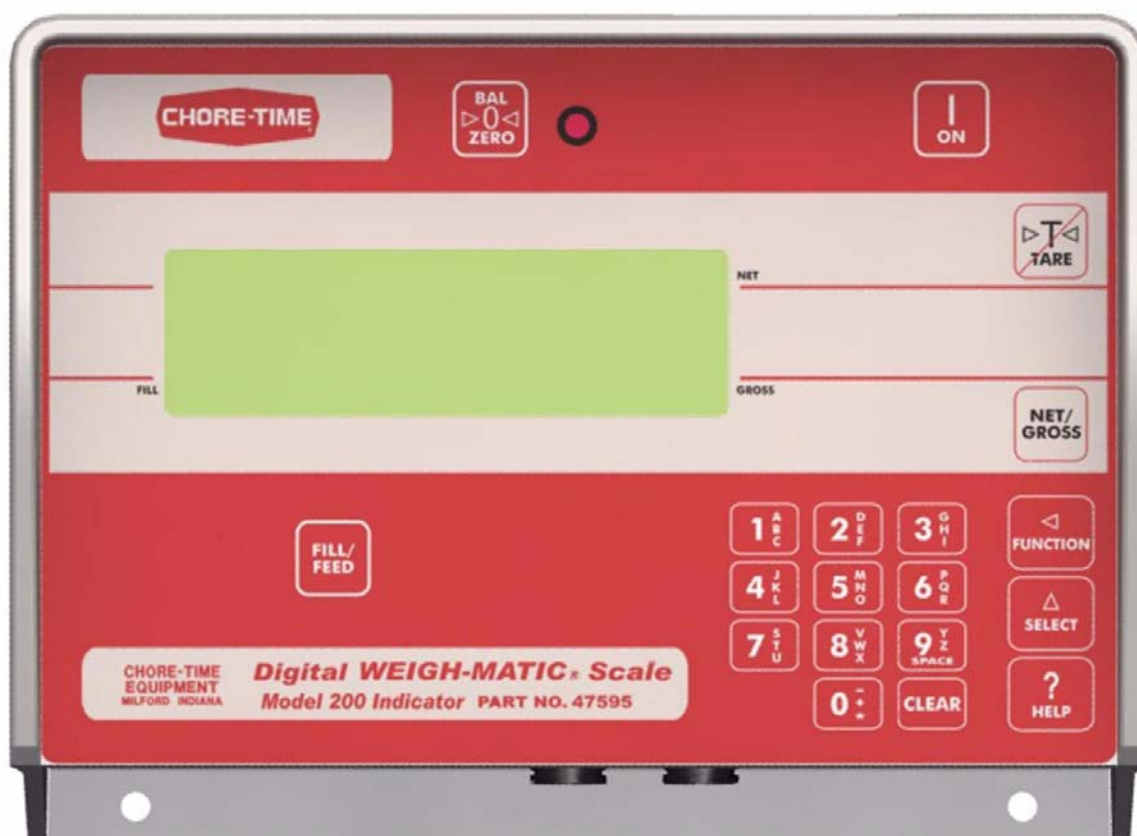




Poultry Production Systems

Digital WEIGH-MATIC®

Installation & Operator's Instruction Manual
Featuring the Model 200 Digital Indicator



Chore-Time Warranty

Chore-Time Poultry Production Systems, a division of CTB, Inc., (“Chore-Time”), warrants each new CHORE-TIME® product manufactured by it to be free from defects in material or workmanship for one (1) year from and after the date of initial installation by or for the original purchaser. If such a defect is found by Chore-Time to exist within the one-year period, the Chore-Time will, at its option, (a) repair or replace such product free of charge, F.O.B. the factory of manufacture, or (b) refund to the original purchaser the original purchase price, in lieu of such repair or replacement. Labor costs associated with the replacement or repair of the product are not covered by the Manufacturer.

Conditions and Limitations

1. The product must be installed by and operated in accordance with the instructions published by the **Manufacturer or Warranty will be void.**
2. Warranty is void if **all components** of the system are not original equipment supplied by the **Manufacturer.**
3. This product must be purchased from and installed by an authorized distributor or certified representative thereof or the Warranty will be void.
4. “Malfunctions or failure resulting from misuse, abuse, mismanagement, negligence, alteration, accident, or lack of proper maintenance, or from lightning strikes, electrical power surges or interruption of electricity shall not be considered defects under the Warranty. Corrosion, material deterioration and/or equipment malfunction caused by or consistent with excessive additions of chemicals, minerals, sediments or other foreign elements with the product shall not be considered defects under the Warranty.”
5. This Warranty applies only to systems for the care of poultry and livestock. Other applications in industry or commerce are not covered by this Warranty.

Chore-Time shall not be liable for any **Consequential or Special Damage** which any purchaser may suffer or claim to suffer as a result of any defect in the product. **“Consequential” or “Special Damages” as used herein include, but are not limited to, lost or damaged products or goods, costs of transportation, lost sales, lost orders, lost income, increased overhead, labor and incidental costs and operational inefficiencies.**

THIS WARRANTY CONSTITUTES THE MANUFACTURER’S ENTIRE AND SOLE WARRANTY AND THIS MANUFACTURER DISCLAIMS ANY AND ALL OTHER WARRANTIES, INCLUDING, BUT NOT LIMITED TO, EXPRESS AND IMPLIED WARRANTIES AS TO MERCHANTABILITY, FITNESS FOR PARTICULAR PURPOSES SOLD AND DESCRIPTION OR QUALITY OF THE PRODUCT FURNISHED HEREUNDER.

Chore-Time Distributors are not authorized to modify or extend the terms and conditions of this Warranty in any manner or to offer or grant any other warranties for CHORE-TIME® products in addition to those terms expressly stated above. An officer of CTB, Inc. must authorize any exceptions to this Warranty in writing. Chore-Time reserves the right to change models and specifications at any time without notice or obligation to improve previous models.

Effective: **August 2008**

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Thank You

The employees of CTB, Inc. would like to thank your for your recent Chore-Time purchase. If a problem should arise, your Chore-Time distributor can supply the necessary information to help you.

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Safety Information

Caution, Warning and Danger Decals have been placed on the equipment to warn of potentially dangerous situations. Care should be taken to keep this information intact and easy to read at all times. Replace missing or damaged safety signs.

Using the equipment for purposes other than specified in this manual may cause personal injury and or damage to the equipment.

Safety–Alert Symbol

This is a safety–alert symbol. When you see this symbol on your equipment, be alert to the potential for personal injury. This equipment is designed to be installed and operated as safely as possible...however, hazards do exist.



Signal Words

Signal words are used in conjunction with the safety–alert symbol to identify the severity of the warning.

DANGER..... indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



DANGER

WARNING..... indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



WARNING

CAUTION..... indicates a hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

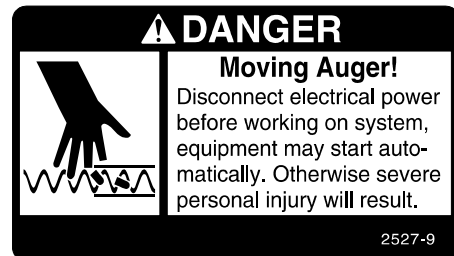


CAUTION

DANGER: Moving Auger

This decal is placed on the Panel Weldment.

Severe personal injury will result, if the electrical power is not disconnected, prior to servicing the equipment.



DANGER: Electrical Hazard

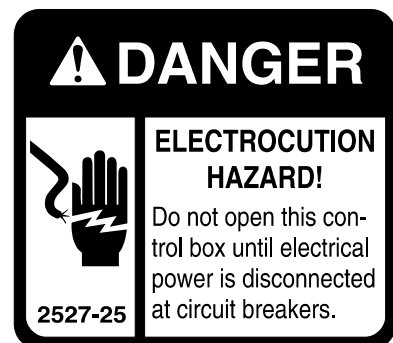
Disconnect electrical power before inspecting or servicing equipment unless maintenance instructions specifically state otherwise.

Ground all electrical equipment for safety.

All electrical wiring must be done by a qualified electrician in accordance with local and national electric codes.

Ground all non-current carrying metal parts to guard against electrical shock.

With the exception of motor overload protection, electrical disconnects and over current protection are not supplied with the equipment.

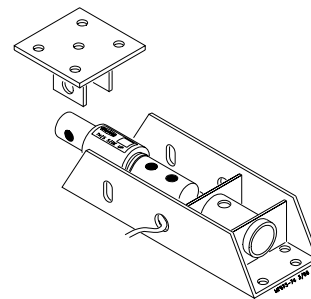


Glossary of Terms

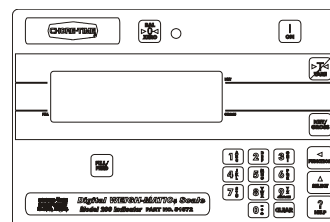
Mount Base The Mount Base is the heavy, steel frame that the bin leg sets on. The Load Cell is secured within the Mount Base. (T.C. type shown)

Load Cell The Load Cells are the sensing devices of the scale. They mount inside the Base and are secured in place by (2) pins. (T.C. type shown)

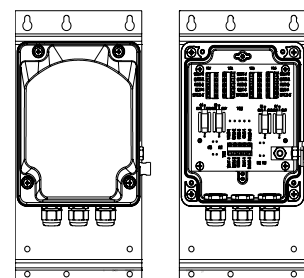
Top Mount The Top Mount is the flat steel plate that connects the bin leg to the Mount Base.



Digital Indicator . . . The Digital Indicator, mounted inside the house, is used to control the scales. It has an electronic, visual readout showing weights and help messages. The Model 200 is equipped with a key pad and other features that allow it to be used to both inventory and meter specific amounts of feed. The Digital Indicator is equipped with an RS-232 port making it capable of communicating with a computer and/or printer.



Junction Box The J-Box, mounted on a bin leg or within steel framing, serves as a junction box into which all the Load Cells are wired. The Junction Box is referred to as the J-Box throughout this manual.



Connection Box . . . The Connection Box, mounted near the Digital Indicator, is a water tight enclosure used to connect 12 V power from the Transformer to the Indicator power cord.



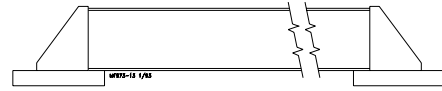
Gross Weight Gross weight refers to the total weight on the scale, including feed bin, ladder, feed, fill system, and steel framing (if required).

Dead Weight Dead weight refers to the weight of the bin, ladder, fill system, and steel framing. Does not include weight of feed. See page 43 (Balancing the Scale).

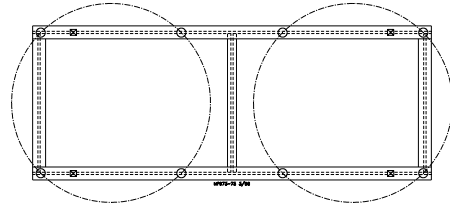
Net Weight Net weight refers to the total weight of the feed. Does not include the weight of the bin, fill system, or steel framing.

Glossary of Terms - continued

Beam Assembly The Beam Assembly is used on 6-legged bins that are not to be mounted on a bin platform. The (2) Beam Assemblies carry the load of (2) legs each, thus requiring (4) Mount Kits instead of 6. The Beam Assemblies may be used on bins that carry a maximum gross weight of 48,000 lbs or 21,773 kg.



Steel Framing. Steel framing is used in applications that require both feed bins be combined. One scale system is installed beneath the steel framing.



Frame not supplied by Chore-Time

...about the Chore-Time Digital WEIGH-MATIC Scales...

The Chore-Time Digital WEIGH-MATIC Scale System is designed to assist in inventorying and metering of poultry and livestock feed. Using this equipment for any other purpose or in a way not within the operating recommendations specified in this manual will void the warranty and may cause personal injury.

This manual is designed to provide comprehensive planning, installation, operation, and parts listing information. The Table of Contents provides a convenient overview of the information in this manual. The Table of Contents also specifies which pages contain information for the sales personnel, installer, and consumer (end user).

All Chore-Time Digital WEIGH-MATIC Scale systems include temperature compensation which is advantageous for continuous inventory applications. The temperature compensation provides an accurate inventory of weight through a broad range of temperature variations. The Chore-Time Digital Scale system models available are based on maximum feed capacity. The gross capacity of the scale system includes the weight of the feed bin and FLEX-AUGER Feed Delivery System. The Digital Scale indicators feature micro-processor control with non-volatile memory to retain the current inventory if power is interrupted. The indicators have a help feature to provide easy set-up and operation.

The Model 200 Digital Indicator may be used to assist in feed inventorying. Additionally, the Model 200 may be used to meter a specific amount of feed in and/or out of the bin.

It is available with a computer interface port (RS 232). The Scale Junction Control is required as a connection box for the Model 200 Indicator.

Features and Specifications

- Accurate to 99%.
- Weather-resistant to water, moisture, and dust.
- The reliable 12-volt power supply may be connected to 110 or 220 VAC
- Temperature range -20 to 140 degrees F (-28 to 60 degrees C).
- Easy to read back-light LCD display.
- The scales are an effective management tool.
- Easy to use and set-up (scrolling help messages).
- Temperature compensated load cells
- Easy to install and operate.

System Planning

Carefully plan the system layout prior to beginning the installation.

Important: The standard scale kit includes 30' (9.1 m) of wire to connect the J-Box (mounted on bin leg/frame) to the Indicator (mounted inside the house). For installations that require the J-Box to Indicator distance to be up to 100' (30 m), an Extension Cable must be ordered separately. If desired, the J-Box may be ordered with a 30' (9.1 m), 50' (15.2 m), 70' (21.3), or 90' (27.4 m) cord.

The bin should be installed so that no components (such as ladders, conveyors, conduit, etc.) come in contact with the ground or other building structures in a way that would cause an inaccurate weight reading.

The diagrams, on pages 10 & 11, show the common system layouts for the Digital WEIGH-MATIC Scale components. Refer to the diagram that best fits your particular application. Note: For bins with six legs, use of Beam Assemblies is recommended to a **Maximum** of 24 tons (21772.8 kg).

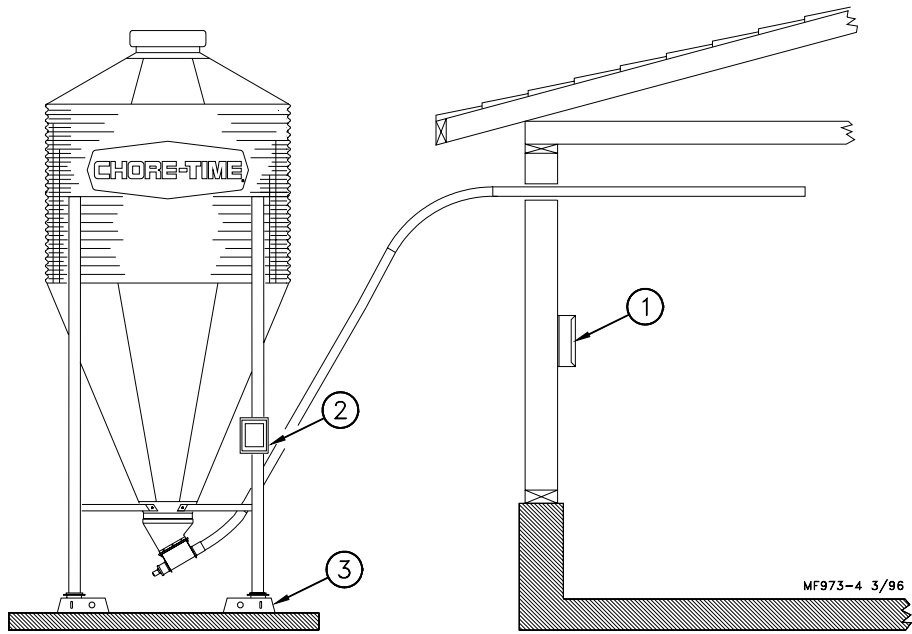


Figure 1. Digital WEIGH-MATIC System components layout for 4-Legged Bin (side view)

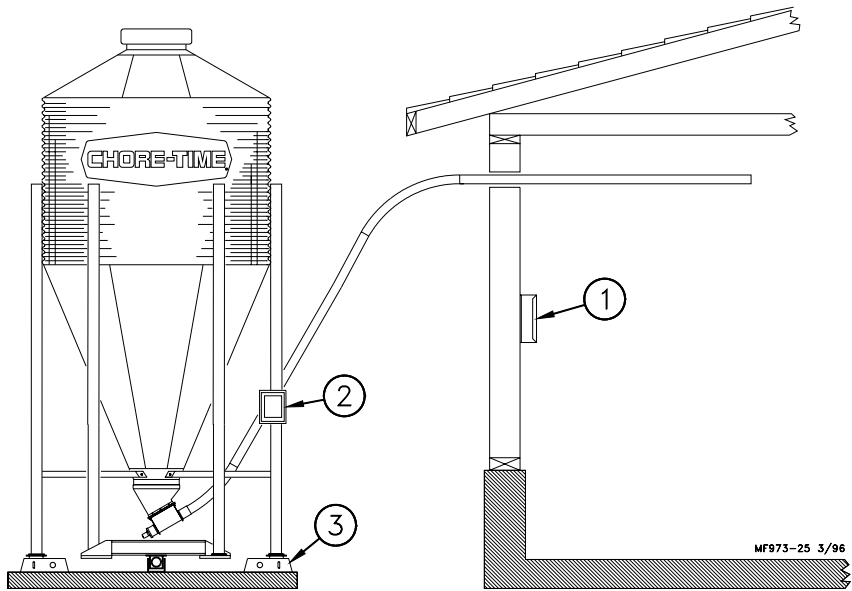


Figure 2. Digital WEIGH-MATIC System components layout for 6-Legged Bin (side view)

Key	Description
1	Indicator Box
2	J-Box
3	Mount Kit

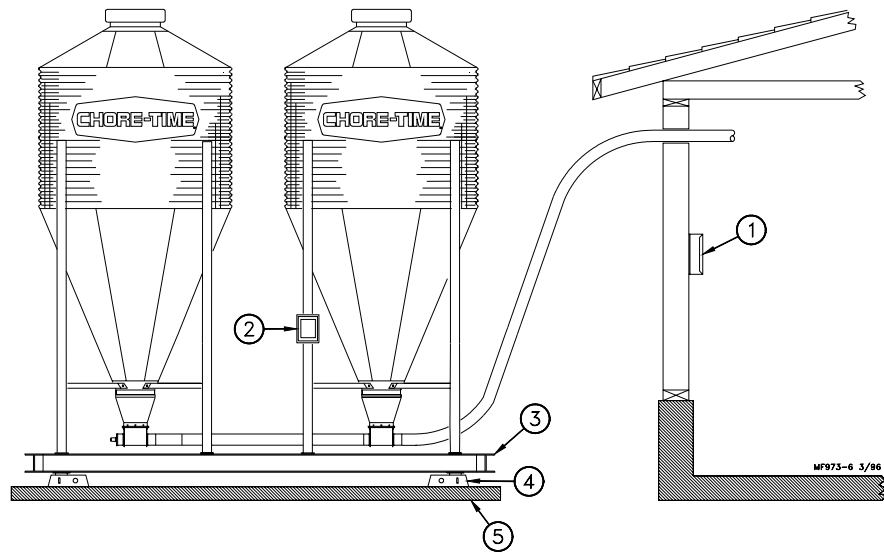


Figure 3. Digital WEIGH-MATIC System components layout for (2) Bins and Bin Platform with (4) Load Cells (side view)

Key	Description
1	Indicator Box
2	J-Box
3	Bin Platform
4	Mount Kit
5	Concrete Pad

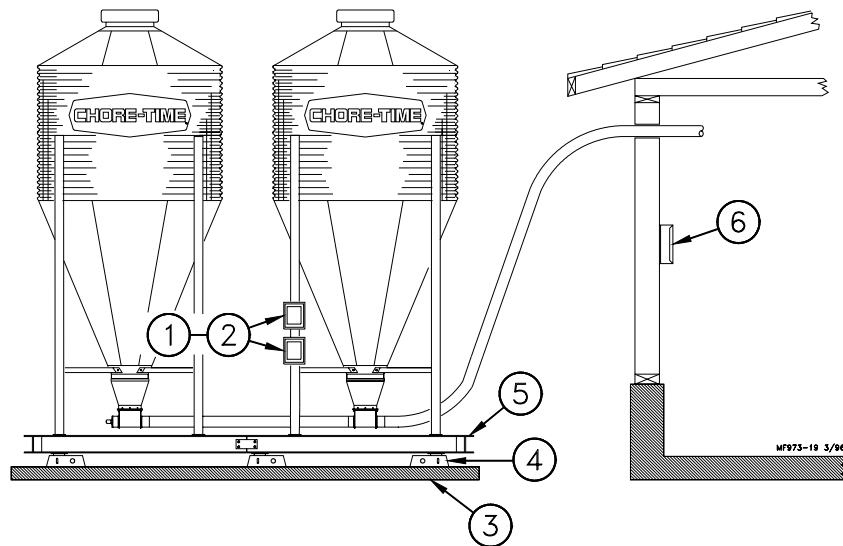


Figure 4. Digital WEIGH-MATIC System components layout for (2) Bins and Bin Platform with (6) Load Cells (side view)

Key	Description
1	Duplex Kit
2	J-Box
3	Concrete Pad
4	Mount Kit
5	Bin Platform
6	Indicator Box

Site Planning

To insure accurate operation, the scales must be installed on a flat, level, well drained surface. Chore-Time recommends setting the scales and bins on a 12" (305 mm) thick concrete pad. Consult your feed bin manual for concrete specifications.

