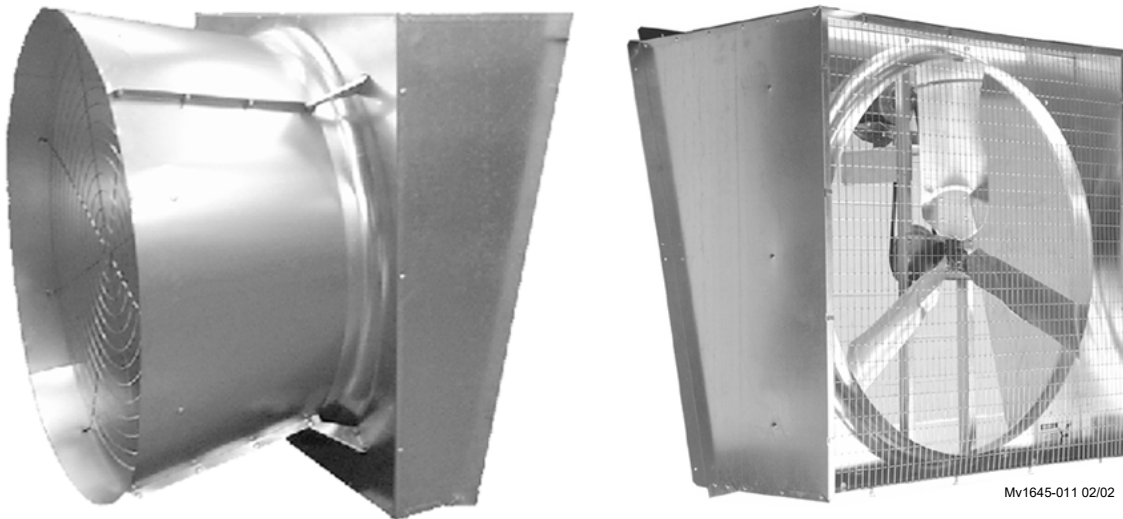


# **VANGUARD Series 36" Belt Drive Fans**

## **Installation & Operator's Instruction Manual**



Mv1645-011 02/02

## Chore-Time Warranty

Chore Time Group, a division of CTB, Inc. ("Chore-Time") warrants new Fans manufactured by Chore-Time to be free from defects in material or workmanship under normal usage and conditions, for One (1) year from the date of installation by the original purchaser ("Warranty"). If such a defect is determined by Chore-Time to exist within the applicable period, Chore-Time will, at its option, (a) repair the Product or Component Part free of charge, F.O.B. the factory of manufacture or (b) replace the Product or Component Part free of charge, F.O.B. the factory of manufacture. This Warranty is not transferable, and applies only to the original purchaser of the Product.

### CONDITIONS AND LIMITATIONS

THIS WARRANTY CONSTITUTES CHORE-TIME'S ENTIRE AND SOLE WARRANTY AND CHORE-TIME EXPRESSLY DISCLAIMS ANY AND ALL OTHER WARRANTIES, INCLUDING, BUT NOT LIMITED TO, EXPRESS AND IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, WARRANTIES AS TO MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSES. CHORE-TIME shall not be liable for any direct, indirect, incidental, consequential or special damages which any purchaser may suffer or claim to suffer as a result of any defect in the Product. Consequential or Special Damages as used herein include, but are not limited to, lost or damaged products or goods, costs of transportation, lost sales, lost orders, lost income, increased overhead, labor and incidental costs, and operational inefficiencies. *Some jurisdictions prohibit limitations on implied warranties and/or the exclusion or limitation of such damages, so these limitations and exclusions may not apply to you. This warranty gives the original purchaser specific legal rights. You may also have other rights based upon your specific jurisdiction.*

Compliance with federal, state and local rules which apply to the location, installation and use of the Product are the responsibility of the original purchaser, and CHORE-TIME shall not be liable for any damages which may result from non-compliance with such rules.

The following circumstances shall render this Warranty void:

- Modifications made to the Product not specifically delineated in the Product manual.
- Product not installed and/or operated in accordance with the instructions published by the CHORE-TIME.
- All components of the Product are not original equipment supplied by CHORE-TIME.
- Product was not purchased from and/or installed by a CHORE-TIME authorized distributor or certified representative.
- Product experienced malfunction or failure resulting from misuse, abuse, mismanagement, negligence, alteration, accident, or lack of proper maintenance, or from lightning strikes, electrical power surges or interruption of electricity.
- Product experienced corrosion, material deterioration and/or equipment malfunction caused by or consistent with the application of chemicals, minerals, sediments or other foreign elements.
- Product was used for any purpose other than for the care of poultry and livestock.
- 

The Warranty may only be modified in writing by an officer of CHORE-TIME. CHORE-TIME shall have no obligation or responsibility for any representations or warranties made by or on behalf of any distributor, dealer, agent or certified representative.

Effective: **April 2018**

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The Chore-Time 36" Vanguard Series fans are designed to be used as exhaust and/or circulation fans. The Fans are shipped assembled. Using this equipment for any other purpose or in a way not within the operating recommendations specified in this manual will void the warranty and may cause personal injury.

This manual is designed to provide comprehensive planning, installation, safety, operation, and parts listing information. The Table of Contents provides a convenient overview of the information in this manual. The Table of Contents also specifies which pages contain information for the sales personnel, installer, and consumer (end user).

## Distributor and Installer Information

Please fill in the following information about your Product.  
Keep this manual in a clean, dry place for future reference.

**Distributor's Name** \_\_\_\_\_

**Distributor's Address** \_\_\_\_\_

**Distributor's Phone** \_\_\_\_\_ **Date of Purchase** \_\_\_\_\_

**Installer's Name** \_\_\_\_\_

**Installer's Address** \_\_\_\_\_

**Installer's Phone** \_\_\_\_\_ **Date of Installation** \_\_\_\_\_

**System Specifications** \_\_\_\_\_

\_\_\_\_\_

## About This Manual

The intent of this manual is to help you in two ways. One is to follow step-by-step in the order of assembly of your product. The other way is for easy reference if you have questions in a particular area.

**Important !** Read **ALL** instructions carefully before starting construction.

**Important !** Pay particular attention to all **SAFETY** information.

- *Metric measurements are shown in millimeters and in brackets, unless otherwise specified. " " equals inches and " ' " equals feet in English measurements.*

*Examples:*

*1" [25.4]*

*4' [1 219]*

- Optional equipment contains necessary instructions for assembly or operation.
- Major changes from the last printing will be listed on the back cover.
- This Planning Symbol is used in areas where planning needs to take place before construction continues.
- Very small numbers near an illustration (*i.e.*, 1257-48) are identification of the graphic, not a part number.



## Safety Information

**Caution, Warning and Danger Decals** have been placed on the equipment to warn of potentially dangerous situations. Care should be taken to keep this information intact and easy to read at all times. Replace missing or damaged safety decals immediately.

Using the equipment for purposes other than specified in this manual may cause personal injury and/or damage to the equipment.



### Safety–Alert Symbol

**This is a safety–alert symbol.** When you see this symbol on your equipment, be alert to the potential for personal injury. This equipment is designed to be installed and operated as safely as possible...however, hazards do exist.

### Understanding Signal Words

**Signal words** are used in conjunction with the safety–alert symbol to identify the severity of the warning.



**DANGER** indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



**WARNING** indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



**CAUTION** indicates a hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

## Follow Safety Instructions

Carefully read all safety messages in this manual and on your equipment safety signs. Follow recommended precautions and safe operating practices.

Keep safety signs in good condition. Replace missing or damaged safety signs.

## Decal Descriptions

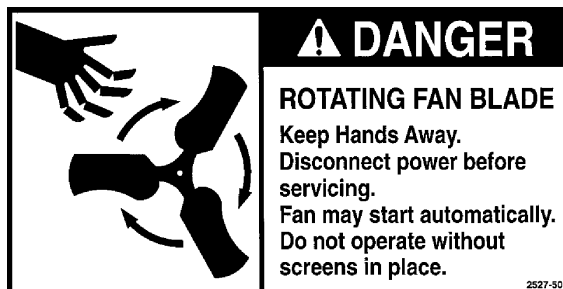


Figure 1. Danger Decal Part Number 2527-50

## DANGER: Rotating Fan Blade (Part Number 2527-50)

- This Decal is placed on both sides of the shroud.
- Keep hands away.
- Disconnect power before servicing.
- The Fan may start automatically.
- **Do not operate the Fan without the screens in place.**

Disregard to the above mentioned **DANGER** will cause serious injury including death.

