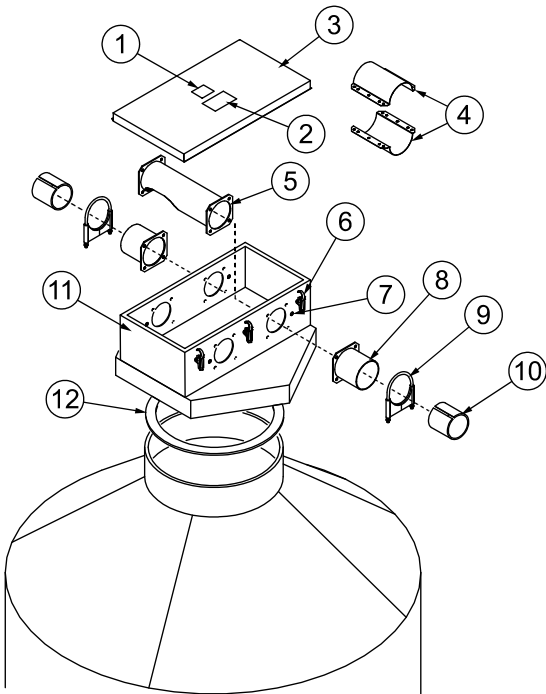
Item	Description	Part No.
1	Support Rail	9851
2*	Gusset	9948
3*	Body Assembly	9857
4*	Outlet Assembly Slide	5073
5	5/16-18 x 2-3/4 Socket Head Cap Screw	6850-2
6	5/16-18 x 7/8 Socket Head Cap Screw	6850-1
7	Anchor Clamp	7703
8	Driver Weldment	30312
9	Steel Connector	30277
10	4-7/16" Tube Clamp	34338
11	Lid Assembly	7689
12	Seal Plate	9849
13	Seal	34334
14	Cover Weldment	42289
15	Sponge Tubing	5928
16	Cover Plate	9852
17	Cover	13329
18	Over Center Clamp	2536
19*	Tube Anchor Weldment	34543
20**	Adapter Plate	7856
21**	Tube Insert	34337
22**	Sealing Washer	8491
23**	5/16-18 Wing Nut	2146

Item	Description	Part No.
24**	Cover Weldment	6301
25**	Back Plate Assembly	6298
26**	Boot Body Weldment	30386
27**	Anchor Weldment	34369
28**	Bearing Cap Assembly	30314
29**	5/8" Set Collar	1386
30**	Safety Cap	29703
31*	Diaphragm Assembly	7900
32*	Mounting Plate Assembly	7908
33*	Switch Box	7841
34*	Gasket	6777
35*	Switch Box Cover	6776
36*	Rivet	8757
37*	Switch Bracket	7068
38*	Switch Insulation	1907-5
39*	Actuator Switch	7114
40*	Spring	6972
41*	Paddle	7896
42*	Seal	4873
43*	Long Tube Anchor Weldment	34636
44	Danger Electrical Decal	2527-9
45	Danger Moving Auger Decal	2527-9

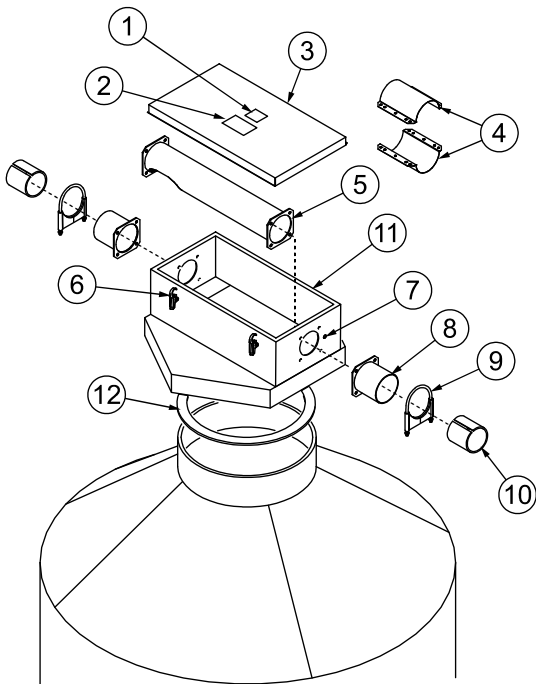
*These items are included with part number 42288 Control Unit.

**These items are included with part number 34372 Extension Boot Assembly.

Model 108 Single & Twin Intermediate Fill Cap Kit



(40526) Twin Fill Kit

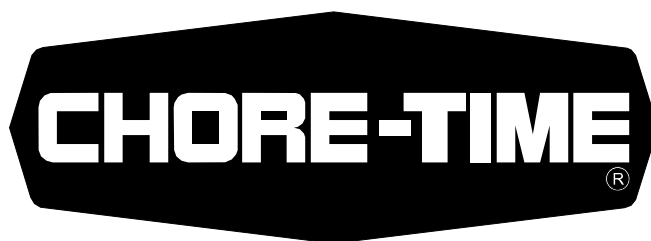


MA1038-9 8/22

(40527) Single Fill Kit

		40526	40527
Item	Description	Part No.	
1	Danger Electrical Decal	2527-25	2527-25
2	Danger Moving Auger Decal	2527-9	2527-9
3	Lid Assembly	7689	7689
4	Shut-off Half	40530	40530
5	Twin Tube Fill Weldment	40522	--
	Single Tube Fill Weldment	--	40523
6	Over Center Clamp	2536	2536
7	Double Insulated Bushing	6343	6343
8	Tube Anchor Weldment	4-37332	4-37332

		40526	40527
Item	Description	Part No.	
9	Tube Clamp	14373	14373
10	Tube Insert	34337	34337
11	Twin Cover Weldment	40533	--
	Single Cover Weldment	--	40534
12	Sponge Tubing	5928	5928
--	Cord	3085-8	3085-8
--	Red Indicator Ball	24393-1	24393-1
--	Green Indicator Ball	24393-2	24393-2



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Revisions to this Manual

Page No.	Description of Change	ECO
Various	Combined MA1019 and MA1582 with this one.	35671

**For additional parts and information, contact your nearest Chore-Time distributor or representative.
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