Allow concrete to harden completely before anchor bolt holes are drilled.

Refer to the Flex-Auger Installation Manual and the Feed Bin Assembly Manual to determine bin-to-building placement.

For installations that require a storage bin to fill a Weigh Bin, some dimensional specifications are provided (see Figures 5 - 8). For ease of installation and most trouble-free operation, the Weigh Bin should be located directly in line with the FLEX-AUGER Delivery System. Some installations may require the storage bin to be placed at 90 degrees to the fill system. This type of installation is acceptable.

Typically, the Weigh Bin is set 8 to 10 feet (2.4 to 3 m) from the building. This varies somewhat depending on the desired height of the FLEX-AUGER System inside the building. Two 45 degree PVC elbows and one 10 foot (3 m) PVC tube are required to go between the Weigh Bin and the building. To place the bin nearer to or farther from the building, additional tubes or elbows may be required.

Note: One pad should be used for installations that require a Bin Platform. Refer to the Bin Platform Information and Specifications on pages 15 through 21.

Bin Pad Locations and Dimensions

7' Storage Bin & Weigh Bin using (2) Pads

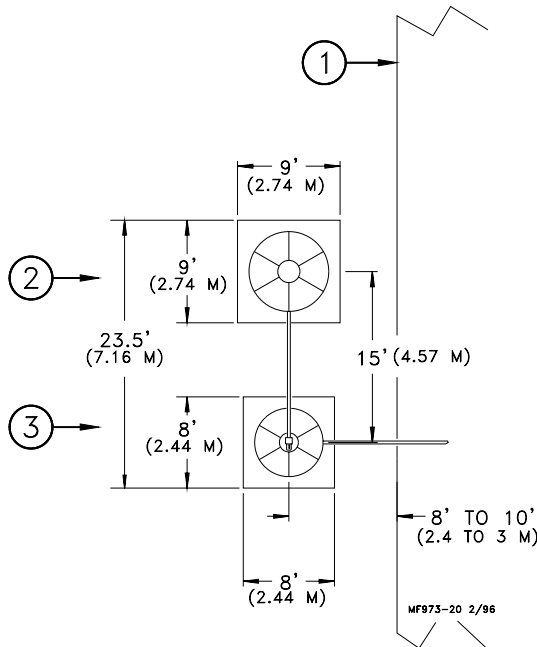


Figure 5. Bin Pad Layout and Position Diagram (top view)

Key	Description
1	House
2	7' Dia. Storage Bin
3	Weigh-Bin

Bin Pad Locations and Dimensions - Continued

9' Storage Bin & Weigh Bin using (2) pads

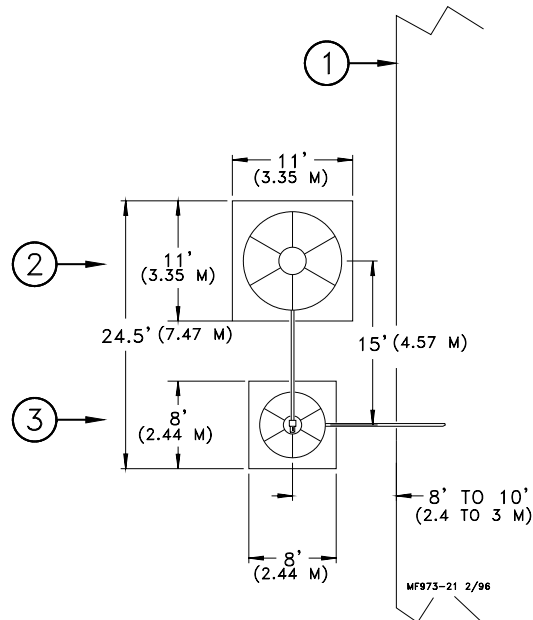


Figure 6. Bin Pad Layout and Position Diagram (top view)

Key	Description
1	House
2	9' Dia. Storage Bin
3	Weigh-Bin

7' Storage Bin & Weigh Bin using (1) pad

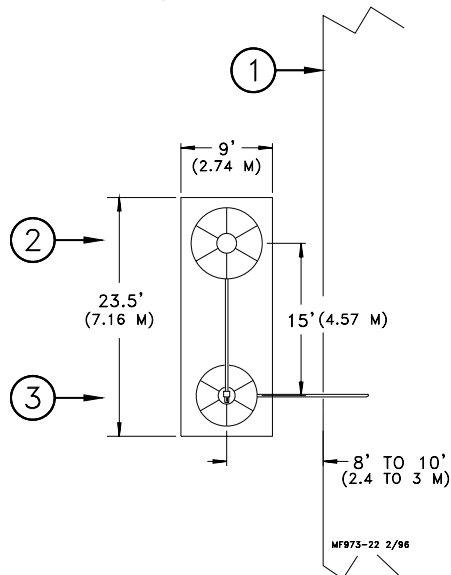


Figure 7. Bin Pad Layout and Position Diagram (top view)

Key	Description
1	House
2	7' Dia. Storage Bin
3	Weigh-Bin

Bin Pad Locations and Dimensions - Continued

9' Storage Bin & Weigh Bin using (1) pad

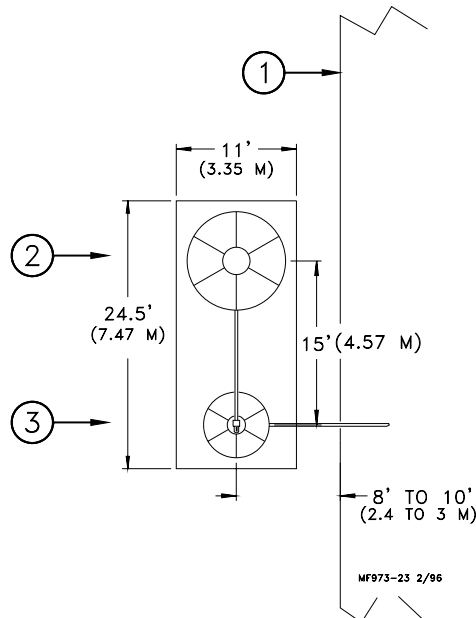


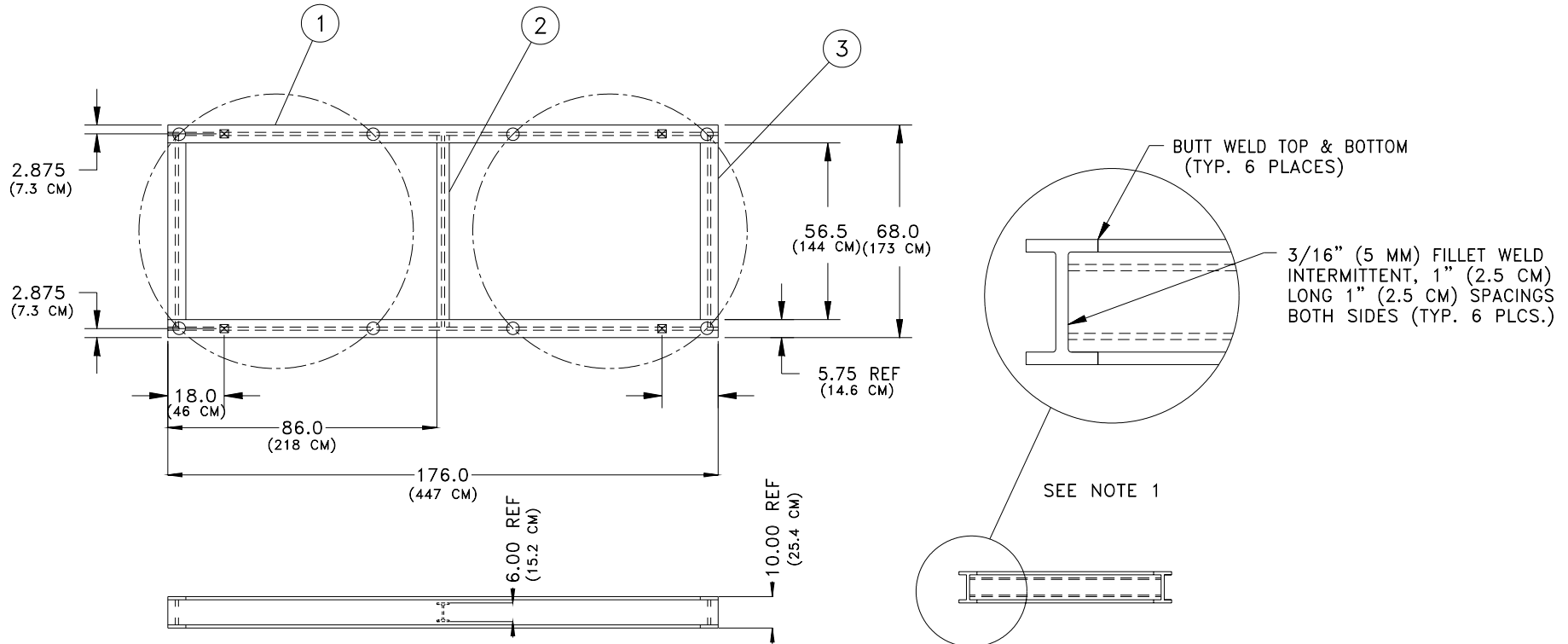
Figure 8. Bin Pad Layout and Position Diagram (top view)

Key	Description
1	House
2	9' Dia. Storage Bin
3	Weigh-Bin

Bin Platform Specifications

Chore-Time does not supply bin platforms. However, the necessary specifications and dimensions are provided on pages 15 through 21 to have the bin platforms built locally.

Construction drawings, along with steel specifications, are provided for various sizes of bins and scale capacities. Refer to the applicable diagram for the system you are installing. Please note that some of the bin platforms specify a pivot bracket to allow each half of the platform move freely. For specifications of bin platforms other than those supplied in this manual, consult your building contractor/engineer.



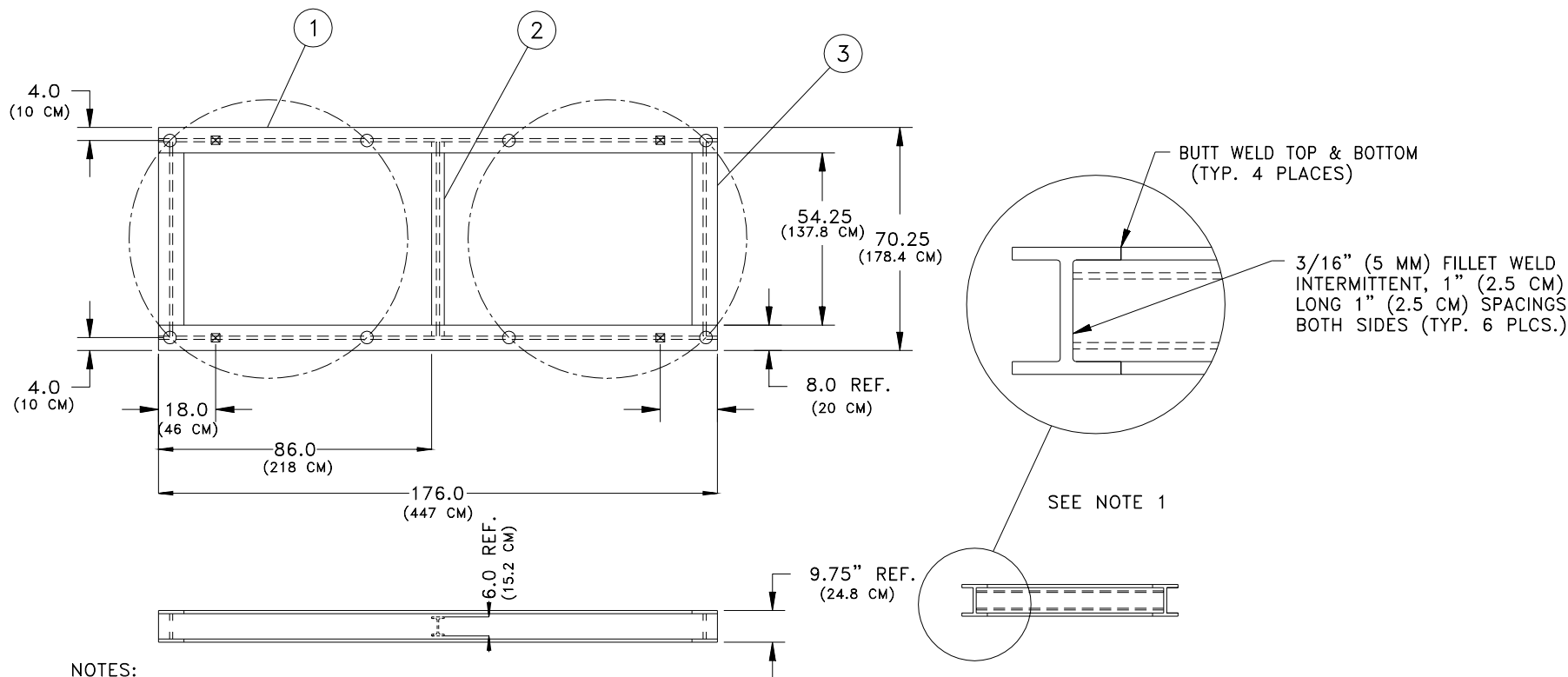
NOTES:

- 1). NOTCH ENDS OF CROSS BEAMS TO NEST INSIDE BEAMS AS SHOWN.
- 2). USE CAUTION TO MAINTAIN FRAME IN FLAT PLANE.
- 3). ○ BIN LEG LOCATION
⊗ LOAD CELL LOCATION

KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	—	—	W10 x 21 LB. BEAM 176.0 LG.
2	1	—	—	W6 x 12 LB. BEAM 62.0 LG.
3	2	—	—	W10 x 21 LB. BEAM 62.0 LG.

(30193)
BIN PLATFORM
2-7', 4-LEGGED 50,000# CAP.

MF973-39 8/94



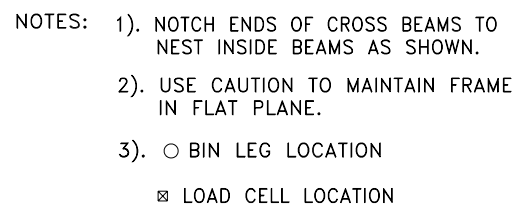
NOTES:

- 1). NOTCH ENDS OF CROSS BEAMS TO NEST INSIDE BEAMS AS SHOWN.
- 2). USE CAUTION TO MAINTAIN FRAME IN FLAT PLANE.
- 3). ○ BIN LEG LOCATION
 ✕ LOAD CELL LOCATION

KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	—	—	W10 x 33 LB. BEAM 176.0 LG.
2	1	—	—	W6 x 12 LB. BEAM 62.0 LG.
3	2	—	—	W10 x 33 LB. BEAM 62.0 LG.

(30185)
 BIN PLATFORM
 2-7', 4-LEGGED 72,000# CAP.

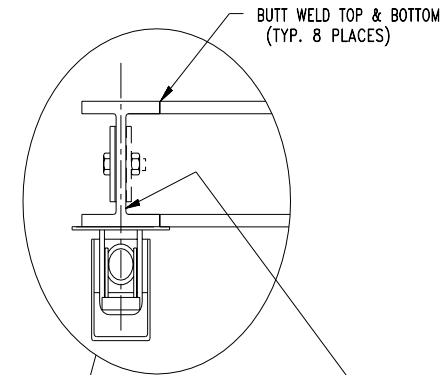
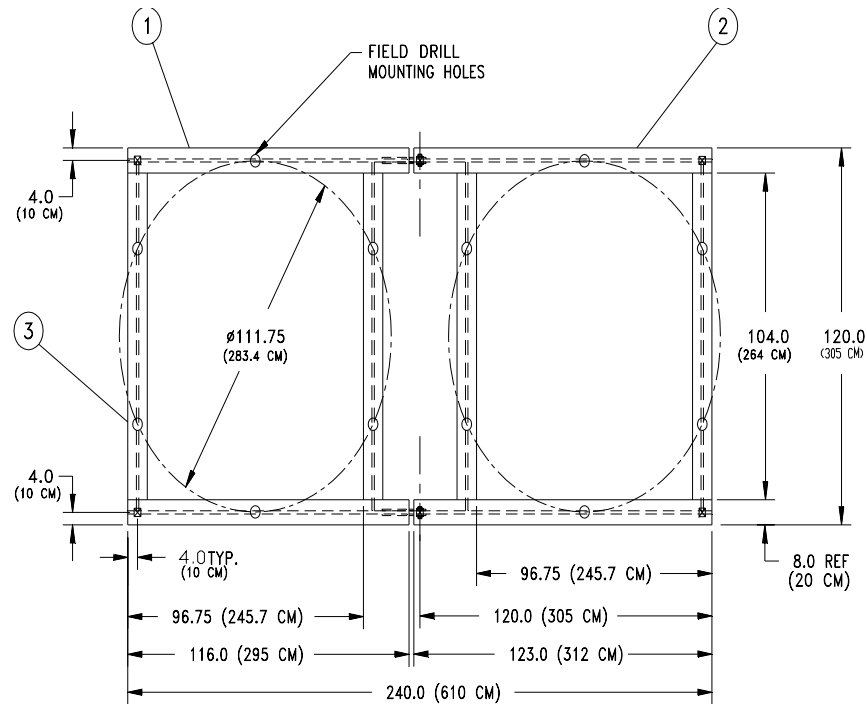
MF973-10 8/94



KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	—	—	W12 x 40 LB. BEAM 240.0 LG.
2	4	—	—	W12 x 40 LB. BEAM 111.7 LG.

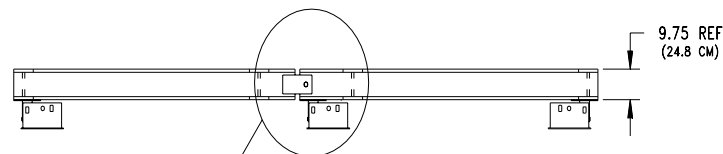
(30180)
BIN PLATFORM
2-9', 6-LEGGED 72,000# CAP.

