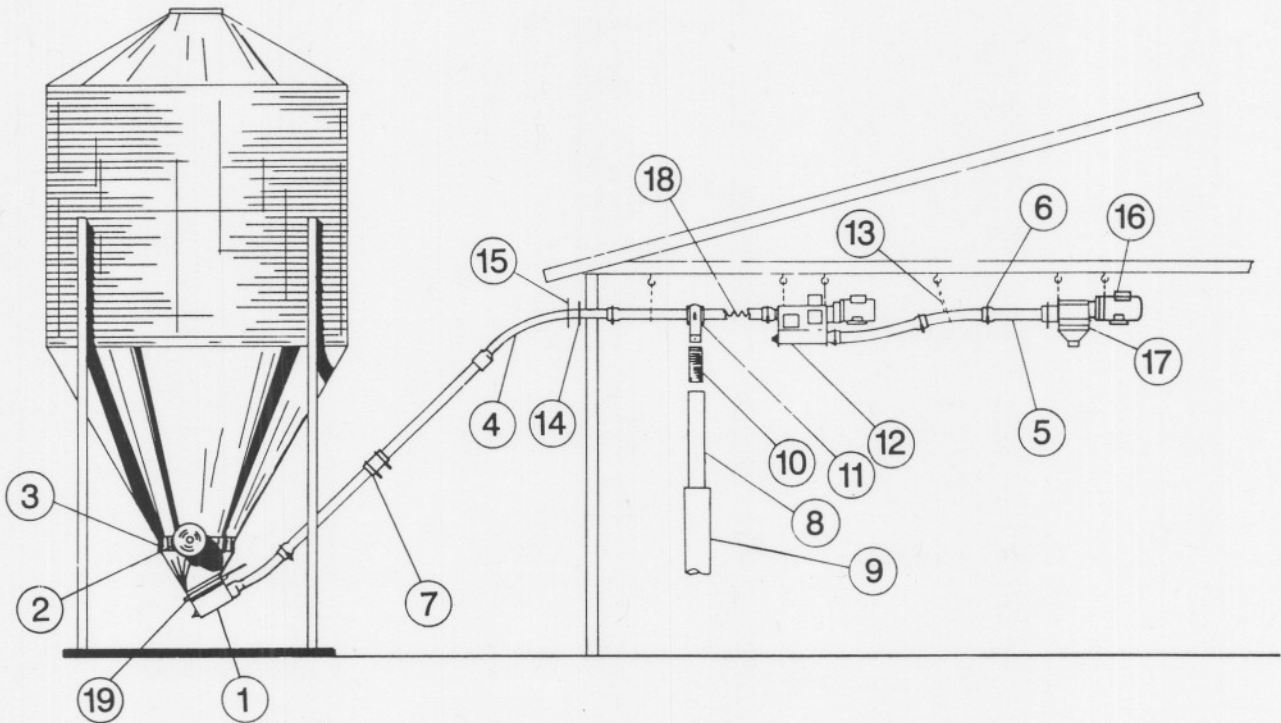
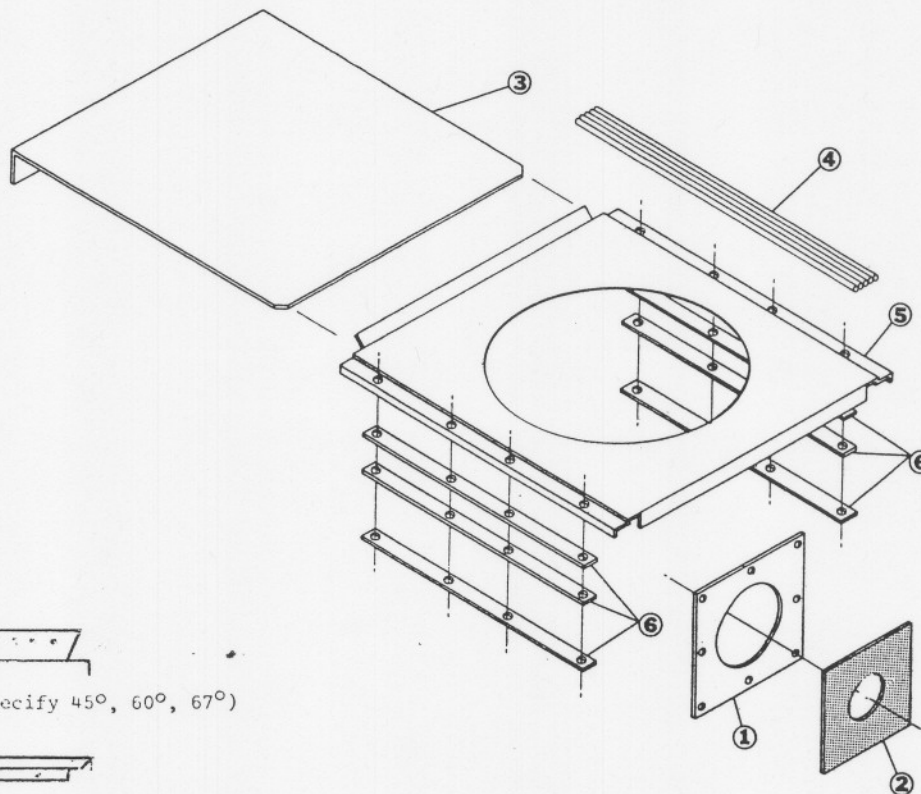


