



200# Hopper Assembly and Parts List

Hopper w/Switch: 9474 • Hopper w/o Switch: 7941

200# Hopper Assembly

Loosely, assemble the 200# Hopper Side Panels, as shown in **Figure 1**, using 1/4-20 bolts and 1/4-20 hex nuts (supplied in Hardware Package). The Hopper should be assembled so that the "CHORE-TIME" decals are on opposite sides of the hopper.

Secure the Boot Hangers to the bottom of the hopper, using 1/4-20 hardware.

Secure the Hanger Bracket Assembly in the Side Panels with the CHORE-TIME Decal, using 1/4-20 hardware. When the Hoppers are installed, the Hanger should be perpendicular to the feeder line.

Secure Adjustment Brackets to Hanger, using 5/16-18 bolt, washers, and locknut, supplied.

With the Hopper assembled, less the cover, tighten the hardware.

A Cable Assembly (including 20' or 6 meters of cable, a Sleeve Clamp, and a 5/32" Thimble) is supplied with the suspension system to support the hopper.

Figure 2 shows the suspension components assembled. The pin should be located in the center hole of the Hanger.

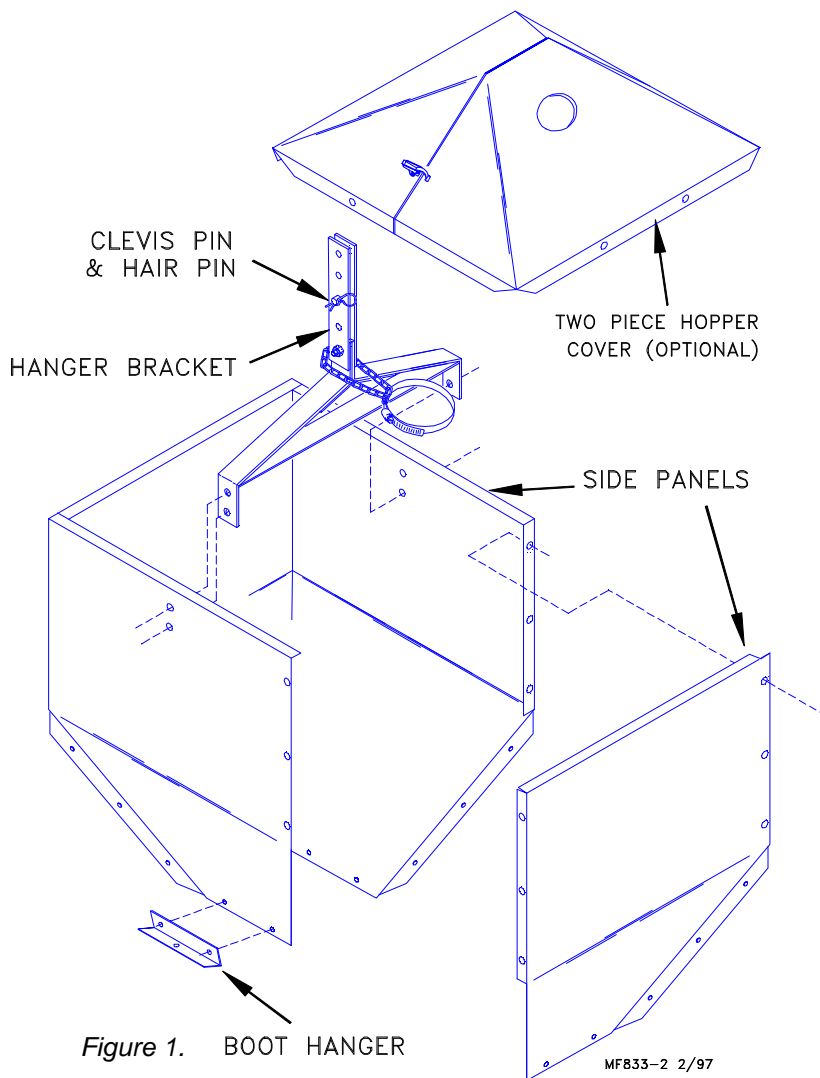


Figure 1. BOOT HANGER

Suspend the hopper by routing the cable around the Full Line Suspension Pulley and fastened to the main cable, using (2) cable clamps.

To install the boot on the hopper, slide the boot onto the hangers built into the bottom of the hopper. Use cotter pins, supplied, to secure the boot to the hopper.

The Hopper Cover, shown in **Figure 1**, is optional on the 7941 Hopper. It is included in the 9474 Hopper.

Secure the half of the cover with the tube opening on the top of the hopper. The other half of the cover will latch in place.

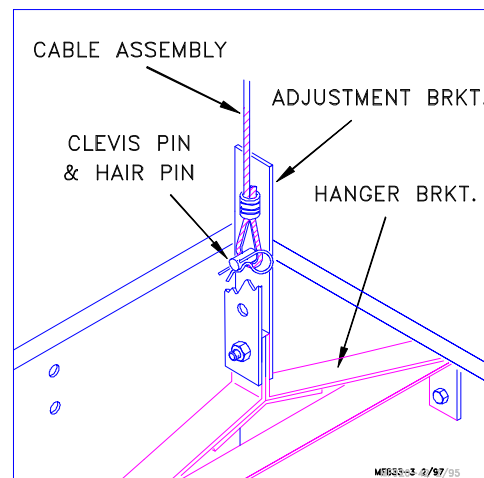


Figure 2.