MF973-9 8/94

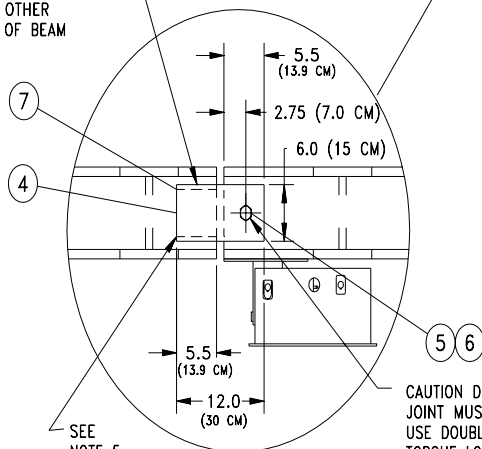


3/16" FILLET WELD
INTERMITTENT, 1" (2.5 CM)
1" (2.5 CM) SPACINGS,
BOTH SIDES (TYP. 8 PLACES)

SEE NOTE 1



3/16 (5 MM) FILLET
WELD 3 SIDES
TYP. OTHER
SIDE OF BEAM

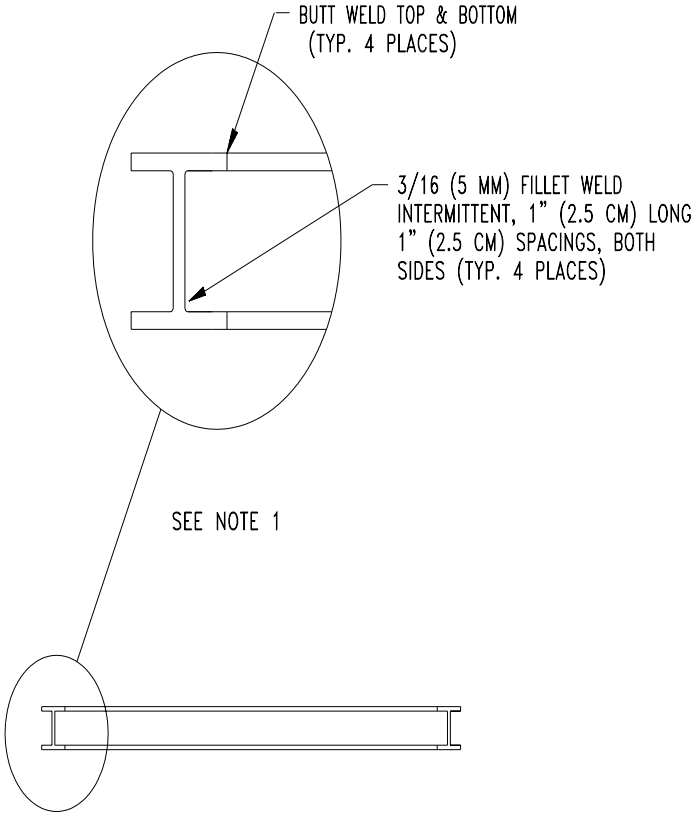
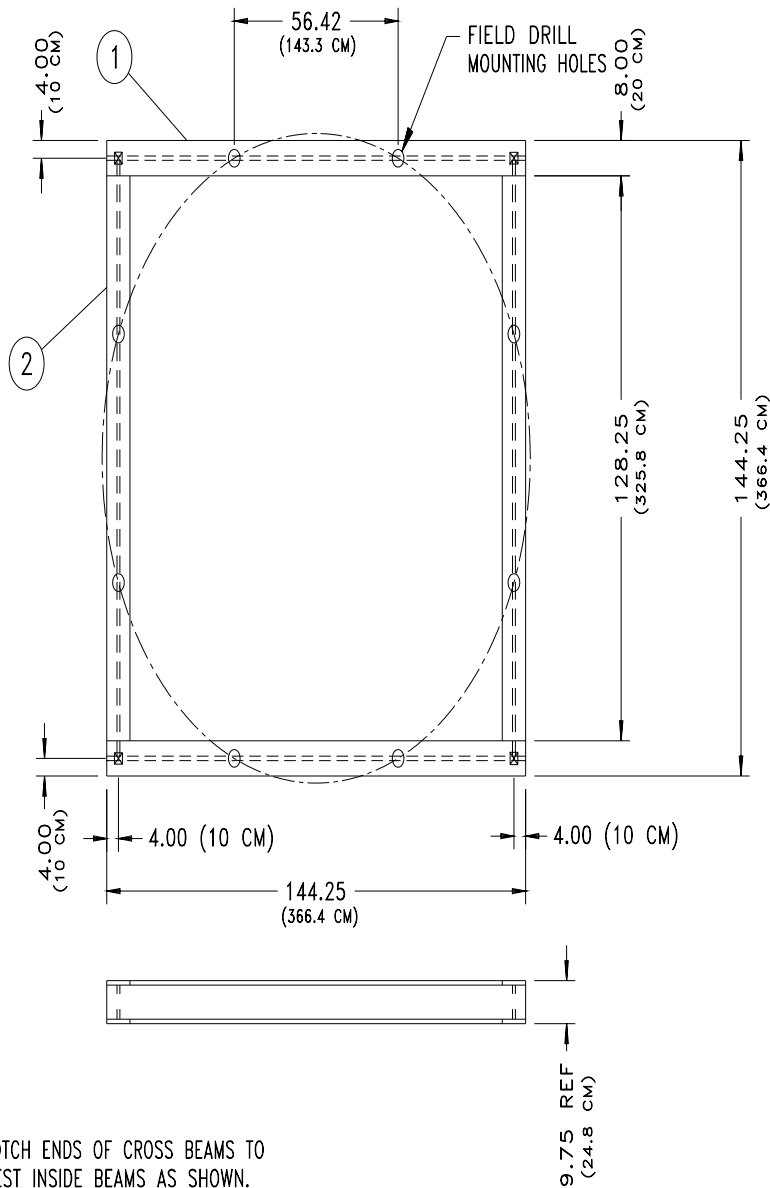


KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	-	-	W10 x 33 LB. BEAM 116.0 LG.
2	2	-	-	W10 x 33 LB. BEAM 123.0 LG.
3	4	-	-	W10 x 33 LB. BEAM 111.7 LG.
4	4	-	-	3/8 x 6 x 12 STEEL PLATE
5	2	-	-	1" DIA. HEX HEAD CAP SCREW 2" LG.
6	-	-	-	4-1" HEX NUTS OR 2-1" P.T. NUTS
7	2	-	-	1/16 x 5 x 5 1/2 SHIM

- NOTES: 1). NOTCH ENDS OF CROSS BEAMS TO
NEST INSIDE BEAMS AS SHOWN.
2). USE CAUTION TO MAINTAIN FRAME
IN FLAT PLANE.
3). ○ BIN LEG LOCATION ⊗ LOAD CELL LOCATION
4). INSTALL SHIM (KEY 6) UNDER KEY 4 ONE
SIDE OF BEAM ONLY, TO PROVIDE
CLEARANCE FOR MATING BEAM TO PIVOT.

(30198)
BIN PLATFORM
2-9', 6 LEGGED, 100,000# CAP.

MF973-37 10/97



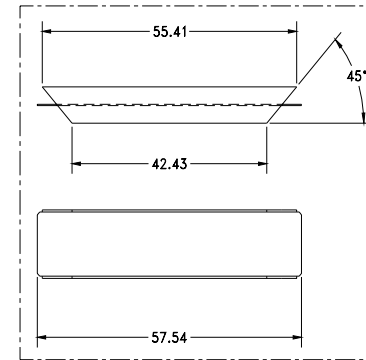
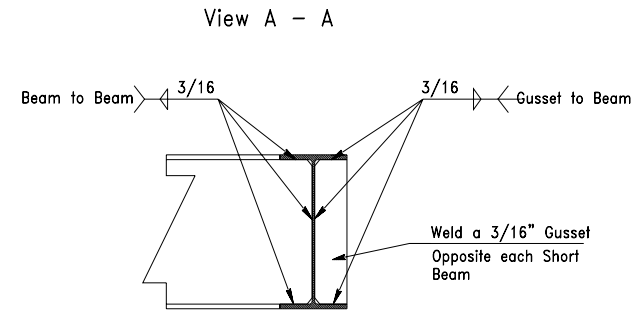
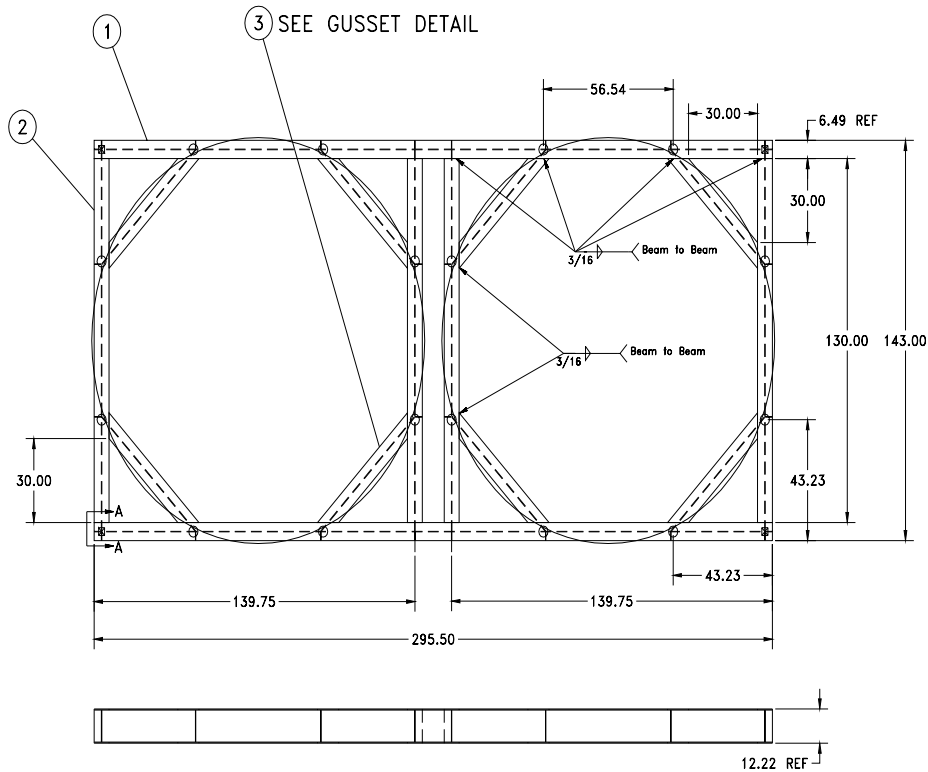
NOTES:

- 1). NOTCH ENDS OF CROSS BEAMS TO NEST INSIDE BEAMS AS SHOWN.
 - 2). USE CAUTION TO MAINTAIN FRAME IN FLAT PLANE.
 - 3). ○ BIN LEG LOCATION
- ☒ LOAD CELL LOCATION

KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	-	-	W10x33LB STL BEAM 144.25
2	2	-	-	W10x33LB STL BEAM 136.0

(30195)
BIN PLATFORM
12' 8-LEGGED, 72,000# CAP.

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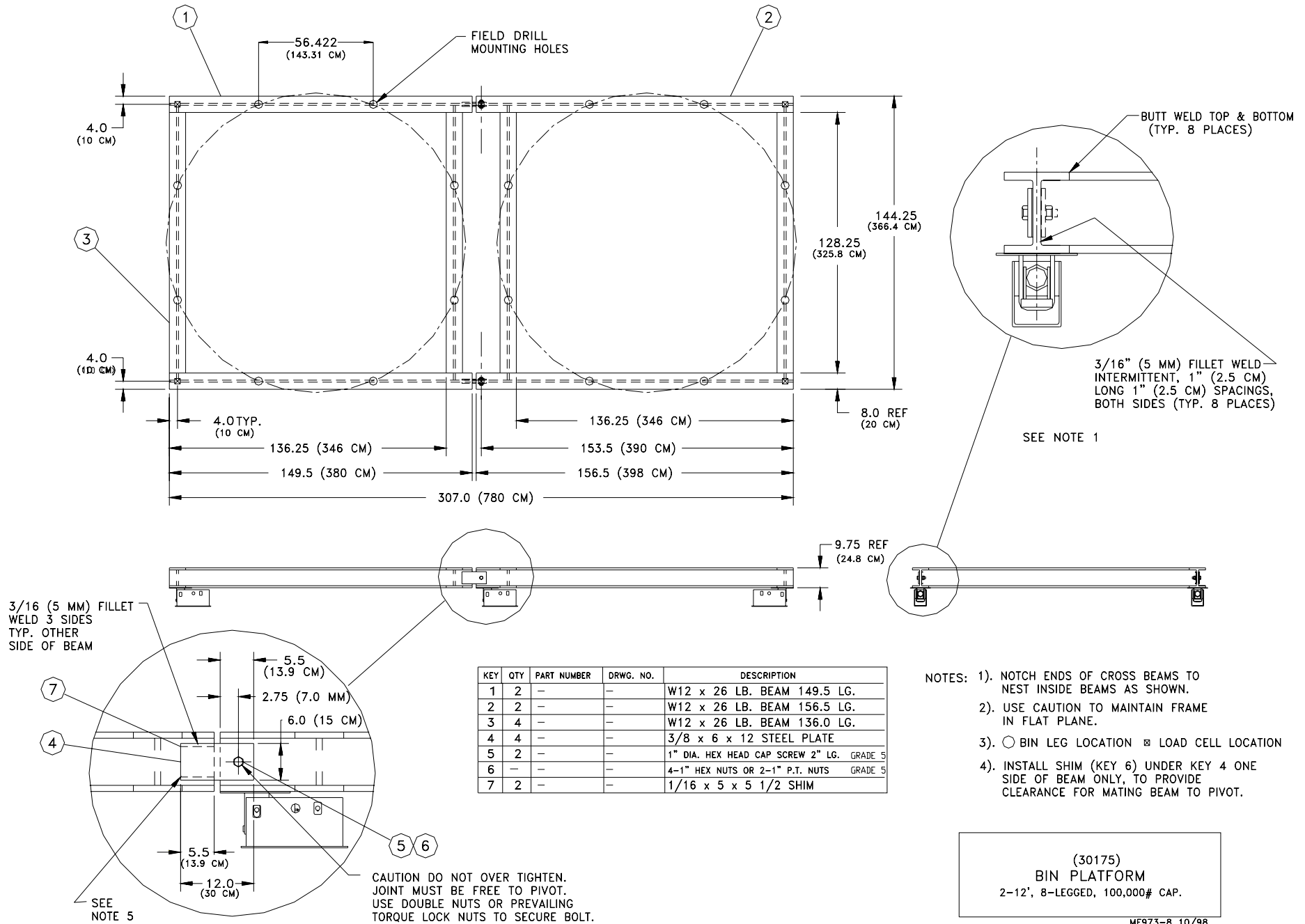
GUSSET DETAIL

KEY	QTY	PART NUMBER	DRWG. NO.	DESCRIPTION
1	2	-	-	W12 x 26 LB. BEAM 295.5 LG.
2	4	-	-	W12 x 26 LB. BEAM 130.0 LG.
3	8	-	-	W12 x 26 LB. BEAM 57.5 LG.
4				
5				
6				
7				

- NOTES: 1). NOTCH ENDS OF CROSS BEAMS TO NEST INSIDE BEAMS AS SHOWN.
 2). USE CAUTION TO MAINTAIN FRAME IN FLAT PLANE.
 3). ○ BIN LEG LOCATION ✖ LOAD CELL LOCATION

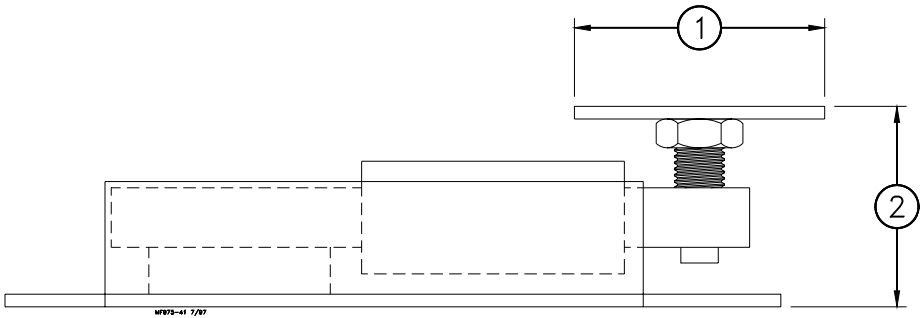
BIN PLATFORM
 4-12', 8-LEGGED, 120,000# CAP.

WF973-73 7/95



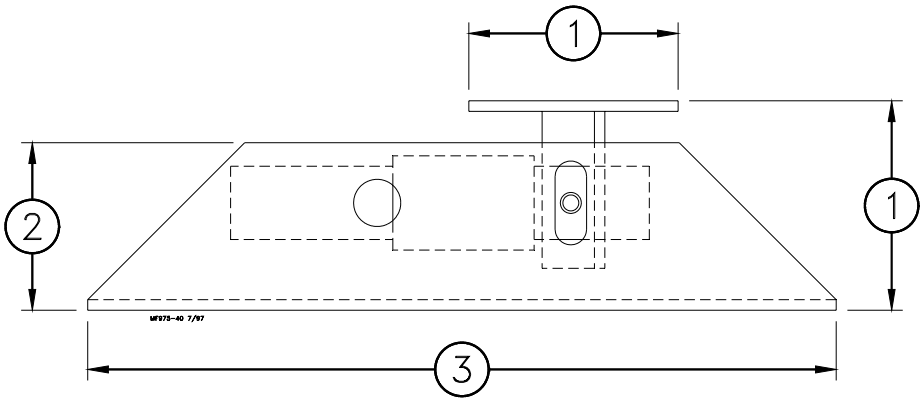
Load Cell Mount Height

T.C 15 Mount



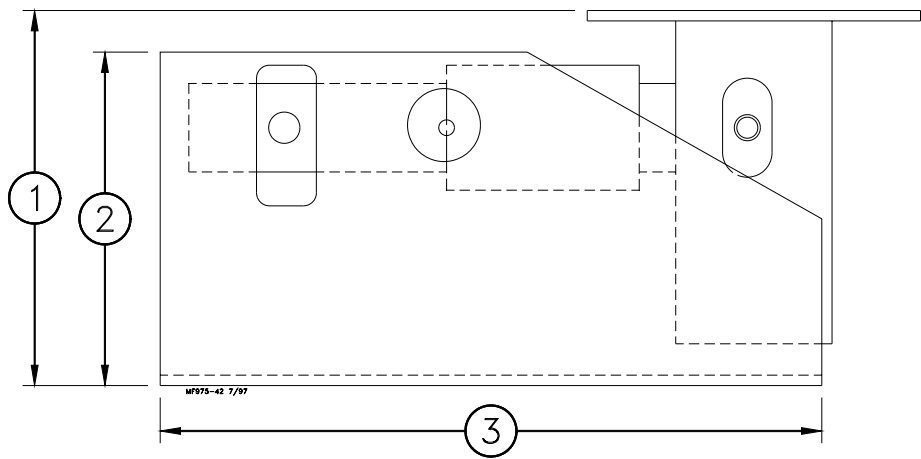
Key	Description
1	5.00" (12.7 cm)
2	4.00" (10.16 cm)

T.C. 125 and T.C. 35 Mount



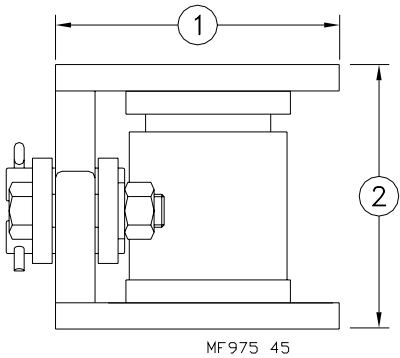
Key	Description
1	5.00" (12.7 cm)
2	4.00" (10.16 cm)
3	17.88" (45.42 cm)

T.C. 180 Mount



Key	Description
1	9.00" (22.86 cm)
2	8.00" (20.32 cm)
3	15.88" (40.34 cm)

C.T 30 Mount



Key	Description
1	5.80" (14.73 cm)
2	5.00" (12.70 cm)
3	.

Installation of the Scale Components

Step 1: Mount Base Location

Refer to the feed bin assembly instructions to determine the exact dimension between the bin legs. Lay the Mount Bases in their final locations so that a Top Plate is directly under each feed bin leg. See Figure 9.

Secure the Mount Base to the concrete with the concrete anchors supplied. The T.C. 15 uses 7/16" concrete anchors. All others use the 1/2" concrete anchors.

Secure a Top Mount to each bin leg, using 1/2" hardware supplied.

If the bin legs must be welded to the Top Plate, be careful not to damage the Load Cells (or other components) during welding. Later in the installation, it may be necessary to install some shims between the bin and the Top Mount, therefore welding is not recommended.

IMPORTANT: If welding is required, clamp welding ground cable to bin leg (not to the Load Cell Mount).

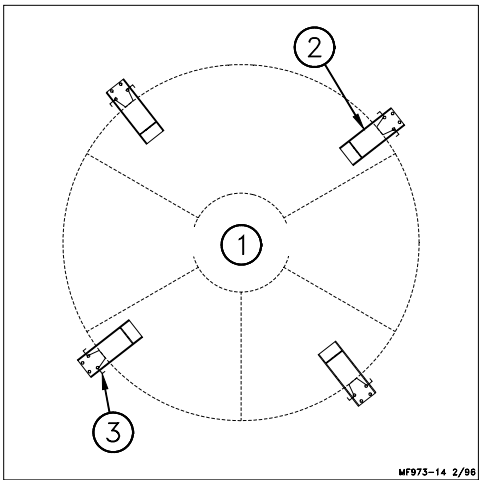


Figure 9. Mount Base Location (top view)

Key	Description
1	Feed Bin
2	Mount Base
3	Bin Leg

Step 2: Mount Base Assembly and Installation (for T.C. Load Cells)

For ease of installation, lubricate the long end of the Load Cell and the Mount Tube with grease. Install the long end of the Load Cell in the Mount Tube as shown in Figure 10. The Load Cell should be retained in the Mount Tube using a 3/4" pin, supplied.

Route the cable through either of the 1" (25 mm) holes in the side of the Mount Base.

Note: Refer to the decal on the Load Cell to determine proper orientation of the Load Cell in the Mount Base.

Set the bin on the Mount Bases and secure the Top Mounts to the Load Cell using the 5/8" pins supplied.

When the bin is empty, each mount must equally share the load. Use the shims, supplied with the bin, to evenly distribute the weight. The shims should be located between the bin leg and the Top

Mount.