## Decal Placement

This diagram shows the proper location of the safety decal “**DANGER—ROTATING FAN BLADE**” as shipped from the factory.

- Keep all Safety Signs and decals in good condition.
- Replace damaged or missing decals.
- Make sure the decals may be seen at all times.

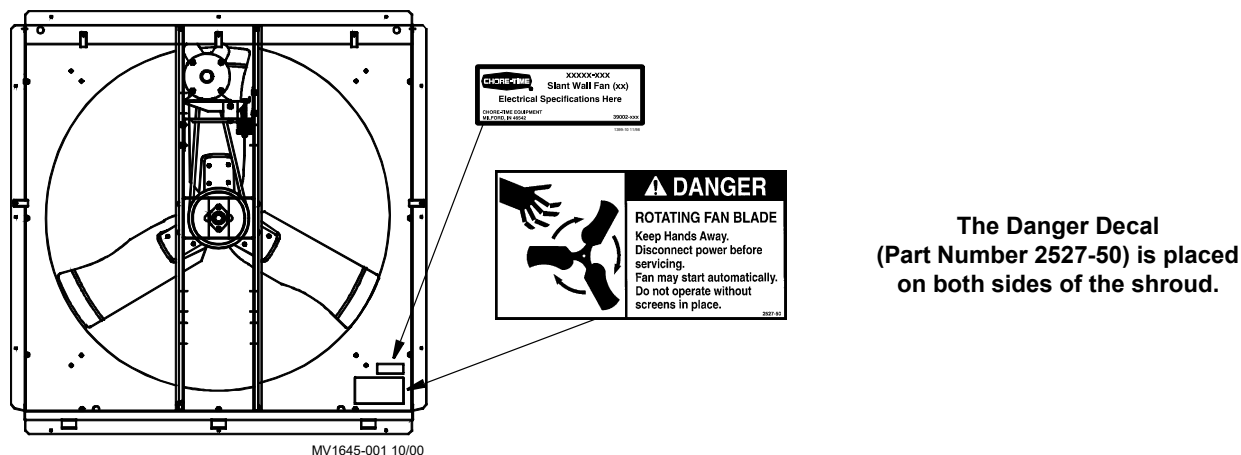


Figure 2. Decal Placement

## Technical Information

Motor choices and specifications are provided in the Parts List section of this manual. See **Page 16** Fan Motor specifications.

**Important!** Chore-Time Equipment strongly recommends that a good alarm system should be installed in confinement buildings to warn of power failure and high temperature.

Chore-Time Equipment also recommends that an alternate power source be available for confinement buildings in case of power failure.

**Wiring:** See wiring diagram on Motor for Motor Electrical Specifications. Chore-Time Equipment recommends that you follow local, state and national electric codes for wiring.

### Tools Required

- Regular Screwdriver
- Hammer
- 1/2" Open End Wrench or Socket Wrench with 1/2" Socket
- Wire Cutters & Strippers
- Adequate Size & Quantity of Electrical Wire
- 5/16" Hex Key Wrench
- 5/16" Open End Wrench or a 12 Point 3/8" Socket and Ratchet

## Fan Installation

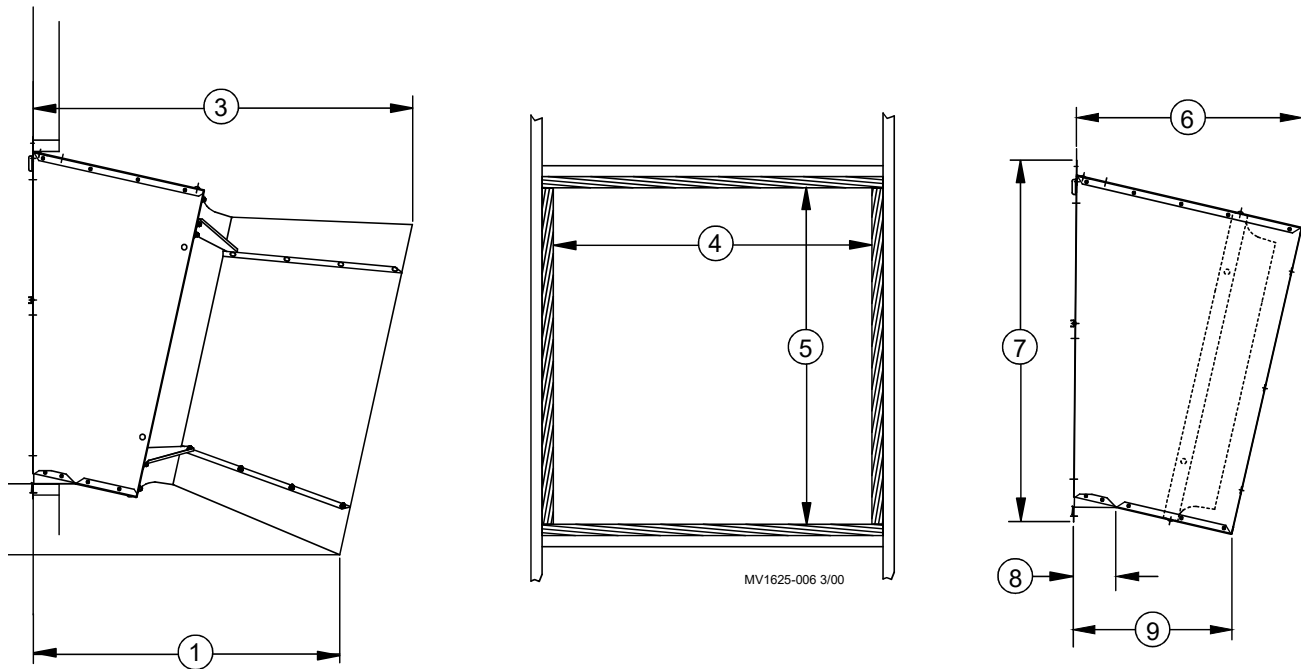
**Important!** The 36" Cone and Slant Wall Fan must be installed in a wall. The Box and Panel Fan may be installed in a wall or suspended from the ceiling. (No Hardware supplied to complete these tasks)

Build Fan framing out of 2" [50 mm] lumber (not supplied). The required rough opening is provided in the table below. Allow a minimum 4" spacing between framed openings for adjacent Cone Fan. Allowing a 4" spacing will provide clearance for the mounting flange. The Slant Wall and Box Fans can be mounted closer together, but do not overlap flanges.

Insert the Fan Assembly in the framed opening in the wall.

Center the Fan Assembly in the framed opening, left to right. Allow the Fan Housing to set on the bottom of the framed opening.

Secure the Fan Assembly to the framed opening, using the included 1/4" x 1-3/4" Lag Screws starting with the center holes in each panel. The end holes will also be used for attaching the Corner Flange Angles.



| Item | Description           | S/W & Cone Dimension | Box Fan Dimension |
|------|-----------------------|----------------------|-------------------|
| 1    | Bottom Length         | 41-3/8"              | Not Applicable    |
| 2    | Vertical Dim. of Cone | 9-1/2"               | Not Applicable    |
| 3    | Top Depth             | 51-1/8"              | Not Applicable    |
| 4    | Rough Opening Width   | 43"                  | 42-1/4"           |
| 5    | Rough Opening Height  | 45"                  | 42-1/4"           |
| 6    | Top Depth             | 30-7/16"             | 21"               |
| 7    | Height                | 48-3/8"              | Not Applicable    |
| 8    | Slant Dim.            | 5-3/4"               | Not Applicable    |
| 9    | Bottom Depth          | 21-5/16"             | 21"               |