FLEX-AUGER Line Components

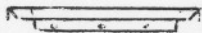


Key	Description	"50"		"55"		"75"		"90"		"125"	
		Steel	PVC	Steel	PVC	Steel	PVC	Steel	PVC	Steel	PVC
1	Boot Assembly	See "Boots"									
2	Posiflo Feed Flow Control	See "Posiflo"									
3	Collar	See "Collars & Adapters"									
4	Elbow--15°	Hardened	----	----	----	14326	----	6470	----	8654	----
	--22½°	Hardened	----	----	----	----	----	----	----	9693	----
	--30°	Hardened	----	----	----	----	----	----	----	24301	----
	--45°	----	7356	----	8055	----	7285	----	7357	----	8125
	--45°	Hardened	----	----	----	14324	----	6472	----	8653	----
	--90°	----	----	----	----	1819	----	5087	----	----	----
5	Tubing 10'	----	6380	----	7955	2088	6516	5091	6293	8649	7790
	5'	----	----	----	----	3225	----	5090	----	----	----
6	Clamp	7976	7976	7976	7976	6515	6515	6721	6721	14373	8111
7	Connector	6379	8555	----	8029	2106	6512	5088	6595	13988	8119
						7084		7085			
8	Plastic Drop Tube	1932		1932		1932		6381		9900	
9	Telescoping Plastic Drop Tube	14366-1932		14366-1932		14366-1932		14366-6381		14632-9900	
10	Flex Drop Tubing	"50"		"55"		"75"		"90"		"125"	
	--Small Galvanized 14"	1931		1931		1931		1931		1931	
	--Small Galvanized 50"	7497		7497		7497		7497		----	
	--Large Galvanized 14"	6382		6382		6382		6382		----	
	--Large Galvanized 50"	6383		6383		6383		6383		----	
	--Small Rubber 8"	6876		6876		6876		6876		----	
	--Small Rubber 18"	6877		6877		6877		6877		----	
	--Large Rubber 8"	6875		6875		6875		6875		----	
	--Pliaduct 8"	8250		8250		8250		8250		----	
	--Pliaduct 24"	8188		8188		8188		8188		----	
	--Stainless Steel 12"	13266		13266		13266		13267		13804	
	--Stainless Steel 25"	13265-1		13265-1		13265-1		13265-2		13265-3	
11	Outlet Drop	See "Drops & Outlets"									
12	Extension Hopper	See "Boots"									
13	Suspension Kit	6372		6372		5043		5043		5043	
14	Neoprene Seal	6394		6394		2613		5035		8118	
15	Seal Ring	2612		2612		2612		2612		8117	
16	Power Unit	See "Power & Control Units"									
17	Control Unit	See "Power & Control Units"									
18	Auger	6820		7961		4744		6942		8143	

Fiberglass Boot Collars



~~2060~~ (specify 45°, 60°, 67°)



5353 Universal Adapter Plate

~~3033~~ Universal Collar Kit (shown)

Key	Description	Part No.
1	Seal Ring	2612
2	Neoprene Seal	2613
3	Slide Valve	1967
4	Caulking, 24 in.	1206
5	Universal Plate	2318
6	Bolting Strip, 6 used	2063
	Parts Package	2095

~~3034~~ Center Draw Collar Kit 60°

Same as ~~3033~~ Kit with following exceptions:
~~2060~~ Center Draw Collar replaces ~~2318~~, and
only two Bolting Strips are supplied.