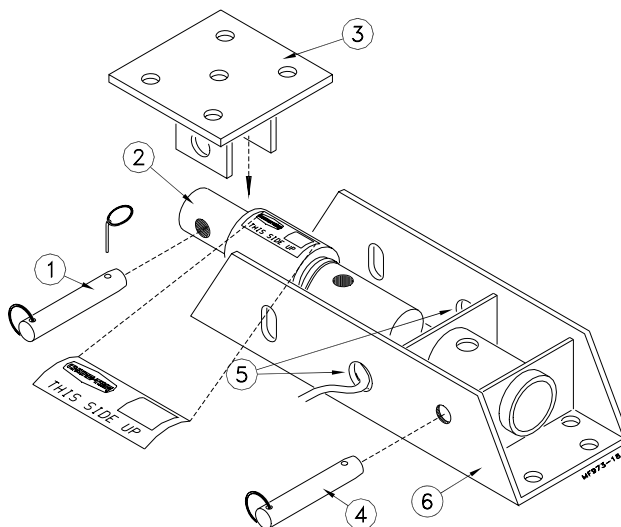


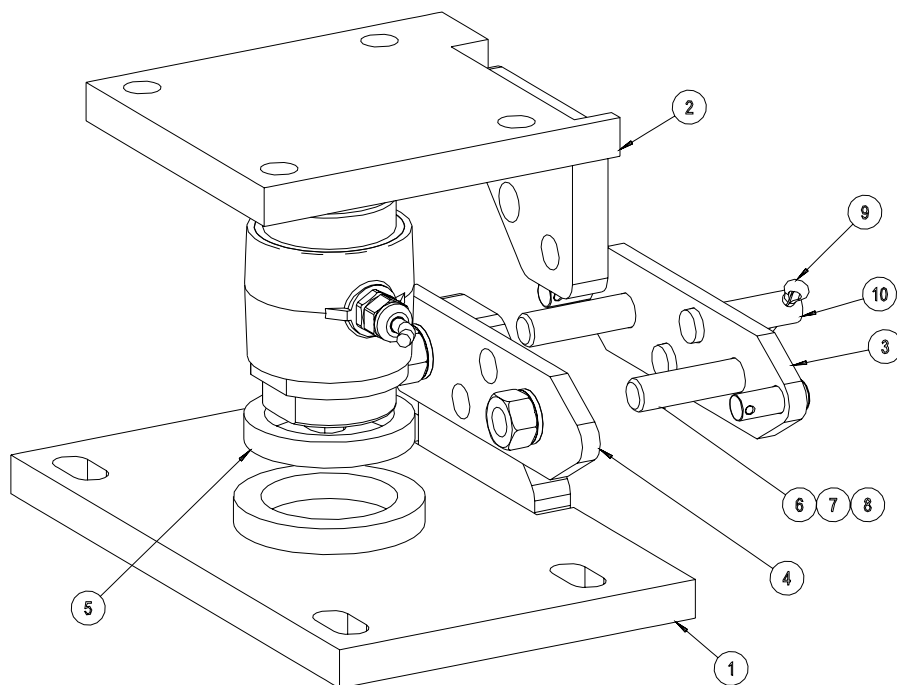
Figure 10. T.C. Mount Base Installation

Key	Description
1	5/8" x 5" Quick Pin
2	1-7/8" DB or 2-1/8" DB
3	Top Mount
4	3/4" x 6" Quick Pin
5	Route Cable Through Either Hole
6	Mount

Step 2: Mount Base Assembly and Installation (for C.T. Load Cells)

1. Clean Mounts and load cells of all dirt and foreign materials.
2. With steel plate (item 11) on bin pad between load cell mount and bin pad, tighten bolts (items 4 and 13) as required.
3. Make sure sealing ring (item 6) and pads (item 12) are not damaged. Replace as needed.
4. Check to see that all load cell cables are tied to frame as they are routed to junction box. Also check for cuts and cracks in the cables.
5. Check for vertical alignment. All load cells (item 5) should maintain vertical alignment during entire loading and unloading process. If misaligned, realign load cell mounts (item 2) as required.
6. Important note: Side bar (item 14) is threaded to receive bolts. It is important that bolts (item 8) not be tightened all the way. Leave 1/8" clearance for side bars (items 7 and 14) to move freely. Install lock washer and nut on bolt (item 8).
7. For proper checking of side loads each mount must be installed rotated relative to the others. i.e.; side bars (items 7 and 14) must point in different directions.

CAUTION IMPORTANT NOTICE: Do not weld near load cells or cables. Remove load cells or cables from area to be welded. Always disconnect indicator from junction box when welding on frame or bin. When welding on frame, place ground on frame as close as possible to area to be welded. When welding on bin, place ground on bin, if welding current is allowed to pass through load cells, it will damage them.

**Figure 11. C.T. Mount Base Installation**

Key	Description
1	CT MOUNT LOWER
2	CT MOUNT UPPER
3	CT WELD PLATE
4	CT MOUNT PLATE
5	RING SEAL
6	SCREW M16
7	M16 NUT
8	M16 LOCK WASHER
9	COTTER PIN
10	CT MOUNT PIN
11	
12	

Step 3: J-Box Location & Installation

The J-Box is water resistant, but not water proof. Mount the J-Box on a bin leg, nearby wall or other structure, using hardware supplied. See Figure 12.

The J-Box must be mounted close enough to the Mount Bases so that each individual cable will reach the J-Box.

Ground the J-Box to a nearby ground rod. Connect the ground cable to the copper grounding lug on the outside of J-Box.

Note: The standard system is shipped with 30' (9.1 m) of cable to connect the J-Box to the Indicator. For distances up to 100' (30 m), extension cables must be purchased separately. **Do not exceed 100' or 30 m between J-Box and Indicator.**

Note: If more than (4) Mount Bases are to be used, a Duplex Kit must be installed. The Duplex Kit must be ordered separately. Refer to the instructions shipped with the Duplex Kit for proper installation and wiring procedure.

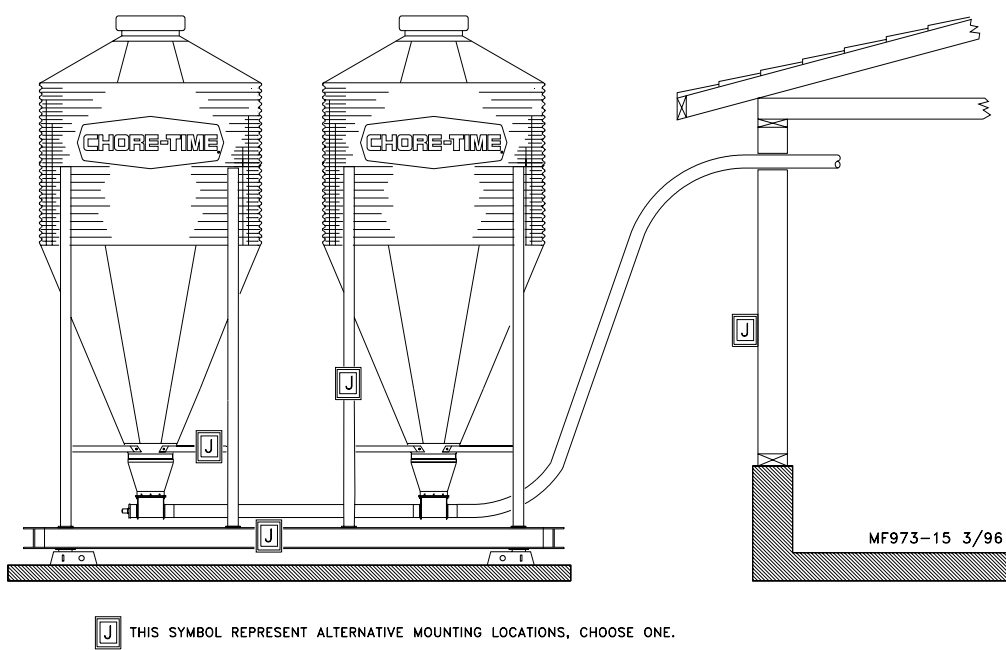


Figure 12. Mount Base Installation (side view)

Step 4: J-Box Wiring

Care should be taken so that all the cables are loosely routed to the J-Box. Chore-Time recommends routing the cables along the bin leg braces. Where possible, tie the cables to the bin braces and/or together using wire ties.

Use caution not to damage the cable on a sharp corner of the bin. **Do not cut the cable. The cable is calibrated for each individual load cell at the factory.**

Wire each of the Load Cell Cables into the J-Box terminal block. See Figure 13. Use the labels on the printed circuit board as a guide.

Later, when the Indicator is installed, connect the J-Box to the Indicator via the cable marked "TO INDICATOR." Refer to the section on installing the Indicator on pages 28 & 29.

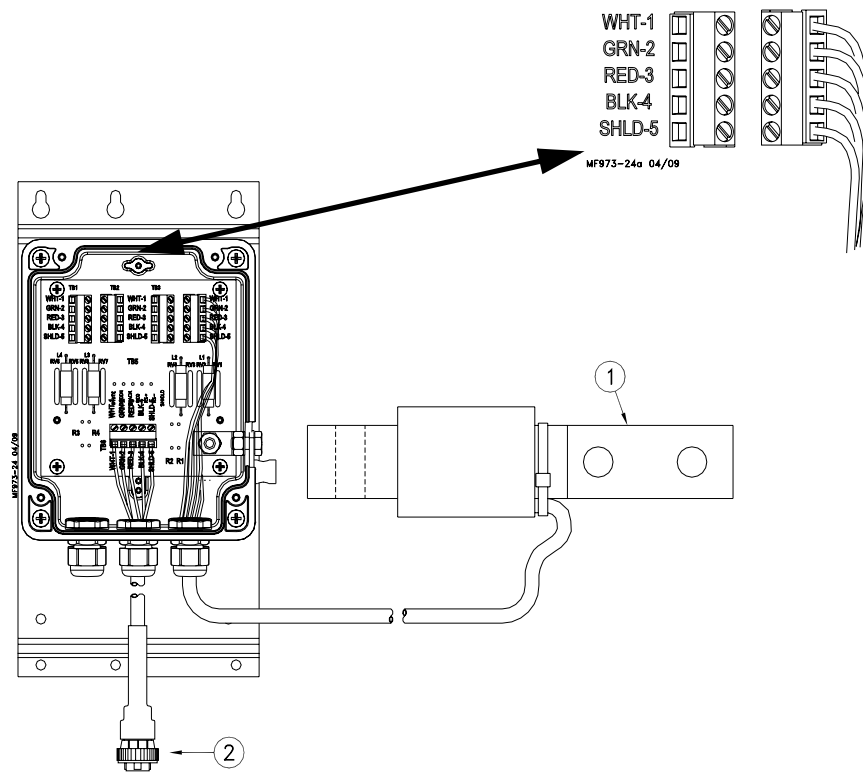


Figure 13. J-Box Installation (front view)

Key	Description
1	Load Cell
2	To Indicator

Step 5: Duplex Kit Installation

Scale systems that use more than (4) Load Cells require the Duplex Kit. See Figure 14.

The Duplex Kit provides a box with (4) additional terminal blocks for the Load Cell wire leads. For example a scale using (6) Load Cells would have (4) Load Cells wire into box “A” and (2) Load Cells wired into box “B”. The wire from box “B” must be routed to the horizontal terminal block in box “A”. Route the wire from box “A” to the J902 Indicator. See Figure 14 on page 29. Note: The combined length of cable “A” and cable “B” must not exceed 100’ (30 m). These cables must be continuous cables with no cuts or splices. Coil the cables as specified in Figure 15 on page 30.

During Setup and Calibration the combined lengths of the cables must be considered when determining the proper setting numbers.

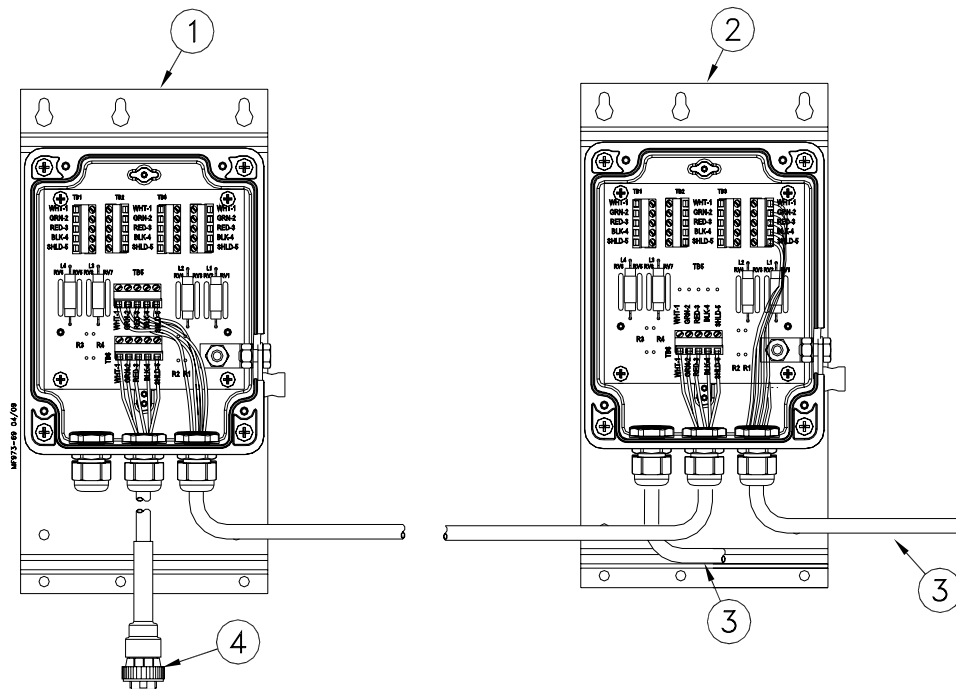


Figure 14. Duplex Kit Installation (front view)

Key	Description
1	Box “A”
2	Box “B”
3	To Load Cell (note: not all Load Cell Wires are shown)
4	To Indicator

Step 6: Properly Coiling the Cables

The excess J-Box and Load Cell Cables must be non-inductively coiled as shown, below. Note that when coiled in this manner, there will be an equal number of right hand and left hand coils. See Figure 15.

DO NOT CUT THE CABLES.

Use wire ties to secure the excess cable coils to the bin structure, as shown.

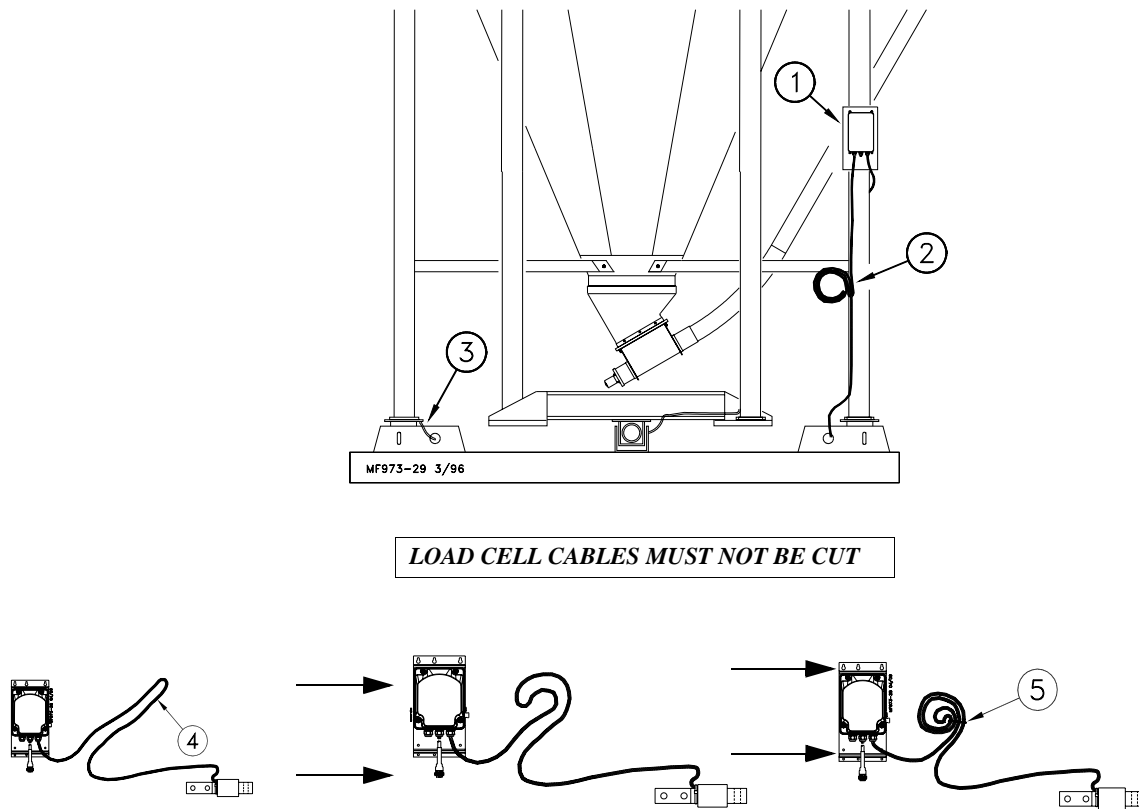
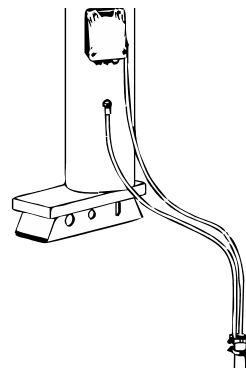


Figure 15. Cable Routing and Coiling (front view)

Key	Description
1	Junction Box
2	Coil the excess cable and wire tie to bin leg
3	Carefully route the cable along the bin framing
4	Allow enough cable for drip loop
5	Cable Tie

J-box Installation

Mount the j-box on the bin, as close to the ground rod as possible. Using shortest wire possible, connect j-box ground to one of the ground rods



Step 7: Grounding the System

Materials Required:

Ground Rods

Rods must be at least 8 feet (2.4m) long

Rods must be free of non-conductive coatings, such as paint.

3/4" (20mm) diameter or larger galvanized pipe, or

1/2" (13mm) diameter or larger copper clad rod, or

1/2" (13mm) diameter or larger solid copper rod.

Ground Wires:

Use 6 gage (13mm²) wire only.

Wire can be insulated, stranded or bare.

Clamps:

Use cast bronze or brass clamps designed for direct soil burial.

Ground rod installation:

Locate ground rods as close as possible to the bin legs.

Ground rods can be installed through concrete slab.

Bury the ground rods into soil as deep as possible to reach moist soil.

In extremely dry soil, use longer ground rods.

If bedrock is encountered and it is impossible to drive a ground rod, angle the ground rod up to 45 degrees. Additional ground rods may be required.

Use a minimum of two ground rods for each bin. Larger bins should have more ground rods. See illustrations.

Note: Before connecting ground wires to bin, Measure resistance between ground rods.

Resistance must be less than 25 Ohms. More ground rods or larger ground rods may be required if resistance is greater than 25 Ohms.

Each leg must have a ground wire to a ground rod.

For best results use one ground rod for each leg on the bin.

Connecting Ground Wires:

Keep wires as short as possible.

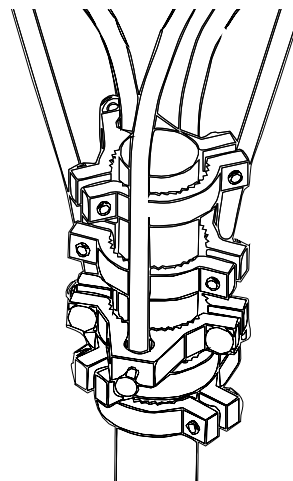
Keep bends in wire smooth, no sharp corners.

Do not daisy chain ground wires.

Ground J-Box using a separate wire.

Use only one clamp per wire.

The J-Box and feed/storage bin must all be grounded to provide lightning protection. Proper grounding is absolutely required to insure warranty coverage.



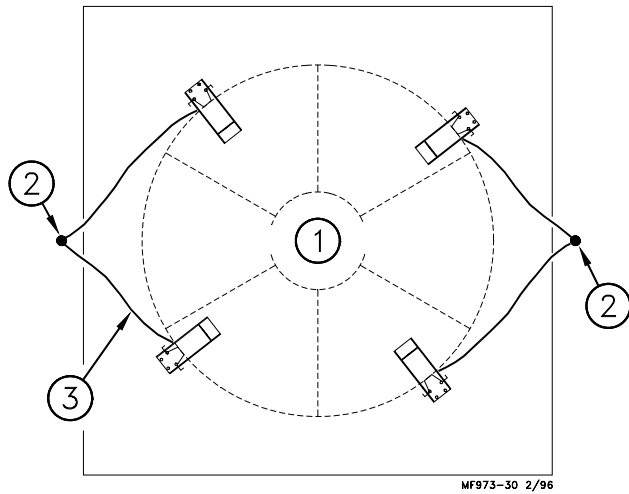


Figure 16. Ground Rod placement for single bin installations (top view).