Figure 3. Fan Framing Dimensions

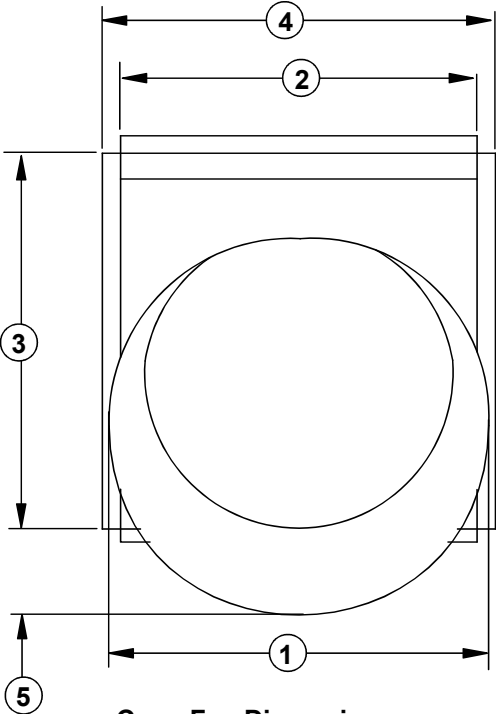


Fan Dimensions

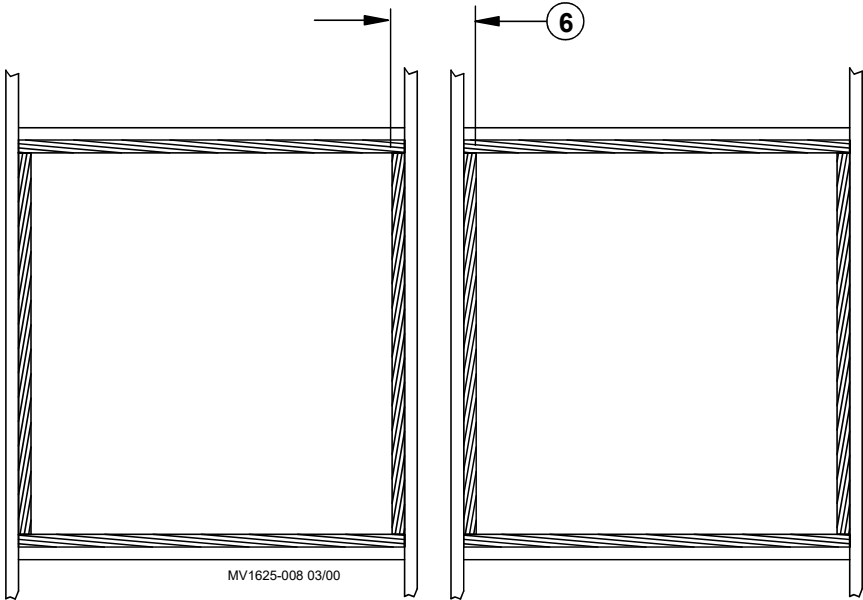


Planning the layout of the spacing between Cone Fans is very important. **SPACING TOO CLOSE TOGETHER WILL CAUSE DISTORTION** due to interference with the cones; thus, not allowing the fan to deliver optimum performance.

**Allow a minimum 4" spacing between framed openings for adjacent Cone Fans.**



Cone Fan Dimensions  
(item 5, is for Cone Fans Only)



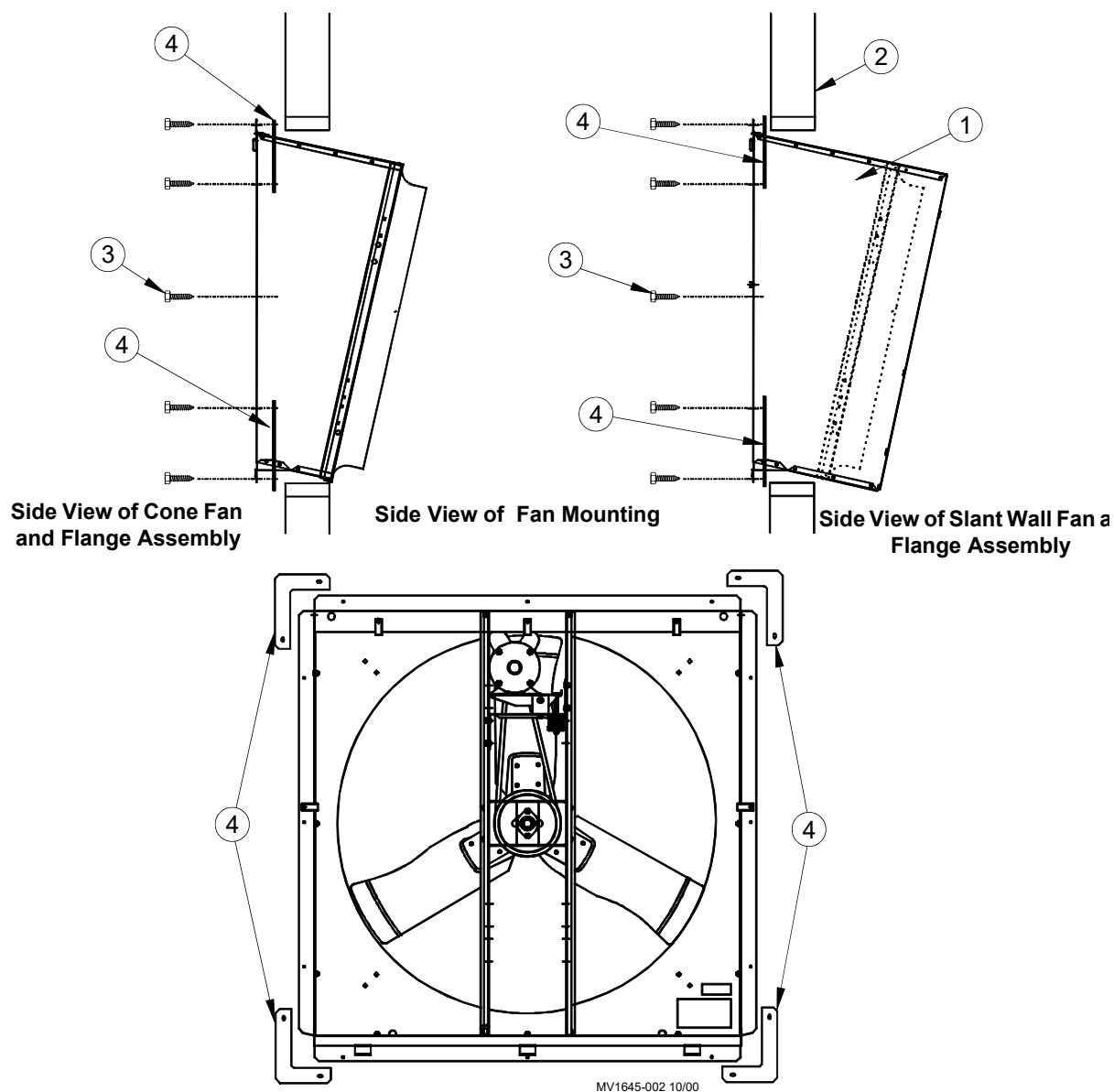
Spacing between framed openings 4"

| Table 2.<br>Fan Dimensions |                   |                      |                       |                    |                      |   |
|----------------------------|-------------------|----------------------|-----------------------|--------------------|----------------------|---|
| 36" BD Fans                | 1                 | 2                    | 3                     | 4                  | 5                    | 6   |
|                            | 45"<br>[114.3 cm] | 42.5"<br>[107.95 cm] | 44.375"<br>[112.7 cm] | 46"<br>[116.84 cm] | 10.156"<br>[25.8 cm] | 4" Min. Spacing<br>[10.16 cm]<br>Critical for Cone Fans |

Figure 4. Slant Wall/Cone Fan spacing between framed openings.

## Fan Assembly

Assemble the Corner Flange Angles in each corner of the Fan, by sliding the Corner Flange Angle under all edges of Flange Corners, secure with lag screws. The Slant Wall and Cone Fans are mounted the same way, as shown.



**Figure 5. Corner Flange Angle Assembly**

The Flange Angles are to be placed between the building and the Fan Flange

| Item | Description           |
|------|-----------------------|
| 1    | Fan Assembly          |
| 2    | Side Wall of Building |
| 3    | 1/4"x1-3/4" Lag Screw |
| 4    | Corner Flange Angles  |

Cone Assembly

The Cone must be assembled and installed in the field.

