



**Chore-Tronics®**

# Model 32/40 2nd I/O Board Replacement (Retrofit) Instruction

**Caution, Warning and Danger Decals** have been placed on the equipment to warn of potentially dangerous situations. Care should be taken to keep this information intact and easy to read at all times. Replace missing or damaged safety decals immediately.



## **DANGER: Electrical Hazard**

Disconnect electrical power before inspecting or servicing equipment unless maintenance instructions specifically state otherwise. Ground all electrical equipment for safety. All electrical wiring must be done by a qualified electrician in accordance with local and national electric codes. Ground all non-current carrying metal parts to guard against electrical shock. With the exception of motor overload protection, electrical disconnects and over current protection are not supplied with the equipment.

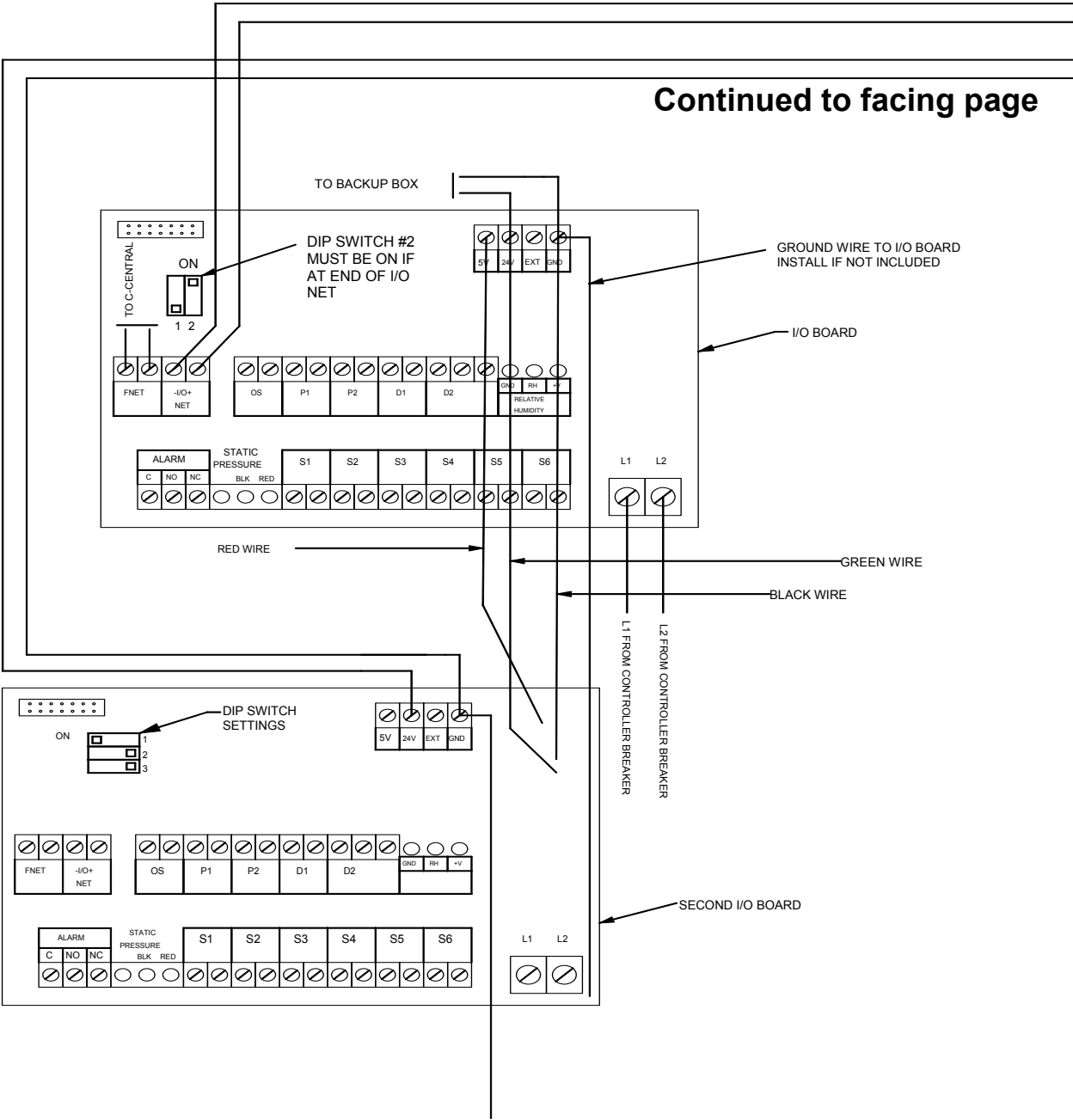
CTB Inc.

P.O. Box 2000 • Milford, Indiana 46542-2000 • U.S.A.