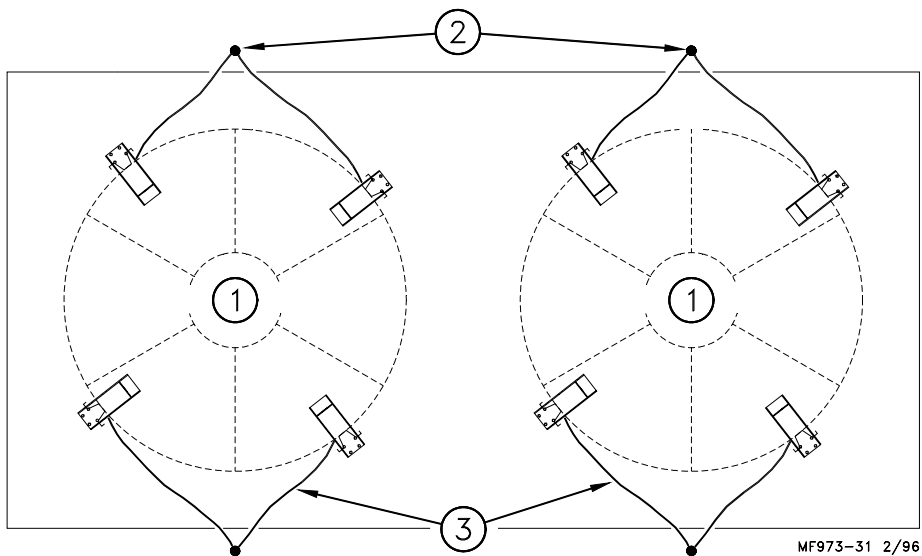
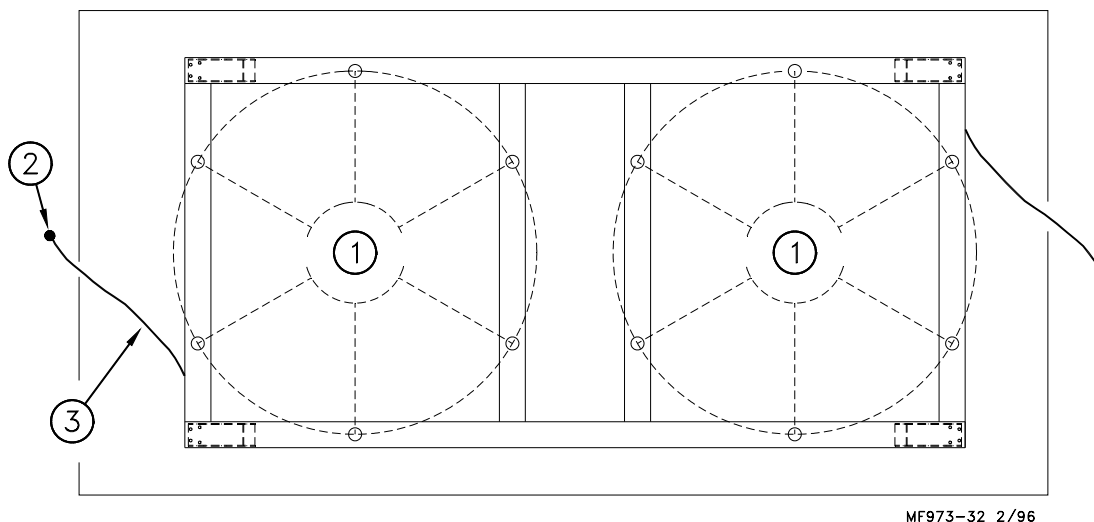


Figure 17. Ground Rod placement for multiple bin installations (top view).

Key	Description
1	Feed Bin
2	Ground Rod
3	Ground Wire: 6 Gauge Maximum Length: 5' (1.2 m)

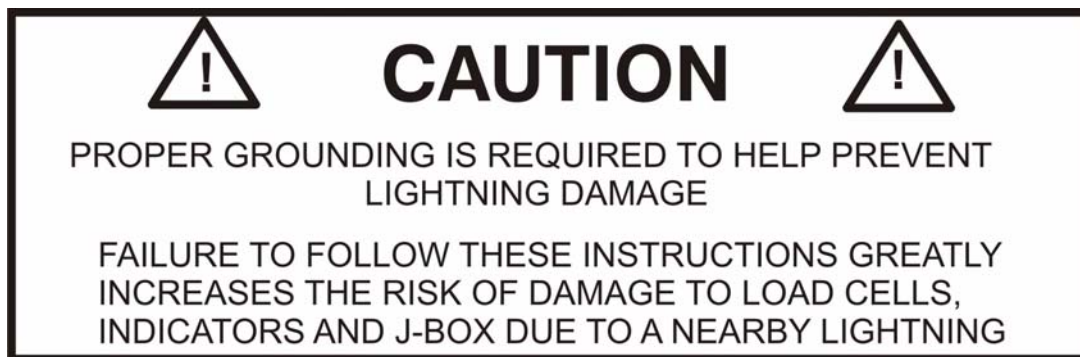
Note: For Both Graphics



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Figure 18. Ground Rod placement for bin platform installations (top view).

Key	Description
1	Feed Bin
2	Ground Rod
3	Ground Wire: 6 Gauge Maximum Length: 5' (1.2 m)



Step 8: Indicator Installation

Mount the Indicator to the wall using the self-drilling screws supplied. Mounting holes are provided in the box for ease of installation. See Figure 19.

The Indicator should be mounted in a convenient location inside the building.

The power cable should be connected directly to a regulated power supply. The scale end of the power cable is attached to the J901 connector located on the bottom panel of the Indicator.

The Power Supply must be plugged in to either a 110V or 220V 50/60 Hz outlet.

Make the following cable connections (see Figure 20);

1. Connect the RED wire from the power cable to +12 VDC.
2. Connect the BLACK wire to -12 VDC.

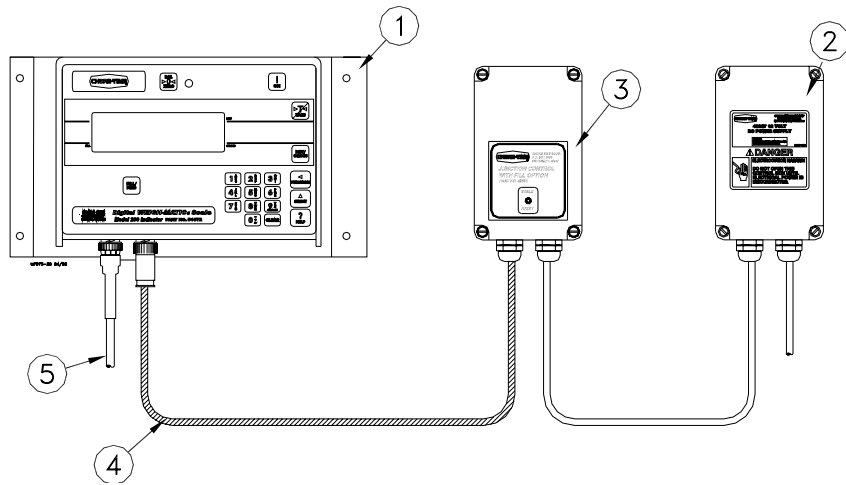


Figure 19. Indicator Installation (front view).

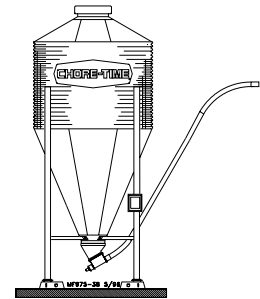
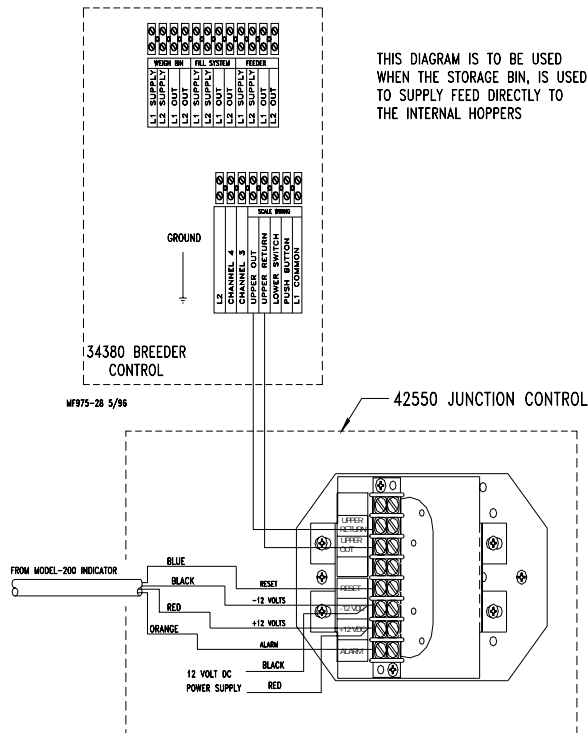
Key	Description
1	Indicator
2	Power Supply
3	Connection Box
4	Power Cord: Do Not Cut Power Cord. Coil excess cable and wire tie
5	To J-Box

**DO NOT CUT THE POWER CORD.
DO NOT CUT THE J-BOX CORD.**

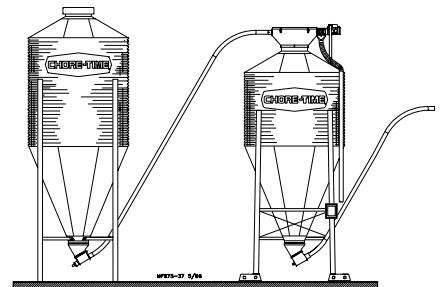
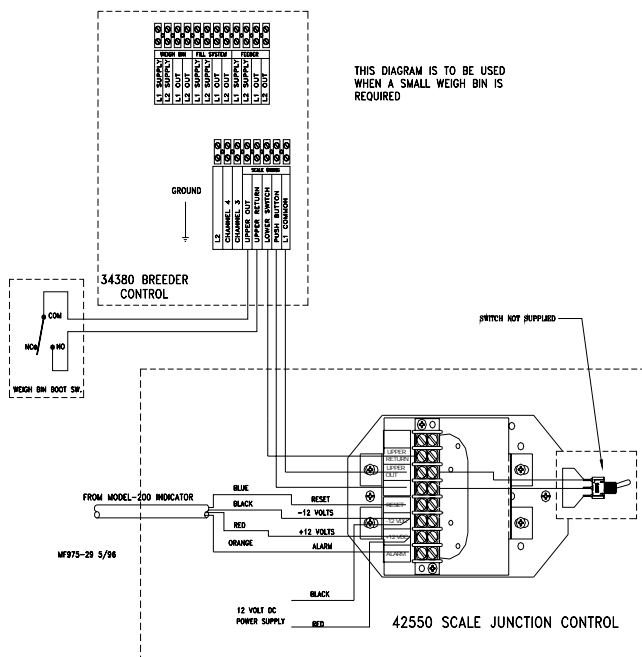
Wire the Scale System

CAUTION: Wiring should be done only by a qualified electrician.
Refer to the appropriate diagram on pages 35-39 or according to the diagrams in the 34380 Breeder Control Manual (MF1061), included with the Breeder Control Panel.

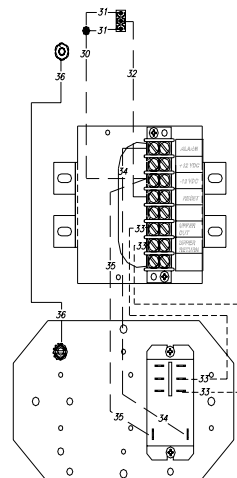
System Wiring Diagram for Supplying Feed from a Bulk Storage Bin (subtraction system)



System Wiring Diagram for Supplying Feed from a Weigh-Bin

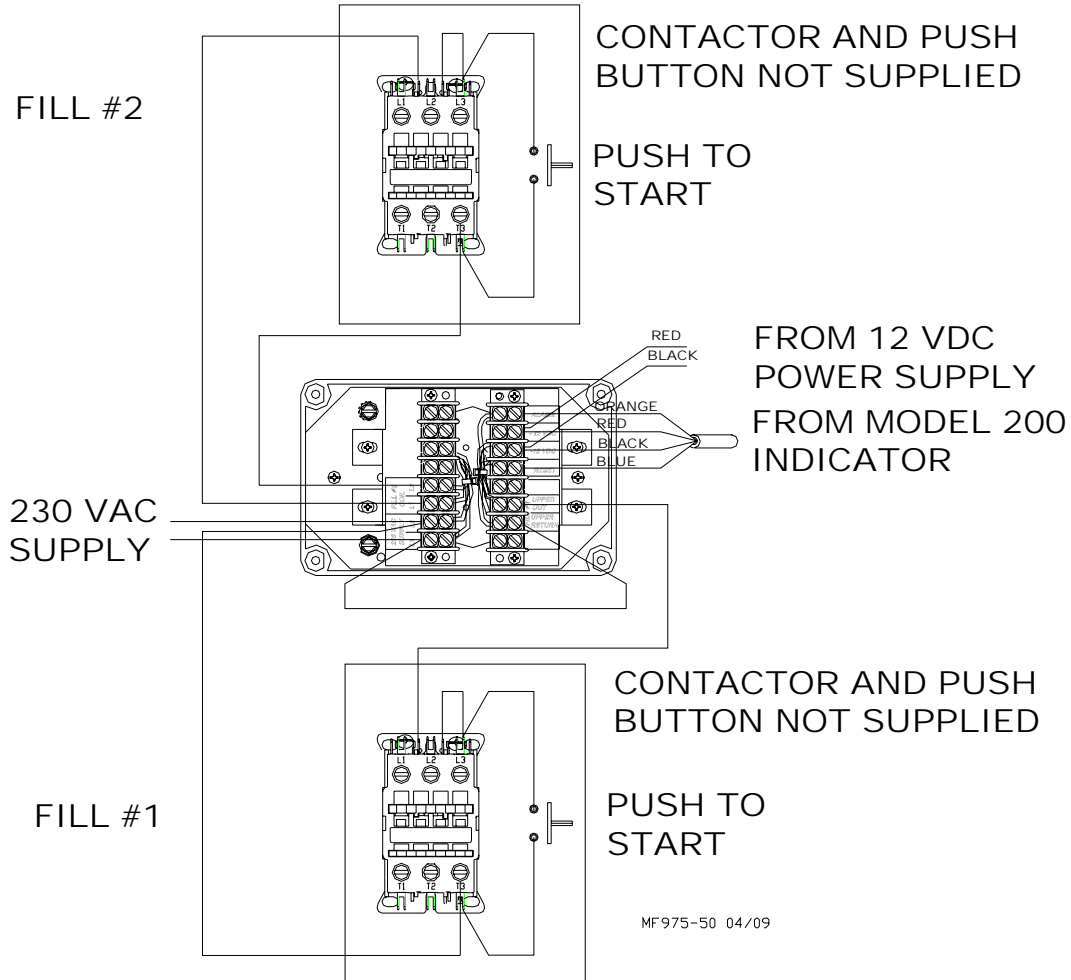


42550 INTERNAL WIRING

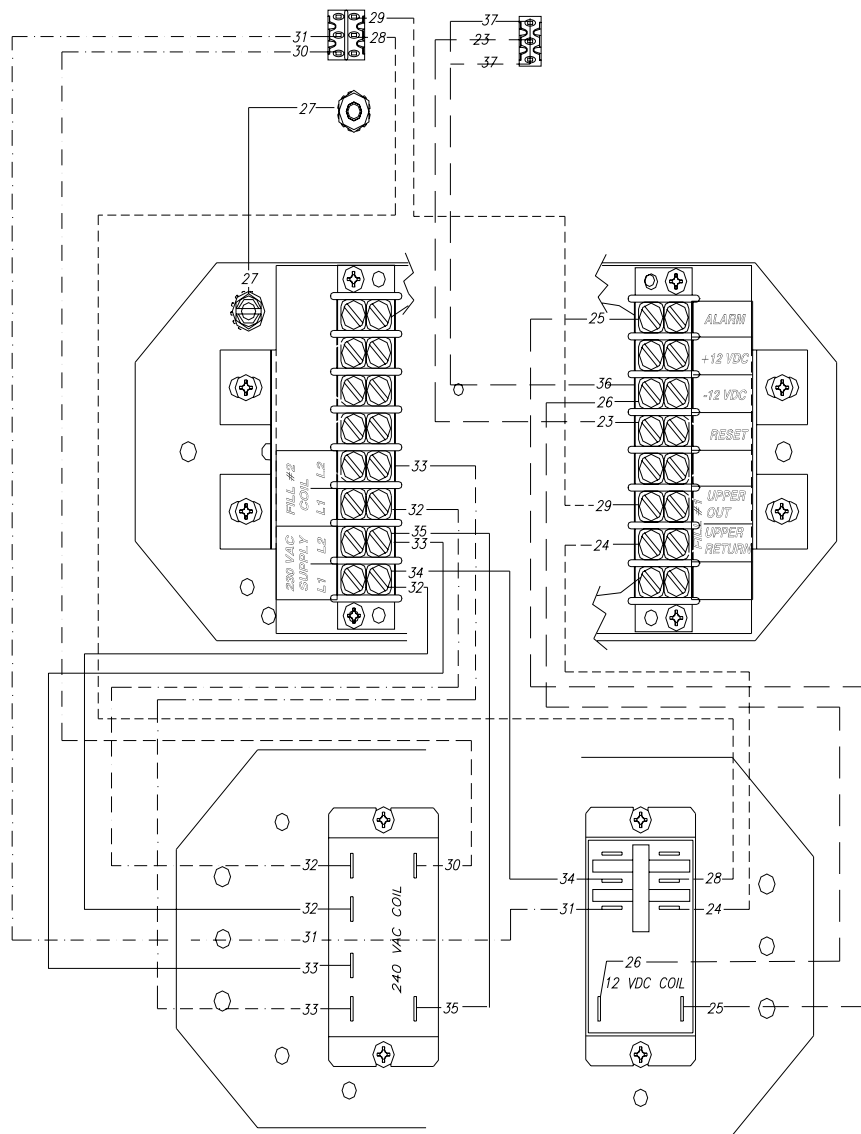


System Wiring Diagram for Junction Control w/Fill Option #42551

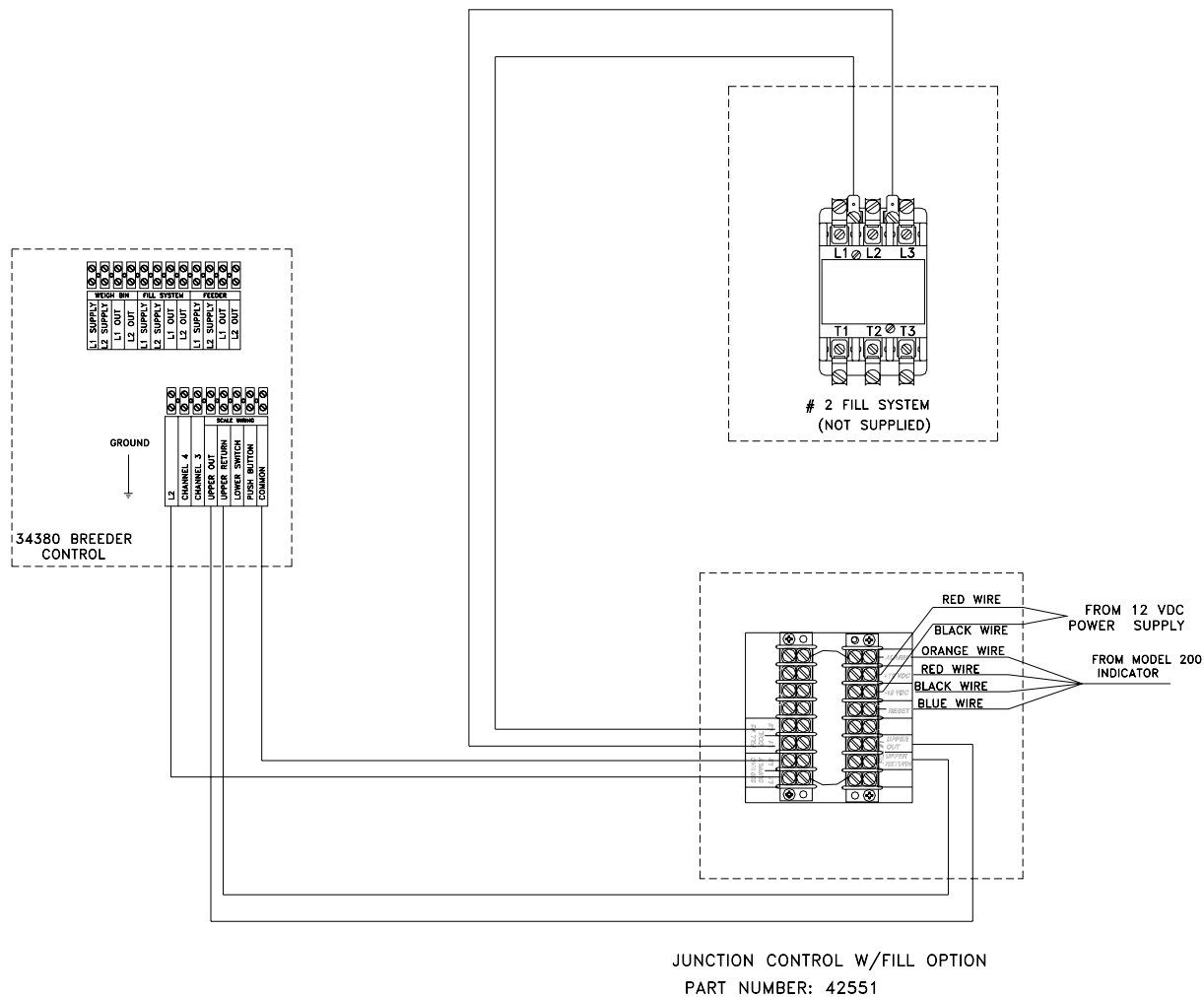
Chore-Time Control not used!