~~3035~~ Side Draw Collar Kit

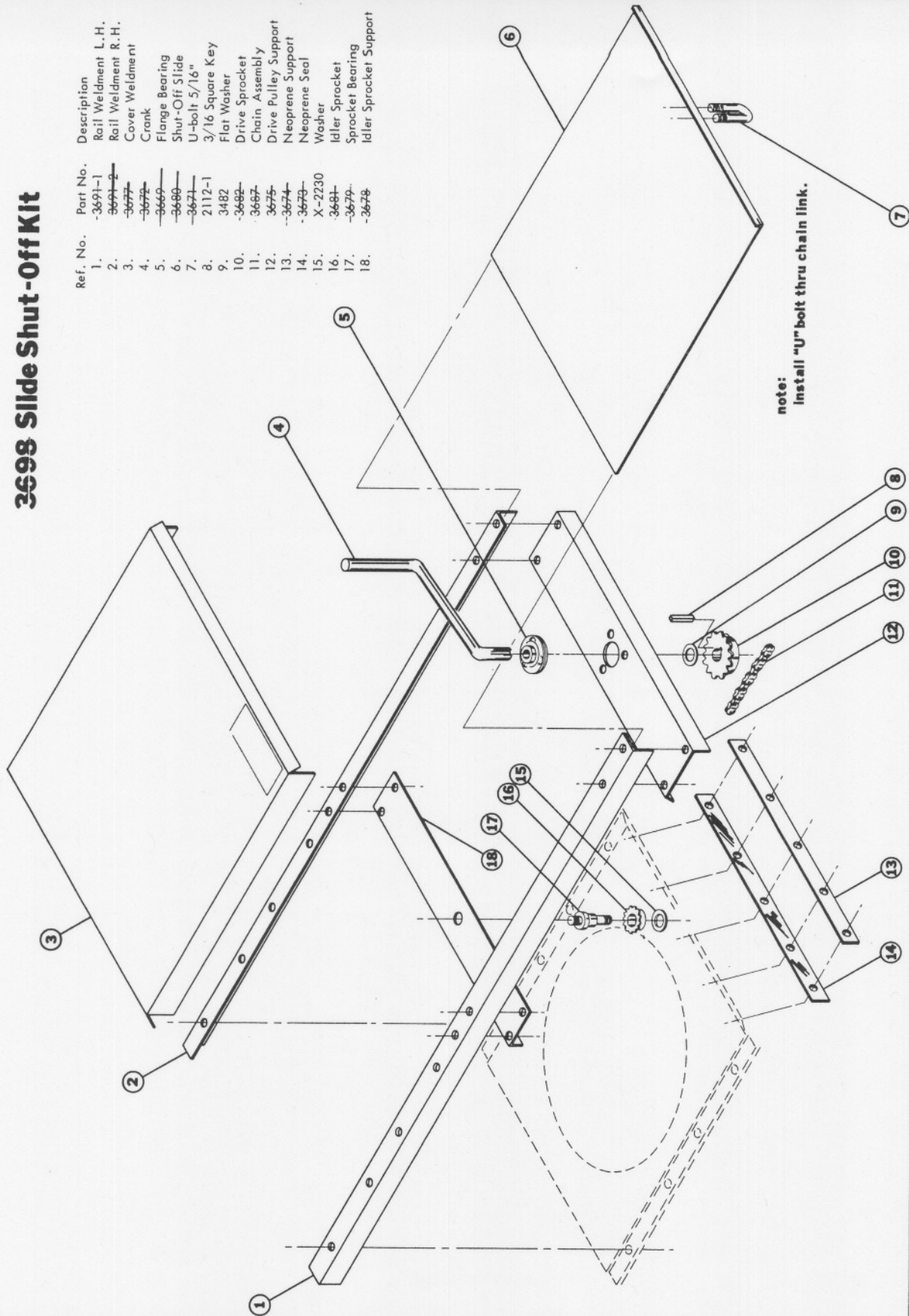
Same as ~~3033~~ Kit with following exceptions:
~~2060~~ Slide Draw Collar replaces ~~2318~~, and
only two Bolting Strips are supplied.

