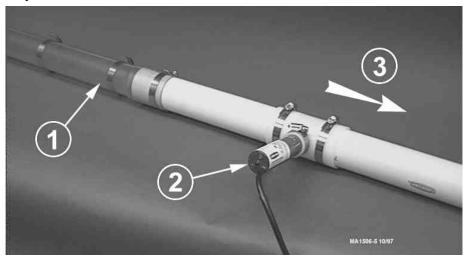




The 40508 Proximity Sleeve Switch is for use on the MultifloTM Circulating Feeding Systems. The switch serves as the control to allow system operation and shut-off without uneccessary recirculation.

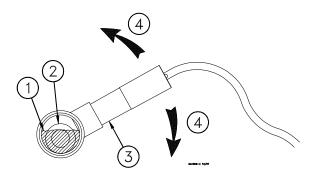
Installation

Locate the Proximity Sleeve Switch on the inlet side of the Multiflo Boot, after the Service Section.



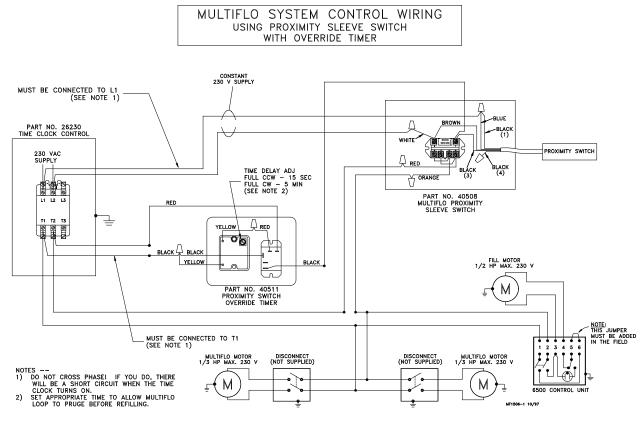
Key	Description
1	Service Section
2	Proximity Sleeve Switch
3	Direction of Feed Flow

The Proximity Sleeve Switch senses feed levels inside the Auger Tube and should be adjusted to sense the level provided by the fill system used.



Key	Description
1	Feed Level
2	Multiflo Auger
3	Proximity Switch
4	Rotate To Adjust Feed Level

System Wiring:



System Operation:

The Multiflo System using the Proximity Sleeve Switch is designed to fill the circuit with feed starting at the Multiflo Boot, and continuing around the circuit until the feed reaches the Proximity Sleeve Switch. The Proximity Sleeve Switch then shuts off the Multiflo Circuit Motor or Motors and the Fill System Motor (on a single drop system).

The next filling should begin with a fully charged Fill System and MultifloTM Loop System. The Override Timer allows the Fill System and Multiflo Loop System to start (with feed in front of the Proximity Sleeve Switch) by bypassing the Proximity Sleeve Switch, allowing the Multiflo Loop System to purge itself of feed and begin it's sequential refilling. The Override Timer should be set (15 seconds to 5 minutes) to allow for purging of any feed in the system that might circulate back onto the Proximity Sleeve Switch before the full circuit is satisfied with feed. This amount of time should be adjusted to accomodate depopulated pens, crates, etc.