System Wiring Diagram for #42551 Control

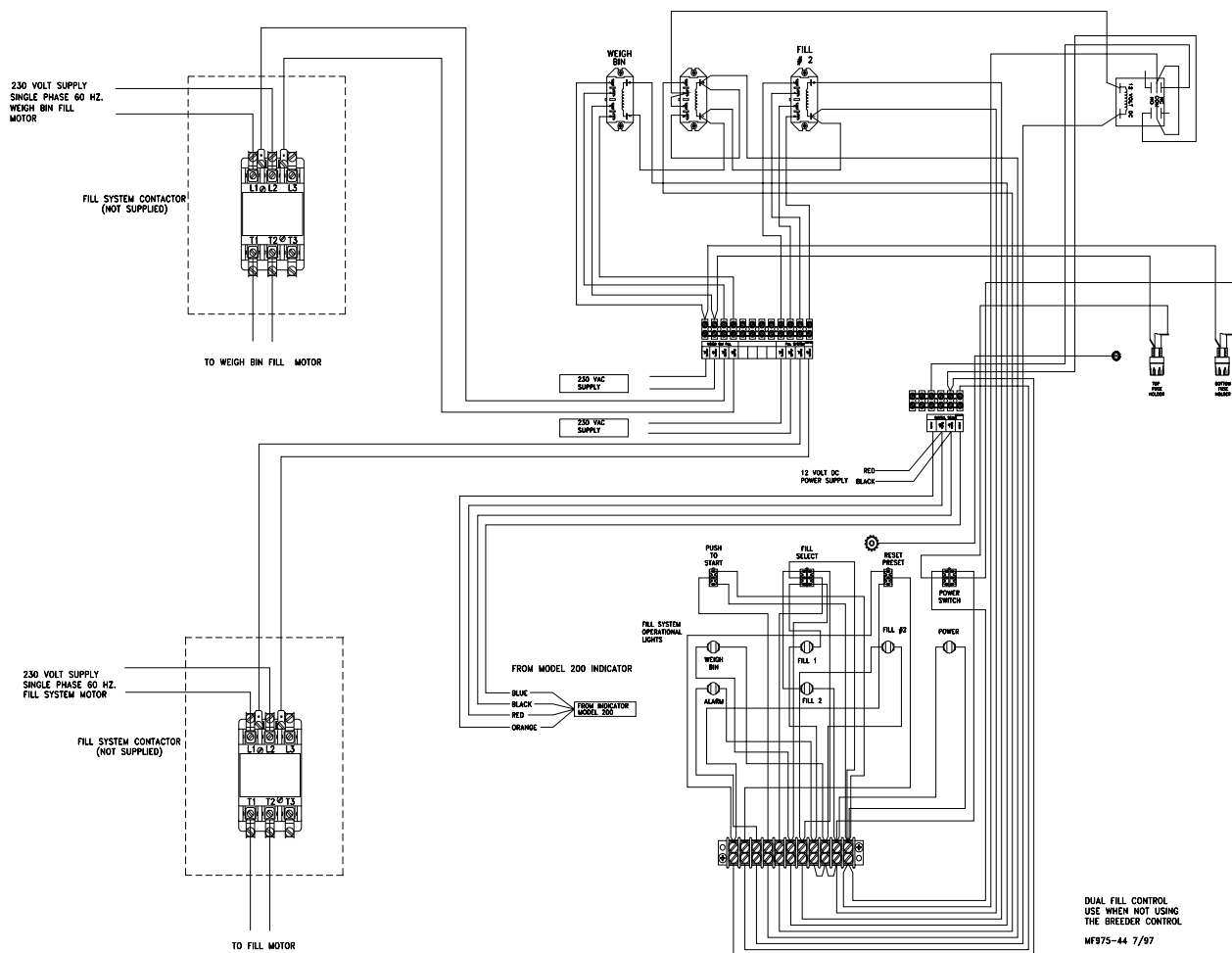


System Wiring Diagram for Junction Control w/Fill Option #42551 (using a 34380 Breeder Control)



System Wiring Diagram for Dual Fill Control (controlling Weigh-Bin and Fill System)

35021 DUAL FILL CONTROL



Computer Port (RS-232)

System Specifications:

- The Digital WEIGH-MATIC is capable of communicating with a computer or printer using the RS-232 port provided. The signal levels move between +8 and -8 Volts.
- Data is transmitted and received in the ASCII format, which is allowed by most computers and printers.
- Port Configuration: 1200 BAUD, 1 Start Bit, 7 Data Bits, 1 EVEN Parity Bit, 1 Stop Bit. These parameters are not adjustable in the scale. Equipment interfacing to the scale must match this configuration.
- **Refer to your software supplier for additional information on interfacing your Digital WEIGH-MATIC and computer/printer.**

Port Wire Connections — J904

- All serial communications use the J904 connector on the bottom panel of the Indicator.

To Printer	RS-232 out Printer ground	pin 2 pin 6
From Computer:	RS-232 in Computer ground	pin 3 pin 5
To Score Board:	RS-232 out Score Board ground	pin 4 pin 7
Score Board Score Board	20 MA Current loop + 20 MA Current loop –	pin 1 pin 8

Setup & Calibration

The Chore-Time Digital WEIGH-MATIC Scale Indicator must be calibrated in the field for the specific Load Cells that are to be used.

Carefully follow the instructions below. Improper setup & calibration will result in improper and/or inaccurate scale operation.

Preparing for Setup & Calibration

1. Determine maximum allowable weight of Load Cells you have to install. Refer to the decal on the Load Cells for this information. Also, determine how many of these are to be installed.

For convenience, mark your system on the Setup & Calibration Chart on page 42. Example: If you have (4) 1,500 lbs. Load Cells, mark the chart as shown in Figure 21.

Load Cells Description	Kit Part No.	J-Box Cable Length	Set Up Numbers (pounds)
T.C. 15 4 Points	30209	30' (9.1 m)	144006
		50' (15.2 m)	144006
		70' (21.3 m)	144006
		90' (27.4 m)	144006
T.C. 35 4 Points	30211	30' (9.1 m)	145015
		50' (15.2 m)	145015
		70' (21.3 m)	145015

Figure 21. Setup & Calibration Chart

2. Determine the (total) length of the cables from the J-Box to the Indicator. Thirty feet (9.1 m) of cable is standard. However, Extension Cables are available to allow the J-Box to be located up to 100' (30 m) from the Indicator.

Mark the applicable length of cable on the chart. Example: If you are using the standard J-Box (includes 30' of cable) and a 30' Extension Cable, mark the chart as shown in Figure 22. When necessary, round up to the next longer length.

Load Cells Description	Kit Part No.	J-Box Cable Length	Set Up Numbers (pounds)
T.C. 15 4 Points	30209	30' (9.1 m)	144006
		50' (15.2 m)	144006
		70' (21.3 m)	144006
		90' (27.4 m)	144006
T.C. 35 4 Points	30211	30' (9.1 m)	145015
		50' (15.2 m)	145015
		70' (21.3 m)	145015
		90' (27.4 m)	145015

Figure 22. Setup & Calibration Chart

- Finally, mark the applicable Setup Numbers and Calibration Numbers, as determined by whether the Indicator is to display in pounds or kilograms, as shown in Figure 23.

Load Cells Description	Kit Part No.	J-Box Cable Length	Set Up Numbers (pounds)	Calibration Numbers (pounds)	Set Up Numbers (kilograms)	Calibration Numbers (kilograms)
T.C. 15 4 Points	30209	30' (9.1 m)	144006	5300	544002	2404
		50' (15.2 m)	144006	5314	544002	2410
		70' (21.3 m)	144006	5328	544002	2416
		90' (27.4 m)	144006	5342	544002	2423
T.C. 35 4 Points	30211	30' (9.1 m)	145015	14358	545016	6512
		50' (15.2 m)	145015	14390	545016	6527
		70' (21.3 m)	145015	14425	545016	6543
		90' (27.4 m)	145015	14465	545016	6561

Figure 23. Setup & Calibration Chart

Performing the Setup & Calibration:

- Check installation of the Indicator. Make sure Indicator and/or cords are not damaged.
- Connect the Indicator to a 12 volt power supply as specified in the wiring diagrams in this manual.

Do not connect the Load Cells to the Indicator during Setup & Calibration.

The Indicator will automatically be activated when 12V power is supplied to the unit.

- The Indicator will display "HELLO" for a few seconds, then go to a number display.
- Press "ON" to view existing Setup and Calibration numbers.

Note: Indicators are factory setup and calibrated for (4) T.C. 125 Load Cells (48,000 lbs. or 21,773 k) and 30' (9.1 m) of cable. No further setup is required for this configuration. For all other configurations, go to Step 5.

- Press and hold** the "BAL/ZERO" key and the "ON" key until "SETUP" is displayed.
- The first number to display will be the setup number. The flashing digit is ready to be set.
- Refer to the Setup & Calibration numbers previously determined (and marked).

Use the NET/GROSS key to scroll the number. When the correct number is displayed, press the TARE key to go to the next digit.

Repeat this procedure to set all the setup numbers.

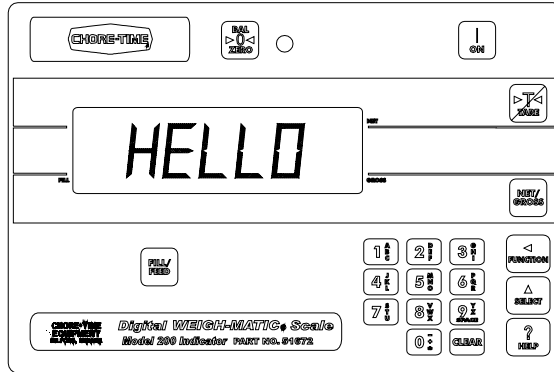
- Press the "ON" key to move to the calibration numbers.
- Follow the procedure specified in step 7 to set the Calibration numbers.
- Press the "ON" key to exit setup.
- To check the Setup & Calibration numbers, press the "ON" key.
- After the setup review has been completed, press the NET/GROSS key then the BAL/ZERO key to zero out the Indicator. The display should show (0).

Setup & Calibration Chart

Load Cells Description	Kit Part No.	J-Box Cable Length	Set Up Numbers (pounds)	Calibration Numbers (pounds)	Set Up Numbers (kilograms)	Calibration Numbers (kilograms)
T.C. 15 3 Point		30' (9.1 m)	144006	3964	544002	1798
T.C. 15 4 Points	30209	30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	144006 144006 144006 144006	5300 5314 5328 5342	544002 544002 544002 544002	2404 2410 2416 2423
T.C. 35 4 Points	30211	30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	145015 145015 145015 145015	14358 14390 14425 14465	545016 545016 545016 545016	6512 6527 6543 6561
T.C. 35 6 Point		Duplex 30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	145022 145022 145022 145022	21715 21760 21815 21875	545009 545009 545009 545009	9849 9870 9895 9922
T.C. 125 4 Point	30212 & 30213	30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	146052 146052 146052 146052	32875 32960 33050 33135	546023 546023 546023 546023	14911 14950 14991 15029
T.C. 125 6 Point		Duplex 30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	147075 147075 147075 147075	49720 49850 49985 50115	547034 547034 547034 547034	22552 22611 22672 22731
T.C. 125 8 Point		Duplex 30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	147100 147100 147100 147100	66830 67000 67185 67360	547045 547045 547045 547045	30313 30390 30474 30554
T.C. 180/180A 4 Point	30214	30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	147072 147072 147072 147072	33040 33130 33210 33300	547032 547032 547032 547032	14986 15027 15063 15104
T.C. 180/180A 6 Point	30215	Duplex 30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	147108 147108 147108 147108	50060 50195 50315 50450	547048 547048 547048 547048	22706 22760 22822 22883
T.C. 180/180A 8 Point		Duplex 30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	148144 148144 148144 148144	67290 67470 67635 67820	548065 548065 548065 548065	30522 30603 30678 30762
T.C. 30K 4 Point	35020	30' (9.1 m) 50' (15.2 m) 70' (21.3 m) 90' (27.4 m)	127120 127120 127120 127120	32060 32150 32225 32310	527054 527054 527054 527054	14542 14583 14617 14655
T.C. 125 4 Point		90' (27.4 m) + 30' (9.1 m) J-Box Cable	146052	33235		
T.C. 180 6 Point		90' (27.4 m) + 30' (9.1 m) J-Box Cable	147108	50211		

Operation of the Digital WEIGH-MATIC Scales

The Digital WEIGH-MATIC Indicator becomes activated when 12 volt power is supplied. A brief message will be displayed ("HELLO"). The scale then selects the GROSS weighing mode. GROSS mode displays the weight change since the unit was last ZERO/BALANCED. Pressing the ON key during normal system operation starts the self-test.



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Balancing the Scale (Zero/Balancing)

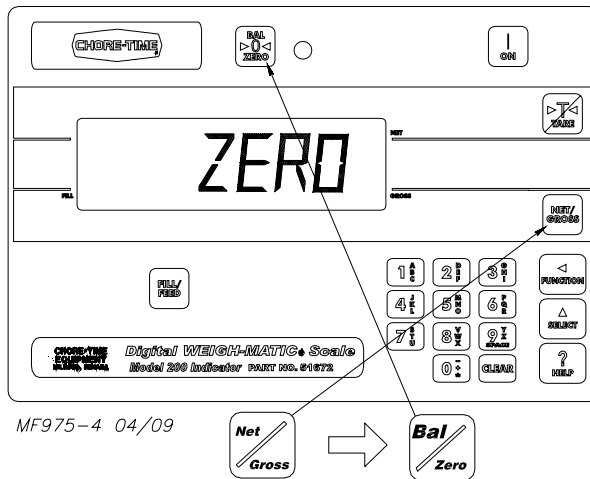
1. Press the NET/GROSS key and within three seconds,
2. Press the BAL/ZERO key.

An audible tone will sound.

The ZERO/BALANCE will balance off the dead load (such as the bin, feed, auger, etc.)

"ZERO" is displayed to show completion of the step and the scale is then placed in the GROSS mode.

Pressing only the BAL/ZERO key will cause the following message to appear--"TO ZERO/BALANCE PRESS NET/GROSS - THEN ZERO."



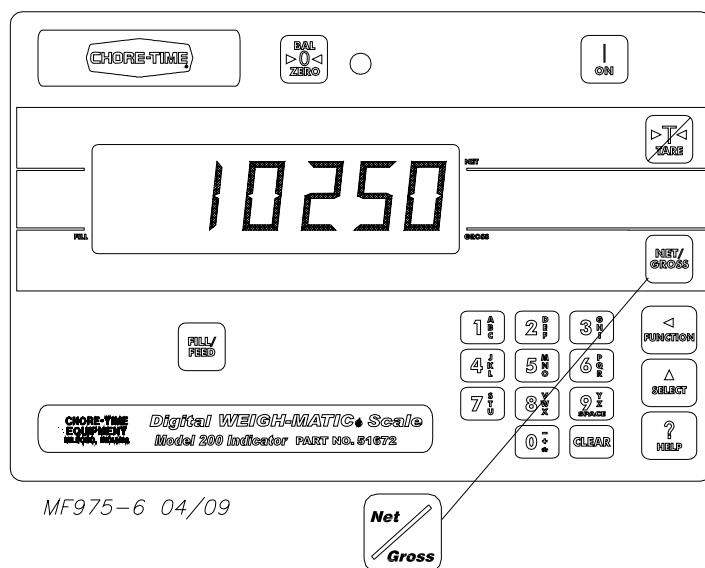
MF975-4 04/09

Selecting the GROSS mode

GROSS mode displays the weight change since the unit was last ZERO/BALANCED.

1. Press the NET/GROSS KEY.

Note: A flashing arrow pointing toward the GROSS text just above the NET/GROSS key indicates that the scale is in the GROSS mode.



Selecting the NET mode

NET mode displays the weight change after a TARE has been performed. TARE is a temporary zero point.

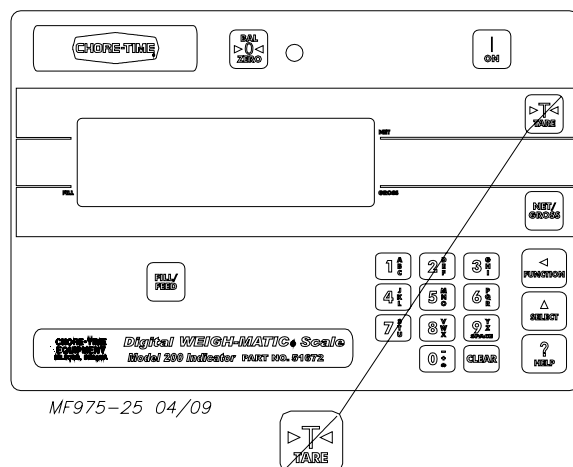
1. If the scale TARE weight has not been entered, press TARE to display a zero.

or

2. If in the GROSS mode, press NET/GROSS. The NET/GROSS key is an alternating action key. If the scale is in the GROSS mode, pressing the NET/GROSS key will place it in the NET mode. If the scale is in the NET mode, pressing the NET/GROSS key will place it in the GROSS mode.

If the TARE function has not been previously performed, the unit will stay in the GROSS mode and the following message will scroll across the screen--"FOR NET MODE PRESS TARE."

NOTE: A flashing arrow pointing toward the NET text just above the TARE key indicates that the scale is in the NET mode.



To Enter a Preset

1. Use the numeric keypad to enter the desired preset weight value.
2. Press either NET/GROSS or FILL/FEED to enter a preset value and select the “display mode”.

The FEED annunciator outer triangle will turn ON when the preset amount is entered.

Once the preset has been entered, the display can show the weight data in three (3) different “display modes”.

The three display modes are:

GROSS MODE: The gross weight is displayed by pressing the NET/GROSS key. As ingredients are loaded, the weight display will count upward toward the preset value. As ingredients are unloaded the weight display will count down to the preset value.

FILL/FEED MODE: Press the FILL/FEED key to display the amount remaining feed to be loaded or unloaded. As ingredients are loaded OR unloaded, the display will count down from the entered preset weight until it reaches zero.

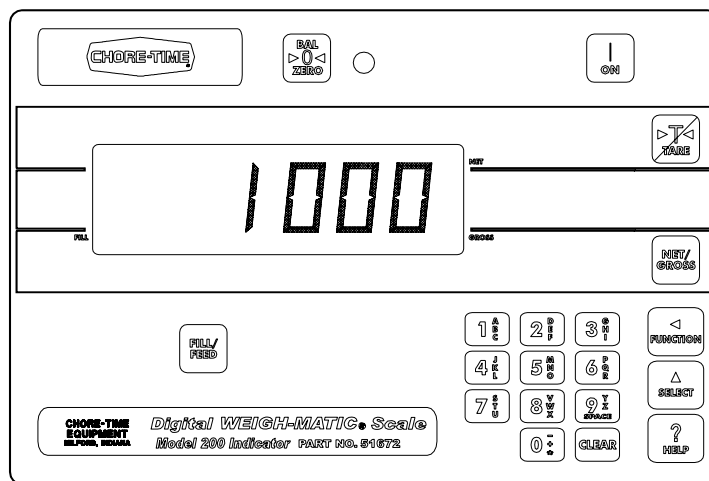
NET MODE: The weight added since the preset has been entered is displayed by pressing the NET/GROSS key two times if in the PRESET LOAD/UNLOAD mode, one time if in the PRESET GROSS MODE. As ingredients are loaded, the weight display will count upward, as they are unloaded the weight display will count down.

Switching between these display modes is possible at any time by simply pushing the appropriate keys.

Before the preset weight is reached, the pre-alarm is activated. This causes the preset display annunciator, the front panel alarm light, the output relay, and the alarm horn all to pulse in sequence with the alarm light.

Set the pre-alarm value to “0” to prevent the alarm output from pulsing.

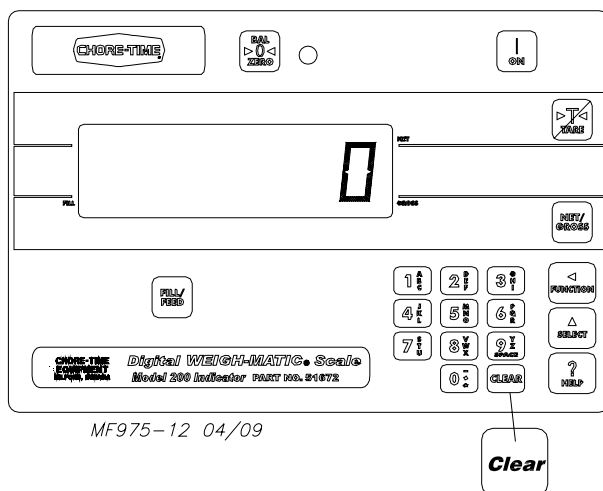
When the preset weight is reached, the front panel alarm light, the output relay, the feed annunciator, and the alarm horn will all be held ON.