~~3036~~ 67° Collar Kit

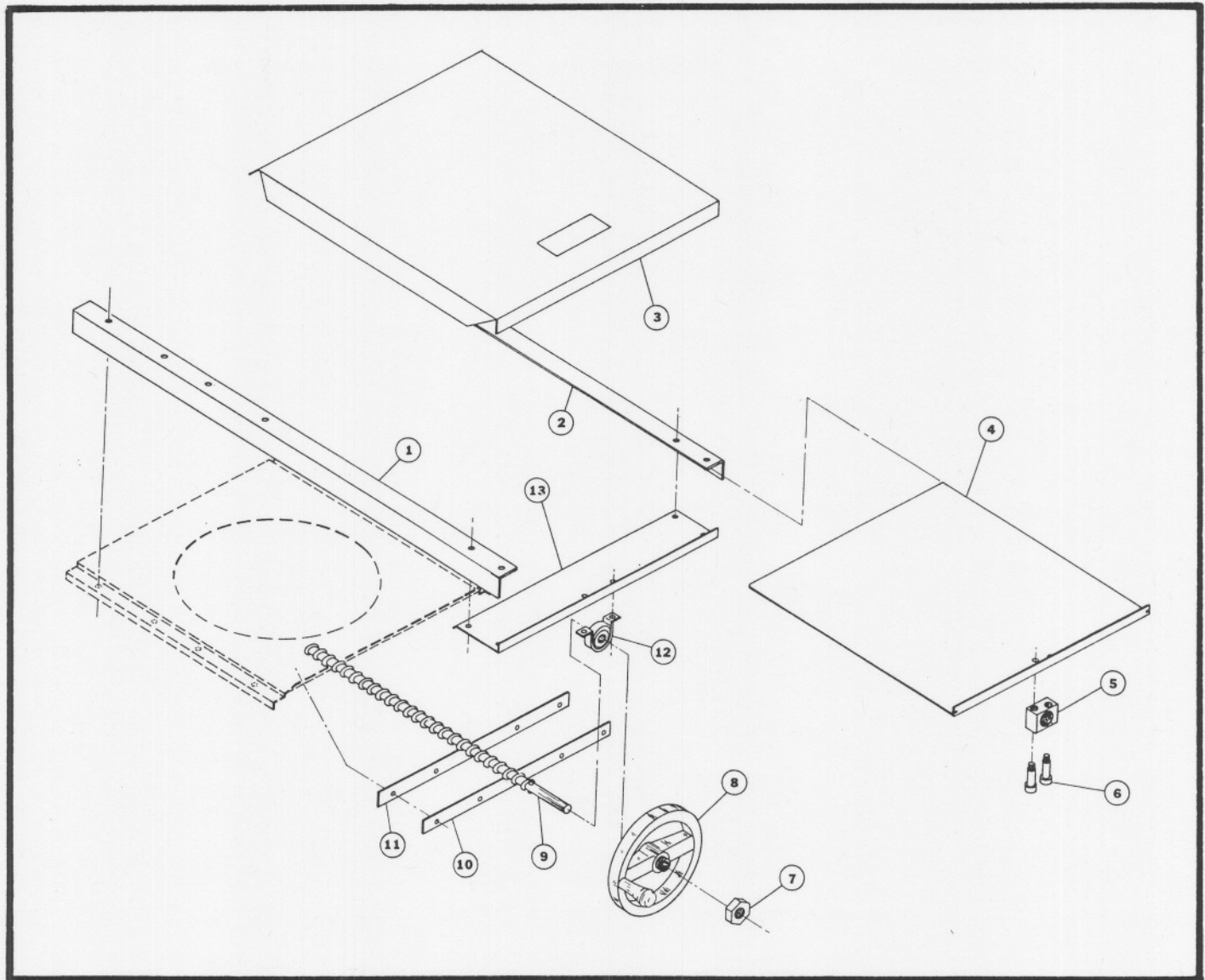
Same as ~~3033~~ Kit with following exceptions:
~~2060~~ 67° collar replaces ~~2318~~, and only
four Bolting Strips are supplied.

3698 Slide Shut-Off Kit

Ref. No.	Part No.	Description
1.	3691-1	Rail Weldment L. H.
2.	3691-2	Rail Weldment R. H.
3.	3677	Cover Weldment
4.	3672	Crank
5.	3669	Flange Bearing
6.	3680	Shut-Off Slide
7.	3671	U-bolt 5/16"
8.	2112-1	3/16 Square Key
9.	3482	Flat Washer
10.	3689	Drive Sprocket
11.	3667	Chain Assembly
12.	3675	Drive Pulley Support
13.	3674	Neoprene Support
14.	3673	Neoprene Seal
15.	X-2230	Washer
16.	3681	Idler Sprocket
17.	3679	Sprocket Bearing
18.	3678	Idler Sprocket Support