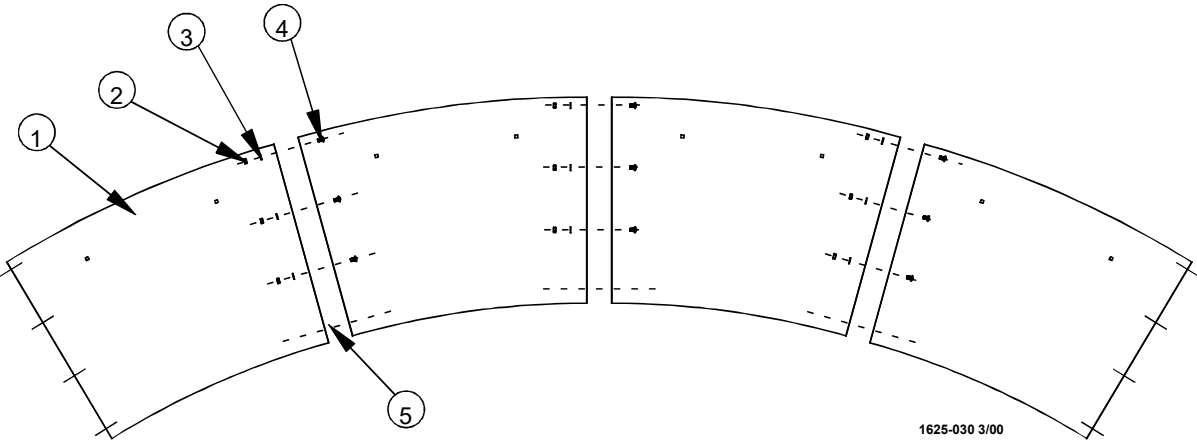
**Important! The Fan must be installed in the wall before installing the Cone to the Fan.**

Lay the Cone Panels, with the flanges up, on a flat surface, as shown in **Figure 6**.

**Important! Do not fully tighten the hardware.**

**Loosely**, fasten the Side Panels together with (3) 5/16-18 x 5/8" carriage bolts, (3) 3/8" lock washers, and (3) 5/16"-18 hex nuts per joint. Only install hardware at the locations shown in **Figure 6**.

Set the Cone Side Panels up and align the ends to create the cone shaped housing. **Loosely**, secure the ends similar to the other joints.



| Cone Assembly |                               |              |
|---------------|-------------------------------|--------------|
| Item          | Description                   | Part Numbers |
| 1             | Cone Panel                    | 37804        |
| 2             | 5/16-18" Hex Nut              | 2145         |
| 3             | 3/8" Lock Washer              | 5747         |
| 4             | 5/16-18 x 5/8" Carriage Bolt  | 8282         |
| 5             | Do not install Hardware here. |              |

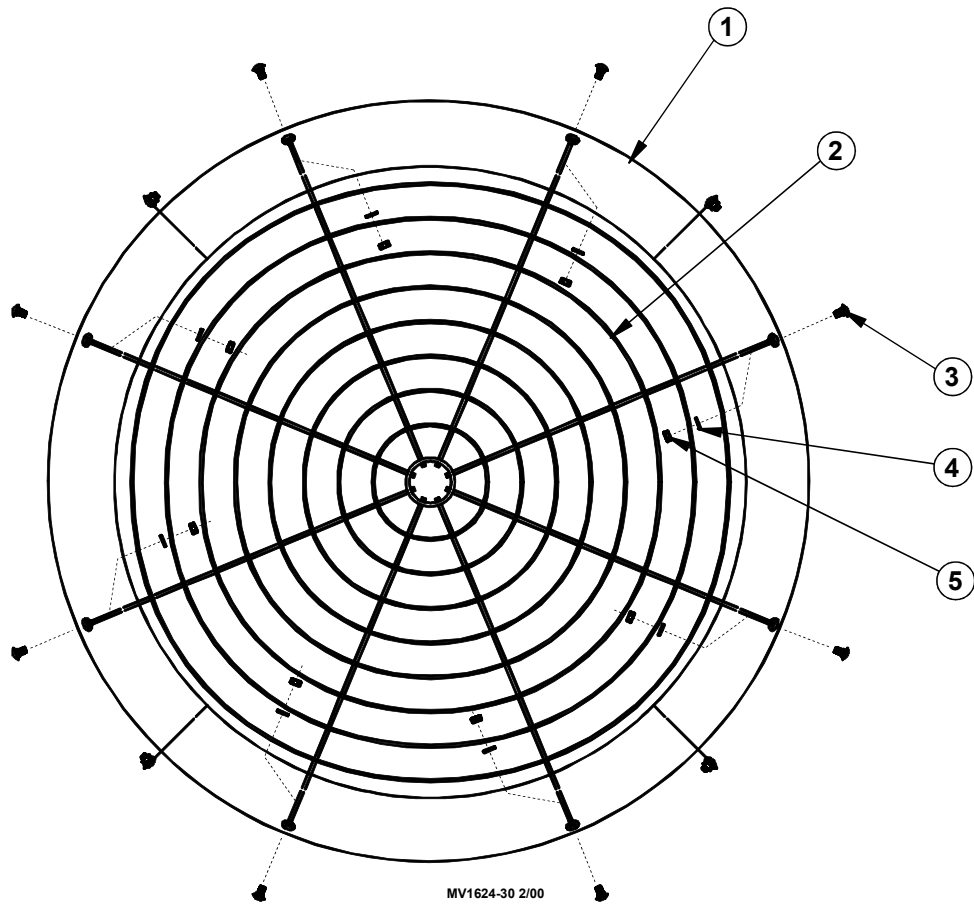
Figure 6. Cone Assembly (Top View)

Grill Installation

**Notice:** Position the Grill in the larger end of the Cone Assembly.

Secure the Grill in place using the 5/16"-18 carriage bolts, 3/8" lock washers, and 5/16"-18 hex nuts. See Figure 7.

This will help maintain the shape of the Cone Assembly while it is being secured to the Fan Shroud.



| Grill Installation |                              |              |
|--------------------|------------------------------|--------------|
| Item               | Description                  | Part Numbers |
| 1                  | 36" Fan Cone Panel           | 37804        |
| 2                  | Grill                        | 37629        |
| 3                  | 5/16-18" Hex Nut             | 2145         |
| 4                  | 3/8" Lock Washer             | 5747         |
| 5                  | 5/16-18 x 5/8" Carriage Bolt | 8282         |

Figure 7. Grill Installation Diagram

## Cone Installation

**Note:** The flanges should be on the outside of the Cone. Secure each Cone Hanger Bracket to the Fan Shroud, using 5/16"-18 carriage bolts, 3/8" lock washers, and 5/16"-18 hex nuts. See **Figure 8**.

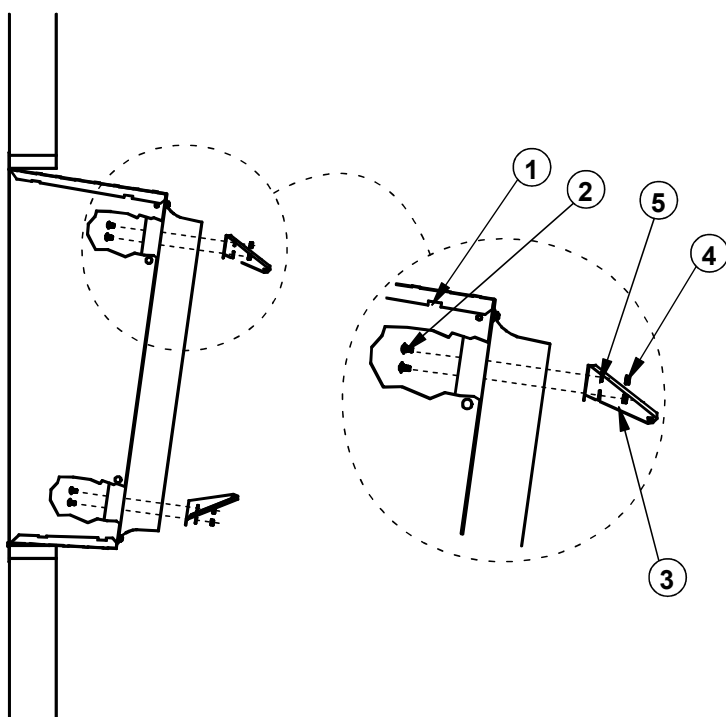


**With the help of an assistant, lift the Cone Assembly to the Fan Shroud.**

Slide the smaller end of the Cone Assembly over the Fan Shroud. Rotate the Cone Assembly to align the Panel Joints with the Cone Hanger Brackets.