To Clear the Preset or Preset Alarm

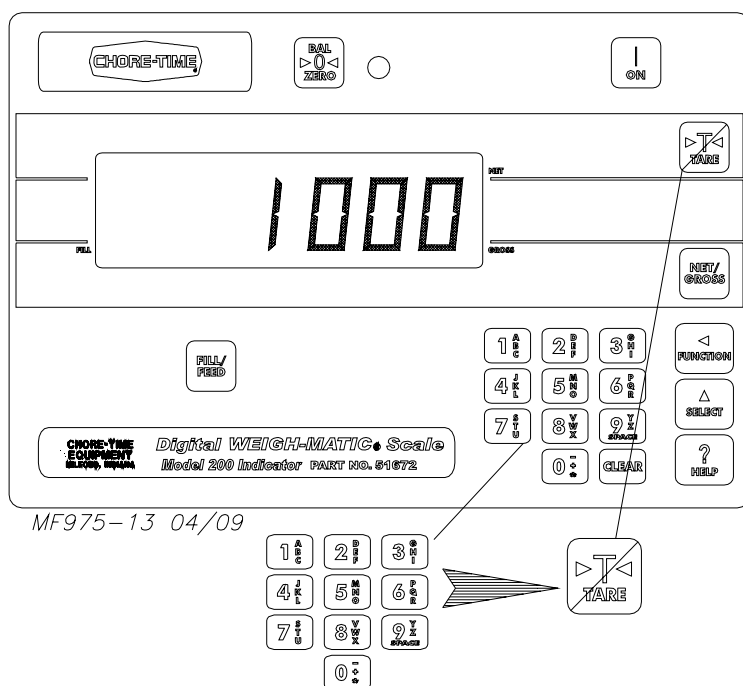
1. Press the CLEAR key.

At this time, a new preset can be entered, or by pressing the CLEAR key a second time (with flashing “0” shown on the display) the scale will return to weighing.



To Pre-load a Tare Value

The Model 200 will also allow the tare weight to be entered via the numeric keypad. This is performed by entering the weight value on the keypad and then by pressing the TARE Key. The pre-load tare feature is useful for weighing containers after they have already been loaded. If the weight of the container is known, this tare weight could be pre-loaded into the scale and the net weight will be displayed. The tare weight may also be sent to the printer



Changing the Display Language

The Model 200 Digital Weigh-Matic Indicators include a multilingual feature built in. Five languages are available. They include the following; English, Dutch, French, German, and Spanish.

Follow the steps, below, to change the language to be displayed by your Indicator.

1. Press and hold the **NET/GROSS** key, then press the **ON** key.

Display: *{Language}*

2. Press the **NET/GROSS** key to toggle through the languages available.

English

Italian

French

Portuguese

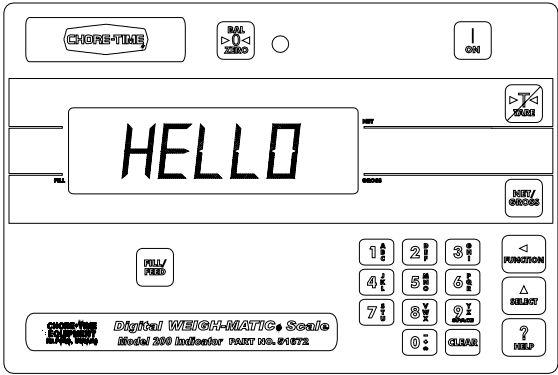
Spanish

3. Press and hold the **TARE** key, then press the **ON** key.

The display will be in the language selected.

Parts Lists for the Digital WEIGH-MATIC Scales

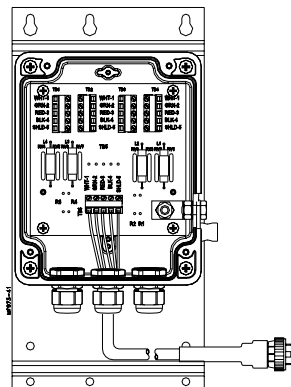
Model 200 Indicator



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Description	Part No.
Model 200 Indicator w/Computer Interface	51672
Model 200 Indicator w/Computer Interface and Junction Control	30228
Not Shown	
Cable for RS232 Port	30189
Power Cable	30177
10' Data Cable	30194
20 Milliampere Connector	30187

J-Boxes & Cable Sets



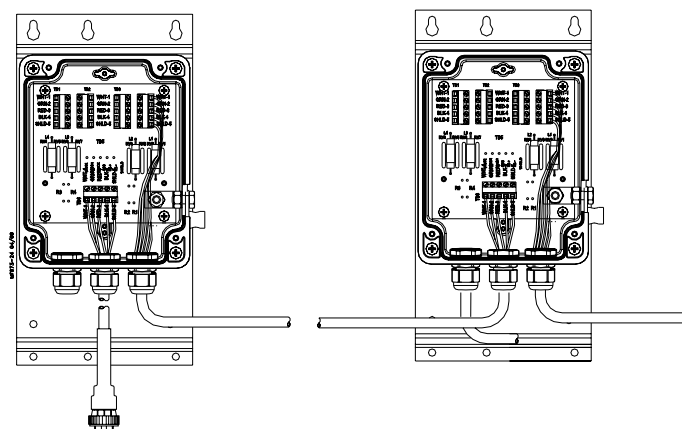
Description	Part No.
J-Box w/30' Cord	50664-1
J-Box w/50' Cord	50664-2
J-Box w/70' Cord	50664-3
J-Box w/90' Cord	50664-4
Not Shown	
J-Box Extension Plug Kit (Plugs Only)	30192
J-Box Extension Cable (Cable Only)	30190**

*Includes Power Cable and Cord (as specified)

**Sold by the foot

Note: J-Box Cables may be ordered separately. See Miscellaneous Components and Cable Sets Parts List on page 50.

J-Box Duplex Kit



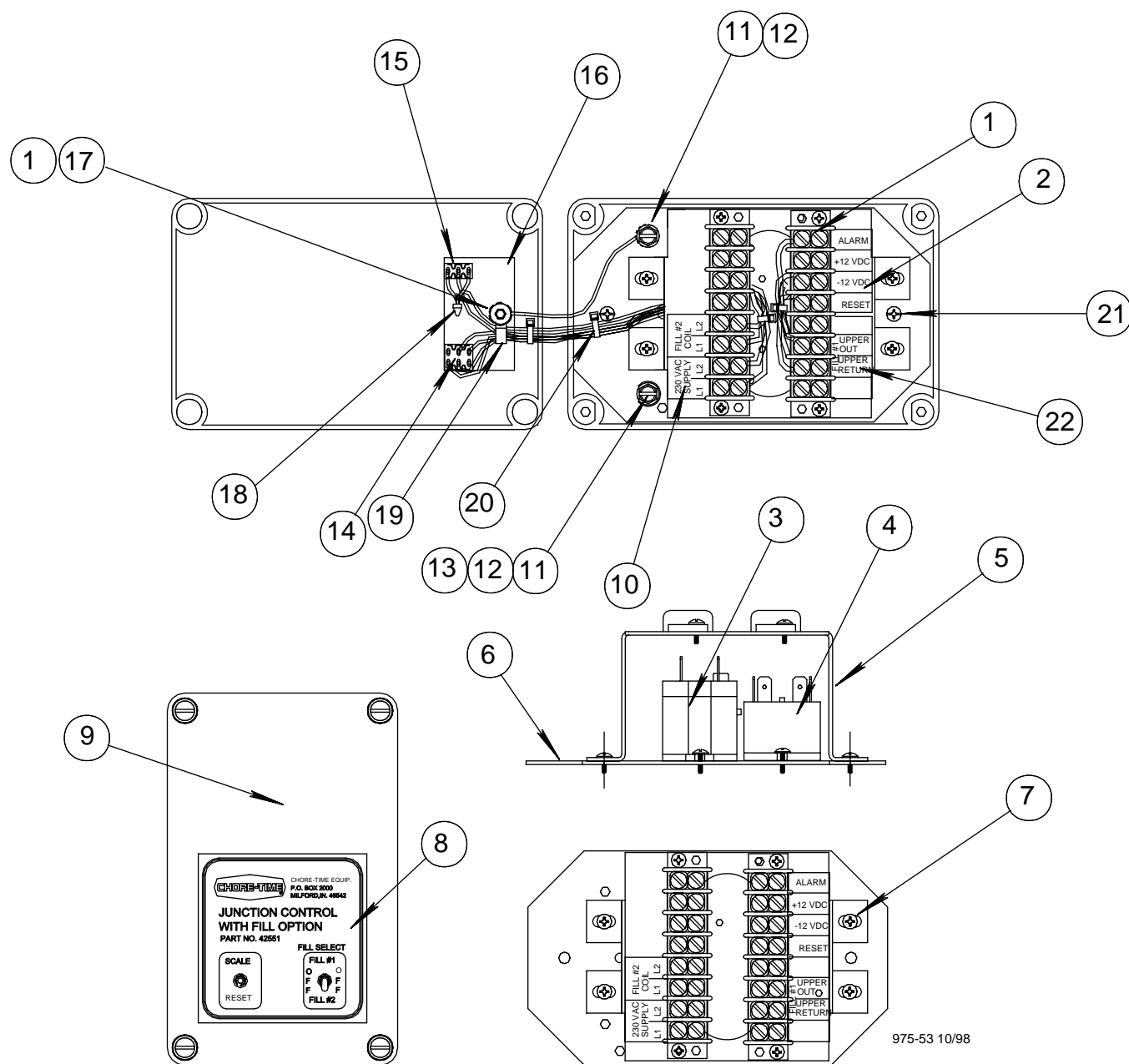
Description	Part No.
J-Box Duplex Kit w/30' Cord	50665-1
J-Box Duplex Kit w/50' Cord	50665-2
J-Box Duplex Kit w/70' Cord	50665-3
J-Box Duplex Kit w/90' Cord	50665-4

Miscellaneous Components and Cable Sets

Description	Part No.
Standard J- Box Circuit Board	x
Duplex J- Box Circuit Board	x
J-Box Cable (30')	36690
J-Box Cable (50')	36691
J-Box Cable (70')	36692
J-Box Cable (90')	36693
J-Box Extension Kit (Plugs only, no Cable)	30192
J-Box Extension Cable (Cable only)	30190
J-Box Extension Cable Assembly	30188*
Cable for RS232 Port	30189
Power Cable	30177
10' Data Cable	30194
Pulsed Data Cable	34453
20 Milliampere Connector	30187
“Y” Cable (2 female, 1 male ampe Connectors)	37692**

* Includes (1) male and (1) female Cannon Plug

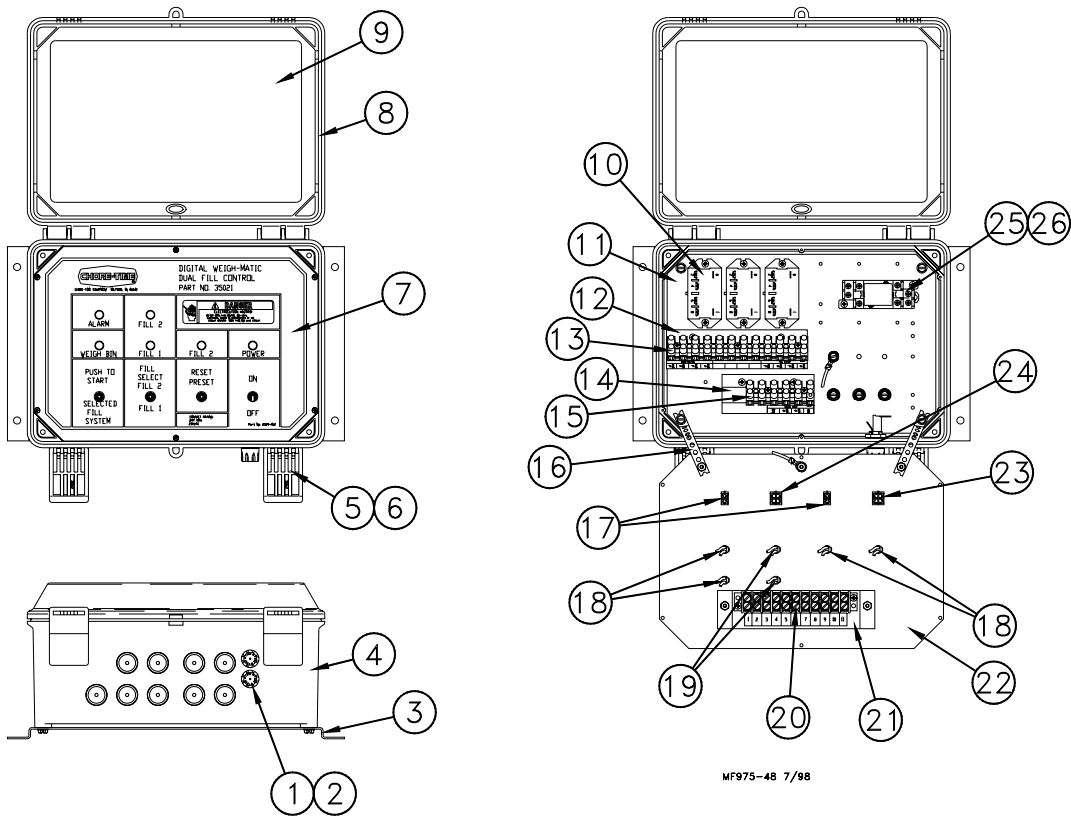
Junction Control with Fill Option (Part No. 42551)



Item	Description	Part No.
1	Terminal Block 8 Position	7270
2	Terminal Block Decal	2526-383
3	Relay, SPDT 240 VAC	28904
4	Relay, DPDT 12 VDC	42533
5	Mount Base 4x6	42375
6	# 8 Thread Cut Screw	34660
7	#6-32 Screw SFST	34660
8	Front Cover Decal	2529-708
9	4x6 Machined Box	42532-2
10	Terminal Block Decal	2526-382
11	#10-32 Ground Screw	34662

Item	Description	Part No.
12	Lock Washer	305
13	Cup Washer	5775
14	Switch, DPDT on-off-on	34578
15	Switch, SPDT on-off-on	34579
16	Grounding Plate 2 switch	42374
17	10-32 Nut	6963
18	Wire Nut	5907-1
19	Cable Clip	565B
20	Wire Tie	6635
21	Supplied with Electrical Box	
22	Terminal Block Decal	2526-384

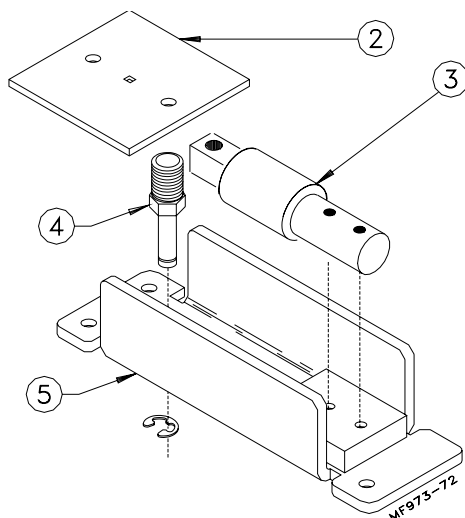
Dual Fill Control (Part No. 35021)



Item	Description	Part No.
1	Fuse Holder	24431
2	3 Amp Fuse	20472
3	Control Box Mount Panel	34852
4	Control Box	30860-4
5	Control Box Latch Pivot	30863
6	Control Box Latch	30862
7	35021 Dual Fill Control Decal	2529-462
8	Neoprene Seal	34767
9	Clear Lid	30859-1
10	DPDT 240 VAC Relay	28904
11	Back Mount Panel	34564
12	Terminal Mount Bracket	34563
13	Terminal Strip	34925

Item	Description	Part No.
14	Terminal Mount Bracket	35094
15	Terminal Strip	34925-6
16	Mounting Strap	29014-4
17	Toggle Switch	34579
18	Pilot Light	29708
19	Pilot Light Assembly	35461
20	Terminal Block	7347
21	Mount Bracket	35022
22	Dual Fill Front Panel	36144
23	Toggle Switch	34578
24	Toggle Switch	34388
25	Relay Socket	30234
26	Relay	30236

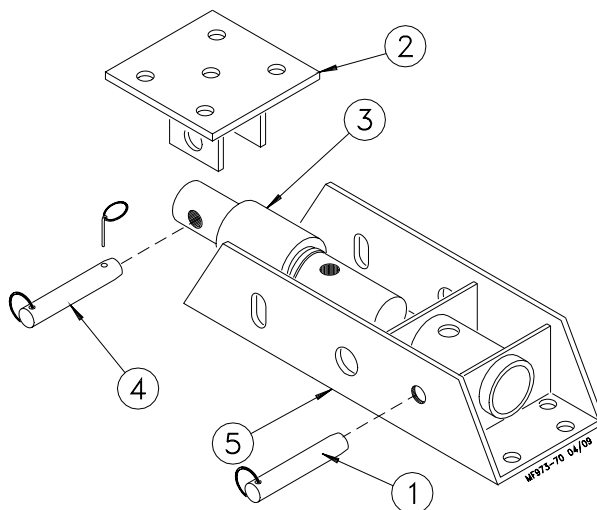
Load Cells and Mount Kits T.C. 15



Item	Description	Part No.
2	Top Plate	30176-4
3	T.C. 15 Load Cell	30219
4	Leveling Pin	30716-5
5*	Mount Kit for T.C. 15	30176

*The Mount Kit does not include the Item #3.

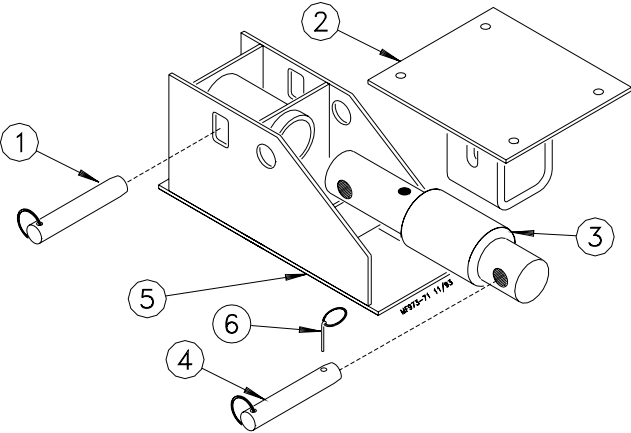
T.C. 35 & 125



Item	Description	Part No.
1	3/4" x 6" Quick Pin	42861
2	T.C. 35 Top Plate T.C 125 Top Plate	30216-4 30217-4
3	T.C. 35 Load Cell T.C. 125 Load Cell T.C. 125 SS LOAD CELL	30221 30222 50662
4	5/8" x 5" Quick Pin	42863
5*	Mount Kit for T.C. 35 Mount Kit for T.C. 125	30216 30217

*The Mount Kit does not include the Item #3.

T.C. 180

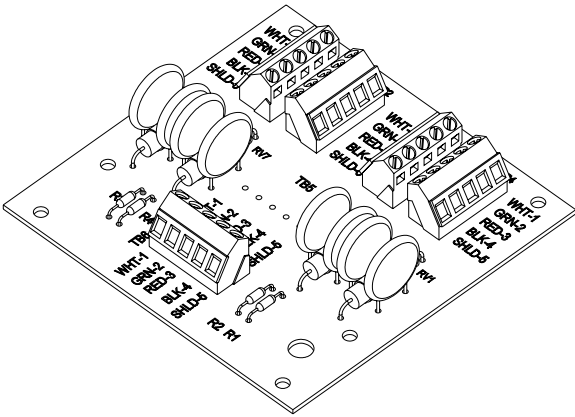
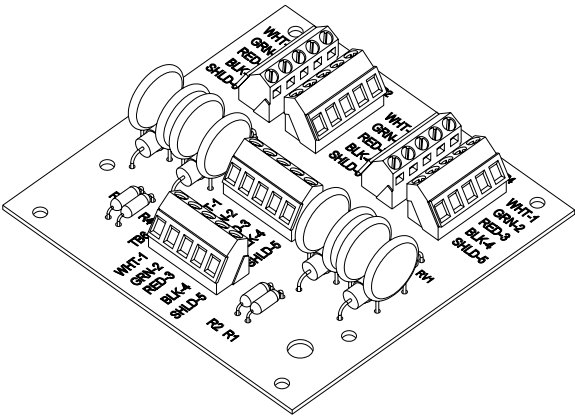


Item	Description	Part No.
1	3/4" x 6" Quick Pin	42860
2	Top Plate	----
3	T.C. 180 Load Cell	30223
	T.C. 180 Load Cell w/21' cord	30224
4	5/8" x 4.438" Quick Pin	42862
5*	Mount Kit for T.C. 180	30218
6	Lynch Pin	42863

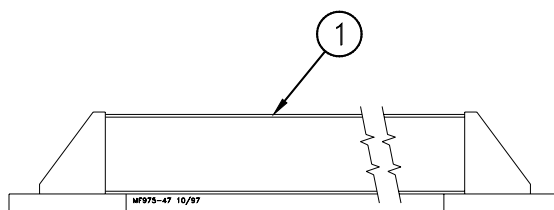
*The Mount Kit does not include the Item #3.