FLEX-AUGER Collars



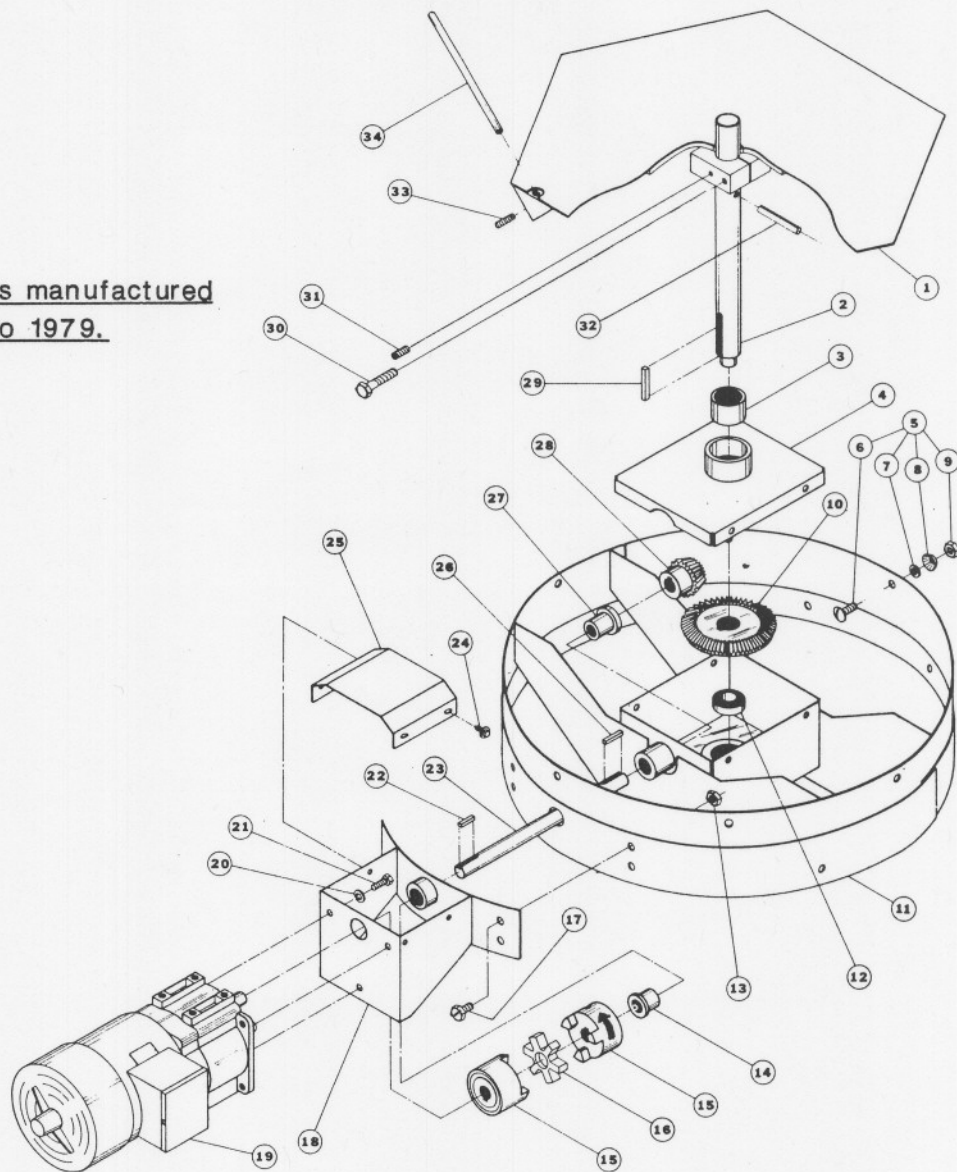
#4759 SLIDE SHUT-OFF KIT

<u>Key</u>	<u>Description</u>	<u>Part No.</u>	<u>Key</u>	<u>Description</u>	<u>Part No.</u>
1	Rail (L.H.)	4757-1	8	Handwheel	4750
2	Rail (R.H.)	4757-2	9	Shaft	4752
3	Cover	4760	10	Neoprene Support	3674
4	Shut-Off Slide	4758	11	Neoprene Seal	3673
5	Slider Block	4748	12	Bearing	4749
6	Shoulder Bolt	4022-3	13	Bearing Support	4756
7	Jam Nut	4747			

FLEX-AUGER Posiflo

5950 POSIFLO FEED FLOW CONTROL

This model was manufactured
prior to 1979.