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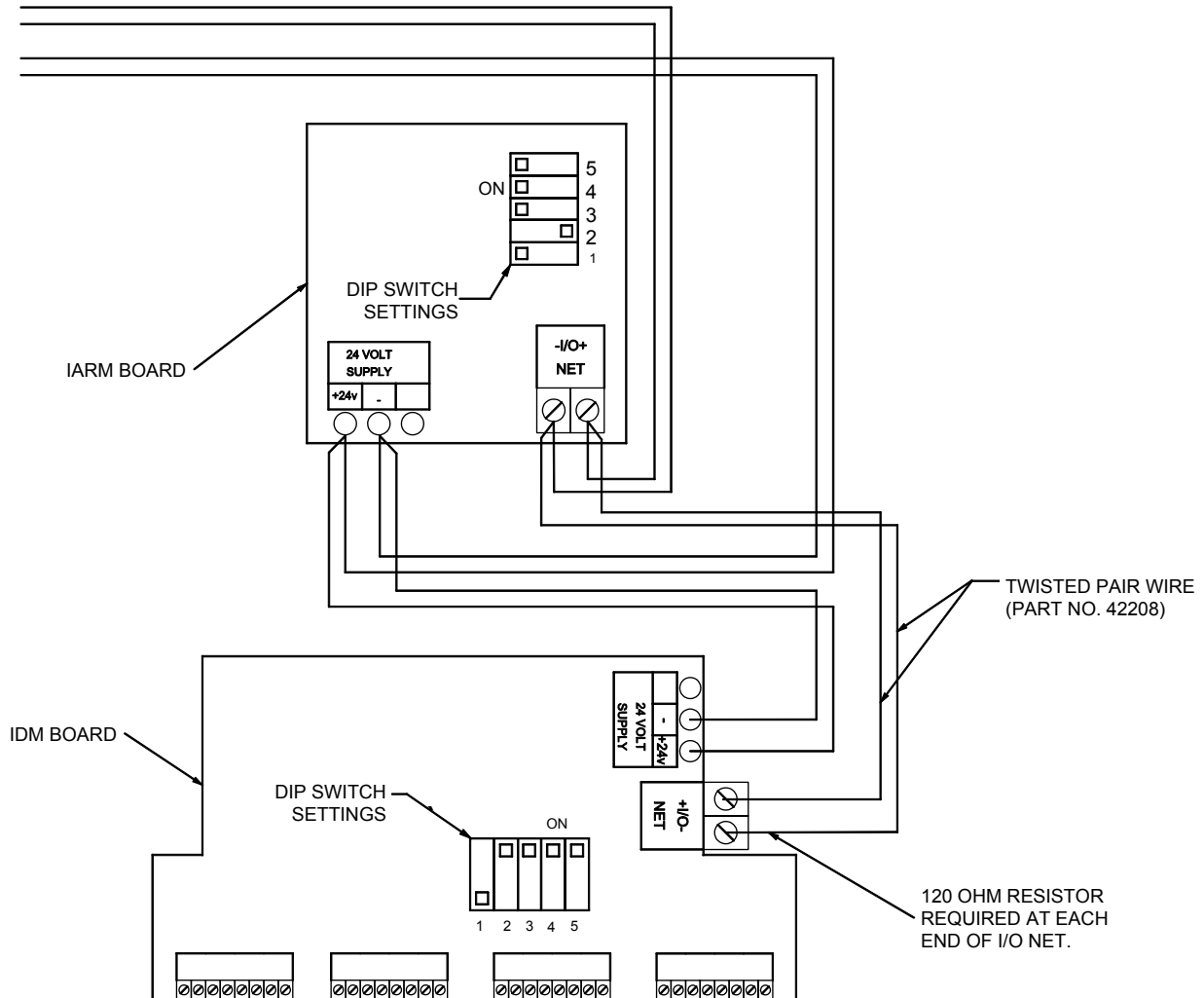
Email: [ctb@ctbinc.com](mailto:ctb@ctbinc.com) • Internet: <http://www.ctbinc.com>

Model 32 & Model 40 Optional Boards Wiring (Page 1)

