

MULTIFLO® Nylon Elbow Installation Instructions Part Number 47950

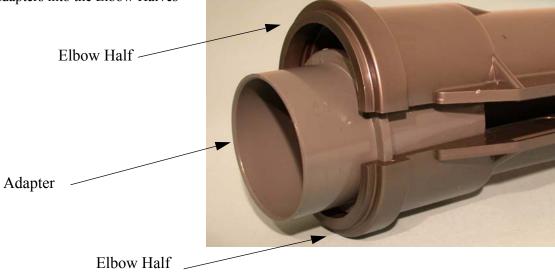
## Introduction

The 47950 Nylon Elbow Kit is used to make a 90 degree turn in a a MULTIFLO<sup>®</sup> Feed Delivery System. Two Elbow Kits may be added together to make a 180 degree turn using a 7" pvc section in between.



## Installation

1. Assemble the Adapters into the Elbow Halves



2. Assemble the Adjustable Clamps to each end as shown.

Adjustable Clamp Band



3. Install and assemble the 1/4-20 bolts and nuts.



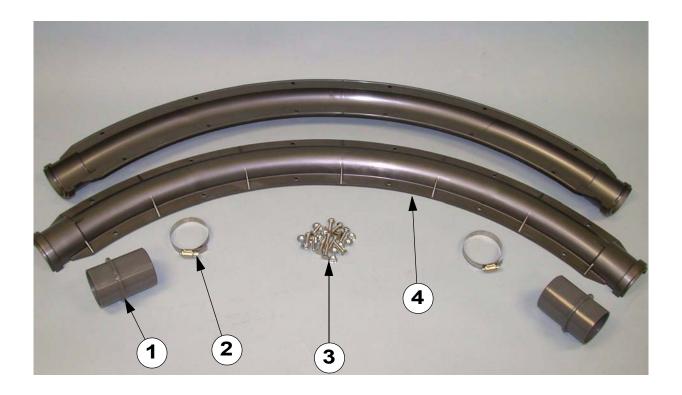
- 4. Cement the Elbow to the PVC pipe. Use pvc cement to join the Elbow Adaptors to the pvc pipe. FOLLOW DIRECTIONS ON THE CAN FOR SAFE HANDLING OF CEMENT.
  - 1. Be sure tube is cut off squarely. Remove burrs from outside and inside the end of the tube.
  - 2. Dry fit all parts. Tube should fit inside belled end of next tube to full depth without excess force.
  - 3. Clean surfaces to be joined. SURFACES MUST BE FREE OF DIRT OR GREASE!
  - 4. Apply a generous coat of cement to both the inside of the belled end and outside of the other tube. Be sure cement covers all of the joint area so there are no bare spots.



- 5. Quickly join the tubes, giving them a twisting motion to bring them into alignment as they are joined.
- 6. Keep pressure on the joint until the PVC cement sets up.

## Parts Listing

## 47950 Nylon Elbow Kit



Item	Description	Part No.
1	Molded Elbow Adaptor	46778
2	Adjustable Clamp	8643
3	1/4-20 x .75 HX HD Bolt	1133
3	1/4-20 HX FLG Nut	46460
4	90° Molded Elbow Half	46779

Item Numbers 1, 2, & 3 can be ordered under Part Number 47947.



Made to work. Built to last.<sup>SM</sup>

Contact your nearby Chore-Time distributor or representative for additional parts and information.

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