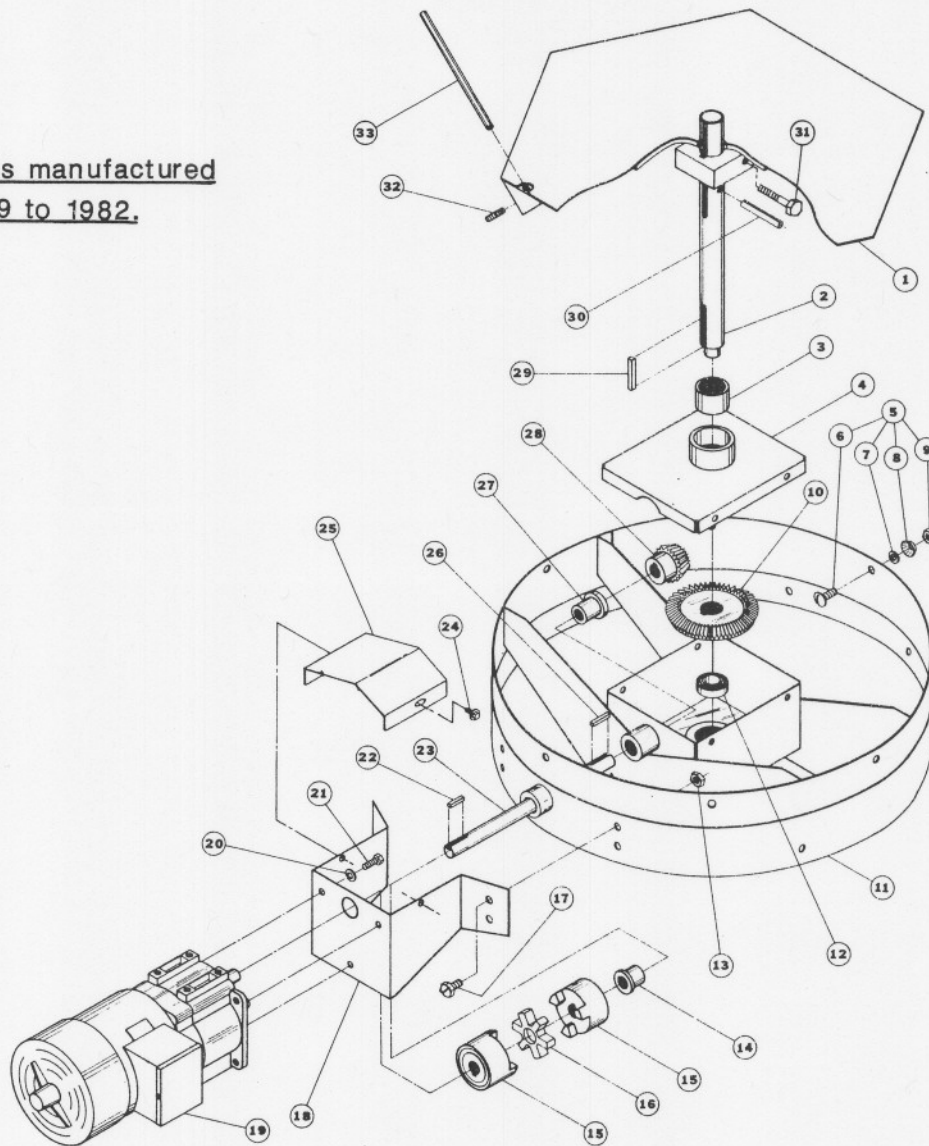
Key	Description	Part No.
1	Disc, 6 sided	5965
2	Output Shaft	5955
3	Bronze Bearing	2967-5
4	Cover, incl. bearing	5961
5	Hardware Package	5972
6	5/16-18 x 3/4" Truss Hd. M.S. (8 used)	----
7	5/16" Rubber Washer (8 used)	----
8	5/16" Cup Washer (8 used)	----
9	5/16-18 Heavy Jam Nut (8 used)	----
10	Bevel Gear	5954
11	Ring & Housing Weldment	6200-
12	Roller Bearing	5953
13	5/16-18 Hex Locknut (2 used)	2148
14	Bronze Flange Bearing	2196
15	Jaw Coupling Half (2 used)	5958
16	Jaw Coupling Insert	5959
17	5/16-18 x 5/8" Hex Hd. M.S. (2 used)	4412-1
18	Motor Mount, incl. bearing	5947

Key	Description	Part No.
19	Gearmotor	5974
20	1/4" Lockwasher (3 used)	1334
21	1/4-20 x 1/2" Hex Hd. M.S. (3 used)	1487
22	3/16" Sq. x 3/4" Key	2112-4
23	Input Shaft	5957
24	Self Drilling Screw (8 used)	3037
25	Motor Mount Cover	5960
26	3/16" Sq. x 1" Key	2112-1
27	Bronze Flange Bearing	2967-6
28	Pinion Gear	5956
29	1/4" Sq. x 1-1/8" Key	2419-2
30	5/16-18 x 1-1/2" Hex Hd. M.S.	4412-2
31	5/16-18 x 1/2" Setscrew	5645
32	Spring Pin	6022
33	1/4-20 x 3/8" Setscrew	2094
34	Wiper Rod	5970

FLEX-AUGER Posiflo

—5950 POSIFLO FEED FLOW CONTROL

This model was manufactured
from 1979 to 1982.

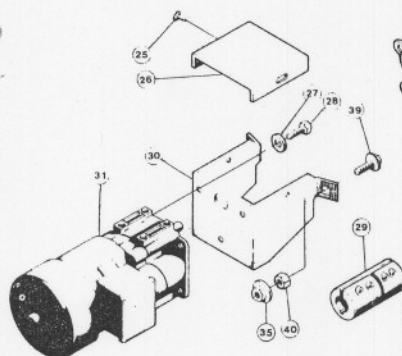
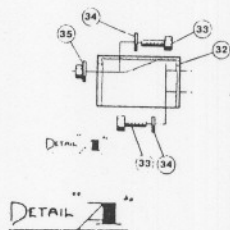
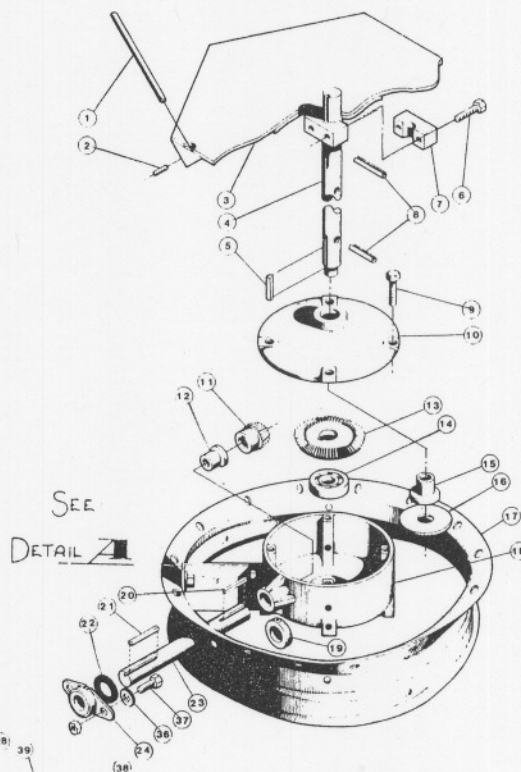