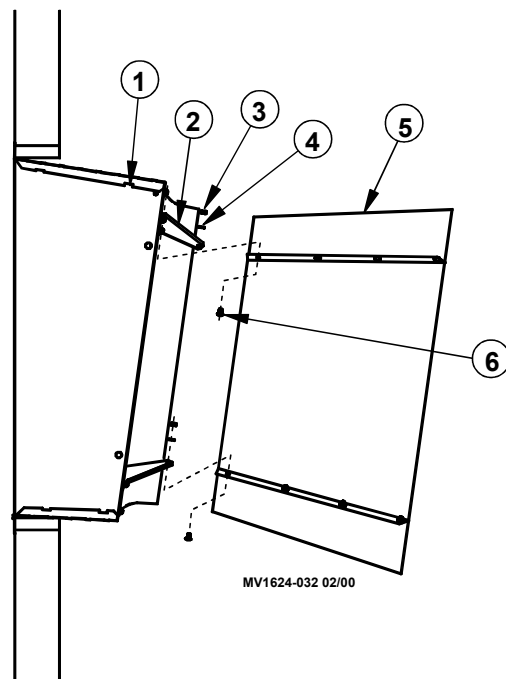
Secure the Cone Assembly to the Cone Hanger Brackets using (1) 5/16"-18 carriage bolt, 3/8" lock washer, and 5/16"-18 hex nut. See **Figure 8 and 9**.

Tighten all the hardware after the cone assembly is secure and in place.



| Hanger Bracket Installation |                              |             |
|-----------------------------|------------------------------|-------------|
| Item                        | Description                  | Part Number |
| 1                           | Fan Assembly                 | 46130-36XX  |
| 2                           | 5/16-18 x 5/8" Carriage Bolt | 8282        |
| 3                           | Cone Hanger Bracket          | 37806       |
| 4                           | 5/16-18" Hex Nut             | 2145        |
| 5                           | 3/8" Lock Washer             | 5747        |

**Figure 8. Hanger Bracket Installation (Side View)**



| Cone Assembly |                              |             |
|---------------|------------------------------|-------------|
| Item          | Description                  | Part Number |
| 1             | Fan Assembly                 | 46130-36XX  |
| 2             | Cone Hanger Bracket          | 37806       |
| 3             | 5/16-18" Hex Nut             | 2145        |
| 4             | 3/8" Lock Washer             | 5747        |
| 5             | 36" Fan Cone Kit             | 37935       |
| 6             | 5/16-18 x 5/8" Carriage Bolt | 8282        |

**Figure 9. Cone Installation (Side View).**

## Belt Installation & Alignment/ Spring Tension

### Removing Wire Ties

1. Remove the Wire Ties holding the Motor and Driven Sheave in place. (See Figure 10).

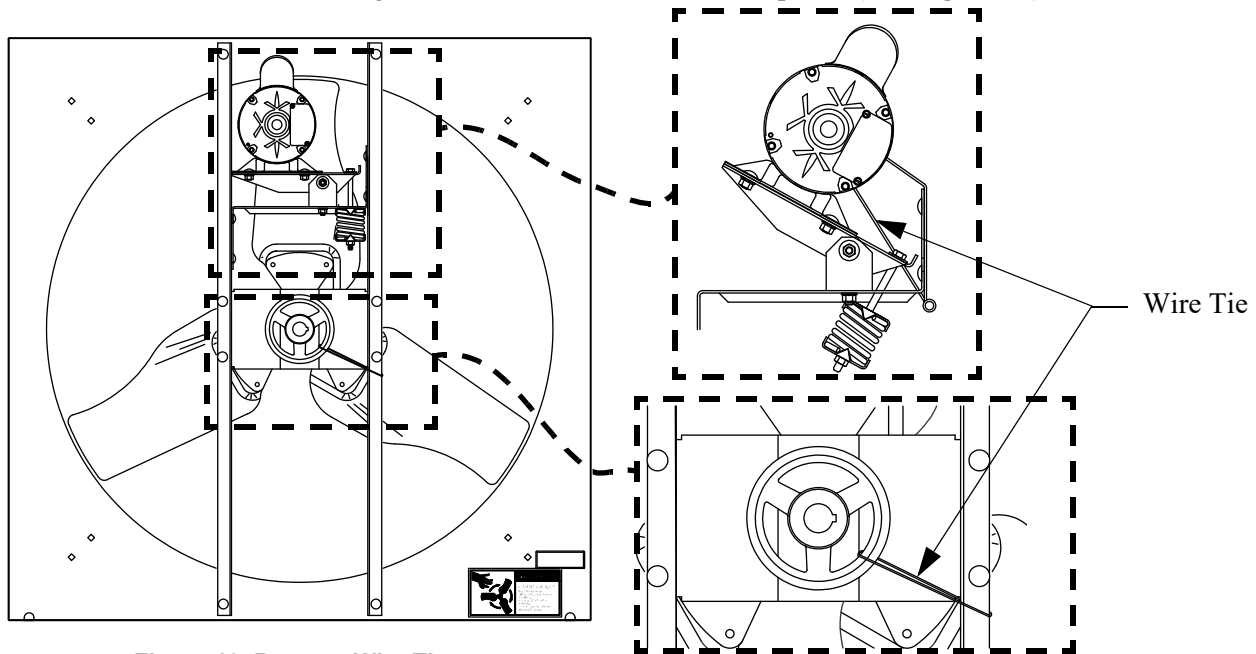


Figure 10. Remove Wire Ties

### Belt Installation/Alignment

See Figure below for Belt Alignment. Adjust the tension to insure the best installation and Fan life.

1. Install the Belt as shown.
2. Belt must be vertical to obtain maximum belt life.
3. Measure from the Post to the belt as shown to make sure that there is equal distance. Lay a straight edge across the posts to get the measurement if necessary. (See Figure 11)
4. Tighten the 5-16-18 x 5.5" Bolt (Item 1, Figure 11) until the measurement from the end of the Bolt to the Bottom Spring Cap (Item 3) is .63" [16 mm] as shown in Figure 11.

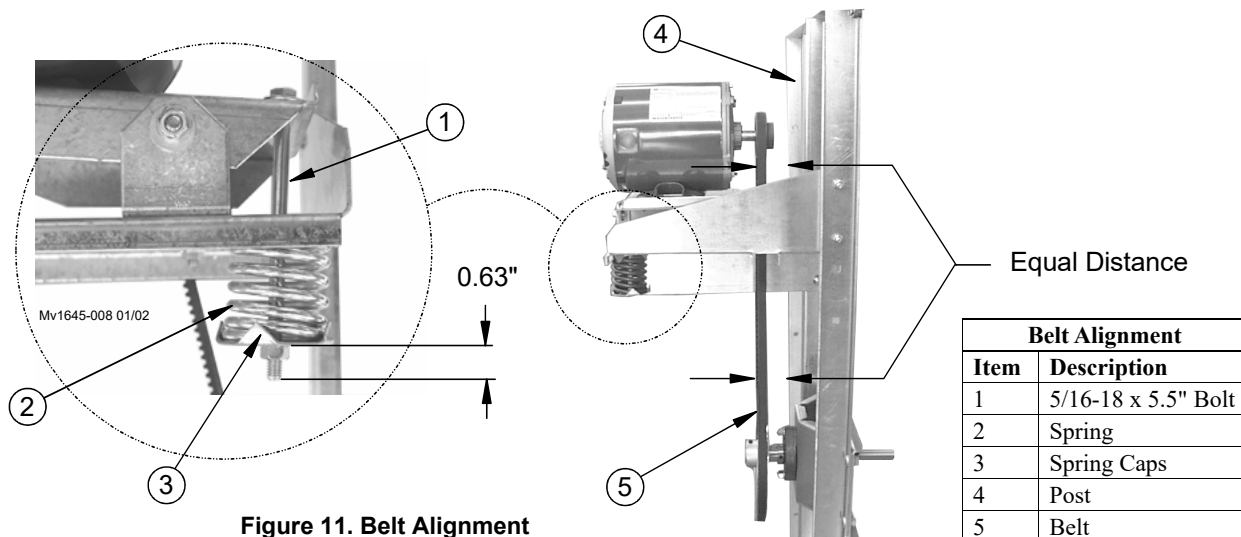


Figure 11. Belt Alignment

| Belt Alignment |                     |
|----------------|---------------------|
| Item           | Description         |
| 1              | 5/16-18 x 5.5" Bolt |
| 2              | Spring              |
| 3              | Spring Caps         |
| 4              | Post                |
| 5              | Belt                |

# Shutter Installation and Part Numbers

**Plastic and Aluminum Shutters are available.**

The Bottom Panel is designed with 2 tabs to hold either Shutter. **Shown in Figure 12.** Slide the bottom of the Shutter into position in the Bottom Panel Slots, lean the Shutter back and lock it in place by rotating the Shutter Clips. Check the Shutter for proper operation—the shutter must be able to open and close freely without obstructions.