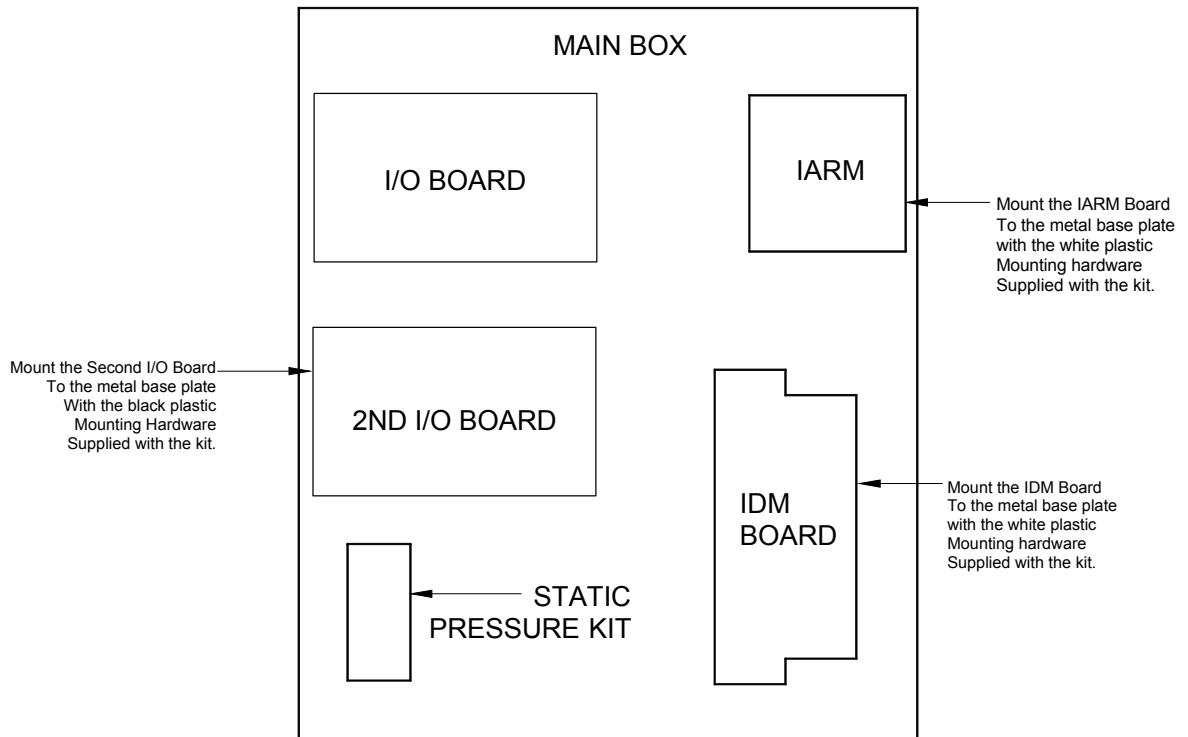


## Model 32 & Model 40 Optional Boards (Page 2)

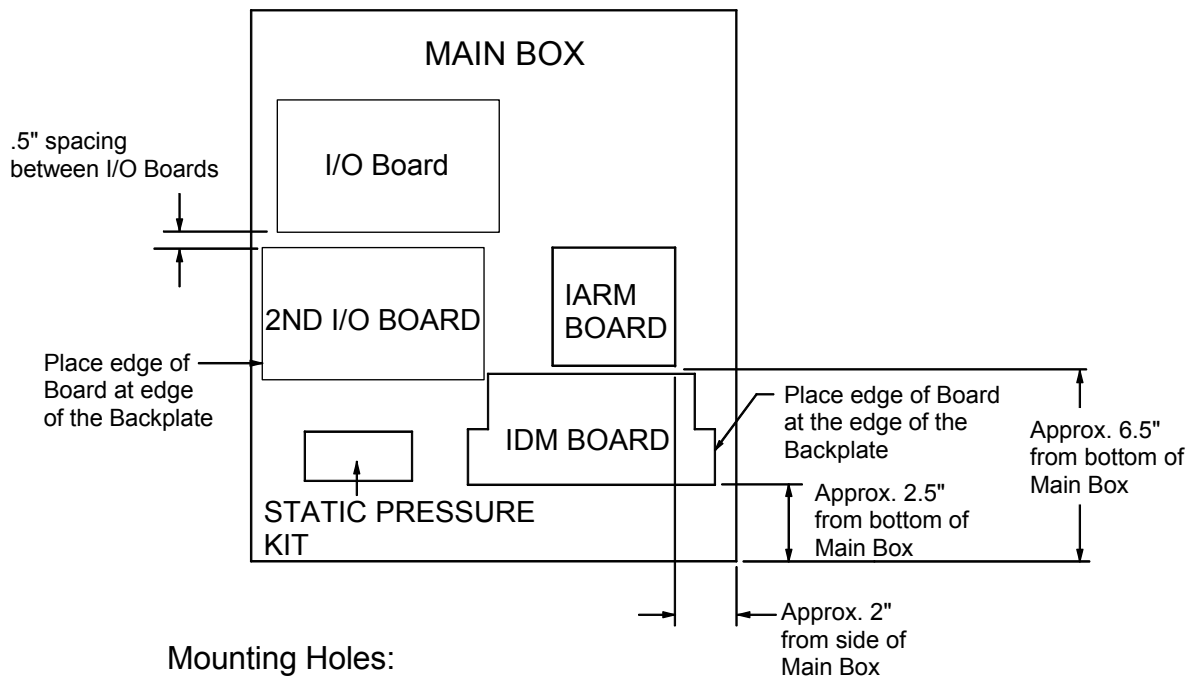
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## Model 32/40 2nd I/O, IDM and IARM Board Placement (New)