Key	Description	Part No.	Key	Description	Part No.
1	Disc, 6 sided	6594	18	Motor Mount	6591
2	Output Shaft	6588	19	Gearmotor, 230 volt, 50/60 Hz	6859
3	Bronze Bearing	2967-5		Gearmotor, 115 volt, 60 Hz	5974
4	Cover, incl. bearing	5961	20	1/4" Lockwasher (3 used)	1334
5	Hardware Package	5972	21	1/4-20x1/2" Hex Hd. M.S. (3 used)	1487
6	5/16-18x3/4" Truss Hd. M.S. (8 used)	----	22	3/16" Sq. x 3/4" Key	2112-4
7	5/16" Rubber Washer (8 used)	----	23	Input Shaft	5957
8	5/16" Cup Washer (8 used)	----	24	Self Drilling Screw (6 used)	6727
9	5/16-18 Heavy Jam Nut (8 used)	----	25	Motor Mount Cover	6592
10	Bevel Gear	5954	26	3/16" Sq. x 1" Key	2112-1
11	Ring & Housing Weldment	6200	27	Bronze Flange Bearing	2967-6
12	Roller Bearing	5953	28	Pinion Gear	5956
13	5/16-18 Hex Locknut (2 used)	2148	29	1/4" Sq. x 1-1/8" Key	2419-2
14	Bronze Flange Bearing	2196	30	Spring Pin	6022
15	Jaw Coupling Half (2 used)	5958	31	5/16-18x1-1/2" Hex Hd. M.S.	4412-2
16	Jaw Coupling Insert	5959	32	1/4-20x3/8" Setscrew	2094
17	5/16-18x5/8" Hex Hd. M.S. (2 used)	4412-1	33	Wiper Rod	5970

Model 7000 Posiflo® Feed Flow Control

7000-1 POSIFLO Feed Flow Control uses a 60 Hz Gearmotor
 7000-2 POSIFLO Feed Flow Control uses a 50 Hz Gearmotor
 Both models operate on 230 VAC.

KEY	DESCRIPTION	PART NO.
1	Wiper Rod	5970
2	Setscrew	2094
3	Disc.; six sided	6594
4§	Output Shaft	6988
5§	1/4" Sq. x 1-1/8" Key	2419-2
6	5/16-18x1" Hx. Hd. Bolt	4412-2
7	Clamp Half--left hand	6986-2
8*	Spring Pin	6022
9§	1/4-20x1" Hx. Hd. Bolt	2029
10§	Gear Housing Cover	6994
11§	Pinion Gear	5956
12§	Bronze Bearing	2967-6
13§	Bevel Gear	5954
14§	Single Bearing	5953
15§	Bronze Bearing	2967-7
16§	Flat Washer	2955-4
17	Bin Collar	----
18§	Gear Housing	6990
19	Set Collar	1386
20	3/16" Sq. x 1" Key	2112-1
21*	3/16" Sq. x 3/4" Key	2112-4



This model has been manufactured since 1982.

KEY	DESCRIPTION	PART NO.
22*	Rubber Seal	7147
23	Input Shaft	5957
24*	Flange Mounting Bracket	6984
25*	#10-32x5/8" Self-Drilling Screw	6727
26	Motor Mount Cover	6997
27*	1/4" Lock Washer	1334
28*	1/4-20x1/2" Hx. Hd. M.S.	1487
29*	Sleeve Coupling	6983
30*	Motor Mount Bracket	6995
31	Gearmotor (230 V., 60 Hz)	9735
	Gearmotor (230 V., 50 Hz)	7079
32	Brace	6989
33*	5/16-18x1" Hx. Hd. Bolt	4412-7
34*	5/16" Flat Washer	8491
35*	5/16-18 Flange Hx Nut	8490
36*	1/2" Fabco Washer	8492
37*	1/2-20x3/4 Hx Hd Bolt	1133
38*	1/2-20 Hx Nut	751
39*	5/16-18x3/4 Bin Seal Bolt	8489
40*	5/16-18 Hx Nut	2145