**Note:** For both the Aluminum or Plastic Shutter, route the motor cord through the Knock-outs.

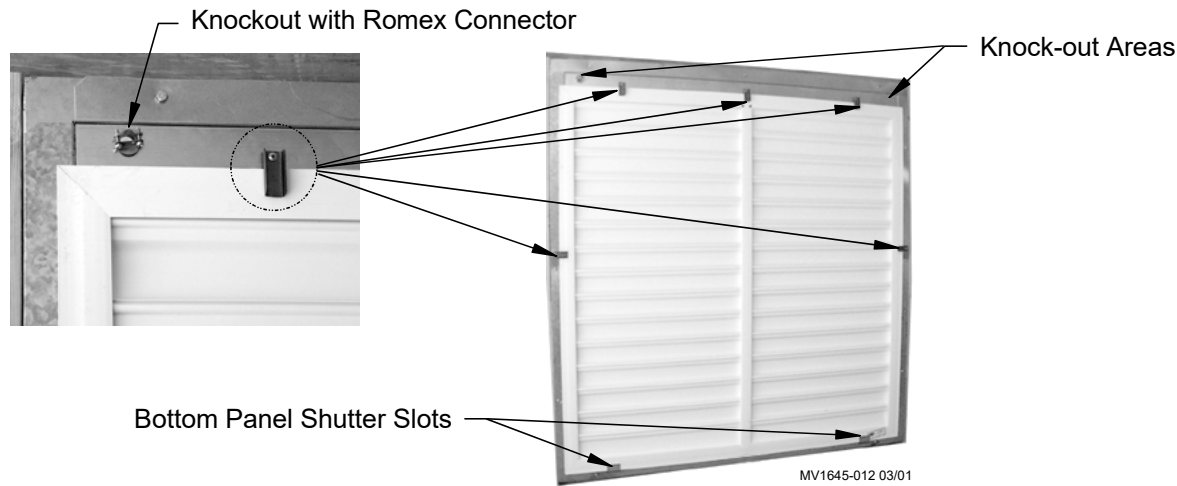
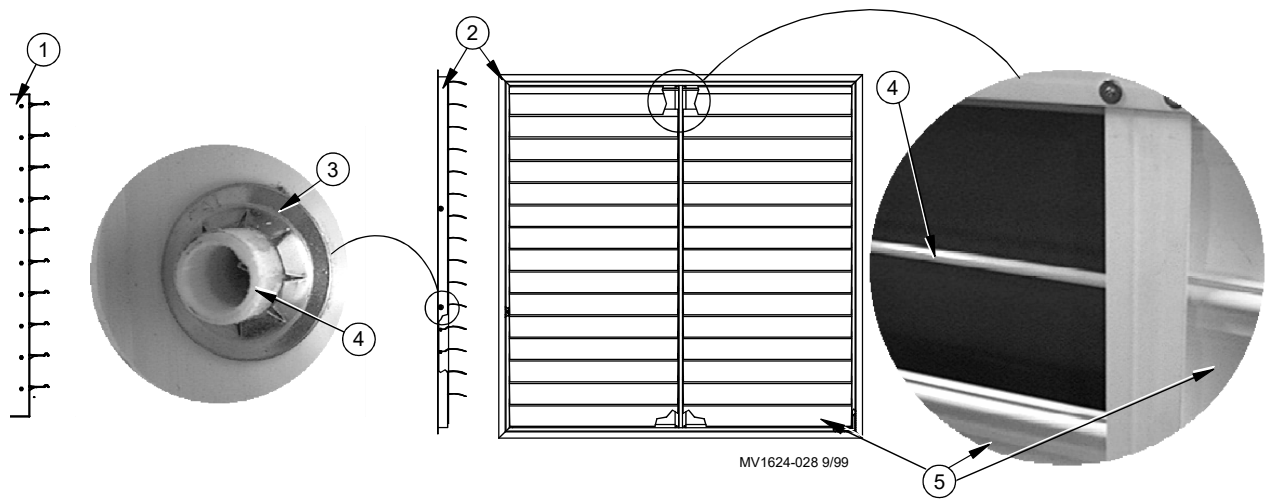


Figure 12. Shutter Placement Assembly



| Item | Description                     | Part No. |
|------|---------------------------------|----------|
| 1    | Shutter Aluminum (complete)     | 38259    |
| 2    | Plastic Shutter (complete)      | 38027    |
|      | Gray Plastic Shutter (complete) | 46972    |
|      | Gray Shutter Louver             | 46715-2  |
| 3    | Push Nut 1/4"                   | 38032    |
| 4    | Shutter Rod Pivot               | 38702-2  |
| 5    | Shutter Louver                  | 38038-2  |

Figure 13. Plastic Shutter Parts

# Motor Specifications

| Table 3. Motor Specifications and Part Numbers |                      |                    |    |       |     |                   |                          |                        |
|--|----------------------|--------------------|----|-------|-----|-------------------|--------------------------|------------------------|
| Fan Specifications<br>(assembled)              | Motor Specifications |                    |    |       |     |                   |                          |                        |
| Description                                    | *Part No.            | Voltage            | HZ | Phase | HP  | Motor Part<br>No. | Motor<br>Sheave Part No, | Fan<br>Sheave Part No, |
| 36" Panel<br>Belt Drive Fan                    | 46128-3620           | 115/230            | 60 | 1     | .5  | 40158             | 4906                     | 42338                  |
| 36" Panel<br>Belt Drive Fan                    | 46128-3640           | 200-230<br>400-460 | 60 | 3     | .5  | 38566             | 4906                     | 42338                  |
| 36" Panel<br>Belt Drive Fan                    | 46128-3650           | 200-240<br>380-415 | 50 | 3     | .5  | 38566             | 8773                     | 42338                  |
| 36" Deep Box<br>Belt Drive Fan                 | 46293-3620           | 115/230            | 60 | 1     | .5  | 40158             | 4906                     | 42338                  |
| 36" Slant Wall<br>Belt Drive Fan               | 46129-362X           | 115/230            | 60 | 1     | 0.5 | 40158             | 4906                     | 42338                  |
| 36" Slant Wall<br>Belt Drive Fan               | 46129-364X           | 200-230<br>400-460 | 60 | 3     | .5  | 38566             | 4906                     | 42338                  |
| 36" Slant Wall<br>Belt Drive Fan               | 46129-365X           | 200-240<br>380-415 | 50 | 3     | .5  | 38566             | 8773                     | 42338                  |
| 36" Cone<br>Belt Drive Fan                     | 46130-362X           | 115/230            | 60 | 1     | 0.5 | 40158             | 4906                     | 42338                  |
| 36" Cone<br>Belt Drive Fan                     | 46130-364X           | 200-230<br>400-460 | 60 | 3     | 0.5 | 38566             | 4906                     | 42338                  |

\* Replace the "X" in fan P/N with "1" for an aluminum Shutter, "2" for a plastic shutter, and "4" for a gray plastic Shutter



## Maintenance



### Danger!

**Disconnect Power Prior To Maintaining Or Cleaning The Fan. The fan may start automatically causing serious injury or death.**

- Service and repair of fans should be done only by a qualified technician.
- Minimize contact of moisture or corrosive chemicals to the surfaces of the fan components to maximize fan life.
- After washing fans, operate fans long enough to remove moisture from all fan surfaces.
- Keep the fan clean for maximum life and best performance. **Avoid spraying water on motor**
- Keep Shutters, Blades, and Housing clear of obstacles for best air performance. The motor bearings are prelubricated.