DUPLEX CIRCUIT BOARD P/N

J-BOX CIRCUIT BOARD P/N



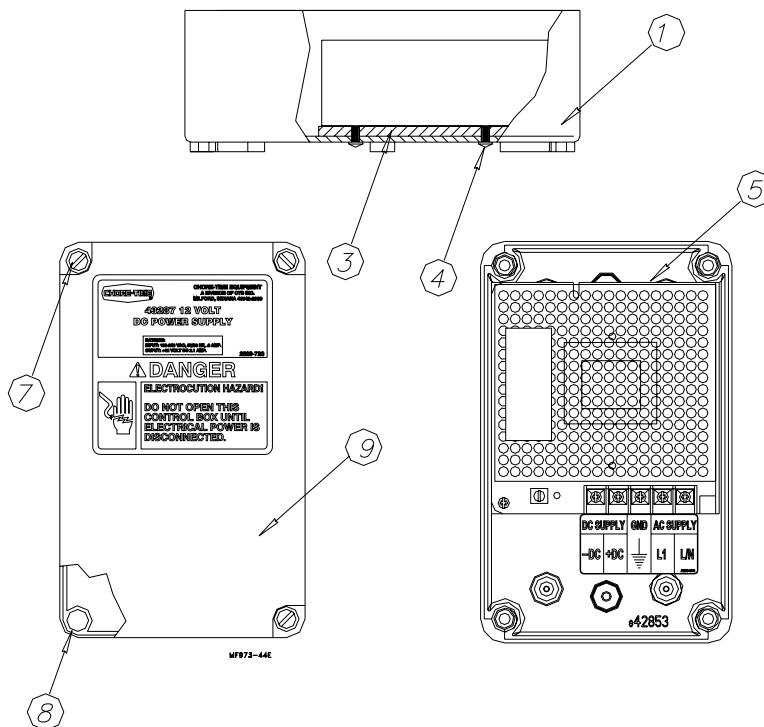
6-Legged Bin Adapter Kit



Item	Description	Part No.
1	Beam Assembly	30183
--	Beam Assembly Hardware Kit	30184

The 6-Legged Bin Adapter Kit, including (2) Beam Assemblies and (1) Beam Assembly Hardware Kit, may be ordered under Part No. 30208.

43287 12 VDC Power Supply



Item	Description	Part No
1	Box, PVC	43883
2	Spacer	43880
4	Screw, Phil Pan H M3 x.625cm	44383
5	Power Supply	43882
7	Screw, Short	42849
8	Gasket	42854
9	Lid	42851

Operational Quick Reference Sheet for the Model 200 Digital WEIGH-MATIC Indicator

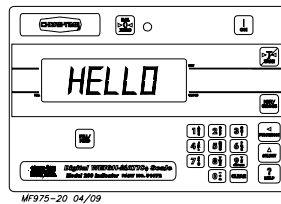
Turning the Control ON & OFF

The Digital Weigh-Matic Indicator becomes activated when 12 volt power is supplied.

A brief message will be displayed ("HELLO"). The scale then selects the GROSS weighing mode.

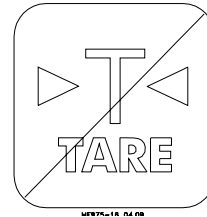
GROSS mode displays the weight change since the unit was last ZERO/BALANCED.

Pressing the ON key during normal system operation starts the self test.



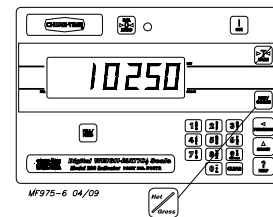
Tare Added Containers, etc.

Press TARE key to tare off any added weights, such as containers, carts, etc.



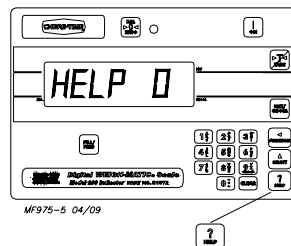
Selecting the NET or GROSS mode

Press the NET/GROSS key to toggle between NET and GROSS modes. Press the NET/GROSS key twice to get out of FILL/FEED mode.



Using the HELP Key

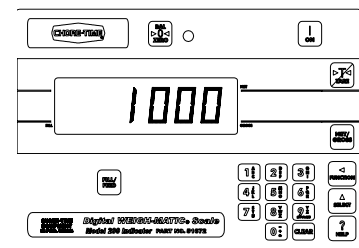
Pressing HELP while displaying weight will display information about the last key pressed.



Entering a Preset Weight

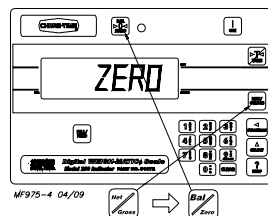
Use the numeric keypad to enter the desired preset weight value.

Press either NET/GROSS or FILL/FEED to enter the preset value and select the "display mode".



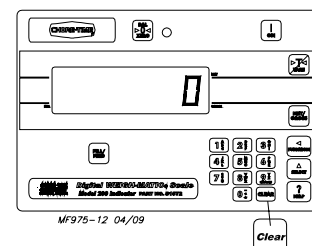
Balancing the Scale

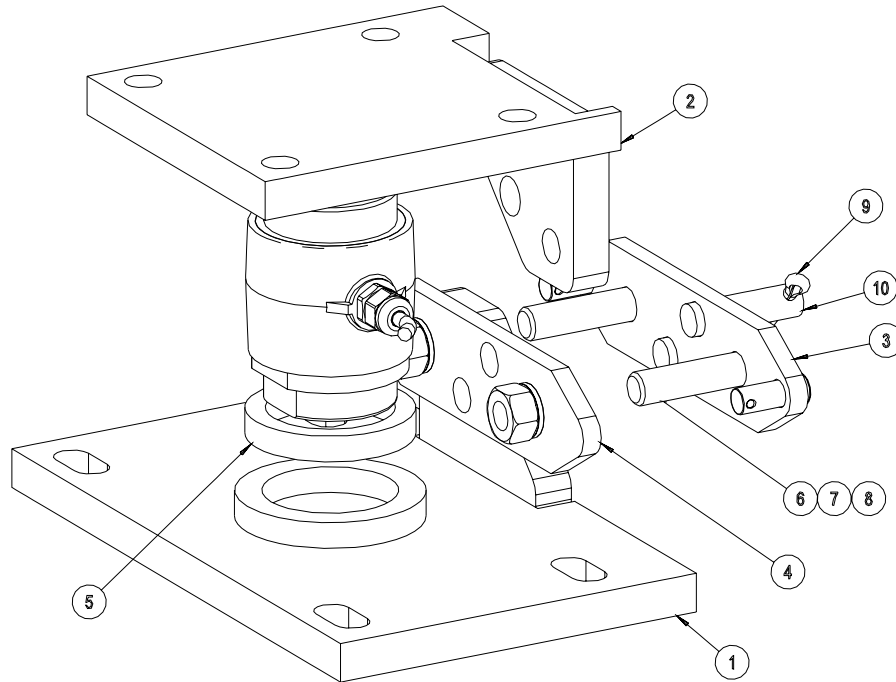
Press the NET/GROSS key and within three seconds, press the BAL/ZERO key.



Clear the Preset or Preset Alarm

Press the CLEAR key.



C.T. 30K

Item	Description	Part No.
1	CT MOUNT BASE LOWER	X
2	CT MOUNT UPPER	X
3	CT MOUNT PLATE	----
4	PLATE CT MOUNT	----
5	RING SEAL	X
6	SCREW M16	X
7	M16 NUT	----
8	M16 WASHER LOCK	----
9	COTTER PIN	----
10	CT MOUNT PIN	X
11		X
12		X

Note: Items 1 - 10 may be ordered as a Mount Kit for C.T. 30 Scale under Part No. 35017.

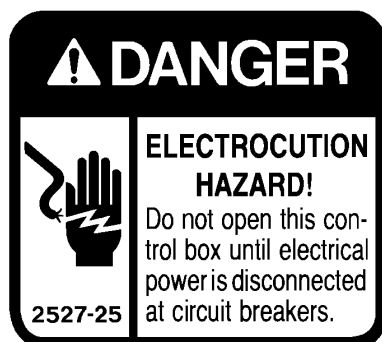
Scale Systems available (by weight):

5,000 Lbs.	30209
12,000 Lbs.	30211
48,000 Lbs. (7' Bins)	30213
48,000 Lbs. (9' Bins)	30212
60,000 Lbs.	30214
60,000 Lbs.	34580
80,000 Lbs.	34575
90,000 Lbs.	30215
120,000 Lbs.	35020

Note: Scale Systems include the Junction Box (or Duplex Kit), Load Cells and Mounts. The Digital Indicator must be ordered separately.

Trouble Shooting the Digital Weigh-Matic Scale System

ALWAYS DISCONNECT POWER TO THE SYSTEM WHEN SERVICING OR MAINTAINING THE EQUIPMENT. FAILURE TO DISCONNECT POWER MAY CAUSE INJURY OR DEATH. Service and maintenance work should be done by a qualified technician only.



Problem or Symptom	Possible Cause	Corrective Action
Indicator flashes “OVR CAP”	Overloaded Scale	Reduce amount feed stored in bin.
		Replace existing Load Cells with larger capacity Load Cells.
Indicator flashes “+RANGE”	Incorrect setup	See Setup Procedure in this manual.
	Bad Load Cell	Replace Load Cell.
	Cut or damaged cable	Replace cable.
	Bad junction or connection	Check and tighten all connections.
	Defective Indicator	Replace Indicator
The Indicator continues to flash “+RANGE” with power ON and the Junction Box disconnected.	Defective Indicator	Replace Indicator.
The Indicator flashes “+RANGE” then stops flashing and stabilizes at a weight.	Incorrect Junction Box wiring	Wire Junction Box as specified in this manual.
	Defective Load Cell	Test Load Cells by connecting the Load Cells one at a time until the defective Load Cell is identified. Replace defective Load Cell.
When certain the Indicator is not defective and all connections inside the Junction Box are correct, the Indicator flashes “+RANGE” when all the Load Cells are disconnected.	Defective Junction Box	Replace the Junction Box.

Problem or Symptom	Possible Cause	Corrective Action
<p>The Indicator will not turn "ON"</p> <p>If power checks out and none of these options help, replace the Indicator.</p>	No power or incorrect power to the Indicator.	<p>Connect correct power to the Indicator (14.5 VDC maximum, 10.5 VDC minimum).</p> <p>Verify that power being supplied to the Indicator by removing the Power Connector (in the Indicator) and measure across Pin 1 (pos.) and Pin 2 (neg.). There should be between 10.5 and 14.5 VDC.</p>
	Loose connection	Tighten all electrical supply connections.
	Incorrect Wiring	Wire the Scale as specified in this manual.
	Defective Indicator	Replace Indicator.
	Fuse on external alarm wire blown. This will not prevent the Indicator from turning ON.	Replace 10 amp. fuse.
No power (or improper power) to Indicator.	Incorrect house wiring.	Use a meter to verify 110/220 VAC is provided to Power Supply.
	Defective Power Supply	Replace Power Supply.

If your Indicator is unstable (slow drift) note the following:

Variations of 30 pounds (13.61 kg) with the 1" (2.5 cm) DB Cells and up to 350 pounds (158.76 kg) with the 2-1/8" (5.4 cm) DB or larger Cells are normal for most scale systems with daily temperature changes. Temperature compensated cells minimize temperature drift, but do not eliminate drift entirely. Balance the Indicator before use to prevent drift from causing inaccurate weight reading (except for feed bins where you want to save inventory data). For feed bins, scales must be empty before balancing. Note: Moisture in the Junction Box can cause unstable or drifting readings. Make sure J-Box is water tight, check strain reliefs and housing gasket.

Inaccurate readings are most often caused by the following:

1. Indicators with incorrect setup (i.e. an Indicator that was set up for another scale application).
2. Debris under/around mounts or structure.
3. Mounts or platform not shimmed or supported properly. Consequently, there is not an equal load to each of the Load Cells.
4. Defective Load Cells
5. Load Cells installed upside-down (new installations or replacements).
6. Load Cells installed in mounts backwards. System will usually lock at an unknown weight.

To determine if the inaccuracy is caused by the Indicator or some other factor, stand in the middle of the Scale and note your weight on the Indicator. Stand or hang at each load cell and note each reading. If the readings are within 1 display count, the Indicator is causing the problem.

If you find that one or more of the readings are more than 2 display counts different from the others, then assume that one (or more) of the following items may be causing the problem:

1. Indicator has wrong setup and calibration numbers entered.

Fix: Compare the system configuration (size, type, and number of load cells) to the setup chart in this manual (page 42).

2. Debris under/around mounts or structure. Readings will be less than actual if debris are lodged under or around mounts and platform.

Fix: Insure that the mounts and Load Cells are free of ice and other debris. Inspect for gravel or debris that may have fallen through cracks around the deck.

3. Mounts or platform not shimmed or supported properly to provide equal load at each Load Cell.

Fix: On platform applications, use a large screw driver or pry bar to pry up on the corners of the deck. If one of the corners has noticeable less resistance, the deck may require shimming.

On feed bin applications, rock the bin back and forth, checking the mounts for any movement or play. Insure that each mount has equal pressure and is secured to the slab.

4. Defective Load Cell

Fix: If you suspect that you have a defective Load Cell, check it per the instructions later in this manual (page 60).

5. Load Cell upside-down. If a Load Cell is installed upside-down, that Load Cell would read a negative weight.

Fix: Visually check each Load Cell for proper orientation. There should be a decal located on top of each Load Cell.

The Load Cells are manufactured such that the cable exits the same side of each Load Cell. Decal are also placed on the same side of each Load Cell.

6. Indicator will not balance (Zero).

Fix: Observe the display and watch for the “ZERO” indication to appear for two seconds after performing a balance to verify that the Indicator has balanced.

7. Bad Power Supply.

Fix: The Indicator will not balance if you have a low power supply (less than 10.5 volts loaded). “LO BAT” should be displayed by the Indicator.

Disconnect the J-Box and check if the Indicator will balance. If the Indicator will not balance, the Indicator is defective.

8. If the Power Supply is confirmed to be O.K., consider the following:

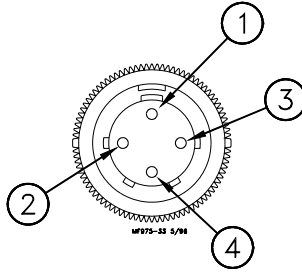
Testing the Indicator using a simulator (if available).

Inspect the Junction Box wiring (see the diagrams on pages 27 & 28).

Remove the Load Cells and test the Junction Box.

Test Load Cells.

Load Cell Connections:



Key	Description
1	Red Wire: +Excitation
2	Green Wire: -Signal
3	White Wire: +Signal
4	Black Wire: -Excitation and Shield

Inspect Junction Box Wiring

1. Connect the Junction Box to the Indicator.
2. Open the Junction Box Cover and check wiring for the following:
 - a. Wires connected to the proper connection point by color code.
 - b. Terminal blocks are clamped onto metal lead not insulation.
 - c. Connections are tight.
3. Check for water or condensation in the Junction Box. If moisture is present, dry the entire box and printed circuit board thoroughly with a hair dryer. Note: If properly wired, there are no hazardous voltages are present in the Junction Box.

Test the Junction Box

Inspect the Junction Box, as specified above, before testing the Junction Box. Test the Indicator and Junction Box using a simulator.

- a. Disconnect all Load Cell wires from Junction Box.
- b. If the failure mode does not change and the Indicator checked out “O.K.” earlier, the Junction Box is probably defective.
- c. If the display stops flashing and stabilizes at a weight, the Junction Box is “O.K.”

Test the Load Cells

When you are confident the Junction Box and Indicator are working properly, test the Load Cells.

1. Disconnect all Load Cells from the Junction Box.
2. Disconnect the Junction Box from the Indicator.
3. Balance the Indicator.
4. Reconnect the Junction Box. The Indicator should still read close to zero. It should be a steady reading.
5. Connect one Load Cell at a time to any Junction Box Terminal. Be sure the connections are tight and connected to the proper location by color code.
6. Observe a positive weight change after each Load Cell is connected. Record the reading of each Load Cell.

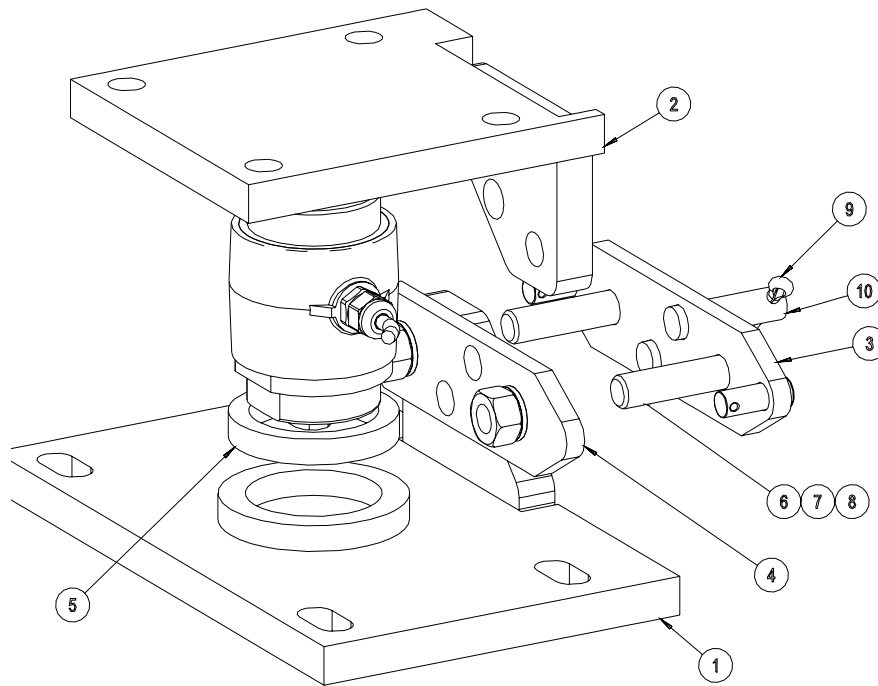
There is a problem with any Load Cell that cause the following:

- a). Indicator flashes “+RANGE”,
- b). Indicators displays a negative weight (check for upside down Load Cell),

- c). Indicator is unstable.
7. Stand over (or hang a weight) each Load Cell and observe increase in weight readings on the Indicator.
Note: The display weight will be heavy.
 8. Disconnect all Load Cells and repeat step “5” and “6” for each Load Cell.
 9. After all Load Cells are checked, compare readings. If one Load Cell is substantially different than the others, it is probably defective.

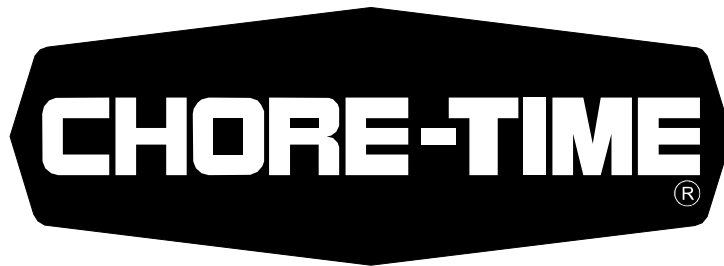
Note: Be sure to compare ALL the Load Cells to insure there are not two defective Load Cells.

Replacing a CT Load Cell



Key	Description
1	WELDMENT CT LOWER
2	WELDMENT CT UPPER
3	WELD-PLATE CT MOUNT
4	PLATE CT MOUNT
5	RING SEAL
6	SCREW HHCS
7	NUT M16
8	LOCK WASHER
9	COTTER PIN
10	PIN CT MOUNT
11	
12	

1. Disconnect load cell from junction box and detach cable from frame.
2. Remove cotter key (item 5) from stabilizer safety pins (item 6) and remove stabilizer pins.
3. Using a hydraulic jack, lift the corner of the bin high enough to remove load cell (item 1).
4. Check sealing ring (item 2) and pads (item 7) to see that they are in good repair. Replace if necessary.
5. Lower corner of bin and reassemble mount.
Important Note: Side bar (item 8) is threaded to receive bolts (item 4). It is important that bolts (item 4) not be tightened all the way. Leave 1/8" clearance for side bars (items 3 and 8) to move freely.
6. Route cell cable to junction box and connect leads.



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Contact your nearby Chore-Time distributor or representative for additional parts and information.

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