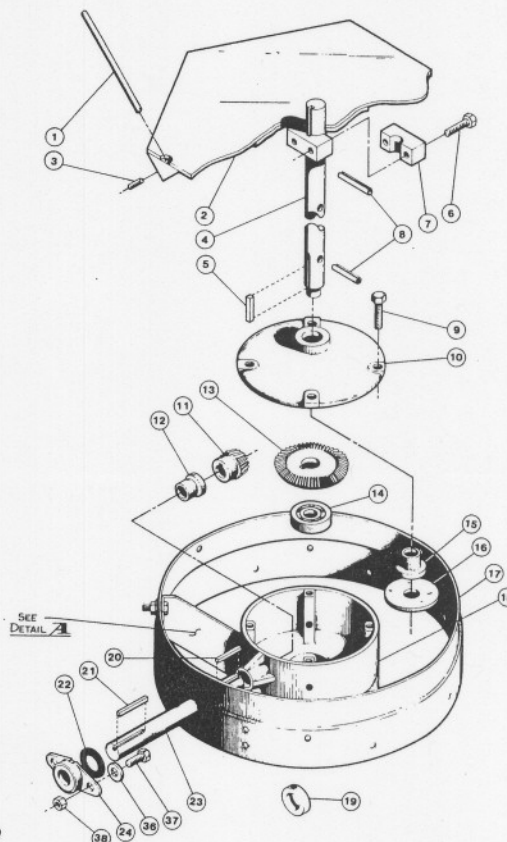
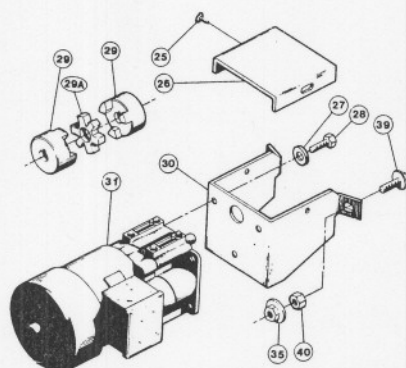
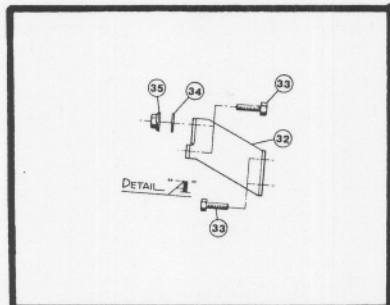
*indicates components of 8488 Parts Package

§indicates components of 6990 Housing Assembly

7000-3 POSIFLO FEED FLOW CONTROL

This model was introduced in 1983 for use on split-collar type feed bins

THE ~~7000-3~~ IS DESIGNED FOR SPLIT-COLLAR TYPE FEED BINS. FOR WELDED COLLAR BINS, USE THE 7000-1 OR 7000-2 UNITS.



REPAIR PARTS FOR ~~7000-3~~ POSIFLO FEED FLOW CONTROL

Key	Description	Part No.	Key	Description	Part No.
1	Wiper Rod	5970	22*	Rubber Seal	7147
2	Disc.; six sided	6594	23*	Input Shaft	5957
3*	Setscrew	2094	24*	Flange Mounting Bracket	6984
4*	Output Shaft	8645	25	#10-32x5/8 Self-Drilling Screw	6727
5*	1/4x1-1/8" Sq. Key	2419-2	26	Motor Mount Cover	6997
6	5/16-18x1-1/2 Hex Hd. Bolt	4412-2	27	1/4" Lockwasher	1334
7	Clamp Bolt (L.H.)	6986-2	28	1/4-20x1/2 Hex Hd. M.S.	1487
8*	Spring Pin	6022	29	Coupling Half (2 used)	5958
9*	1/4-20x1" Hex Hd. Bolt	2029	29A	Coupling Insert	5959
10*	Gear Housing Cover	6994	30	Motor Mount Bracket	6995
11*	Pinion Gear	5956	31	Gearmotor (230 V, 60 Hz.)	9735
12*	Bronze Bearing	2967-6	32*	Mounting Bracket (R.H.)	8637-1
13*	Bevel Gear	5954		Mounting Bracket (L.H.)	8637-2
14*	Single Row Bearing	5953	33	5/16-18x1" Hex Hd. Bolt	4412-7
15*	Bronze Bearing	2967-7	34*	5/16 Weather Seal Washer	8491
16*	Flat Washer	2955-4	35*	5/16-18 Flange Hex Nut	8490
17*	Bin Collar	6205	36*	1/4" Fabco Washer	8492
18*	Gear Housing	6993	37*	1/4-20x3/4" Hex Hd. Bolt	1133
19*	Set Collar	1386	38*	1/4-20 Hex Nut	751
20*	3/16x1" Sq. Key	2112-1	39	5/18-18x3/4" Bin Seal Bolt	8489
21	3/16x3/4" Sq. Key	2112-4	40	5/16-18 Hex Nut	2145

*indicates components of 8644 Housing Assembly