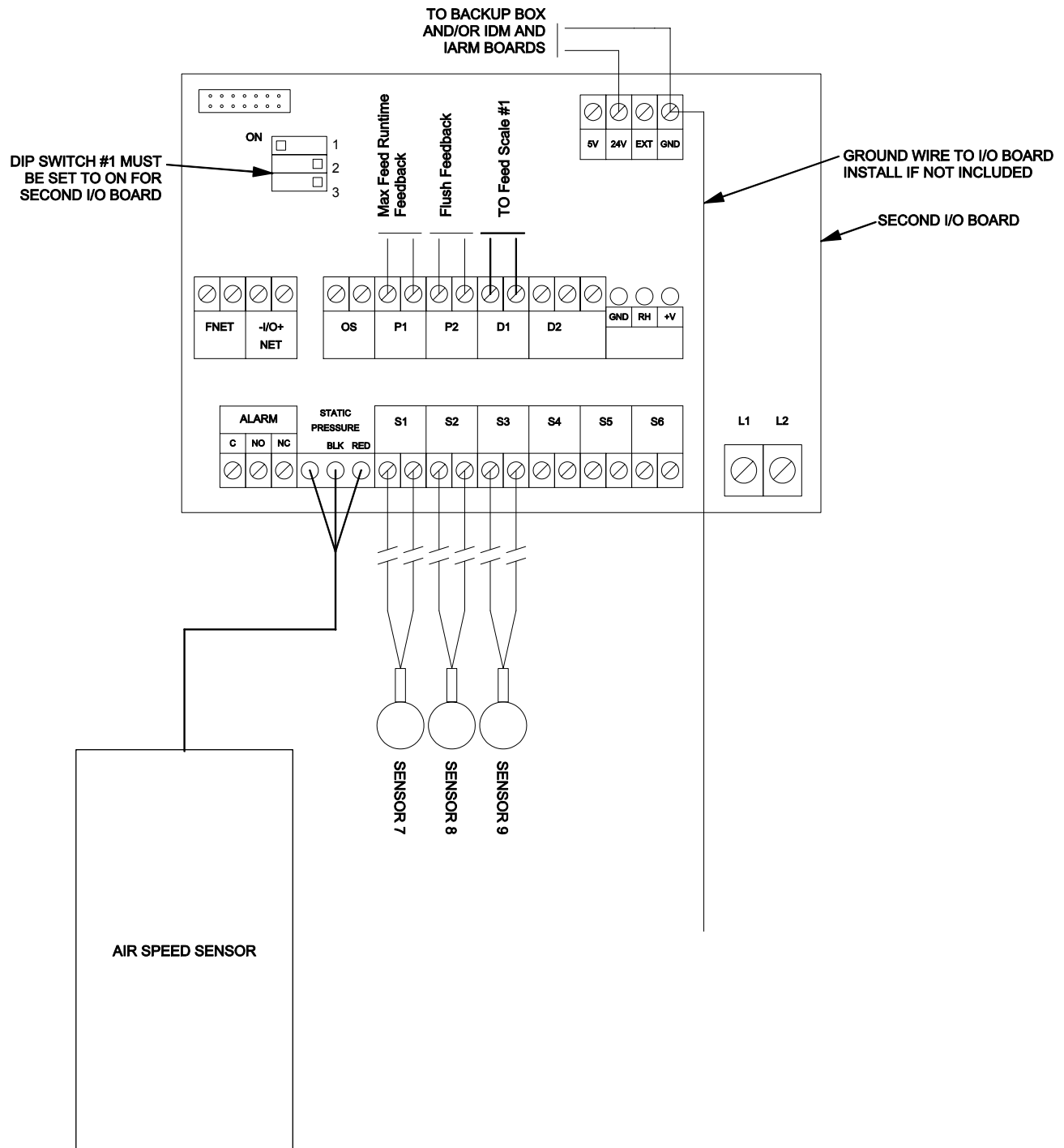
## Model 32/40 2nd I/O, IDM and IARM Board Placement (Retrofit)



### Mounting Holes:

Second I/O: Drill 6-1/4" Holes  
 IARM Board: Drill 6-3/16" Holes  
 IDM Board: Drill 7-3/16" Holes

## Model 32 & Model 40 Second I/O Board Wiring



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