## Fan Bearing Lubrication

- Grease zerks are provided for lubrication on the fan shaft bearings.
- Lubricate the fan every 2-6 months or whenever these components get wet.
- Disconnect power to the fan before lubricating.
- Clean the zerk before lubricating to prevent contamination from entering the bearing.
- Use a high quality lithium based, NLGI #2, grease such as Shell Gadus S2 V100 2. Do not use incompatible greases containing aluminum, barium, calcium, bentonite clay or polyurea thickeners.
- Slowly rotate the fan shaft by hand while slowly applying the grease. Rapidly applying grease to a stationary bearing can damage the bearing seals.
- Apply about .10 oz (2.8 g, 3.1 cc) of grease at a time or until a slight amount of grease can be seen purging from the seal.

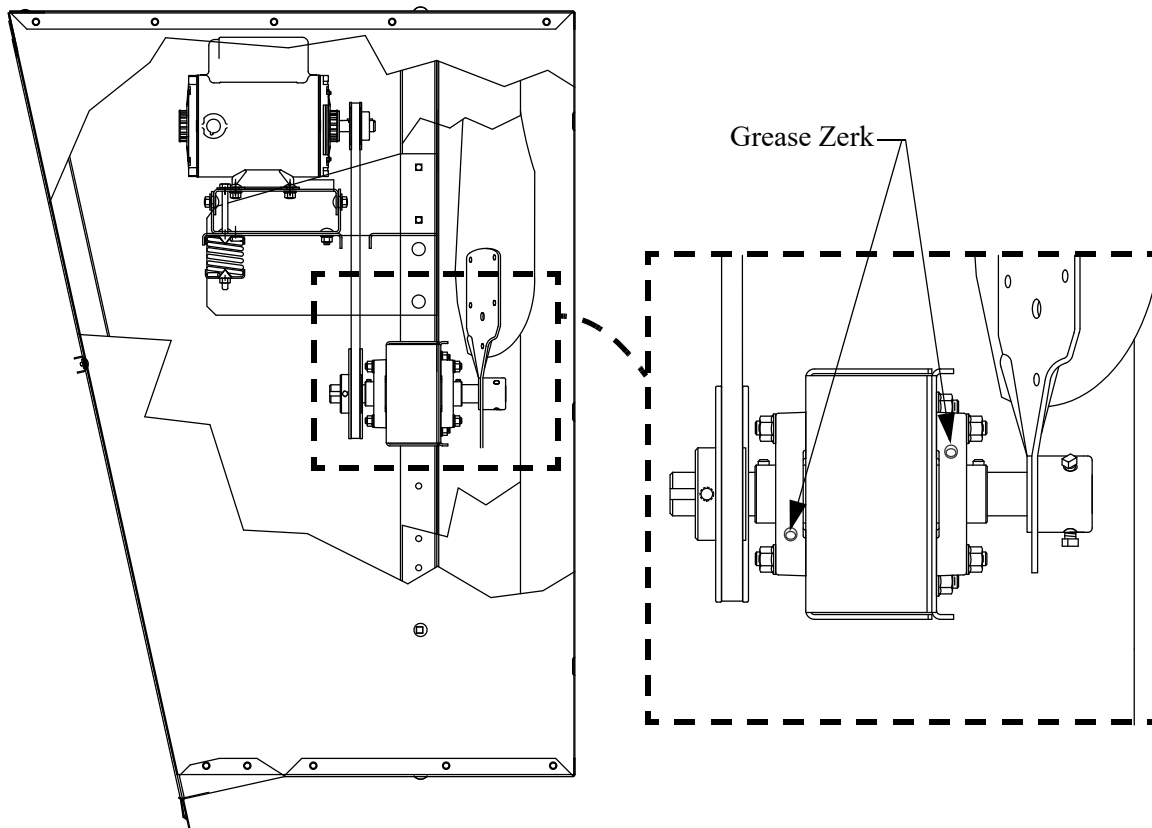
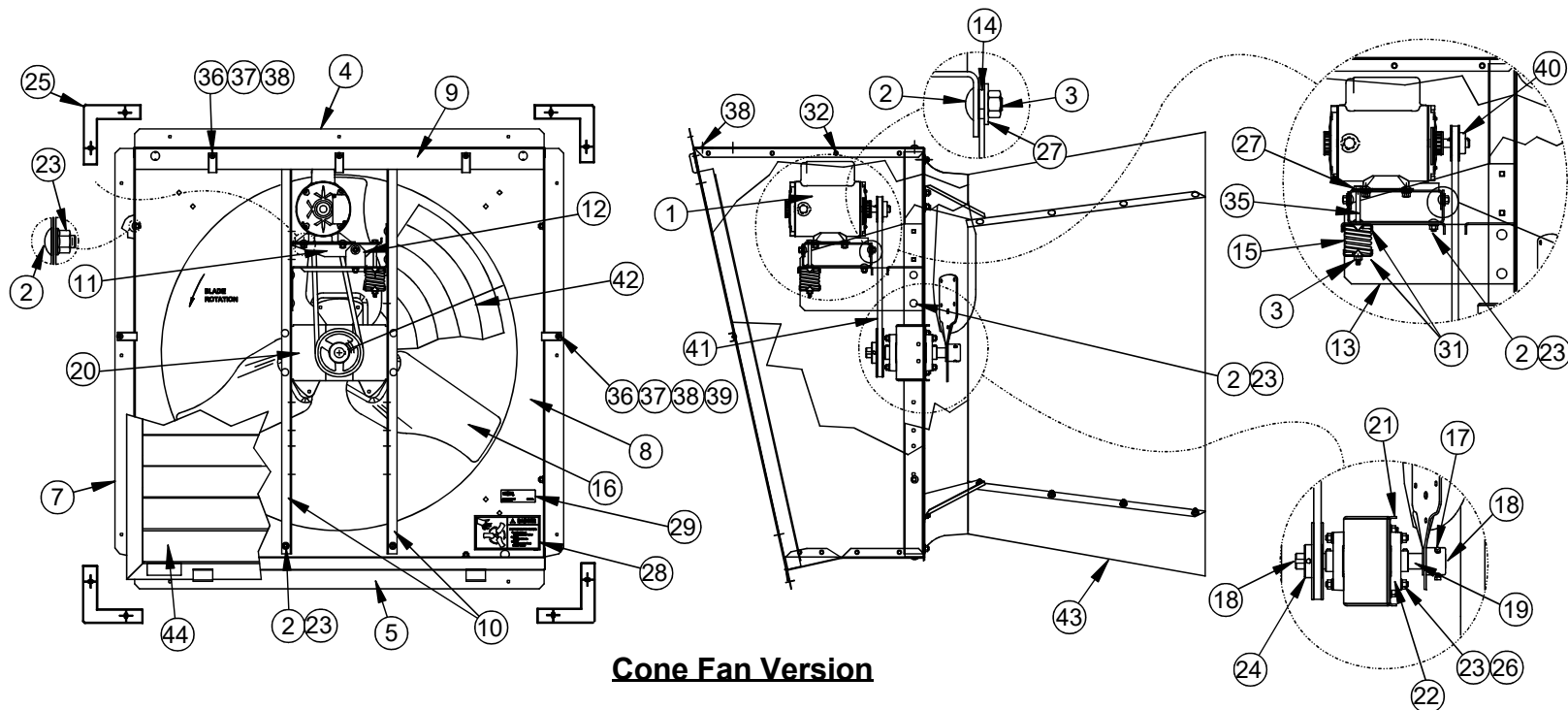
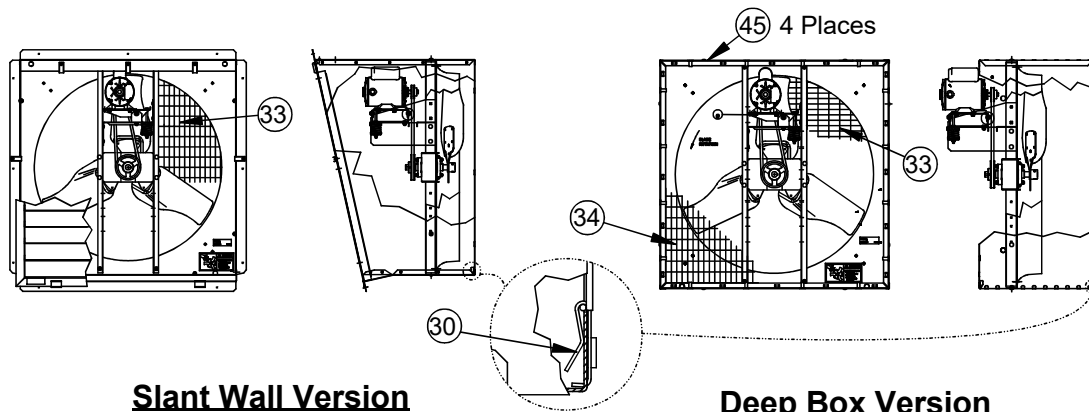


Figure 14. Grease Zerk locations

# Itemized Parts



**Cone Fan Version**



**Slant Wall Version**

**Deep Box Version**

**Panel Version**

Mv1645-010 02/02

# Part Numbers

| Description                                 | Cone Fan Version |      |          | Slant Wall Version |          | Deep Box Fan Version |           | Panel Fan Version |          |
|---|------------------|------|----------|--------------------|----------|----------------------|-----------|-------------------|----------|
|   | Item             | Qty. | Part No. | Qty.               | Part No. | Qty.                 | Part No.  | Qty.              | Part No. |
| Motor                                       | 1*               | 1    | Varies   | 1                  | Varies   | 1                    | 40158     | 1                 | Varies   |
| 5/16-18 x .625 Carriage Bolt                | 2                | 28   | 8282     | 28                 | 8282     | 28                   | 8282      | 20                | 8282     |
| 5/16-18 Hex Lock Nut                        | 3                | 3    | 2148     | 3                  | 2148     | 3                    | 2148      | 3                 | 2148     |
| 36" Top Panel                               | 4                | 1    | 44739    | 1                  | 44737    | 4                    | 37556     |                   |          |
| 36" Bottom Panel                            | 5                | 1    | 44738    | 1                  | 44736    |                      |           |                   |          |
| 36" Side (RH) Panel                         | 6                | 1    | 44735-2  | 1                  | 44734-2  |                      |           |                   |          |
| 36" Side (LH) Panel                         | 7                | 1    | 44735-1  | 1                  | 44734-1  |                      |           |                   |          |
| 36" Fan Shroud                              | 8                | 1    | 5538     | 1                  | 5538     | 1                    | 5538      | 1                 | 5538     |
| 36" Fan Shutter Mounting Brace              | 9                | 1    | 44740    | 1                  | 44740    |                      |           |                   |          |
| 36" x 12.5° Fan Post                        | 10               | 2    | 46127    | 2                  | 46127    | 2                    | 46127     | 2                 | 46127    |
| Motor Mount Pivot Plate                     | 11               | 1    | 43713    | 1                  | 43713    | 1                    | 43713     | 1                 | 43713    |
| Pivot Plate Mounting Bracket                | 12               | 1    | 46444    | 1                  | 46444    | 1                    | 46444     | 1                 | 46444    |
| Z-Motor Mounting Bracket                    | 13               | 1    | 46445    | 1                  | 46445    | 1                    | 46445     | 1                 | 46445    |
| ST BD Module Bushing                        | 14               | 2    | 38896    | 2                  | 38896    | 2                    | 38896     | 2                 | 38896    |
| Spring                                      | 15               | 1    | 43715    | 1                  | 43715    | 1                    | 43715     | 1                 | 43715    |
| 36" Fan Blade                               | 16               | 1    | 56178    | 1                  | 56178    | 1                    | 56178     | 1                 | 56178    |
| 5-16-18 x 3/8 Set Screw                     | 17               | 1    | 1174     | 1                  | 1174     | 1                    | 1174      | 1                 | 1174     |
| 1/4 x 1 x 1/8 Square Key                    | 18               | 2    | 2419-2   | 2                  | 2419-2   | 2                    | 2419-2    | 2                 | 2419-2   |
| Shaft                                       | 19               | 1    | 43691    | 1                  | 43691    | 1                    | 43691     | 1                 | 43691    |
| Rear Bearing Mount Plate                    | 20               | 1    | 43690    | 1                  | 43690    | 1                    | 43690     | 1                 | 43690    |
| Front Bearing Mount Plate                   | 21               | 1    | 43689    | 1                  | 43689    | 1                    | 43689     | 1                 | 43689    |
| 1" Bore Cast Flange Bearing                 | 22               | 2    | 43654    | 2                  | 43654    | 2                    | 43654     | 2                 | 43654    |
| 5/16-18 Hex Serrated Flange Nut             | 23               | 30   | 8490     | 30                 | 8490     | 30                   | 8490      | 22                | 8490     |
| AK51 x 1" Bore (4.95") Sheave               | 24               | 1    | 42338    | 1                  | 42338    | 1                    | 42338     | 1                 | 42338    |
| Corner Flange Angle                         | 25               | 4    | 44284    | 4                  | 44284    |                      |           |                   |          |
| 5/16-18 x 1.25 Carriage Bolt                | 26               | 4    | 34885-2  | 4                  | 34885-2  | 4                    | 34885-2   | 4                 | 34885-2  |
| .375 x .875 x .078 Flat Washer              | 27               | 3    | 546      | 3                  | 546      | 3                    | 546       | 3                 | 546      |
| Danger Decal                                | 28               | 2    | 2527-50  | 2                  | 2527-50  | 2                    | 2527-50   | 2                 | 2527-50  |
| 36" S/W Cone Fan Decal                      | 29               | 1    | Varies   | 1                  | Varies   | 1                    | 39002-164 | 1                 | Varies   |
| EZ Fan Screen Clip                          | 30               |      |          | 12                 | 38891    | 32                   | 38891     |                   |          |
| Spring Coil Cap                             | 31               | 2    | 44002    | 2                  | 44002    | 2                    | 44002     | 2                 | 44002    |
| #10-16 x .50 Hx WH Screw                    | 32               | 16   | 3037     | 20                 | 3037     |                      |           |                   |          |
| Wire Screen                                 | 33               |      |          | 1                  | 29046    | 1                    | 29046     |                   |          |
| 36 BD Fan Inlet Screen                      | 34               |      |          |                    |          | 1                    | 46292     |                   |          |
| 5/16-18 x 5.5" Bolt                         | 35               | 1    | 4412-24  | 1                  | 4412-24  | 1                    | 4412-24   | 1                 | 4412-24  |
| SS Shutter Clip                             | 36               | 5    | 36729    | 5                  | 36729    |                      |           |                   |          |
| Nylon Washer                                | 37               | 5    | 4856     | 5                  | 4856     |                      |           |                   |          |
| 3/16" x 3/8" Pop Rivet                      | 38               | 9    | 2569     | 9                  | 2569     |                      |           |                   |          |
| .227 x .515 x .065 Flat Washer              | 39               | 2    | 2955-19  | 2                  | 2955-19  |                      |           |                   |          |
| Cast Iron Sheave                            | 40               | 1    | 4906     | 1                  | Varies   | 1                    | 4906      | 1                 | Varies   |
| AX39 V Belt                                 | 41               | 1    | 46285    | 1                  | 46285    | 1                    | 46285     | 1                 | 46285    |
| 36" Cone Grill                              | 42               | 1    | 37629    |                    |          |                      |           |                   |          |
| 36" EZ Cone Cone Panel                      | 43               | 1    | 37804    |                    |          |                      |           |                   |          |
| 36" Shutter                                 | 44**             | 1    | Varies   | 1                  | Varies   |                      |           |                   |          |
| 36" Box Fan Panel                           | 45               |      |          |                    |          | 4                    | 37556     |                   |          |
| Pkg, Hdwr Installation                      | --               | 1    | 46287    | 1                  | 46287    |                      |           |                   |          |
| 36" EZ Fan Cone Kit                         | --               | 1    | 37936    |                    |          |                      |           |                   |          |
| * See Motor Specifications Chart on Page 16 |                  |      |          |                    |          |                      |           |                   |          |
| ** See Shutter Detail on Page 14            |                  |      |          |                    |          |                      |           |                   |          |



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### **Revisions to this Manual**

| <b>Page No.</b> | <b>Description of Change</b>           | <b>ECO</b> |
|-----------------|--|------------|
| 19              | Change part number from 46126 to 56178 | 33368      |

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